MITSUBISHI ELECTRIC

Changes for the Better

Numerical Control (CNC)

Alarm/Parameter Manual

C80 Series

Introduction

This manual describes the alarms and parameters of Mitsubishi Electric CNC.
Improper handling can cause unexpected malfunctions. To use this device correctly, be sure to read this manual before use.

Supported model of this manual is as follows:

Supported model	Abbreviation in this manual
C80 Series	C80

To safely use this CNC unit, thoroughly study the "Precautions for Safety" before use.
Be sure to keep this manual on hand so that users can refer to it at any time.
Also refer to the manuals on "Manual List" as necessary.

Notes on reading this manual
(1) This manual explains general parameters which are operated on the CNC side.
 For information about each machine tool, refer to manuals issued by the machine tool builder.
 If the descriptions relating to "restrictions" and "allowable conditions" conflict between this manual and the machine tool builder's manual, the later has priority over the former.
(2) This manual is intended to contain as much descriptions as possible even about special operations.
 The operations to which no reference is made in this manual should be considered "impossible".

Details described in this manual
♦In this manual, the following abbreviations might be used.
 L system: Lathe system
 M system: Machining center system
 MTB: Machine tool builder

Manual List

Manuals related to M800/M80/E80/C80 Series are listed as follows.

These manuals are written on the assumption that all optional functions are added to the targeted model.

Some functions or screens may not be available depending on the machine or specifications set by MTB. (Confirm the specifications before use.)

The manuals issued by MTB take precedence over these manuals.

Manual	IB No.	Purpose and Contents
M800/M80/E80 Series Instruction Manual	IB-1501274	⬩ Operation guide for NC ⬩ Explanation for screen operation, etc.
C80 Series Instruction Manual	IB-1501453	⬩ Operation guide for NC ⬩ Explanation for screen operation, etc.
M800/M80/E80/C80 Series Programming Manual (Lathe System) (1/2)	IB-1501275	⬩ G code programming for lathe system ⬩ Basic functions, etc.
M800/M80/E80/C80 Series Programming Manual (Lathe System) (2/2)	IB-1501276	⬩ G code programming for lathe system ⬩ Functions for multi-part system, high-accuracy function, etc.
M800/M80/E80/C80 Series Programming Manual (Machining Center System) (1/2)	IB-1501277	⬩ G code programming for machining center system ⬩ Basic functions, etc.
M800/M80/E80/C80 Series Programming Manual (Machining Center System) (2/2)	IB-1501278	⬩ G code programming for machining center system ⬩ Functions for multi-part system, high-accuracy function, etc.
M800/M80/E80 Series Alarm/Parameter Manual	IB-1501279	⬩ Alarms ⬩ Parameters
C80 Series Alarm/Parameter Manual	IB-1501560	⬩ Alarms ⬩ Parameters

Manuals for MTBs (NC)

Manual	IB No.	Purpose and Contents
M800/M80/E80/C80 Series Specifications Manual (Function)	IB-1501505	• Model selection • Outline of various functions
M800/M80/E80/C80 Series Specifications Manual (Hardware)	IB-1501506	• Model selection • Specifications of hardware unit
M800W/M80W Series Connection and Setup Manual	IB-1501268	• Detailed specifications of hardware unit • Installation, connection, wiring, setup (startup/adjustment)
M800S/M80/E80 Series Connection and Setup Manual	IB-1501269	• Detailed specifications of hardware unit • Installation, connection, wiring, setup (startup/adjustment)
C80 Series Connection and Setup Manual	IB-1501452	• Detailed specifications of hardware unit • Installation, connection, wiring, setup (startup/adjustment)
M800/M80/E80 Series PLC Development Manual	IB-1501270	• Electrical design • I/O relation (assignment, setting, connection), field network • Development environment (PLC on-board, peripheral development environment), etc.
M800/M80/E80 Series PLC Programming Manual	IB-1501271	• Electrical design • Sequence programming • PLC support functions, etc.
M800/M80/E80/C80 Series PLC Interface Manual	IB-1501272	• Electrical design • Interface signals between NC and PLC
M800/M80/E80 Series Maintenance Manual	IB-1501273	• Cleaning and replacement for each unit • Other items related to maintenance
C80 Series Maintenance Manual	IB-1501454	• Cleaning and replacement for each unit • Other items related to maintenance

Manuals for MTBs (drive section)

Manual	IB No.	Contents
MDS-E/EH Series Specifications Manual	IB-1501226	• Specifications for power supply regeneration type
MDS-E/EH Series Instruction Manual	IB-1501229	• Instruction for power supply regeneration type
MDS-EJ/EJH Series Specifications Manual	IB-1501232	• Specifications for regenerative resistor type
MDS-EJ/EJH Series Instruction Manual	IB-1501235	• Instruction for regenerative resistor type
MDS-EM/EMH Series Specifications Manual	IB-1501238	• Specifications for multi-hybrid, power supply regeneration type
MDS-EM/EMH Series Instruction Manual	IB-1501241	• Instruction for multi-hybrid, power supply regeneration type
DATA BOOK	IB-1501252	• Specifications of servo drive unit, spindle drive unit, motor, etc.

Manuals for MTBs (Others)

Manual	No.	Purpose and Contents
GOT2000 Series User's Manual (Hardware)	SH-081194ENG	⬥ Outline of hardware such as part names, external dimensions, installation, wiring, maintenance, etc. of GOTs
GOT2000 Series User's Manual (Utility)	SH-081195ENG	⬥ Outline of utilities such as screen display setting, operation method, etc. of GOTs
GOT2000 Series User's Manual (Monitor)	SH-081196ENG	⬥ Outline of each monitor function of GOTs
GOT2000 Series Connection Manual (Mitsubishi Electric Products)	SH-081197ENG	⬥ Outline of connection types and connection method between GOT and Mitsubishi Electric connection devices
GT Designer3 (GOT2000) Screen Design Manual	SH-081220ENG	⬥ Outline of screen design method using screen creation software GT Designer3

■ For M800/M80/E80 Series

Manual	No.	Purpose and Contents
GOT2000/GOT1000 Series CC-Link Communication Unit User's Manual	IB-0800351	⬥ Explanation for handling CC-Link communication unit (for GOT2000 series/GOT1000 series)
GX Developer Version 8 Operating Manual (Startup)	SH-080372E	⬥ Explanation for system configuration, installation, etc. of PLC development tool GX Developer
GX Developer Version 8 Operating Manual	SH-080373E	⬥ Explanation for operations using PLC development tool GX Developer
GX Converter Version 1 Operating Manual	IB-0800004	⬥ Explanation for operations using data conversion tool GX Converter
GX Works2 Installation Instructions	BCN-P5999-0944	⬥ Explanation for the operating environment and installation method of GX Works2
GX Works2 Version 1 Operating Manual (Common)	SH-080779ENG	⬥ Explanation for the system configuration of GX Works2 and the functions common to Simple project and Structured project such as parameter setting, operation method for the online function
GX Works2 Version 1 Operating Manual (Simple Project)	SH-080780ENG	⬥ Explanation for methods for such as creating and monitoring programs in Simple project of GX Works2
GX Works2 Version 1 Operating Manual (Simple Project, Function Block)	SH-080984ENG	⬥ Explanation for methods for such as creating function blocks, pasting function blocks to sequence programs, and operating FB library in Simple project of GX Works2
GX Works2 Version 1 Operating Manual (Structured Project)	SH-080781ENG	⬥ Explanation for methods for such as creating and monitoring programs in Structured project of GX Works2
GX Works3 Installation Instructions	BCN-P5999-0391	⬥ Explanation for the operating environment and installation method of GX Works3
MELSEC-Q CC-Link System Master/ Local Module User's Manual	SH-080394E	⬥ Explanation for system configuration, installation, wiring, etc. of master/local modules for CC-Link system
GOT2000 Series Connection Manual (Non-Mitsubishi Electric Products 1)	SH-081198ENG	⬥ Explanation for connection types and connection method between GOT and other company's devices
GOT2000 Series Connection Manual (Non-Mitsubishi Electric Products 2)	SH-081199ENG	
GOT2000 Series Connection Manual (Microcomputers, MODBUS/ Fieldbus Products, Peripherals)	SH-081200ENG	⬥ Explanation for connection types and connection method between GOT and microcomputers, MODBUS/fieldbus products, peripherals
GT SoftGOT2000 Version1 Operating Manual	SH-081201ENG	⬥ Explanation for system configuration, screen configuration and operation method of monitoring software GT SoftGOT2000

■ For C80 Series

Manual	No.	Purpose and Contents
MELSEC iQ-R Module Configuration Manual	SH-081262	• Outline of system configuration, specifications, installation, wiring, maintenance, etc.
MELSEC iQ-R CPU Module User's Manual (Startup)	SH-081263	• Outline of specifications, procedures before operation, troubleshooting, etc. for CPU module
MELSEC iQ-R CPU Module User's Manual (Application)	SH-081264	• Outline of memory, functions, devices, parameters, etc. for CPU module
MELSEC iQ-R CC-Link IE Field Network User's Manual (Application)	SH-081259	• Explanation for functions, parameter settings, programming, troubleshooting, etc. of the CC-Link IE Field Network function
QCPU User's Manual (Hardware Design, Maintenance and Inspection)	SH-080483	• Outline of specifications, necessary knowledge to configure the system and maintenance-related descriptions for Q series CPU module, etc.
GX Works3 Operating Manual	SH-081215	• Outline of functions, programming, etc.

Reference Manual for MTBs

Manual	No.	Purpose and Contents
M800/M80 Series Smart safety observation Specification manual	BNP-C3072-022	• Explanation for smart safety observation function
C80 Series Smart safety observation Specification manual	BNP-C3077-022	
M800/M80 Series CC-Link (Master/Local) Specification manual	BNP-C3072-089	• Explanation for CC-Link
M800/M80 Series PROFIBUS-DP Specification manual	BNP-C3072-118	• Explanation for PROFIBUS-DP communication function
M800/M80 Series Interactive cycle insertion (Customization) Specification manual	BNP-C3072-121-0003	• Explanation for interactive cycle insertion
M800/M80 Series EtherNet/IP Specifications manual	BNP-C3072-263	• Explanation for EtherNet/IP
M800/M80 Series CC-Link IE Field (Master/local) Specifications manual	BNP-C3072-283	• Explanation for CC-Link IE Field
M800/M80 Series GOT Connection Specifications manual	BNP-C3072-314	• Explanation for GOT connection
M800/M80 Series CC-Link IE Field Basic Specifications manual	BNP-C3072-337	• Explanation for CC-Link IE Field Basic
M800/M80 Series FL-net Specifications manual	BNP-C3072-368	• Explanation for FL-net
M800/M80 Series Synchronous Control Specifications manual	BNP-C3072-074	• Explanation for synchronous control
M800/M80 Series Multiple-Axis Synchronization Control Specifications manual	BNP-C3072-339	• Explanation for multiple-axis synchronization control

Precautions for Safety

Always read the specifications issued by the machine tool builder, this manual, related manuals and attached documents before installation, operation, programming, maintenance or inspection to ensure correct use.
Understand this numerical controller, safety items and cautions before using the unit.
This manual ranks the safety precautions into "DANGER", "WARNING" and "CAUTION".

⚠ **DANGER**

When the user may be subject to imminent fatalities or major injuries if handling is mistaken.

⚠ **WARNING**

When the user may be subject to fatalities or major injuries if handling is mistaken.

⚠ **CAUTION**

When the user may be subject to medium or minor injuries or when only property damage may occur, if handling is mistaken.

Note that even items ranked as " ⚠ CAUTION" may lead to serious consequences depending on the situation. All the items are important and must always be observed.
The following signs indicate prohibition and compulsory.

🚫	This sign indicates prohibited behavior (must not do).
	For example, ⊗ indicates "Keep fire away".

⬤	This sign indicated a thing that is pompously (must do).
	For example, ⏚ indicates "it must be grounded".

The meaning of each pictorial sign is as follows.

⚠ CAUTION	⚠ CAUTION rotated object	⚠ CAUTION HOT	⚡ Danger Electric shock risk	💥 Danger explosive
🚫 Prohibited	🚫 Disassembly is prohibited	⊗ KEEP FIRE AWAY	❗ General instruction	⏚ Earth ground

For Safe Use

Mitsubishi Electric CNC is designed and manufactured solely for applications to machine tools to be used for industrial purposes.
Do not use this product in any applications other than those specified above, especially those which are substantially influential on the public interest or which are expected to have significant influence on human lives or properties.

⚠ **DANGER**

Not applicable in this manual.

⚠ **WARNING**

Not applicable in this manual.

⚠ CAUTION

(1) Product and manual

⚠ For items described as "Restrictions" or "Usable State" in this manual, the instruction manual issued by the machine tool builder takes precedence over this manual.

⚠ Items not described in this manual must be interpreted as "not possible".

⚠ This manual is written on the assumption that all the applicable functions are included. Some of them, however, may not be available for your NC system. Refer to the specifications issued by the machine tool builder before use.

⚠ Refer to the Instruction Manual issued by each machine tool builder for details on each machine tool.

⚠ Some screens and functions may differ depending on the NC system (or its version), and some functions may not be possible. Please confirm the specifications before use.

⚠ To protect the availability, integrity and confidentiality of the NC system against cyber-attacks including unauthorized access, denial-of-service (DoS) (*1) attack, and computer virus from external sources via a network, take security measures such as firewall, VPN, and anti-virus software.
(*1) Denial-of-service (DoS) refers to a type of cyber-attack that disrupts services by overloading the system or by exploiting a vulnerability of the system.

⚠ Mitsubishi Electric assumes no responsibility for any problems caused to the NC system by any type of cyber-attacks including DoS attack, unauthorized access and computer virus.

(2) Adjustments

⚠ Do not adjust or change the parameter settings greatly as operation could become unstable.

⚠ In the explanation on bits, set all bits not used, including blank bits, to "0".

(3) Troubleshooting

❗ If the battery low warning is issued in the controller side, save the machining programs, tool data and parameters in an input/output device, and then replace the battery. When the battery alarm is issued, the machining programs, tool data and parameters may have been destroyed. Replace the battery and then reload the data.

⚠ If the battery low warning is issued in the drive unit side, immediately replace the battery. Replace the batteries while applying the drive unit's control power.

(4) Maintenance, inspection and part replacement

⚠ Do not short-circuit, charge, heat, incinerate or disassemble the battery.

⚠ Dispose of the spent battery according to local laws.

Disposal

(Note)   This symbol mark is for EU countries only.
This symbol mark is according to the directive 2006/66/EC Article 20 Information for end-users and Annex II.

Your MITSUBISHI ELECTRIC product is designed and manufactured with high quality materials and components which can be recycled and/or reused.
This symbol means that batteries and accumulators, at their end-of-life, should be disposed of separately from your household waste.
If a chemical symbol is printed beneath the symbol shown above, this chemical symbol means that the battery or accumulator contains a heavy metal at a certain concentration. This will be indicated as follows:
Hg: mercury (0,0005%), Cd: cadmium (0,002%), Pb: lead (0,004%)
In the European Union there are separate collection systems for used batteries and accumulators.
Please, dispose of batteries and accumulators correctly at your local community waste collection/recycling centre.

Please, help us to conserve the environment we live in!

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Handling of our product

(English)
This is a class A product. In a domestic environment this product may cause radio interference in which case the user may be required to take adequate measures.

본 제품의 취급에 대해서

(한국어 /Korean)
이 기기는 업무용 (A 급) 전자파적합기기로서 판매자 또는 사용자는 이 점을 주의하시기 바라며 가정외의 지역에 서 사용하는 것을 목적으로 합니다 .

Contents

Alarm

Parameter

Alarm

1

Operation Errors (M)

M00	Aux ax dog overrun	0001

Details

When executing dog-type reference position, the zero point return speed is too fast or the dog length is too short.

Remedy

⬥Lower the zero point return speed or increase the dog length.

M00	Aux ax R-pnt direction illegal	0003

Details

When executing reference position return, the axis was moved in the opposite of the designated direction.

Remedy

⬥Move the axis in the correct direction.

M00	Aux ax external interlock	0004

Details

The axis interlock function is valid.

Remedy

⬥Cancel the interlock signal.

M00	Aux ax internal interlock	0005

Details

An interlock was established by the servo OFF function.

Remedy

⬥Cancel the servo OFF.

M00	Aux ax soft limit	0007

Details

The stored stroke limit was reached.

Remedy

Check the stored stroke limit setting and machine position.

M00	Aux ax R ret invld at abs alm	0024

Details

Reference position return was executed during an absolute position alarm.

Remedy

⬥Initialize the absolute position reference point and then fix the absolute position coordinates.

M00	Aux ax R ret invld at ini	0025

Details

Reference position return was executed during absolute position initial setting.

Remedy

Initialize the absolute position reference point and then fix the absolute position coordinates.

M01	Dog overrun	0001

Details

When returning to the reference position, the near-point detection limit switch did not stop over the dog, but overran the dog.

Remedy

⬥Increase the length of the near-point dog.
⬥Reduce the reference position return speed.

M01	Some ax does not pass Z phase	0002

Details

One of the axes did not pass the Z-phase during the initial reference position return after the power was turned ON.

Remedy

⬩Move the encoder one rotation or more in the opposite direction of the reference position, and repeat reference position return.

M01	R-pnt direction illegal	0003

Details

When manually returning to the reference position, the return direction differs from the axis movement direction selected with the AXIS SELECTION key.

Remedy

⬩The selection of the AXIS SELECTION key's +/- direction is incorrect. The error is canceled by feeding the axis in the correct direction.

M01	External interlock axis exists	0004

Details

The external interlock function has activated (the input signal is "OFF") and one of the axes has entered the interlock state.

Remedy

⬩As the interlock function has activated, release it before resuming operation.
⬩Correct the sequence on the machine side.
⬩Check for any broken wires in the "interlock" signal line.

M01	Internal interlock axis exists	0005

Details

The internal interlock state has been entered.
The axis with absolute encoder has been detached.
A command for the manual/automatic simultaneous valid axis was issued from the automatic mode.
The manual speed command was issued while the "tool length measurement 1" signal is ON.
A travel command has been issued to an inclined axis whose basic axis is in control axis synchronization between part systems.
Selected an axis other than the 1st axis when the manual speed command was issued.
A travel command has been issued to an axis stopped by the collision detection function.
Positioning or interpolation command was issued during the spindle-mode rotary axis control mode.

Remedy

⬩The servo OFF function is valid, so release it first.
⬩An axis that can be removed has been issued, so perform the correct operations.
⬩The command is issued in the same direction as the direction where manual skip turned ON, so perform the correct operations.
⬩During the manual/automatic simultaneous mode, the axis commanded in the automatic mode became the manual operation axis. Turn OFF the "manual/automatic valid" signal for the commanded axis.
⬩Turn ON the power again, and perform absolute position initialization.
⬩Turn OFF the "tool length measurement 1" signal to start the program by the manual speed command.
⬩Cancel the control axis synchronization between part systems, then issue a travel command to the inclined axis.
⬩Select the 1st axis of each part system when issuing the manual speed command.
⬩Cancel the collision detection alarm.
⬩Check the program after cancelling the error by reset.

M01	H/W stroke end axis exists	0006

Details

The stroke end function has activated (the input signal is "OFF") and one of the axes is in the stroke end status.

Remedy

⬩Move the machine manually.
⬩Check for any broken wires in the "stroke end" signal line.
⬩Check for any limit switch failure.

M01	S/W stroke end axis exists	0007

Details

The stored stroke limit I, II, IIB or IB function has activated.

Remedy

♦Move the machine manually.
♦Correct any setting error of the parameters for the stored stroke limit.

M01	Chuck/tailstock stroke end ax	0008

Details

The chuck/tail-stock barrier function turned ON, and an axis entered the stroke end state.

Remedy

♦Reset the alarm with reset, and move the machine in the reverse direction.

M01	Ref point return No. invalid	0009

Details

2nd reference position return was performed before 1st reference position return has been completed.

Remedy

♦Execute 1st reference position return.

M01	Illegal op in mid pt sg block	0013

Details

The operation mode was changed to MDI during single block stop at the middle point of G28/G29/G30.

Remedy

♦Change the operation mode.
♦Reset to clear the alarm.

M01	Sensor signal illegal ON	0019

Details

The sensor signal was already ON when the tool measurement mode (TLM) signal was validated.
The sensor signal turned ON when there was no axis movement after the tool measurement mode (TLM) signal was validated.
The sensor signal turned ON at a position within 100 μm from the final entry start position.

Remedy

♦Turn the tool measurement mode signal input OFF, and move the axis in a safe direction.
♦Disabling the sensor signal also clears the operation alarm.

(Note) When the "tool length measurement 1" signal is disabled, the axis can be moved in either direction. Pay attention to the movement direction.

M01	Ref point retract invalid	0020

Details

Reference position retract was performed while the coordinates had not been established.

Remedy

♦Execute reference position return.

M01	Tool ofs invld after R-pnt	0021

Details

Reference position return had been performed during the tool retract and return, which invalidated the tool compensation amount after the reference position return.

Remedy

♦The error is cleared if the operation mode is changed to other than reference position return before the axis performs reference position return.
♦The error is cleared when the tool return is completed.
♦The error is cleared if reset 1 is input or the emergency stop button is pushed.

M01	**R-pnt ret invld at abs pos alm**	0024

Details

A reference position return signal was enabled during an absolute position detection alarm.

Remedy

⬧Reset the absolute position detection alarm, and then perform the reference position return.

M01	**R-pnt ret invld at zero pt ini**	0025

Details

A reference position return signal was input during zero point initialization of the absolute position detection system.

Remedy

⬧Complete the zero point initialization, and then perform reference position return.

M01	**High-accuracy skip disabled**	0028

Details

The drive unit's hardware or software does not conform to the high-accuracy skip.

Remedy

⬧The software or hardware does not conform to the function. Contact service center.

M01	**Hi-ac skip coord retrieval err**	0029

Details

Failed to retrieve the skip coordinate value from the drive unit.

Remedy

⬧Check the wiring.
⬧Check the parameters.

M01	**Now skip on**	0030

Details

The "skip input" signal remains enabled when the operation has shifted from skip retract to measurement.

Remedy

⬧Increase the skip retract amount.

M01	**No skip**	0031

Details

Even though the 1st skip was to the correct position, the 2nd skip could not be found.

Remedy

⬧Check whether the measurement target has moved.

M01	**Rtn dir err in manual measure**	0033

Details

Return direction in manual measurement is the opposite of the parameter setting.

Remedy

⬧Check the setting of the parameter "#2169 Rtn dir err in manual measure" (Return direction in manual measurement).
⬧Move the axis manually in the direction to a safe position, then reset.

M01	**No specifications**	0036

Details

The specification is not supported.

Remedy

⬧Check the specifications.

M01	**Chopping axis R-pnt incomplete**	0050

Details

Chopping mode has been entered while the chopping axis has not completed reference position return.
All axes interlock has been applied.

Remedy

⬧Reset the NC or disable the "chopping" signal, and then carry out the reference position return.

M01	**Synchronous error excessive**	0051

Details

The synchronization error of the master and slave axes exceeded the allowable value under synchronous control.
A deviation exceeding the synchronization error limit value was found with the synchronization deviation detection.

Remedy

⬧Select the correction mode and move one of the axes in the direction in which the errors are reduced.
⬧Check the parameter "#2024 synerr".
⬧Increase the allowable value or reset it to "0" (check disabled).
⬧When using simple C-axis synchronous control, set the contents of the R2589 register to "0".

M01	**No spindle select signal**	0053

Details

Synchronous tapping command was issued when the spindle select signals (SWS) for all spindles were OFF in the multiple-spindle control II.

Remedy

⬧Turn ON the spindle select signal (SWS) responding to the tapping spindle before performing the synchronous tapping command.

M01	**No spindle serial connection**	0054

Details

Synchronous tapping command was issued when the spindle that the spindle select signal (SWS) was ON was not serially connected in the multiple-spindle control II.

Remedy

⬧Make sure the spindle select signal (SWS) for the responding spindle is ON.
⬧Consider the machine construction when issuing the command.

M01	**Spindle fwd/rvs run para err**	0055

Details

Asynchronous tapping command was issued when M code of the spindle forward/reverse run command, set by the parameter "#3028 sprcmm", was one of the followings in the multiple-spindle control II.

⬧M0, M1, M2, M30, M98, M99, or M198
⬧M code No. that commands to enable/disable the "macro interrupt" signal

Remedy

⬧Correct the parameter "#3028 sprcmm" (Tap cycle spindle forward run/reverse run M command) setting.

M01	**Tap pitch/thread number error**	0056

Details

The command for the pitch or the number of threads is not correct in the synchronous tapping command of the multiple-spindle control II.
The pitch is too small for the spindle rotation speed.
Thread number is too large for the spindle rotation speed.

Remedy

⬧Correct the pitch, number of threads or rotation speed of the tapping spindle.

M01	Wait for tap retract	0057

Details

The axis travel command is interlocked as the tap retract is being enabled.

Remedy

♦If tapping is necessary, perform tapping retract in advance. However, tapping retract is not allowed during cycle start operation. Carry out tapping retract after resetting.

♦If tapping is not necessary, cancel the tap retract enabled condition by the tap retract enabled cancel signal.

M01	Handle ratio too large	0060

Details

The handle ratio is too large for the handle feed clamp speed.
(The handle feed clamp speed changes according to the rapid traverse rate, external feedrate, maximum speed outside the soft limit range and etc. (or external deceleration speed when external deceleration is valid))

Too large handle ratio means the ratio with which the machine is unable to move the distance of [iunit * handle ratio] within 0.1ms at the clamp speed.

Example)

When iunit=B (0.001mm) and clamp speed cs (mm/min)

The operation error (M01 0060) will occur if

ratio M>cs/60(s)*0.1(ms)/0.001(mm)=cs*10/6.

Remedy

♦Change the settings of the handle feed clamp speed or the handle ratio.

M01	R-pos offset value illegal	0065

Details

At the start of reference position initial setting, the parameter "#2034 rfpofs" (Distance-coded reference position detection offset) is not set to "0".

Remedy

♦Set the parameter "#2034 rfpofs" to "0", then turn the power ON again to perform the reference position initial setting.

M01	R-pos scan distance exceeded	0066

Details

Reference position could not be established within the maximum scan distance.

Remedy

♦Check the scale to see if it has dirt or damage.
♦Check if the servo drive unit supports this function.

M01	Illegal op in wk instl err cmp	0070

Details

One of the following operations was attempted during workpiece installation error compensation.

♦Manual interruption
♦Automatic operation handle interruption
♦MDI interruption
♦PLC interruption

Remedy

♦Return the operation mode to the original mode to remove the cause. During workpiece installation error compensation, manual interruption, automatic operation handle interruption, MDI interruption, PLC interruption, etc. is not allowed.

M01	High-acc/Non-intrpl in hyp ax	0090

Details

Under hypothetical linear axis control, high-accuracy control was commanded during hypothetical axis command mode, or non-interpolation mode was enabled.

Remedy

♦Correct the parameters "#1086 G0Intp" (G00 non-interpolation) and "#1205 G0bdcc" (Acceleration and deceleration before G0 interpolation).

M01	Hyp. linear axis: illegal axis	0091

Details

Under hypothetical linear axis control, a command was issued to an actual axis that lies in the hypothetical plane during hypothetical axis command mode, or a command was issued to a hypothetical axis during actual axis command mode.

Remedy

⬧Change the commanded axis or the command mode.

M01	Hyp. axis out of movable range	0092

Details

An attempt was made to move the hypothetical axis outside the movable range.

Remedy

Correct the following parameters:

⬧"#12015 v_dist" (Hypothetical axis tool length)
⬧"#12016 v_ori" (Hypothetical axis machine zero)
⬧"#12020 r_lim+" (Actual axis movable range (+))
⬧"#12021 r_lim-" (Actual axis movable range (-))

M01	Illegal op in dia/rad select	0095

Details

An axis used in the following functions is also used as an axis to perform diameter/radius designation selection.

⬧Chopping
⬧Synchronization control

Or diameter/radius designation selection (G10.9) was issued to the axis in the above mode.

Remedy

⬧Check the program.
⬧Do not carry out the following functions using an axis to perform diameter/radius designation selection.

- Chopping

- Synchronization control

M01	No operation mode	0101

Details

[No operation mode]

No operation mode

[Aux ax no operation mode]

The operation mode is not designated, or the operation mode was changed during axis movement.

Remedy

[No operation mode]

⬧Check for any broken wires in the input mode signal wire.
⬧Check for any failure of the MODE SELECT switch.
⬧Correct the sequence program.

[Aux ax no operation mode]

⬧Correctly designate the operation mode.

M01	Cutting override zero	0102

Details

The "cutting feed override" switch on the machine operation panel is set to"0".
The override was set to "0" during a single block stop.

Remedy

⬧Set the "cutting feed override" switch to a value other than "0" to clear the error.
⬧If the "cutting feed override" switch has been set to a value other than "0", check for any short circuit in the signal line.
⬧Correct the sequence program.

M01	External feed rate zero	0103

Details

[External feed rate zero]

The MANUAL FEEDRATE switch on the machine operation panel is set to zero when the machine is in the jog mode or automatic dry run mode.

The "Manual feedrate B speed" signal is set to zero during the jog mode when Manual feedrate B is valid.

The "Each axis manual feedrate B speed" is set to zero during the jog mode when Each axis manual feedrate B is valid.

[Aux ax feedrate 0]

The feedrate set in the operation parameter is zero.

Or the override is enabled but is set to zero.

Remedy

[External feed rate zero]

⬥Set the MANUAL FEEDRATE switch to a value other than "0" to release the error.
⬥If the MANUAL FEEDRATE switch has been set to a value other than "0" check for any short circuit in the signal line.
⬥Correct the sequence program.

[Aux ax feedrate 0]

⬥Set a value other than zero in the feedrate setting or override value.

M01	F 1-digit feed rate zero	0104

Details

The F1-digit feedrate has been set to "0" when the F1-digit feed command was executed.

Remedy

⬥Set the F1-digit feedrate (the parameter "#1185 spd_F1" (F1 digit feedrate F1) to "#1189 spd_F5" (F1 digit feedrate F5)).

M01	Spindle stop	0105

Details

The spindle stopped during the synchronous feed/thread cutting command.

Remedy

⬥Rotate the spindle.
⬥If the workpiece is not being cut, start dry run.
⬥Check for any broken wire in the spindle encoder cable.
⬥Check the connections for the spindle encoder connectors.
⬥Check the spindle encoder pulse.
⬥Correct the program. (commands and addresses)

M01	Handle feed ax No. illegal	0106

Details

The axis, designated at handle feed, is out of specifications.
No axis has been selected for handle feed.
Multiple axes in a part system are allocated to a handle.

Remedy

⬥Check for any broken wires in the handle feed axis selection signal line.
⬥Correct the sequence program.
⬥Check the number of axes in the specifications.
⬥Check the axis allocation to the handle.

M01	Spindle rotation speed over	0107

Details

Spindle rotation speed exceeded the axis clamp speed during the thread cutting command.

Remedy

⬥Lower the commanded rotation speed.

M01	**Fixed pnt mode feed ax illegal**	0108

Details

The axis, designated in the manual arbitrary feed, is out of specifications.
The feedrate in manual arbitrary feed mode is illegal.

Remedy

⬧Check for any broken wires in the axis selection signal line or the feedrate line for the manual arbitrary feed mode.
⬧Check the specifications for the manual arbitrary feed mode.

M01	**Block start interlock**	0109

Details

An interlock signal has been input to lock the block start.

Remedy

⬧Correct the sequence program.

M01	**Cutting block start interlock**	0110

Details

An interlock signal has been input to lock the cutting block start.

Remedy

⬧Correct the sequence program.

M01	**Restart switch ON**	0111

Details

Restart switch has been turned ON and manual mode has been selected before the restart search is completed.

Remedy

⬧Search the block to restart.
⬧Turn the restart switch OFF.

M01	**Program check mode**	0112

Details

The cycle start button was pressed during program check or in program check mode.

Remedy

⬧Press the reset button to cancel the program check mode.

M01	**Cycle st. in buffer correct**	0113

Details

The cycle start button was pressed during buffer correction.

Remedy

⬧Press the cycle start button after the buffer correction is completed.

M01	**In reset process**	0115

Details

The cycle start button was pressed during resetting or tape rewinding.

Remedy

⬧When rewinding the tape, wait for the winding to end, or press the reset button to stop the winding, and then press the cycle start button.
⬧During resetting, wait for the resetting to end, and then press the automatic start button.

M01	**Playback not possible**	0117

Details

The playback switch was turned ON during editing.

Remedy

⬧Cancel the editing by pressing the input or previous screen key before turning ON the playback switch.

M01	Turn stop in normal line cntrl	0118

Details

The turning angle at the block joint exceeded the limit during normal line control.
In normal line control type I:
The parameter "#1523 C_feed" (Normal line control axis turning speed) has not been set.
In normal line control type II:
When turning in the inside of the arc, the set value for the parameter "#8041 C-rot. R" is larger than the arc radius.

Remedy

⬧Correct the program.
⬧Correct the parameter "#1523 C_feed" (Normal line control axis turning speed) setting.
⬧Correct the parameter "#8041 C-rot. R" setting.

M01	Reverse run impossible	0119

Details

Any of the following conditions are occurring.
 a) There is no block to run backward
 b) Eight blocks without a travel command continued

Remedy

⬧Execute forward run to clear the alarm.
⬧Reset to clear the alarm.

M01	In synchronous correction mode	0120

Details

The synchronous correction mode switch was pressed in non-handle mode.

Remedy

⬧Select the handle or manual arbitrary feed mode.
⬧Turn OFF the correction mode switch.

M01	No synchronous control option	0121

Details

The synchronous control operation method was set (with R2589) while no synchronous control option was provided.

Remedy

⬧Set "0" for "synchronous control operation method".

M01	Computer link B not possible	0123

Details

Cycle start was attempted before resetting was completed.
Computer link B operation was attempted at the 2nd or further part system in a multi-part system.

Remedy

⬧Perform the cycle start after resetting has been completed.
⬧Set "#8109 HOST LINK" to "0" and then set to "1" before performing the cycle start.
⬧Computer link B operation cannot be performed at the 2nd or further part system in a multi-part system.

M01	X/Z axes simultaneous prohibit	0124

Details

The basic axis corresponding to the inclined axis was started simultaneously in the manual mode while the inclined axis control was valid.

Remedy

⬧Turn the inclined axis and basic axis start OFF for both axes. (This is also applied for manual/automatic simultaneous start.)
⬧Disable the basic axis compensation, or command it to axes one by one.

M01	**Rapid override zero**	0125

Details

‣The RAPID TRAVERSE OVERRIDE switch on the machine operation panel is set to "0".
‣Override was set to "0" during single block stop.

Remedy

‣Set the RAPID TRAVERSE OVERRIDE switch to a value other than "0" to clear the error.
‣If the RAPID TRAVERSE OVERRIDE switch has been set to a value other than "0", check for any short circuit in the signal line.
‣Correct the sequence program.

M01	**Program restart machine lock**	0126

Details

Machine lock was applied on the return axis being manually returned to the restart position.

Remedy

‣Cancel the machine lock and resume the operation.

M01	**Rot axis parameter error**	0127

Details

Orthogonal coordinate axis name does not exist.
Rotary axis name does not exist.
A duplicate name is used for the designated orthogonal coordinate axis.
The number of axes that were selected to change tool length compensation along the tool axis amount exceeds the maximum number of axes.
The designated orthogonal coordinate axis name is the same as the rotary axis name.

Remedy

‣Correct the rotary axis configuration parameters.

M01	**Restart pos return incomplete**	0128

Details

Cycle start was performed with an axis whose return to the restart position was not complete.

Remedy

‣Perform restart position return manually.
‣Validate the parameter "#1302 AutoRP" (Automatic return by program restart), then execute cycle start.

M01	**PLC interruption impossible**	0129

Details

After the cycle start, the "PLC interrupt" signal was turned ON during buffer correction, program restart, arbitrary reverse run, tool retract and return, high-speed high-accuracy control II, NURBS interpolation or single block stop at the middle point of G28/G29/G30.

Remedy

‣By turning OFF the "PLC interrupt" signal, or by resetting the NC the error can be cancelled.

M01	**Restart posn return disabled**	0130

Details

Restart position return was attempted in a mode where the return is disabled.

Remedy

‣Correct the program restart position.

M01	**Zero point return interruption**	0131

Details

Compound type fixed cycle program was interrupted with manual zero point return, and cycle start was carried out without carrying out reset.

Remedy

‣Cancel the program execution by reset.

M01	Excessive no. of reverse block	0133

Details

During the reverse run in arbitrary reverse run, any one of the part systems reverse-ran for 20 blocks.

Remedy

⬩This error is cancelled by forward run.

M01	Illegal mode in prg check mode	0134

Details

Any of the following modes has been turned ON during the manual arbitrary reverse run mode.

⬩MDI interruption mode
⬩Manual/automatic simultaneous valid (MAE1 to 8)
⬩Arbitrary feed mode (PTP)
⬩Arbitrary reverse control mode (RVMD)
⬩Manual speed command enabled
⬩High-speed simple program check mode (SMLK)

Remedy

⬩The error can be cancelled by turning OFF the error-causing mode.

M01	Too many active axes per sys	0135

Details

High-accuracy control has been executed in a part system which has 9 or more enabled control axes, except for a slave or synchronized axis.

Remedy

⬩Reduce the number of enabled control axes (except for a slave axis and synchronized axis) of the part system to 8 or less through synchronous control, control axis synchronization between part systems, or mixed control before executing high-accuracy control.

M01	Pre-intrpl variable accel err	0136

Details

⬩The parameter "#12060 VblAccPreInt" (Variable-acceleration pre-interpolation acceleration/deceleration ON) is set to "1" and the parameter "#8090 SSS ON" is set to "0".

Remedy

⬩To enable the variable acceleration pre-interpolation acceleration/deceleration, set the parameter "#8090 SSS ON" to "1".
To disable the variable acceleration pre-interpolation acceleration/deceleration, set the parameter "#12060 VblAccPreInt" to "0".

M01	Unable to start automatic mode	0137

Details

⬩Although start of automatic operation is not allowed after a machine groupwise alarm stop ("#1472 mgralmrestart"=0), start of automatic operation has been attempted after the said alarm stop.
⬩The cycle operation is started with the guide bushing spindle synchronization related spindle is not being set.
⬩The cycle operation is started while the "G/B spindle synchronization: temporary cancel" signal is turned ON.

Remedy

⬩Remove the cause of the stop by alarm.
⬩Set the parameter "#1472 mgralmrestart" (Allowing automatic operation to start after machine groupwise alarm stop) to "1".
⬩Check the parameter "#3074 GBsp".
⬩Turning OFF the "G/B spindle synchronization: temporary cancel" signal before starting the cycle operation.

M01	Tool data sorting in progress	0138

Details

Cycle start or graphic check has been attempted during sorting of tool management data.

Remedy

⬩Execute cycle start after the tool data sorting is completed.
⬩Execute graphic check after the tool data sorting is completed.

M01	Tolerance control invalid	0139

Details

The parameter "#12066 Tolerance ctrl ON" is set to "1", although "#8090 SSS ON" is "0".

Remedy

⬩To enable the tolerance control, set "#8090 SSS ON" to "1".
To disable the tolerance control, set "#12066 Tolerance ctrl ON" to "0".

M01	Ill manualmode select in 3Dcnv	0145

Details

The following unselectable manual mode was selected during 3-dimensional coordinate conversion.

⬩manual reference position return

Remedy

⬩Cancel the 3-dimensional coordinate conversion modal.

M01	Start err in PRM rot manu feed	0146

Details

Axis start has been attempted with any of the following operations while the coordinate rotation by parameter for manual feed is enabled.

⬩Tool retract and return
⬩Manual tool length measurement
⬩Manual skip

Remedy

⬩Turn OFF the "Coordinate rotation by parameter: Coordinate switch for manual feed" signal.

M01	Multiaxes in RRM rot manu feed	0147

Details

Two or more of the three basic axes were started at a time for the coordinate rotation by parameter for manual feed.

Remedy

⬩Disable the coordinate rotation by parameter for manual feed or start one axis at a time.

M01	Hypoth linear ax ctrl invalid	0148

Details

"Hypothetical axis command mode" signal has been turned ON while Hypothetical linear axis control is disabled.

Remedy

⬩Enable Hypothetical linear axis control before the "Hypothetical axis command mode" signal is turned ON.

M01	Chopping override zero	0150

Details

The override became "0" in the chopping operation.

Remedy

⬩Check the chopping override (R2503).
⬩Check the rapid traverse override (R2502).

M01	Command axis chopping axis	0151

Details

A chopping axis movement command was issued from the program during the chopping mode. (This alarm will not occur for the command with the movement amount "0".)
(All axes interlock state will be applied.)

Remedy

⬧Press the reset button or turn OFF the "chopping" signal. When the "chopping" signal is turned OFF, the axis returns to the reference position and performs the movement command in the program.

M01	Bottom dead center pos. zero	0153

Details

The bottom dead center position is set to the same position as the upper dead center position.

Remedy

⬧Correct the bottom dead center position.

M01	Chopping disable for handle ax	0154

Details

Chopping has been attempted while the chopping axis is selected as the handle axis.

Remedy

⬧Select an axis other than the chopping axis as the handle axis, or start chopping after changing the mode to the other mode.

M01	Dir cmnd mode invalid	0157

Details

⬧The drive unit's software or hardware does not conform to the direct command mode.
⬧Inclined axis control is active.
⬧Control axis synchronization between part systems is active.
⬧Control axis superimposition was activated during direct command mode.

Remedy

⬧The software or hardware does not conform to the function. Contact service center.
⬧Turn the inclined axis control valid signal OFF.
⬧Turn the synchronous control request signal OFF.
⬧Turn the superimposition control request signal OFF.

M01	Dir cmnd mode restart invalid	0158

Details

⬧Cycle start was carried out without reset after the retract in direct command mode.

Remedy

⬧Finish the machining for now by resetting the NC.

M01	No speed set out of soft limit	0160

Details

[No speed set out of soft limit]

The axis, without any maximum speed outside of the soft limit range set, was returned from the outside of the soft limit range.

[Aux ax sta No. illegal]

A station No. exceeding the No. of indexed divisions was designated.

Remedy

[No speed set out of soft limit]

⬧Correct the parameter "#2021 out_f" (Maximum speed outside soft limit range) setting.
⬧Correct the soft limit range (with the parameter "#2013 OT-" (Soft limit I-) and "#2014 OT+" (Soft limit I+)).

[Aux ax sta No. illegal]

⬧Correctly designate the station No.

M01	Aux ax R-pnt ret incomplete	0161

Details

Automatic/manual operation was started before reference position return was executed with the incremental system.

Remedy

⬧Execute the reference position return.

M01	Aux abs position initializing	0162

Details

The start signal was input while initializing the absolute position reference point.

Remedy

⬧Complete the absolute position reference point initialization.

M01	Aux ax abs position error	0163

Details

The start signal was input during an absolute position alarm.

Remedy

⬧Initialize the absolute position reference point and then fix the absolute position coordinates.

M01	Aux ax arbitrary positioning	0164

Details

The manual operation mode was started during the random positioning mode.

Remedy

⬧Turn the random positioning mode OFF before switching to the manual operation mode.

M01	Aux uneven index sta No. ilgl	0165

Details

The commanded station No. was higher than 20 or the number of indexing stations during uneven indexing. The station No.0 was specified during uneven indexing.

Remedy

⬧Check the commanded station No. and the parameter "#12801 aux_station" setting.

M01	Aux axis changeover error	0166

Details

One of the following attempts was made on an axis that is switchable between NC axis and auxiliary axis.

⬧A command intended for an NC axis in manual mode was issued to an auxiliary axis.
⬧NC axis control select signal was turned OFF while the NC axis was in motion.
⬧NC axis control select signal was turned ON while the auxiliary axis was in motion.

Remedy

⬧If you wish to issue a command intended for an NC axis in manual mode, turn ON the NC axis control select signal so as to set the axis as an NC axis.
⬧Do not change NC axis control select signal while the axis is in motion.

M01	Aux ax torque limit value zero	0167

Details

Torque limit value of the parameter group to use is "0".

Remedy

⬧Check the torque limit value of the parameter group to use (#12814 aux_TL1, #12824 aux_TL2, #12834 aux_TL3, or #12844 aux_TL4).

M01	Ill. op during T tip control	0170

Details

Illegal operation was attempted during tool tip center control.

Remedy

⬧Change the operation mode to the previous one and restart.

M01	Illegal op in spline interpol2	0180

Details

Any of the following operations was performed during spline interpolation 2.

- Change to manual mode
- Change to MDI mode
- PLC interruption

Remedy

- Return to the original operation mode, and then remove the error cause.

M01	Illegal OP in tilted face cut	0185

Details

Any of the following illegal operations was attempted during inclined surface machining mode.

- Manual interrupt
- Handle interrupt in automatic operation
- MDI interrupt
- PLC interrupt
- Arbitrary reverse run

Remedy

Switch the operation mode back to the previous to remove the cause of this failure.

- During inclined surface machining mode, it's impossible to perform manual interrupt, handle interrupt in automatic operation, MDI interrupt, PLC interrupt, etc.

M01	5-axis control config. error	0186

Details

The operation you input cannot be executed under the axis configuration of the part system.

- 3D manual feed was attempted.
- The rotation center error compensation has been turned ON.
- The rotary axis is set to the spindle mode of the spindle position control.

Remedy

- Check the rotary axis configuration parameters.
- Correct the axis configuration of the part system.
- Press the reset button to cancel this alarm.

M01	Rotary axis para unswitchable	0187

Details

The rotary axis configuration parameter switch request signal has turned ON for a part system where any of the following modes is active.

- Tool center point control mode
- Inclined surface machining mode
- Workpiece installation error compensation mode
- Tool axis direction tool length compensation mode
- Simple inclined surface machining mode
- 3D radius compensation mode
- 3D manual feed
- Tool handle feed & interruption
- R-Navi mode

Remedy

- Cancel the alarm by NC reset or by turning OFF the rotary axis configuration parameter switch request signal.

M01	Interference check disabled	0200

Details

3D machine interference check is disabled. This alarm is output to NC alarm 5.

Remedy

- Enable all the interference check settings.
- If there is any axis which has not completed zero point return, establish the zero point first.

M01	Machine interference 1	0201

Details

It was judged that an interference occurred in the No.1 step interference check and caused a deceleration stop. When machine interference is detected, the interfered part is highlighted (yellow/red) and the part's name is displayed on the 3D monitor's model display.

Remedy

⬩Move the axis in a direction which does not cause interference.
⬩Press RESET to cancel the alarm.
⬩(In manual operation)
 You can move the axis in the same travel direction as before the interference.
 But the axis movement is done using the 2nd step interference check distance.

M01	Machine interference 2	0202

Details

It was judged that an interference occurred in the No.2 step interference check and caused a deceleration stop. When machine interference is detected, the interfered part is highlighted (red) and the part's name is displayed on the 3D monitor's model display.

Remedy

⬩Move the axis in a direction which doesn't cause interference.
⬩Press RESET to cancel the alarm.

M01	Tool interfere. check disabled	0205

Details

Tool interference check has been disabled.

This alarm is output to the NC alarm 5.

Remedy

⬩Turn ON the [Tool check] menu of 3D monitor.
⬩Set the tool data.
⬩If you prevent an alarm from being output while the tool interference check is disabled, set "0" in "#11100 3D_MChk_ToolAlm".

M01	Too many simul. control axes	0211

Details

The given command has caused any axis other than those commanded to move. So the total number of axes to move has exceeded the maximum number of simultaneous contour control axes.

Remedy

⬩Check the maximum number of simultaneous contour control axes of your NC.
⬩Check the machining program to make sure the total number of axes to move will not exceed the maximum number of simultaneous contour control axes.

M01	Changing prg format disabled	0215

Details

The PFCHR signal has been switched (from ON to OFF or OFF to ON) during automatic operation.

Remedy

⬩Use G188 to change the program format during automatic operation.

 * The warning display is cancelled by changing PFCHR back to the previous state.

M01	Multi ax for 3D manual feed	0230

Details

More than one axis was designated in manual mode while the 3-dimensional manual feed was valid.

Remedy

⬩Command the manual feed to each axis one by one.

M01	3D manual feed coord sys err	0231

Details

♦More than one of the three bits for selecting hypothetical coordinate system was turned ON.
♦Virtual coordinate system was selected while the 3-dimensional manual feed was invalidated by the parameter setting.
♦The manual tool length measurement or workpiece position measurement is being attempted.

Remedy

♦Check the sequence program.
♦Enable 3-dimensional tool radius compensation (set the parameter "#7912 NO_MANUAL" to "0").
♦Finish the manual tool length measurement or workpiece position measurement.

M01	Illegal op in 3D tool R comp	0232

Details

An illegal operation (such as manual interrupt) was attempted during 3-dimensional tool radius compensation (tool vertical direction compensation).

Remedy

♦Operations such as manual interrupt are disabled while 3-dimensional tool radius compensation (tool vertical direction compensation) is being performed.

M01	Coord select w/o 3D man. Feed	0233

Details

Hypothetical coordinate system has been selected although 3D manual feed is not included in the specifications.

Remedy

Turn OFF all the 3D manual feed coordinate system selection signals (including MJCT).

M01	No spec: Rot center error comp	0240

Details

No option of rotation center error compensation is found.

Remedy

♦Check the specifications.

M01	Rot center err comp excessive	0241

Details

♦The calculated compensation amount was excessive, thus the amount was clamped to +/- 1mm.

Remedy

♦Check the values of the position deviation and the angle deviation.

M01	Unable to start measuring err	0245

Details

You executed cycle start while measurement of rotation center error or workpiece installation error is invalid.

Remedy

Execute cycle start for one part system that is ready for measurement.
Activate memory mode before executing cycle start.

M01	Invalid op mode in err measure	0246

Details

You switched the operation to any mode other than memory during measurement of rotation center error or workpiece installation error.

Remedy

Switch the operation to memory mode.

Manual interruption, automatic operation handle interruption, MDI interruption, etc. are invalid during error measurement.

Execute cycle start after completion or cancel of the measurement.

M01	**Machining surface operation disabled**	0250

Details

Machining surface operation (selection, indexing or cancel) was attempted while the operation is disabled.

Remedy

⬧ Cancel the other modes so that the inclined surface machining command (G68.2), tool axis direction control (G53.1) and the inclined surface machining cancel command (G69) can be issued.
⬧Wait until the axes stop completely (until the smoothing for all axes reaches zero).
⬧Perform operation search for machining programs.

M01	**Axs travel n/a in manual index**	0251

Details

Moving a rotary axis was attempted during manual machining surface indexing, when a manual operation mode other than handle mode was selected.

Remedy

⬧Change the operation mode to a handle mode before carrying out the manual surface indexing.

M01	**Tool length compensation amt 0**	0252

Details

The tool length compensation amount for performing the R-Navi indexing type 2 is 0.

Remedy

⬧Set the tool length compensation amount for performing the indexing type 2 to a value other than 0.

M01	**Feat coord ill w/ multi-handle**	0253

Details

Manual feed feature coordinate system was selected while two or more handles were ON.

Remedy

⬧Manual feed on a feature coordinate system is disabled while two or more handles are enabled (*).
⬧Press [Manual coord] and select the machine coordinate system.
⬧Reduce the number of enabled handles (*) to one.
⬧(*) An enabled handle means the handle for which "Nth handle valid" signal (HSnS) is ON.

M01	**No spec: Spatial error comp**	0260

Details

The spatial error compensation option is not available.

Remedy

Check the specifications.

M01	**Spatial error comp excessive**	0261

Details

The compensation amount is outside the setting range.
Due to the calculation of the excessive amount, it is clamped by +/-1mm.

Remedy

Set the compensation amount within the setting range.

M01	**Auto backlash adjust illegal**	0270

Details

⬧A measurement condition adjustment or backlash adjustment was attempted to an axis with which automatic backlash adjustment is impossible.
⬧A measurement condition adjustment or backlash adjustment was attempted even though all the axes had not reached the 1st reference position.
⬧The operation mode is other than memory mode.
⬧The slave axis of synchronous control is selected as adjustment axis.
⬧An attempt has been made to start an adjustment by cycle start.

Remedy

⬧Check the adjustment axis.
⬧Start the adjustment after all the axes return to the 1st reference position.
⬧Check the operation mode.
⬧Select the master axis of synchronous control as adjustment axis when adjusting the slave axis.
⬧Start the adjustment by automatic backlash adjustment start signal.

M01	**Operating auto backlash adjust**	0271

Details

An illegal operation was attempted during measurement condition adjustment or backlash adjustment.

Remedy

⬧Continue the operation after canceling the measurement condition adjustment and backlash adjustment.

M01	**APLC password mismatch**	0280

Details

The APLC authentication password is inconsistent.

Remedy

⬧Contact the machine tool builder.

M01	**High-cycle sampling disabled**	0290

Details

⬧The drive unit's hardware or software does not conform to the high-cycle sampling mode.
⬧High-cycle data are not used even when high-cycle sampling has been set.
⬧High-cycle sampling was attempted while the axis targeted for high-cycle sampling was moving.
⬧High-cycle sampling was attempted during speed monitor mode.
⬧High-cycle sampling was attempted while any of the following operations is being executed: Dog-type zero point return, absolute position setting, synchronous tapping, spindle synchronization, hobbing, tool spindle synchronization IC.

Remedy

⬧The software or hardware does not conform to the function. Contact service center.
⬧Set data for high-cycle sampling.
⬧Execute high-cycle sampling after stopping the axis targeted for high-cycle sampling.
⬧Execute high-cycle sampling after cancelling the speed monitor mode.
⬧Execute high-cycle sampling after stopping the currently executed functions.

M01	N/A during high-cycle sampling	0291

Details

- An attempt to activate "Speed monitor mode" was made during the high-cycle sampling mode.
- An attempt to change the gear signal was made during the high-cycle sampling mode.
- An attempt to execute spindle orientation was made during the high-cycle sampling mode.
- Spindle detach was attempted during the high-cycle sampling mode.
- Any of the following operations was attempted during the high-cycle sampling mode: Dog-type zero point return, absolute position setting, spindle/C axis changeover, synchronous tapping, spindle synchronization, hobbing, or tool spindle synchronization IC.

Remedy

- Change the speed monitor mode signal back, finish high-cycle sampling, and then select the speed monitor mode.
- Change the gear signal back, finish high-cycle sampling, and then change the gear.
- Change the spindle orientation signal back, finish high-cycle sampling, and then execute orientation.
- Change the spindle detach signal back, finish high-cycle sampling, and then carry out spindle detachment.
- Execute the operation after terminating high-cycle sampling.

M01	Invalid cmd during param write	0292	(Axis name)

Details

A function which is unavailable during parameter write was commanded.

- Spindle/C axis changeover
- Speed observation mode signal ON
- High-speed synchronous tapping
- PLC axis indexing

Remedy

- Cancel the write of the parameter.
- Command the following functions after the parameter write is completed.

    - Spindle/C axis changeover

    - Speed observation mode signal ON

    - High-speed synchronous tapping

    - PLC axis indexing

M01	SP orient. Z detection error	0301

Details

Z phase detection has failed to be completed during execution of proximity-switch orientation.

Remedy

- Check for a failure of the proximity switch.

M01	Illegal movement command during superimposition	1003

Details

- A machine command was issued to the superimposed axis.
- Reference position return was attempted on the superimposed axis.
- Skip command was issued to the reference or superimposed axis.
- Dog-type reference position return was attempted on the reference axis.

Remedy

- Correct the program.

M01	Superimposition command illegal	1004

Details

⬦Superimposition start command was issued to the axis which was in any of the following states.

Synchronization control

Milling interpolation

Feed-forward thread cutting control

⬦Superimposition start command was issued to the axis which was under superimposition control.
⬦Superimposition start command was issued to an axis that belongs to the same part system as a reference or synchronized axis of control axis synchronization between part systems.

Remedy

⬦Correct the program.
⬦Turn OFF the feed-forward control request signal.

M01	G114.n command illegal	1005

Details

G114.n has been commanded during the execution of G114.n.
G51.2 has been commanded when G51.2 spindle-spindle polygon machining mode has been already entered at another part system.
Multiple spindle synchronization set command is illegal.

Remedy

⬦Command G113 to cancel the operation.
⬦Turn ON the "spindle synchronization cancel" signal (Y18B8: SPSYC) to cancel the operation.
⬦Command G50.2 to cancel the operation.
⬦Turn ON the "spindle-spindle polygon cancel" signal (YCD1) to cancel the operation.
⬦Correct the program.

M01	Spindle in-use by synchro tap	1007

Details

The spindle is being used in synchronized tapping.

Remedy

⬦Cancel the synchronized tapping.

M01	GB spindle synchro signal OFF	1014

Details

⬦A forward run, reverse run, orientation, synchronous tapping, spindle synchronization, tool spindle synchronization I, tool spindle synchronization II or C-axis servo ON command was issued to the reference spindle while the guide bushing spindle synchronization signal was OFF.
⬦The guide bushing spindle synchronization signal was turned OFF during a forward run, reverse run, orientation, synchronous tapping, spindle synchronization, tool spindle synchronization I, tool spindle synchronization II or C-axis servo ON command.
⬦Orientation was commanded during the "guide bushing spindle synchronization" signal ON with spindle zero point detection with proximity switch and turret indexing enabled.
⬦C axis servo ON was commanded during the "guide bushing spindle synchronization" signal ON with spindle C axis parameter change enabled.

Remedy

⬦Check the ladder program.
⬦Check the parameters.

M01	GB SP sync:Spindle type error	1015

Details

⬦An analog spindle is used for the master spindle or the guide bushing spindle.
⬦Spindle-mode servo is used for the master spindle or the guide bushing spindle.
⬦Turret gear change control valid spindle is used for the master spindle or the guide bushing spindle.

Remedy

⬦Check the parameters.
⬦Change the reference spindle or the guide bushing spindle to spindle drive unit.
⬦Change the reference spindle or the guide bushing spindle to turret gear change control invalid.

M01	**GB SP sync:Phase mem sgnl ilgl**	1021

Details

♦The guide bushing spindle synchronization phase memory signal was turned ON while the master spindle or guide bushing spindle was rotating.
♦The guide bushing spindle synchronization phase memory signal was turned ON while the guide bushing spindle synchronization signal was OFF.

Remedy

♦Check the ladder program.

M01	**GB SP sync:Phase set sgnl ilgl**	1022

Details

♦The guide bushing spindle synchronization phase alignment signal was turned ON while the master spindle or guide bushing spindle was stopped.

Remedy

♦Check the ladder program.

M01	**GB SP sync:Z phase not pass**	1023

Details

♦When the guide bushing spindle synchronization phase memory signal was ON, the master spindle or guide bushing spindle's Z-phase was not passed.

Remedy

♦Check the ladder program.

M01	**Cmnd impsbl in spindle rtry ax**	1024

Details

Toward the synchronous tapping spindle, the switch to servo-mode is commanded to the spindle-mode rotary axis.
The spindle-mode rotary axis in servo-mode is commanded as the synchronous tapping spindle.

Remedy

Switch to the spindle-mode rotary axis.

M01	**Other cmnd disabled in orient.**	1025

Details

♦Spindle superimposition control command has been given to an orientation mode spindle with the said spindle treated as either the reference or superimposed spindle.
♦Orientation command has been given to the reference or superimposed spindle that is under spindle superimposition control.

Remedy

♦Cancel the orientation mode.
♦Use G113 or the "Spindle sync cancel" signal to cancel spindle superimposition.

M01	**SP-C ax ctrl runs independntly**	1026

Details

C axis mode command has been issued for polygon machining spindle.
C axis mode command has been issued for synchronized tapping spindle.
Polygon command has been issued for synchronized tapping spindle.
Spindle is being used as spindle/C axis.

Remedy

♦Cancel the C axis command.
♦Cancel the polygon machining command.
♦Cancel the C axis with servo OFF.

M01	Thread recutting impossible	1027

Details

♦The lead axis for thread recutting is not present in a thread recut enabled part system.
♦A variable lead thread cut command has been given in the first thread cut block of thread recutting.

Remedy

♦Thread recutting is not supported. Disable thread recutting or press RESET to cancel the alarm, and correct the program.

M01	Thread recutting data illegal	1028

Details

The lead axis and spindle for thread cutting are different from those predetermined.

Remedy

♦Disable thread recutting or press RESET to cancel the alarm, and correct the settings of lead axis and spindle.

M01	Variable speed thread disabled	1029

Details

♦ "#8045 Varying spd thread" has been set to "1" to issue a variable speed thread cut command even though the function is not included in the specifications.
♦A variable speed thread cut command has been given while the feed axis acceleration/deceleration type is soft acceleration/deceleration.
♦A variable speed thread cut command has been given while the spindle encoder signal is not sent via serial input.
♦A variable speed thread cut command has been given even though the spindle, lead axis or plane composing axes are controlled by drive other than MDS-E Series.
♦The spindle intended for thread cutting is executing synchronous tapping, spindle synchronization, guide bushing spindle synchronization or spindle/C axis control.

Remedy

♦Check the specifications.
♦Check the parameters.
♦Check the program.
♦Check the Encoder selection signal (R register).

M01	Synchronization mismatch	1030

Details

Different M codes were each commanded as synchronization M code in each of the two part systems.
Synchronization with the "!" code was commanded in another part system during M code synchronization.
Synchronization with the M code was commanded in another part system during synchronization with the "!" code.

Remedy

♦Correct the program so that the M codes match.
♦Correct the program so that the same synchronization codes are commanded.

M01	Multiple C axes select invalid	1031

Details

The "C axis selection" signal has been changed when the multiple C axes selection is not available.
The selected axis by the "C axis selection" signal cannot be controlled for the multiple C axes selection.

Remedy

♦Correct the parameter settings and program.

M01	Tap retract Sp select illegal	1032

Details

Tap retract has been executed with a different spindle selected. Cutting feed is in wait state until synchronization is completed.

Remedy

♦Select the spindle for which tap cycle was halted before turning ON the "tap retract" signal.

M01	**Sp-Sp polygon cut interlock**	1033

Details

Cutting feed is in wait state until synchronization is completed.

Remedy

⬩Wait for the synchronization to end.

M01	**Mixed sync ctrl prmtr illegal**	1034

Details

There is a mistake in the settings of mixed control axis parameters (crsax [1] to [8]).
Mixed control was attempted within one and the same part system.
Any of the parameter settings is disabling mixed control.

Remedy

⬩Check the parameter settings for mixed synchronization control.

M01	**Mixed sync ctrl disable modal**	1035

Details

Mixed synchronization control was commanded for a part system in which mixed synchronization control is disabled as shown below.

⬩During nose R compensation mode
⬩During pole coordinate interpolation mode
⬩During cylindrical interpolation mode
⬩During balance cut mode
⬩During fixed cycle machining mode
⬩During facing turret mirror image
⬩During constant surface speed control mode
⬩During hobbing mode
⬩During axis name switch
⬩During interference check III alarm (interference detection, interference alarm area intrusion or interference warning area intrusion)

An axis was transferred to another part system, and mixed control was attempted with the part system's maximum number of control axes exceeded.

An axis was removed from the part system, and mixed control was attempted with the part system's number of axes zero.

Another axis exchange was attempted to the axis which was already transferred to another part system for mixed control.

Mixed control was attempted with an axis of a part system not in automatic operation.

Remedy

⬩Correct the program.

M01	**Synchro ctrl setting disable**	1036

Details

"Synchronous control operation method" was set (with R2589) when the mode was not the C axis mode.
"Synchronous control operation method" was set (with R2589) in the zero point not set state.
Mirror image is disabled.
External mirror image or parameter mirror image was commanded during facing turret mirror image.
You have set the "Synchronous control operation method" (R2589) of multiple axis synchronization, although the multiple axis synchronization control cannot be used.

Remedy

⬩Set the contents of the R2589 register to "0".
⬩Correct the program and parameters.

M01	**Synchro start/cancel disable**	1037

Details

Synchronous control start/cancel command was issued when the start/cancel is disabled.

Remedy

⬩Correct the program and parameters.

M01	Move cmnd invld to synchro ax	1038

Details

A travel command was issued to a synchronized axis in synchronous control.

Remedy

♦Correct the program.

M01	No spindle speed clamp	1043

Details

♦When "#1146 Sclamp" has been set to "1", the constant surface speed command (G96) was issued to the spindle which is not selected for the spindle speed clamp command (G92/G50) under Multiple spindle control II.

♦When "#1146 Sclamp" has been set to "0", both the G96 (Constant surface speed control ON) modal and the spindle forward or reverse rotation signal have turned ON for the spindle, on which the speed clamp command is disabled.

Remedy

Press the reset key and carry out the remedy below.

♦Issue the G92/G50 command to the spindle that is to be used for the constant surface speed control.

M01	Cont ax superimpos II prm illg	1044

Details

♦ There is a mistake in the setting of the superimposition control reference axis parameter (#2089 bsax_pl).
♦ Superimposition control is not available under the current parameter settings.

Remedy

♦Correct the parameter.

M01	Sync error btwn part systems	1045

Details

After a single block stop or automatic operation pause was executed during single block between part systems, cycle start has not been performed on either part system.

Remedy

Perform cycle start for all the part systems where a single block stop or automatic operation pause was executed.

M01	Z detect speed parameter error	1049

Details

Phase-Z detection speed has not been set in "#3109 zdetspd".

Remedy

♦Set the phase-Z detection speed in "#3109 zdetspd".

M01	Intrf chck across sys: Set err	1050

Details

Setting of Interference check across part systems is incorrect.

Remedy

♦Correct the setting of Interference check across part systems.

M01	Intrf chck across sys: Area AL	1051

Details

Interference is already occurring on the set interfering object.

Remedy

♦Turn OFF the interference check valid signal, moving the axis to a position where the interfering objects do not collide each other, and then restart Interference check across part systems.

M01	**Intrf check across sys: Alarm**	1052

Details

A command has been given that causes the interfering objects to collide each other.

Remedy

⬩Correct the program.

M01	**Interfe chk 0pt return incomp**	1053

Details

Interference check between part systems had started while zero point return of the part system set interfering object has not completed.

Remedy

⬩Turn OFF the interference check valid signal, and complete zero point return in the all part systems set interfering object.

M01	**Coil switch duration excess**	1057

Details

Coil switch operation was not completed within the following time:

   SP114 (#13114) × MKT_Rate (#11760)/100.

Remedy

⬩Check and, if necessary, modify the following parameters: "#13114 SP114" (Coil changeover gate cutoff timer) and "#11760 MKT_Rate" (Threshold percentage for monitoring coil switch duration).
⬩Check for a welded contactor.

This alarm can be cancelled after execution of emergency stop.

M01	**Feed-forward control disabled**	1060

Details

Feed-forward control was attempted while any of the following functions was enabled.

⬩Control axis superimposition I/II
⬩Control axis synchronization between part systems I/II

Remedy

⬩Turn OFF the feed-forward control request signal.

M01	**Superimposition axis param err**	1070

Details

⬩Cutting feed clamp rate is unspecified for a superimposition-related axis. Or the specified rate is outside the setting range.
   "#2091 plclamp", "#2629 pl3clamp" or "#2630 pl3clamp2"
⬩Rapid traverse rate is unspecified for a superimposition-related axis.
Or the specified rate is outside the setting range.
   "#2090 plrapid", "#2621 plrapid2",
   "#2626 pl3rapid", "#2627 pl3rapid2" or "#2628 pl3rapid3"

Remedy

⬩Set the cutting feed clamp rate of the superimposition-related axis within the setting range.
⬩Set the rapid traverse rate of the superimposition-related axis within the setting range.

M01	Tool retract & return disabled	1080

Details

Tool retract and return command has been given in any of the following modes:

⬩ Mixed control (Cross axis control) I
⬩ Mixed control (Cross axis control) II
⬩ Control axis synchronization between part systems I
⬩ Control axis synchronization between part systems II
⬩ Control axis superimposition I
⬩ Control axis superimposition II
⬩ Arbitrary axis superimposition control
⬩ Tool spindle synchronization IA (spindle - spindle polygon)
⬩ Tool spindle synchronization IB (spindle - spindle polygon)
⬩ Tool spindle synchronization IC (spindle - NC axis polygon)
⬩ Tool spindle synchronization II (hob)
⬩ Spindle superimposition control

Remedy

Turn OFF the transit point designation signal.

M01	Arbitrary axis unexchangeable	1101

Details

The axis declared in the arbitrary axis exchange command is incapable of being exchanged.

Remedy

⬩Correct the program (mainly check the processing timing).

M01	Cross control axis exists	1102

Details

A manual travel command has been given to the axis being exchanged when manual interruption is disabled under cross machining control (when "#1435 crsman" = 0).

Remedy

⬩This error can be cancelled by either one of the following operations.
  1: Cancel the manual travel command
  2: Reset the NC

M01	Arbitrary ax superimp. sys err	1103

Details

⬩Arbitrary axis superimposition command has been issued in any part system other than the one that contains either the reference or superimposed axis of arbitrary axis superimposition control.
⬩Arbitrary axis superimposition cancel command has been issued in any part system other than the one that contains the superimposed axis of arbitrary axis superimposition control.

Remedy

⬩Correct the program so that the arbitrary axis superimposition command is given in an appropriate part system.

M01	Spindle speed fluctuation	1105

Details

The actual spindle speed has fluctuated exceeding the allowable range, while spindle speed fluctuation detection (G162) is active.

The number following "S", which is output together with this alarm, indicates the spindle where speed fluctuations were detected.

Remedy

⬩Unnecessarily large load may be applied to the spindle during automatic operation.
  Reduce the spindle load.
⬩To prevent this alarm from being output during spindle speed fluctuation detection (G162), set the parameter #1242 set14 BIT2 to ON.

M01	**Sp synchro phase calc illegal**	1106

Details

Spindle synchronization phase alignment command was issued while the "phase shift calculation request" signal was ON.

Remedy

♦Correct the program.
♦Correct the sequence program.

M01	**Illegal cmd in SP oscillation**	1108

Details

A function that cannot be used with spindle oscillation was commanded during spindle oscillation.

Remedy

♦Command the function after finishing spindle oscillation.

M01	**SP oscillation cmd illegal**	1109

Details

Spindle oscillation was commanded during executing a function that cannot be used with spindle oscillation.

Remedy

♦Command spindle oscillation after finishing the function that cannot used with spindle oscillation.

M01	**SP oscillation set val illegal**	1110

Details

Spindle oscillation was commanded while a value out of range is set as spindle oscillation amplitude or spindle oscillation frequency.

Remedy

♦Check the setting values of the amplitude and frequency.

M01	**Sub part system I call error**	1111

Details

♦Sub part system control I command (G122) has been given to a part system where the sub part system I operation mode is deactivated.
♦Sub part system control I command (G122) has been given to a part system which is not reserved as the sub part system in M80.

Remedy

♦Activate the sub part system I operation mode for the sub part system before issuing G122.
Part systems marked "SUB" on the monitor screen are under the sub partsystem I operation mode.
♦Command the sub part system start to the sub part system which is reserved with "#1483 SBS1_sys num" for M80.

M01	**Sub part system II start error**	1112

Details

When the sub part system control II has been commanded, no part system is left capable of being activated as a sub part system.

Remedy

♦Do not exceed the maximum number of simultaneously activatable sub part systems when commanding G144.
♦Set the parameter #1437 SBS2_Spec BIT0 to 0 if you wish to wait until the sub part system becomes capable of being activated.

M01	**Constant surface speed rdndnt**	1113

Details

♦Constant surface speed is commanded from other part system to the spindle that is in the thread/ thread cycle or the tapping cycle/ synchronous tapping cycle.
♦To the spindle in constant surface speed control, the thread/ thread cycle or the tapping cycle/ synchronous tapping cycle are commanded from other part system.

Remedy

♦Check the program.

M01	Constant torque disabled	1114

Details

♦Constant torque control is commanded to the axis which the parameter "#2296 SV096(TQC)" (Constant torque control: Stopper-direction torque) setting is "0".
♦Constant or proportional torque stopper control is commanded to the axis which is in movement by automatic or manual operation.
♦Constant torque control is canceled to the constant torque control axis in movement by automatic or manual operation.
♦Constant torque control is commanded to the proportional torque stopper control axis.
♦Constant torque control is commanded again during the axis movement by constant torque control cancel.
♦Constant torque control axis is at stroke limit or H/W stroke end.

Remedy

♦Check the program.
♦Check the sequence program.

M01	P torque stopper disabled	1115

Details

♦Proportional torque stopper control is commanded to the axis which the parameter "#2296 SV096(TQC)" (Constant torque control: Stopper-direction torque) setting is "0".
♦Proportional torque stopper control is commanded to the axis which is in movement by automatic or manual operation.
♦The axis movement is commanded to the axis which is in the proportional torque constant control.
♦Proportional torque constant control is commanded again during the axis movement by proportional torque constant control cancel.
♦Proportional torque constant control axis is at stroke limit or H/W stroke end.

Remedy

♦Check the program.
♦Check the sequence program.

M01	Droop cancel disabled	1116

Details

♦Constant torque control droop cancel is commanded to the axis which is not in the constant/ proportional torque control.
♦Constant torque control droop cancel is commanded to the axis in movement by automatic or manual operation.

Remedy

♦Check the program.
♦Check the sequence program.

M01	Cmnd disabled in droop cancel	1117

Details

The axis movement by automatic or manual operation is commanded to the axis which the constant torque control droop is being canceled.

Remedy

♦Check the program.
♦Check the sequence program.

M01	SP equivalent load factor over	1120

Details

The equivalent load factor of the spindle motor has exceeded the set threshold that causes the excess warning.

Remedy

♦Change the operation pattern in a way that decreases the spindle motor load.

M01	Differential tap cmnd disabled	1131

Details

‣Differential speed tap command has been given although any rotation command has not been input to the reference spindle that is under spindle superimposition control.
‣Synchronous tap command has been given to the reference spindle that is under spindle superimposition control.

Remedy

‣Cancel the synchronous tapping cycle.

M01	Spd clamp in differential tap	1132

Details

‣A tap cycle or synchronous tap cycle command given to the superimposed spindle has caused the spindle's actual rotation speed to exceed the spindle clamp speed.

Remedy

‣Correct the spindle rotation speed in synchronous tap cycle.

M01	Constant surface spd disabled	1133

Details

‣A constant surface speed control command has been given to the reference or superimposed spindle during differential speed tapping under spindle superimposition control.
‣A differential speed tapping command has been issued while constant surface speed control is executed on the reference or superimposed spindle that is under spindle superimposition control.

Remedy

‣Cancel the synchronous tap cycle or constant surface speed control.

M01	Spindle sync cancel error	1135

Details

‣Spindle synchronization cancel command has been issued during rotation of C axis under spindle sync C axis control.
‣G113 (without the address H or D) has been issued during the spindle synchronization for two or more sync sets.

Remedy

‣This operation error is cancelled when C axis stops. Issue a spindle sync cancel command after C axis has stopped.
‣Use G113D or G113H to cancel the spindle synchronization.

M01	GB SP sync:Cancel sgnl illegal	1137

Details

The guide bushing spindle synchronization temporary cancel signal was turned ON/OFF when the master spindle and the guide bushing spindle were in one of the following modes.

‣During rotation (when not stopped)
‣During tap cycle synchronization mode
‣During spindle synchronization mode
‣During tool-spindle synchronization I (polygon machining) mode
‣During tool-spindle synchronization II (hobbing) mode
‣During spindle C axis control C axis mode
‣During orientation/indexing

Remedy

‣Check the ladder program.

M01	GB SP sync runs independently	1138

Details

‣The reference spindle was commanded as a spindle related to tool spindle synchronization IC (polygon).
‣The guide bushing spindle was commanded as a synchronous tapping spindle.
‣The guide bushing spindle was commanded as a spindle related to spindle synchronization/tool spindle synchronization I (polygon)/tool spindle synchronization II (hobbing).

Remedy

‣Check the program.

M01	**Cmds illegal in spindle synchr**	1139

Details

Synchronous tapping was issued for the reference spindle or the synchronized spindle during spindle synchronization.

Remedy

⬦Cancel the synchronous tapping cycle by reset.

M01	**Operation non-continuable(STO)**	1151

Details

An axis in STO state exists in the part system.

Remedy

⬦Release the STO state and reset the NC.

M01	**Operation non-continuable(SOS)**	1152

Details

An axis in SOS state exists in the part system.

Remedy

⬦Release the SOS state and reset the NC.

M01	**Prog check: work posn error**	1215

Details

When the NC reset signal is input with the High-speed simple program check: Coordinate position check ON signal (Y76B) set to ON, the workpiece coordinate position is different from the position at the program start.

Remedy

⬦Correct the machining program.

M01	**Prog check: machine posn error**	1216

Details

When the NC reset signal is input with the High-speed simple program check: Coordinate position check ON signal (Y76B) set to ON, the machine coordinate position is different from the position at the program start.

Remedy

⬦Correct the machining program.

M01	**NC/PLC axis switch illegal**	1250

Details

The following operation was performed to an axis which can be switched over between NC axis and PLC axis.

⬦PLC axis switchover signal was turned ON or OFF when it was prohibited to switch over the axis.

Remedy

⬦Make sure the axis switchover status signal is OFF and change the ON/OFF of the axis switchover signal.

M01	**No spec: Multi axis synch ctrl**	1254

Details

You have set the R register for selecting synchronous control operation method, although the option of multiple axis synchronization control is OFF.

Remedy

⬦Set 0 in R2589 (Synchronous control operation method selection).

M01	**Multiple secondary ax selected**	1255

Details

For the multiple axis synchronization control, you selected two or more slave axes without selecting any master axis.

Remedy

⬦Correct the setting of R2589 (Synchronous control operation method selection).

M03	Interference detection	0001	yyzz

Details

A command has been given that causes two or more objects to interfere with each other.

yy : Interference object definition number (1)

zz : Interference object definition number (2)

Remedy

⬩Cancel the alarm with reset.
⬩Disable the interference check III mode first before moving the interfering object further in the interference direction.

M03	Entry in interfere alarm area	0002	yyzz

Details

Two or more interfering objects are in the interference alarm area.

yy : Interference object definition number (1)

zz : Interference object definition number (2)

Remedy

⬩Disable the interference check III mode before moving.
⬩Check the interference definition and the interference selection.

M03	Entry in interfere warn area	0003	yyzz

Details

A command has been given that causes two or more interfering objects to enter the interference warning area.

yy : Interference object definition number (1)

zz : Interference object definition number (2)

Remedy

⬩Interfering objects are in the interference warning area.

If an operational problem is expected to occur, stop moving the axes with feed hold, cancellation of manual axis movement or reset.

M03	Interference data unspecified	1001

Details

You attempted to turn ON the interference check III mode with the interfering object data disabled.

Remedy

⬩Execute the interference data ON command to enable the interference data before turning ON the interference check III mode.

M03	Interf. 3D objects count error	1002

Details

The total number of solid objects used as interfering object has exceeded the maximum.

Remedy

⬩The total number of interfering solid objects set in the system variable or R register has exceeded the maximum. Correct the setting.

M03	Interfere check III: time over	1003

Details

The allowable process time for interference check III has been exceeded.

Remedy

⬩Turn OFF the interference check III mode.
⬩Correct the interfering object definition.

| M03 | Interfere: control axis error | 2001 | Interference object definition number |

Details

In the interfering object definition, the IJK control axes have been set as follows:

⬧Nonexistent axis name (an axis not set in the base axis specification parameter "#1022 axname2")
⬧I, J and K axes belong to different part systems
⬧Rotary axis

Remedy

⬧Correct the setting of the IJK control axes in the interfering object definition.

| M03 | Interf:2 rot axes in cylinder | 2002 | Interference object definition number |

Details

In the interfering object definition, two or more rotary axes have been set for the cylindrical solid definition No.

Remedy

⬧Correct the solid designation and the setting of the IJK axis rotation angle in the interfering object definition.

| M03 | Interfere:2 rot axes in cuboid | 2003 | Interference object definition number |

Details

In the interfering object definition, two or more rotary axes have been set for the cuboidal solid definition No.

Remedy

⬧Correct the setting of the IJK axis rotation angle in the interfering object definition.

| M03 | Interfere: rotary axis error | 2004 | Interference object definition number |

Details

In the interfering object definition, the IJK rotary axes have been set as follows:

⬧Nonexistent axis name
 (an axis not set in the base axis specification parameter (#1022 axname2))
⬧Linear axis
⬧All three axes are rotary axes

Remedy

⬧Correct the setting of the IJK rotary axes in the interfering object definition.

| M03 | Interfere:2 rot axes object er | 2005 | Interference object definition number |

Details

The solid object set in the interfering object definition is unavailable as an interfering object defined with two rotary axes.

Remedy

⬧Correct the setting of the solid in the interfering object definition.

| M03 | Interfere:1 rot axis object er | 2006 | Interference object definition number |

Details

The solid object set in the interfering object definition is unavailable as an interfering object defined with one rotary axis.

Remedy

⬧Correct the setting of the solid in the interfering object definition.

M03	**Interf. selection: offset over**	3001	Interference object definition number

Details

In the interfering object selection, the interfering object model coordinate system offset 1 has exceeded the setting.

Remedy

⬩Correct the setting of the interfering object model coordinate system offset 1 in the interfering object selection.

M03	**Interf:rot objects comb. error**	3002	Interference object definition number

Details

The following selection was made for the rotary interfering objects:

⬩You selected a one-rotary-axis object and two-rotary-axis object at a time.
⬩You selected two or more two-rotary-axis objects.

Remedy

⬩Correct the setting of the n-th interfering object selection.

M50	**Workpiece offset unreflected**	5000

Details

Any of the following offsets of the selected modal has not been reflected in the workpiece position counter: workpiece offset, extended workpiece offset, external workpiece offset or workpiece shift.

Remedy

The warning is cancelled by any of the following operations.

⬩Cycle start
⬩Reset
⬩Emergency stop

M90	**Parameter set mode**

Details

The setup parameter lock is released.
Cycle start is disabled when setup parameters can be set.

Remedy

⬩Refer to the manual issued by the machine tool builder.

M97	**Maintenance part activated**

Details

Activated maintenance part has not completed the product procedures.

Remedy

⬩Contact our service center.

2

Stop Codes (T)

T01	Axis in motion	0101

Details

Automatic start is not possible as one of the axes is moving.

Remedy

⬧Try automatic start again after all axes have stopped.

T01	NC not ready	0102

Details

Automatic start is not possible as the NC is not ready.

Remedy

⬧Another alarm has occurred. Check the details and remedy.

T01	Reset signal ON	0103

Details

Automatic start is not possible as the "reset" signal has been input.

Remedy

⬧Turn OFF the "reset" signal.
⬧Check for any failure of the reset switch which has caused the switch's continuous ON.
⬧Correct the sequence program.

T01	Auto operation pause signal ON	0104

Details

The feed hold switch on the machine operation panel is ON (valid).

Remedy

⬧Correct the feed hold switch setting.
⬧The feed hold switch is B contact switch.
⬧Fix any broken wires in the feed hold signal line.
⬧Correct the sequence program.

T01	H/W stroke end axis exists	0105

Details

Automatic start is not possible as one of the axes is at the stroke end.

Remedy

⬧Manually move any axis whose end is at the stroke end.
⬧Check for any broken wires in the stroke end signal line.
⬧Check for any failure in the stroke end limit switch.

T01	S/W stroke end axis exists	0106

Details

Automatic start is not possible as one of the axes is at the stored stroke limit.

Remedy

⬧Move the axis manually.
⬧If the axis's end is not at the stroke end, check the parameters.

T01	No operation mode	0107

Details

The operation mode has not been selected.

Remedy

⬧Select automatic operation mode.
⬧Check for any broken wires in the signal line for automatic operation mode (memory, tape, MDI).

T01	**Operation mode duplicated**	0108

Details

Two or more automatic operation modes have been selected.

Remedy

⬧Check for any short circuit in the mode (memory, tape, MDI) selection signal line.
⬧Check for any failure in the switch.
⬧Correct the sequence program.

T01	**Operation mode changed**	0109

Details

The automatic operation mode has changed to another automatic operation mode.

Remedy

⬧Return to the original automatic operation mode, and execute automatic start.

T01	**Tape search execution**	0110

Details

Automatic start is not possible as tape search is being executed.

Remedy

⬧Wait for the tape search to be completed and then execute the automatic start.

T01	**Cycle start prohibit**	0111

Details

Automatic start is disabled because restart search is in execution.

Remedy

⬧Execute automatic start after the restart search is completed.

T01	**CNC overheat**	0113

Details

Automatic start is not possible because a thermal alarm (Z53 CNC overheat) has occurred.

Remedy

⬧Temperature of the control unit has exceeded the specified temperature.
⬧Take appropriate measures to cool the unit.

T01	**Cycle st. prohibit(Host comm.)**	0115

Details

Automatic start cannot is not possible because the NC is communicating with the host computer.

Remedy

⬧Wait for the communication with host computer to be ended and then execute the automatic start.

T01	**Cycle st prohibit(Battery alm)**	0116

Details

Automatic start is not possible because the voltage of the battery in the NC control unit has dropped.

Remedy

⬧Replace the battery of the NC control unit.
⬧Contact the service center.

T01	**R-pnt offset value not set**	0117

Details

Automatic operation is not possible because no reference position offset value has been set.

Remedy

⬧Perform the reference position initialization setting, then set "#2034 rfpofs(Distance-coded reference position detection offset)".

T01	**In absolute position alarm**	0138

Details

♦A start signal was input during an absolute position detection alarm.

Remedy

♦Clear the absolute position detection alarm, and then input the start signal.

T01	**In abs posn initial setting**	0139

Details

♦A start signal was input during zero point initialization in the absolute position detection system.

Remedy

♦Complete zero point initialization before inputting the start signal.

T01	**In manual measurement**	0143

Details

Automatic start is disabled because manual measurement is in execution.

Remedy

♦Execute automatic start after the manual measurement is completed.

T01	**Sub part sys I mode is active**	0146

Details

Cycle start signal was input for the part system that has applied Sub-part system I operation mode.

Remedy

♦Use Sub-part system I operation mode signal to switch whether to start the operation as Sub-part system control or to execute cycle start as Main-part system.

T01	**Mach. interrupt non-startable**	0147

Details

Machining interruption related functions cannot be started up.

Remedy

♦To resume the operation from the state of being stopped at the selected point, set the automatic operation mode to the memory mode.
♦To perform the retraction, confirm that retraction is enabled (the "Retraction executable" signal is ON).
♦To resume the operation from the state of being stopped at a certain block of the retraction program, activate the memory mode and turn ON the "Retraction start" signal.
♦Check the sequence program to make sure that multiple start signals are not input at the same time.

(Note) The remedies stated above apply not only to retraction but also to the other machining interruption-related functions. (The start signals and ready states are replaced with those for each function.)

T01	**APLC password mismatch**	0160

Details

Automatic start is disabled because the APLC authentication password is inconsistent.

Remedy

♦Contact the machine tool builder.

T01	**Cycle st. prohibit(safe speed)**	0165

Details

An automatic operation was started in one of the following machining modes during the safe speed clamp: thread cutting, synchronous tapping, cross machining, superimposition control, tool center point control or SSS control.

Remedy

♦Turn ON the safely-limited speed monitoring request signal and press the cycle start button.
♦Close the door and press the cycle start button.

T01	**Cycle start prohibit (AL Z83)**	0172

Details

Cycle start is disabled while the system alarm Z83 (NC started during SP rotation) is occurring.

Remedy

•Turn OFF the power and make sure that the spindle is at a standstill. And then turn the power ON again.

T01	**In interference check alarm**	0173

Details

Cycle start cannot be operated because interference check alarm is in progress.

Remedy

•Release the interference check alarm before operating the cycle start.

T01	**Cycle st forbid (measuring err)**	0176

Details

Cycle start cannot be executed for other part systems during measurement of rotation center error or workpiece installation error.

Remedy

Execute cycle start for one part system that is ready for measurement.

Cancel measurement when error measurement is not executed.

T01	**Cycle start prohibit (OP error)**	0177

Details

Cycle start was executed during operation error where cycle start cannot be executed.

Remedy

After canceling operation error, execute cycle start.

T01	**Cycle start prohibit(SBT warn)**	0185

Details

Cycle start is disabled because the axis in SBT warning exists in the system.

Remedy

After cancelling the SBT warning, execute the cycle start.

T01	**Cycle start prohibit**	0190

Details

Automatic start is not possible because the setting of setup parameters is enabled.

Remedy

•Refer to the manual issued by the machine tool builder.

T01	**Cycle start prohibit**	0191

Details

Automatic start was attempted while a file was being deleted/written.

Remedy

•Wait for the file to be deleted/written and then execute the automatic start.

T01	**Cycle st. prohibit (Term exp'd)**	0193

Details

Automatic start is not possible because the valid term has been expired.

Remedy

•Obtain a decryption code from the machine tool builder and input it in the NC, then turn the power ON again.

T01	**Cycle start disabled (in SBT)**	0194

Details

Cycle start is disabled because the break test is being executed for some axes in the system.

Remedy

⬩Execute cycle start after the break test is completed.

T01	**Cycle start prohibit(in SBT)**	0197

Details

Cycle start is disabled because the axis in brake test exists in the system.

Remedy

After the brake test completed, execute the cycle start.

T02	**EMG stop**	0200

Details

An emergency stop occurred during automatic operation.

Remedy

⬩After the emergency stop is canceled, the operation can be continued.

T02	**H/W stroke end axis exists**	0201

Details

An axis is at the stroke end.

Remedy

⬩Manually move the axis away from the stroke end limit switch.
⬩Correct the machining program.

T02	**S/W stroke end axis exists**	0202

Details

An axis is at the stored stroke limit.

Remedy

⬩Manually move the axis.
⬩Correct the machining program.

T02	**Reset signal ON**	0203

Details

The reset has been entered.

Remedy

⬩The program execution position has returned to the start of the program. Execute automatic operation from the start of the machining program.

T02	**Auto operation pause signal ON**	0204

Details

The "feed hold" switch is ON.

Remedy

⬩Press the CYCLE START switch to resume the automatic operation.

T02	**Operation mode changed**	0205

Details

The operation mode has changed to another mode during automatic operation.

Remedy

⬩Return to the original automatic operation mode, and press the CYCLE START switch to resume the automatic operation.

T02	Acc/dec time cnst too large	0206

Details

The acceleration and deceleration time constants are too large. (This alarm occurs with the system alarm Z59.)

Remedy

⬩Set a larger value for "#1206 G1bF(Maximum speed)".
⬩Set a smaller value for "#1207 G1btL(Time constant)".
⬩Set a lower cutting speed.

T02	Abs posn detect alarm occurred	0215

Details

An absolute position detection alarm occurred.

Remedy

⬩Clear the absolute position detection alarm.

T02	Aux axis changeover error	0220

Details

A travel command was issued to an auxiliary axis.

Remedy

⬩Turn ON the "NC axis control selection" signal and press the CYCLE START switch to restart the automatic operation with.

T02	FEED HOLD: SOS axis	0221

Details

SOS axis exists in the system.

Remedy

Cancel SOS state and execute cycle start, and you can continue automatic operation from the stop point.

T03	Single block stop signal ON	0301

Details

The SINGLE BLOCK switch on the machine operation panel is ON.
The SINGLE BLOCK or MACHINE LOCK switch changed.

Remedy

⬩Press the CYCLE START switch to resume the automatic operation.

T03	Block stop cmnd in user macro	0302

Details

A block stop command was issued in the user macro program.

Remedy

⬩Press the CYCLE START switch to resume the automatic operation.

T03	Operation mode changed	0303

Details

Automatic mode changed to another automatic mode.

Remedy

⬩Return to the original automatic operation mode, and press the CYCLE START switch to resume the automatic operation.

T03	MDI completed	0304

Details

MDI operation has ended the last block.

Remedy

⬩Set the MDI operation again, and press the CYCLE START switch to start the MDI operation.

T03	**Block start interlock**	0305

Details

The interlock signal, which locks the block start, is ON.

Remedy

⬧Correct the sequence program.

T03	**Cutting blck start interlock**	0306

Details

The interlock signal, which locks the block cutting start, is ON.

Remedy

⬧Correct the sequence program.

T03	**Safe speed clamp is ON**	0308

Details

One of the following commands was issued during the safe speed clamp:
thread cutting, synchronous tapping, cross machining, superimposition control, tool center point control or SSS control.

Remedy

⬧Turn ON the safely-limited speed monitoring request signal before performing the operation.
⬧Perform the operation with the door closed.

T03	**Inclined Z offset change**	0310

Details

The "inclined axis control: No Z axis compensation" signal has turned ON or OFF during the program operation.

Remedy

⬧Press the CYCLE START switch to resume the automatic operation.

T03	**Stop at selected point**	0320

Details

Operation has stopped at the selected point.

Remedy

⬧Perform the automatic start to execute the program from the block.

T03	**Aux axis changeover error**	0330

Details

The "NC axis control selection" signal was turned OFF while a NC axis was traveling.

Remedy

⬧Turn the "NC axis control selection" signal ON and press the CYCLE START switch to resume the automatic operation.

T04	**Collation stop**	0401

Details

Collation stop occurred.

Remedy

⬧Execute the automatic start to resume the automatic operation.

T10	**Fin wait**	(Factors for waiting completion)

Details

The following Nos. are shown during the operation of the corresponding completion wait factor. The numbers will disappear when the operation is completed.
The completion wait factor is indicated with four digits (in hexadecimal).

Display format of completion wait factor

0__ __ __
  (a)(b)(c)

Each of the hexadecimal numbers (a), (b) and (c) indicates the following details.

(a)
bit0: In dwell execution
bit3: Unclamp signal wait (Note 1)

(b)
bit0: Waiting for spindle position to be looped
bit3: Door open (Note 2)

(c)
bit0: Waiting for MSTB completion
bit1: Waiting for rapid traverse deceleration
bit2: Waiting for cutting speed deceleration
bit3: Waiting for spindle orientation completion

(Note 1)

    For type A (#1282 ext18/bit3 = 0)

      ♦Waiting for turning ON or OFF of the unclamp finish signal for the index table indexing.

    For type B (#1282 ext18/bit3 = 1)

      ♦Waiting for turning ON of the unclamp finish signal for the index table indexing.
      ♦Waiting for turning ON of the clamp finish signal for the index table indexing.

      (*) The complete standby status is established when the unclamp finish and clamp finish signals are both turned ON. Set the clamp finish signal to OFF after performing required process with the PLC.

(Note 2) This shows the door open state caused by the door interlock function.

T11	**Fin wait**	(Factors for waiting completion)

Details

The following Nos. are shown during the operation of the corresponding completion wait factor. The numbers will disappear when the operation is completed.
The completion wait factor is indicated with four digits (in hexadecimal).

Display format of completion wait factor

0__ __ __
  (a)(b)(c)

Each of the hexadecimal numbers (a), (b) and (c) indicates the following details.

(b)
bit0:Operation alarm display being postponed

Remedy

♦The parameter "#1342 AlmDly" may be able to postpone displaying a part of an operation alarm, depending on the setting.
This stop code will remain displayed while any alarm is being postponed.
And it will disappear if the postponed alarm is displayed or canceled.

3

Servo/Spindle Alarms (S)

3.1 Servo Errors (S01/S03/S04)

Servo alarm is displayed in the following format.

S○○ □......□   0 0 △△   □

Axis name
Servo : Axis name
Spindle : "S1", "S2", "S3" ...

Alarm No.

Message
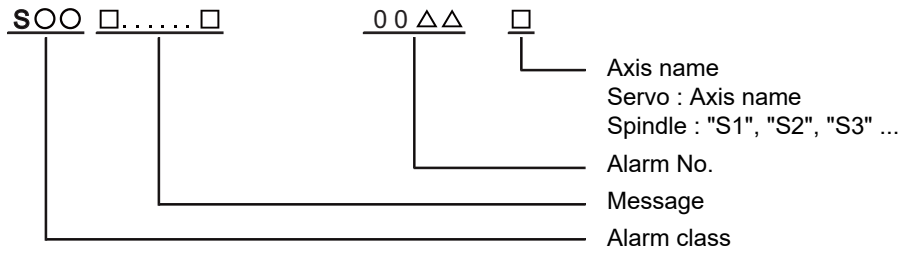
Alarm class

Alarm class	Message	Reset method	Resetting methods
S01	Name or "Servo alarm"	PR	After removing the cause of the alarm, reset the alarm by turning the NC power ON again.
S03	Name or "Servo alarm"	NR	After removing the cause of the alarm, reset the alarm by inputting the NC RESET key.
S04	Name or "Servo alarm"	AR	After removing the cause of the alarm, reset the alarm by turning the NC and drive unit power ON again.

The numerical value in the column of "No." in the table after the following page is the double-digit number displayed on the LED which is on the front-side of the drive unit.

At the time of the occurrence of the servo errors (S01/S03/S04), this number will be displayed in the last two digits of the "alarm number".

(Note 1) For the troubleshooting at the time of the occurrence of the servo errors, refer to your drive unit's instruction manual.

(Note 2) When multiple servo alarms have occurred, only an alarm which occurred first is displayed on the alarm screen. Refer to the alarm history on the drive monitor screen as necessary.

(1) Drive unit alarm

No.	Name	Details	Reset method	Servo stop method	Spindle stop method
10	Insufficient voltage	A drop of bus voltage was detected in main circuit.	PR	Dynamic stop	Coast to a stop
11	Axis selection error	The axis selection rotary switch has been incorrectly set.	AR	Initial error	Initial error
12	Memory error 1	A hardware error was detected during the power ON self-check.	AR	Initial error	Initial error
13	Software processing error 1	An error was detected for the software execution state.	PR	Dynamic stop	Coast to a stop
14	Software processing error2	The current processor is not operating correctly.	AR	Dynamic stop	Coast to a stop
16	Initial magnetic pole position detection error	In the built-in motor which uses the absolute position encoder, the servo ON has been set before the magnetic pole shift amount is set. The magnetic pole position, detected in the initial magnetic pole position detection control, is not correctly set.	PR	Dynamic stop	Coast to a stop
17	A/D converter error	A current feedback error was detected.	PR	Dynamic stop	Coast to a stop
18	Main side encoder: Initial communication error	An error was detected in the initial communication with the motor side encoder.	PR	Initial error	Initial error
19	Encoder communication error in synchronous control	An error of the shared encoder on the machine side was detected on the secondary axis of the speed command synchronization control.	PR	Dynamic stop	-
1A	Sub side encoder: Initial communication error	An error was detected in the initial communication with the machine side encoder.	PR	Initial error	Initial error
1B	Sub side encoder: Error 1	An error was detected by the encoder connected to the machine side. The error details are different according to the encoder type. Refer to "Encoder alarm" for details.		Dynamic stop	Coast to a stop
1C	Sub side encoder: Error 2				
1D	Sub side encoder: Error 3				
1E	Sub side encoder: Error 4				
1F	Sub side encoder: Communication error	An error was detected in the communication with the machine side encoder.	PR	Dynamic stop	Coast to a stop
21	Sub side encoder no signal 2	In the machine side encoder, ABZ-phase feedback cannot be returned even when the motor moves.	PR	Dynamic stop	Coast to a stop
22	Encoder data error	An error was detected in the feedback data from the position encoder.	AR	Dynamic stop	Coast to a stop
23	Excessive speed error	The state that there is a difference between the actual speed and command speed continued for longer than the excessive speed deviation timer setting.	NR	-	Coast to a stop
24	Grounding	The motor power cable is in contact with FG (Frame Ground).	PR	Dynamic stop	Coast to a stop
25	Absolute position data lost	The absolute position data was lost in the encoder.	AR	Initial error	-
26	Unused axis error	In the multiaxis drive unit, there is an axis set to free, and the other axis detected a power module error.	PR	Dynamic stop	Coast to a stop

(Note 1) Definitions of terms in the table are as follows.

　　　Main side encoder: Encoder connected to CN2

　　　Sub side encoder: Encoder connected to CN3

(Note 2) Resetting methods

　　　NR: Reset with the NC RESET button. This alarm can also be reset with the PR and AR resetting conditions.

　　　PR: Reset by turning the NC power ON again. This alarm can also be reset with the AR resetting conditions. When the control axis is removed, this alarm can be reset with the NC RESET button. (Excluding alarms 32 and 37.)

　　　AR: Reset by turning the NC and servo drive unit power ON again.

No.	Name	Details	Reset method	Servo stop method	Spindle stop method
27	Sub side encoder: Error 5	An error was detected by the encoder connected to the machine side. The error details are different according to the encoder type. Refer to "Encoder alarm" for details.		Dynamic stop	Coast to a stop
28	Sub side encoder: Error 6				
29	Sub side encoder: Error 7				
2A	Sub side encoder: Error 8				
2B	Main side encoder: Error 1	An error was detected by the encoder connected to the motor side. The error details are different according to the encoder type. Refer to "Encoder alarm" for details.		Dynamic stop	Coast to a stop
2C	Main side encoder: Error 2				
2D	Main side encoder: Error 3				
2E	Main side encoder: Error 4				
2F	Main side encoder: Communication error	An error was detected in the communication with the motor side encoder.	PR	Dynamic stop	Coast to a stop
30	Over regeneration	Over-regeneration level exceeded 100%. The regenerative resistor is overloaded.	PR	Dynamic stop	Coast to a stop
31	Overspeed	The motor speed exceeded the allowable speed.	PR	Deceleration stop	Deceleration stop
32	Power module error (overcurrent)	The power module detected the overcurrent.	PR	Dynamic stop	Coast to a stop
33	Overvoltage	The bus voltage in main circuit exceeded the allowable value.	PR	Dynamic stop	Coast to a stop
34	NC communication: CRC error	The data received from the NC was outside the setting range.	PR	Deceleration stop	Deceleration stop
35	NC command error	The travel command data received from the NC was excessive.	PR	Deceleration stop	Deceleration stop
36	NC communication: Communication error	The communication with the NC was interrupted.	PR	Deceleration stop	Deceleration stop
37	Initial parameter error	An incorrect set value was detected among the parameters send from the NC at the power ON. In the SLS(Safely Limited Speed) function, an error was detected in the relation between the safety speed and safety rotation number in the speed observation mode.	PR	Initial error	Initial error
38	NC communication: Protocol error 1	An error was detected in the communication frames received from the NC. Or, removing an axis or changing an axis was performed in the synchronous control.	PR	Deceleration stop	Deceleration stop
39	NC communication: Protocol error 2	An error was detected in the axis data received from the NC. Or, in changing an axis, the parameter setting of the synchronous control was applied when the axis was installed.	PR	Deceleration stop	Deceleration stop
3A	Overcurrent	Excessive motor drive current was detected.	PR	Dynamic stop	Coast to a stop
3B	Power module error (overheat)	The power module detected an overheat.	PR	Dynamic stop	Coast to a stop
3C	Regeneration circuit error	An error was detected in the regenerative transistor or in the regenerative resistor.	PR	Dynamic stop	-
3D	Power supply voltage error at acceleration/deceleration	A motor control error during acceleration/deceleration, due to a power voltage failure, was detected.	PR	Dynamic stop	-
3E	Magnetic pole position detection error	The magnetic pole position, detected in the magnetic pole position detection control, is not correctly detected.	AR	Dynamic stop	Coast to a stop

(Note 1) Definitions of terms in the table are as follows.

    Main side encoder: Encoder connected to CN2

    Sub side encoder: Encoder connected to CN3

(Note 2) Resetting methods

    NR: Reset with the NC RESET button. This alarm can also be reset with the PR and AR resetting conditions.

    PR: Reset by turning the NC power ON again. This alarm can also be reset with the AR resetting conditions. When the control axis is removed, this alarm can be reset with the NC RESET button. (Excluding alarms 32 and 37.)

    AR: Reset by turning the NC and servo drive unit power ON again.

No.	Name	Details	Reset method	Servo stop method	Spindle stop method
41	Feedback error 3	Either a missed feedback pulse in the motor side encoder or an error in the Z-phase was detected in the full closed loop system.	PR	Dynamic stop	Coast to a stop
42	Feedback error 1	Either a missed feedback pulse in the position detection or an error in the Z-phase was detected. Or the distance-coded reference check error exceeded the allowable value when the distance-coded reference scale was used.	PR	Dynamic stop	Coast to a stop
43	Feedback error 2	An excessive difference in feedback was detected between the machine side encoder and the motor side encoder.	PR	Dynamic stop	Coast to a stop
45	Fan stop	An overheat of the power module was detected during the cooling fan stopping.	PR	Dynamic stop	Coast to a stop
46	Motor overheat / Thermal error	Either the motor or the motor side encoder detected an overheat. Or, the thermistor signal receiving circuit of the linear motor or direct-drive motor was disconnected. Or, the thermistor signal receiving circuit was short-circuited.	NR	Deceleration stop	Deceleration stop
48	Main side encoder: Error 5	An error was detected by the encoder connected to the main side. The error details are different according to the connected encoder. Refer to "Encoder alarm".		Dynamic stop	Coast to a stop
49	Main side encoder: Error 6				
4A	Main side encoder: Error 7				
4B	Main side encoder: Error 8				
4C	Current error at initial magnetic pole estimate	Current detection failed at the initial magnetic pole estimation.	NR	Dynamic stop	Coast to a stop
4D	Dual signal error	An error was detected in the signal related to the dual signal. Refer to "Dual signal error (4D)" for details.			
4E	NC command mode error	An error was detected in the control mode send from the NC.	NR	Deceleration stop	Deceleration stop
4F	Instantaneous power interrupt	The control power supply has remained shut down.	NR	Deceleration stop	Deceleration stop
50	Overload 1	Overload detection level became 100% or more. The motor or the drive unit is overloaded.	NR	Deceleration stop	Deceleration stop
51	Overload 2	In a servo system, current command of 95% or more of the unit's max. current was given continuously for 1 second or longer. In a spindle system, current command of 95% or more of the motor's max. current was given continuously for 1 second or longer.	NR	Deceleration stop	Deceleration stop
52	Excessive error 1	A position tracking error during servo ON was excessive.	NR	Deceleration stop	Deceleration stop
53	Excessive error 2	A position tracking error during servo OFF was excessive.	NR	Dynamic stop	-
54	Excessive error 3	There was no motor current feedback when the alarm "Excessive error 1" was detected.	NR	Dynamic stop	Coast to a stop
56	Commanded speed error	The encoder has detected that the commanded speed exceeded 1.15 times of the rapid traverse rate (rapid), or the motor rotation speed exceeded the maximum speed.	NR	Deceleration stop	Deceleration stop
58	Collision detection 1: G0	A disturbance torque exceeded the allowable value in rapid traverse modal (G0).	NR	Max cap dec stop	-
59	Collision detection 1: G1	A disturbance torque exceeded the allowable value in the cutting feed modal (G1).	NR	Max cap dec stop	-
5A	Collision detection 2	A current command with the maximum drive unit current value was detected.	NR	Max cap dec stop	-

(Note 1) Definitions of terms in the table are as follows.

    Main side encoder: Encoder connected to CN2

    Sub side encoder: Encoder connected to CN3

(Note 2) Resetting methods

    NR: Reset with the NC RESET button. This alarm can also be reset with the PR and AR resetting conditions.

    PR: Reset by turning the NC power ON again. This alarm can also be reset with the AR resetting conditions. When the control axis is removed, this alarm can be reset with the NC RESET button. (Excluding alarms 32 and 37.)

    AR: Reset by turning the NC and servo drive unit power ON again.

No.	Name	Details	Reset method	Servo stop method	Spindle stop method
5B	Safely limited: Commanded speed monitoring error	A commanded speed exceeding the safely limited speed was detected in the safely limited mode.	PR	Deceleration stop	Deceleration stop
5D	Safely limited: Door state error	The door state signal input in the NC does not coincide with the door state signal input in the drive unit in the safely limited mode. Otherwise, door open state was detected in normal mode.	PR	Deceleration stop	Deceleration stop
5E	Safely limited: Speed feedback monitoring error	A motor speed exceeding the safely limited speed was detected in the safely limited mode.	PR	Deceleration stop	Deceleration stop
5F	External contactor error	A contact of the external contactor is welding.	NR	Deceleration stop	Deceleration stop
60, 61, 63 to 77	Power supply alarm	The power supply unit detected an error. The error details are different according to the connected power supply unit. Refer to "Power supply alarm" for details.		Dynamic stop	Coast to a stop
62	Power supply: Frequency error			Deceleration stop	Deceleration stop
80	Main side encoder cable error	The cable type of the motor side encoder cable is for rectangular wave signal.	AR	Initial error	-
81	Sub side encoder cable error	The cable type of the machine side encoder cable does not coincide with the encoder type which is set by the parameter.	AR	Initial error	-
87	Drivers communication error	The communication frame between drive units was aborted.	PR	Dynamic stop	Coast to a stop
88	Watchdog	The drive unit does not operate correctly. LED display is fixed as "88". "888" is displayed for MDS-EJ/EJH Series.	AR	Dynamic stop	Coast to a stop
8A	Drivers communication data error 1	The communication data 1 between drivers exceeded the tolerable value in the communication between drive units.	PR	Dynamic stop	Coast to a stop
8B	Drivers communication data error 2	The communication data 2 between drivers exceeded the tolerable value in the communication between drive units.	PR	Dynamic stop	Coast to a stop

(Note 1) Definitions of terms in the table are as follows.

　　　Main side encoder: Encoder connected to CN2

　　　Sub side encoder: Encoder connected to CN3

(Note 2) Resetting methods

　　　NR: Reset with the NC RESET button. This alarm can also be reset with the PR and AR resetting conditions.

　　　PR: Reset by turning the NC power ON again. This alarm can also be reset with the AR resetting conditions. When the control axis is removed, this alarm can be reset with the NC RESET button. (Excluding alarms 32 and 37.)

　　　AR: Reset by turning the NC and servo drive unit power ON again.

Encoder alarm (Servo drive unit)

Alarm number when the encoder is connected to CN2 side		2B	2C	2D	2E	48	49	4A	4B
Alarm number when the encoder is connected to CN3 side		**1B**	**1C**	**1D**	**1E**	**27**	**28**	**29**	**2A**
OSA405 OSA676 OSA24RS	**Mitsubishi Electric**	Memory alarm	LED alarm	Data alarm	Encoder thermal error	-	-	-	-
OSA405ET2AS OSA676ET2AS		Memory alarm	LED alarm	Data alarm	Encoder thermal error	-	-	-	-
MDS-EX-HR		Memory error	-	Data error	-	Scale not connected	-	-	-
AT343 AT543 AT545 AT1143 ST748	**Mitsutoyo**	Initialization error (bit0)	EEPROM error (bit5)	Photoelectric type, static capacity type data mismatch (bit1)	ROM/RAM error (bit6)	CPU error (bit4)	Photoelectric type over-speed (bit7)	Static capacity type error (bit3)	Photoelectric type error (bit2)
LC195M, LC495M, LC291M, LIC2197M, LIC2199M MC15 RCN2590M, RCN5390M, RCN5590M, RCN8390M ROC425M, ROC2390M ECA4000Series EIB Series	**HEIDENHAIN**	Initialization error (bit0)	EEPROM error (bit5)	Relative/absolute position data mismatch (bit1)	ROM/RAM error (bit6)	CPU error (bit4)	Overspeed (bit7)	Absolute position data error (bit3)	Relative position data error (bit2)
MPRZ scale	**Mitsubishi Heavy Industries Machine Tool**	Installation accuracy fault (bit4)	-	Detection position deviance (bit1)	Scale breaking (bit0)	Absolute position detection fault (bit5)	-	Gain fault (bit3)	Phase fault (bit2)
SR67A, SR75, SR85 SR74, SR77 SR87, SR84 RU77 RS87	**Magnescale**	Laser diode error (bit0)	System memory error (bit5)	Encoder mismatch error (bit1)	-	-	Over speed (bit7)	Absolute position data error (bit3)	Relative position data error (bit2)
SAM/SVAM/ GAM/G2AM/ LAM/HAM/H2AM Series	**FAGOR**	-	-	Absolute value detection error (bit3)	H/W error (bit1)	CPU error (bit0)	-	-	-
RL40N/RA/FOR-TiS Series	**Renishaw**	Initialization error (bit0)	-	Absolute position data error (bit3)	-	-	Over speed (bit7)	-	-
WMFA/WMBA/ WMRA/LMFA/ LMBA Series (Note)	**AMO**	Initialization error (bit0)	-	Relative/absolute position data mismatch (bit2)	-	-	Over speed (bit5)	Absolute position data error (bit6)	-
AMS-ABS-3B Series	**Schneeberger**	- (bit0)	-	-	Absolute position data error (bit3)	-	-	-	-

(Note 1) A drive unit processes all reset types of alarms as "PR". However, "AR" will be applied according to the encoder.

(Note 2) Bit No. in the table refers to a bit assignation for encoder side alarm management data.

Encoder alarm (Spindle drive unit)

Alarm number when the encoder is connected toCN2 side		2B	2C	2D	2E	48	49	4A	4B
Alarm number when the encoder is connected to CN3 side		1B	1C	1D	1E	27	28	29	2A
TS5690 TS5691	Mitsubishi Electric	Memory error	Waveform error	-	-	-	Overspeed	-	Relative position data error
MDS-EX-HR		Initialization error	-	Data error	-	Connection error	-	-	-
OSA24RS		CPU error	Waveform error	Data alarm	Encoder thermal error	-	-	-	-
EIB Series	HEIDENHAIN	Initialization error (bit0)	EEPROM error (bit5)	-	-	CPU error (bit4)	Overspeed (bit7)	-	Relative position data error (bit2)
ADB-K70M	Mitsubishi Heavy Industries Machine Tool	Installation accuracy fault (bit4)	-	Detection position deviance (bit1)	Scale breaking (bit0)	-	-	Gain fault (bit3)	Phase fault (bit2)
GEL2449M	LE-NORD+BAUER	Waveform error (bit0)	Analog signal warning (bit1)	EEPROM error (bit2)	Power voltage warning (bit3)	H/W error (bit4)	Overspeed warning (bit5)	Count error (bit6)	Overheat warning (bit7)

(Note 1) A drive unit processes all reset types of alarms as "PR". However, "AR" will be applied according to the encoder.

(Note 2) Bit No. in the table refers to a bit assignation for encoder side alarm management data.

Dual signal error (4D)

No.	Name	Sub info	Details
004D.xxx	Dual signal error	-	An error was detected in the signal related to the dual signal. The name of the axis with an error is displayed. The number "xxx" in the decimal place indicates the sub-number.

(Note) Resetting method may be "PR" depending on the sub-number in the decimal place.

004D.xxx : Alarm number.Sub-number

Sub-No.	Name	Details	Reset method	Axis type	Servo stop method	Spindle stop method
1	Power shutoff error	Either of the STO signals entered an input state while the STO function is disabled.	NR	Each axis	Dynamic stop	Coast to a stop
2	Illegal power shutoff error	Either of the STO signals entered an input state during servo ON command or during deceleration and stop with the STO function enabled.	NR	Each axis	Dynamic stop	Coast to a stop
3	STO signal mismatch error	Input states of two STO signals were mismatched while the STO function is enabled.	NR	Each axis	Dynamic stop	Coast to a stop
15	Safety communication: Communication error 1	A receiving error was detected in the safety communication.	NR	Each axis	Dynamic stop	Coast to a stop
16	Safety communication: Initial communication error 1	A receiving error was detected in the initial communication for the safety communication.	PR	Each axis	Dynamic stop	Coast to a stop
17	Voltage diagnosis error	A power error was detected in the safety function.	NR	Each axis	Dynamic stop	Coast to a stop
19	DRAM diagnosis error	A DRAM error was detected in the safety function.	PR	Each axis	Dynamic stop	Coast to a stop
21	Control process error	An error was detected in the status of software execution for the safety function.	PR	Each axis	Dynamic stop	Coast to a stop
23	Safety encoder: Initial communication error 1	An error was detected in the initial communication with a safety encoder.	PR	Each axis	Initial error	Initial error
24	PCB error	A PCB error was detected in the safety function.	PR	Each axis	Initial error	Initial error
25	Synchronization error	A synchronization error was detected in the safety function.	PR	Each axis	Dynamic stop	Coast to a stop
26	Flash ROM diagnosis error	A Flash ROM error was detected in the safety function.	PR	Each axis	Initial error	Initial error
33	Safety encoder: Communication error 1	An error was detected in the communication with a safety encoder.	PR	Each axis	Dynamic stop	Coast to a stop
34	Safety encoder: Diagnosis error 1	A power supply voltage error was detected in the safety encoder.	PR	Each axis	Dynamic stop	Coast to a stop
35	Safety encoder: Diagnosis error 2	A H/W error was detected in the safety encoder.	PR	Each axis	Dynamic stop	Coast to a stop
36	Safety encoder: Diagnosis error 3	A process error was detected in the safety encoder.	PR	Each axis	Dynamic stop	Coast to a stop
37	Safety encoder: Diagnosis error 4	An A/D conversion error was detected in the safety encoder.	PR	Each axis	Dynamic stop	Coast to a stop
39	Non-safety encoder: Position feedback fixation diagnosis error	The position feedback from the non-safety encoder remains unchanged.	PR	Each axis	Dynamic stop	Coast to a stop
40	Safety encoder: Thermal error	The safety encoder detected a thermal error.	PR	Each axis	Dynamic stop	Coast to a stop
53	Safety communication: Transmission interval mismatch error	An error was detected in the transmission interval setting.	NR	Each axis	Initial error	Initial error
54	Safety communication: Initial communication error 2	A receiving error was detected in the initial communication for the safety communication.	NR	Each axis	Initial error	Initial error
55	Safety communication: Communication error 2	A receiving error was detected in the safety communication.	NR	Each axis	Dynamic stop	Coast to a stop
56	Safety parameter setting range error	A setting error was detected in the safety parameter.	PR	Each axis	Initial error	Initial error
57	Safety parameter combination error	A combination error was detected in the safety parameter.	PR	Each axis	Initial error	Initial error
65	Register diagnosis error	A resister diagnosis error was detected in the safety function.	PR	Each axis	Initial error	Initial error

004D.xxx : Alarm number.Sub-number

Sub-No.	Name	Details	Reset method	Axis type	Servo stop method	Spindle stop method
66	Calculation device diagnosis error	An error was detected in the calculation device diagnosis for the safety function.	PR	Each axis	Initial error	Initial error
67	Sequence diagnosis error	An error was detected in the sequence diagnosis for the safety function.	PR	Each axis	Dynamic stop	Coast to a stop
68	Stack diagnosis error	An error was detected in the stack diagnosis for the safety function.	PR	Each axis	Dynamic stop	Coast to a stop
69	Temperature diagnosis error	Overheat was detected in the safety function.	NR	Each axis	Dynamic stop	Coast to a stop
71	Watchdog error	The safety function is not operating correctly.	PR	Each axis	Dynamic stop	Coast to a stop
72	Clock diagnosis error	An error was detected in the clock diagnosis for the safety function.	PR	Each axis	Dynamic stop	Coast to a stop
74	DO output compare error	An error was detected in the status of DO output for the safety function.	PR	Each axis	Dynamic stop	Coast to a stop
75	ISC communication error	An error was detected in the inter-system communication for the safety function.	PR	Each axis	Dynamic stop	Coast to a stop
78	Safety communication: Initial communication error 3	A receiving error was detected in the initial communication for the safety communication.	PR	Each axis	Dynamic stop	Coast to a stop
88	Safety circuit: STO error	An error was detected in the read-back diagnosis for STO.	PR	Each axis	Dynamic stop	Coast to a stop
91	Safety circuit: SBC error	An error was detected in the read-back diagnosis for SBC.	PR	Each axis	Dynamic stop	Coast to a stop
126	Safety communication: Communication error 3	A receiving error was detected in the safety communication.	PR	Each axis	Dynamic stop	Coast to a stop

(2) Power supply alarm

No.	Name	Details	Reset method
61	Power supply: Power module overcurrent	Overcurrent protection function in the power module has started its operation.	PR
62	Power supply: Frequency error	The input power supply frequency increased above the specification range.	PR
66	Power supply: Process error	An error occurred in the process cycle.	PR
67	Power supply: Phase interruption	An open-phase condition was detected in input power supply circuit.	PR
68	Power supply: Watchdog	The system does not operate correctly. LED display is fixed as "8".	AR
69	Power supply: Grounding	The motor power cable is in contact with FG (Frame Ground).	PR
6A	Power supply: External contactor welding	A contact of the external contactor is welding.	PR
6B	Power supply: Rush circuit error	An error was detected in the rush circuit.	PR
6C	Power supply: Main circuit error	An error was detected in charging operation of the main circuit capacitor.	PR
6D	Parameter setting error	An error was detected in the parameter sent from the drive unit.	PR
6E	Power supply: H/W error	An error was detected in the internal memory.	AR
	A/D error	An error was detected in the A/D converter.	
	Unit ID error	An error was detected in the unit identification.	
6F	Power supply error	No power supply is connected to the drive unit, or a communication error was detected.	AR (Note 4)
70	Power supply: External emergency stop error	A mismatch of the external emergency stop input and NC emergency stop input continued for 30 seconds.	PR
71	Power supply: Instantaneous power interruption	The power was momentarily interrupted.	NR
72	Power supply: Fan stop	A cooling fan built in the power supply unit stopped, and overheat occurred in the power module.	PR
73	Power supply: Over regeneration	Over-regeneration detection level became over 100%. The regenerative resistor is overloaded. This alarm cannot be reset for 15 min from the occurrence to protect the regeneration resistor. Leave the drive system energized for more than 15 min, then turn the power ON to reset the alarm.	NR
74	Power supply: Option unit error	An alarm was detected in the power backup unit (power supply option unit).	NR (Note 3)
75	Power supply: Overvoltage	L+ and L- bus voltage in main circuit exceeded the allowable value. As the voltage between L+ and L- is high immediately after this alarm, another alarm may occur if this alarm is reset in a short time. Wait more than 5 min before resetting so that the voltage drops.	NR
76	Power supply: Function setting error	The rotary switch setting of external emergency stop is not correct, or a wrong external emergency stop signal is input.	AR
	Power supply: Function selection error	Undefined area for the rotary switch is selected	
77	Power supply: Power module overheat	Thermal protection function in the power module has started its operation.	PR

(Note 1) If a power supply alarm (60 to 77) occurs, all servos will stop with the dynamic brakes, and all spindles will coast to a stop.

(Note 2) "b", "C" and "d" displayed on the power supply unit's LED as a solid light (not flickering) do not indicate an alarm.

(Note 3) Check the LED display of the power backup unit to identify what alarm is occurring to the power backup unit.

** Refer to your drive unit's instruction manual for details.

(Note 4) When the power supply alarm (6F) is detected in the 2nd part system, the reset method differs depending on the detected power supply alarm.

3.2 Initial Parameter Errors (S02)

S02	Initial parameter error	2201-2264	(Axis name)

Details

The servo parameter setting data is illegal.The alarm No. is the No. of the servo parameter where the error occurred.

Remedy

Check the descriptions for the appropriate servo parameters and correct them.

Refer to "Parameter Numbers during Initial Parameter Error" of each drive unit instruction manual for details.

S02	Initial parameter error	2301	(Axis name)

Details

The number of constants to be used in the following functions is too large:
 Electronic gears.
 Position loop gain.
 Speed feedback conversion.

Remedy

Check that all the related parameters are specified correctly.

sv001:PC1, sv002:PC2, sv003:PGN1

sv018:PIT, sv019:RNG1, sv020:RNG2

S02	Initial parameter error	2302	(Axis name)

Details

When high-speed serial incremental encoder (OSE104, OSE105) is connected, parameters for absolute position are set to ON.
Set the parameters for absolute position detection to OFF.
To detect an absolute position, replace the incremental specification encoder with an absolute encoder.

Remedy

Check that all the related parameters are specified correctly.

sv017:SPEC, sv025:MTYP

S02	Initial parameter error	2303	(Axis name)

Details

No servo option is found.
The closed loop (including the ball screw-end detection) or dual feedback control is an optional function.

Remedy

Check that all the related parameters are specified correctly.

sv025:MTYP/pen

sv017:SPEC/dfbx

S02	Initial parameter error	2304	(Axis name)

Details

No servo option is found.
The SHG control is an optional function.

Remedy

Check that all the related parameters are specified correctly.

sv057:SHGC

sv058:SHGCsp

S02	Initial parameter error	2305	(Axis name)

Details

No servo option is found.
The adaptive filtering is an optional function.

Remedy

Check that all the related parameters are specified correctly.

sv027:SSF1/aflt

| S02 | Initial parameter error:PR | 13001-13256 | (Axis name) |

Details

Parameter error
The spindle parameter setting data is illegal.
The alarm No. is the No. of the spindle parameter where the error occurred.

Remedy

Check the descriptions for the appropriate spindle parameters and correct them.
Even when the parameter is set to a value within the setting range, an error is occurring due to the hardware compatibility or specifications or in relation to several other parameters.
Refer to "Parameter Numbers during Initial Parameter Error" of each drive unit instruction manual for details.

3.3 Safety Function Errors (S05)

S05	Safety function error	0001	(Axis name)

Details

The STO signal has been input through the CN8 connector.

Remedy

Make sure that a short-circuiting connector has been inserted into CN8.

S05	Safety function error	0002	(Axis name)

Details

STO signal is input by dedicated wiring STO function during servo ON.

Remedy

Refer to the manual of drive unit.

S05	Safety function error	0004	(Axis name)

Details

STO signal is illegally input by dedicated wiring STO function during servo OFF.
(Illegal input : Signal input state for STO1 and STO2 is mismatched.)

Remedy

Refer to the manual of drive unit.

S05	Safety function error	0006	(Axis name)

Details

STO signal is illegally input by dedicated wiring STO function during servo ON.
(Illegal input : Signal input state for STO1 and STO2 is mismatched.)

Remedy

Refer to the manual of drive unit.

3.4 Parameter Errors (S51)

S51	Parameter error	2201-2264	(Axis name)

Details

Servo parameter setting data is illegal.The alarm No. is the No. of the servo parameter where the warning occurred.

Remedy

Check the descriptions for the appropriate servo parameters and correct them.

S51	Parameter error	13001-13256	(Axis name)

Details

Spindle parameter setting data is illegal.
The alarm No. is the No. of the spindle parameter where the warning occurred.

Remedy

Check the descriptions for the appropriate spindle parameters and correct them.
Even when the parameter is set to a value within the setting range, an error is occurring due to the hardware compatibility or specifications or in relation to several other parameters.
Refer to "Parameter Numbers during Initial Parameter Error" of each drive unit instruction manual for details.

3.5 Servo Warnings (S52)

Servo warning is displayed in the following format.

```
S○○ □......□        0 0 △△    □
```

- Axis name
  Servo : Axis name
  Spindle : "S1", "S2", "S3" ...
- Alarm No.
- Message
- Alarm class
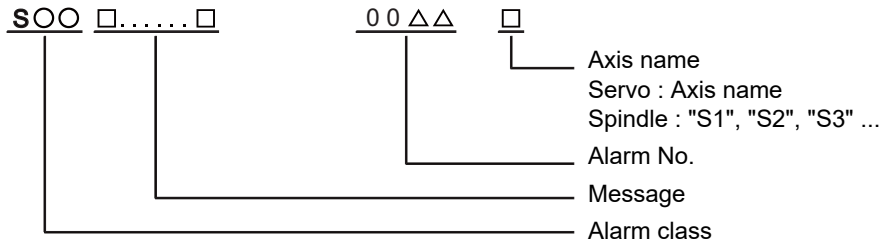
Alarm class	Message
S52	Name or "Servo warning"

The numerical value in the column of "No." in the table after the following page is the double-digit number displayed on the LED which is on the front-side of the drive unit.

At the time of the occurrence of the servo warnings (S52), this number will be displayed in the last two digits of the "alarm number".

(Note 1) For the troubleshooting at the time of the occurrence of the servo warnings, refer to your drive unit's instruction manual.

(Note 2) When multiple servo alarms have occurred, only an alarm which occurred first is displayed on the alarm screen. Refer to the alarm history on the drive monitor screen as necessary.

(1) Drive unit warning

No.	Name	Details	Reset method	Stop method
96	Scale feedback error	An excessive difference in feedback amount was detected between the main side encoder and the MPI scale in MPI scale absolute position detection system.	*	-
97	Scale offset error	An error was detected in the offset data that is read at the NC power-ON in MPI scale absolute position detection system.	PR	-
9B	Incremental encoder/ magnetic pole shift warning	The difference between the magnetic pole position after the phase Z has been passed (magnetic pole shift amount:SV028) and the initially detected position is excessive in the built-in motor's incremental control system.The magnetic pole is controlled by the initial detection value.	PR	-
9E	Absolute position encoder: Revolution counter error	An error was detected in the revolution counter data of the absolute position encoder. The accuracy of absolute position is not guaranteed.	*	-
9F	Battery voltage drop	The battery voltage to be supplied to the absolute position encoder is dropping.	NR	-
A3	In initial setup of ABS position	This warning is detected until the axis reaches the reference position during the initial setup of the distance-coded reference check function. This warning turns OFF after the axis has reached the position, thus set the value displayed on the drive monitor to the parameter.	PR	-
A4	Dual signal warning	An input was detected in the signal related to the dual signal. Refer to "Dual signal warning (A4)" for details.	*	-
A6	Fan stop warning	A cooling fan in the drive unit stopped.	*	-
E0	Overregeneration warning	Over-regeneration detection level exceeded 80%.	*	-
E1	Overload warning	A level of 80% of the Overload 1 alarm state was detected.	*	-
E4	Parameter warning	An incorrect set value was detected among the parameters send from the NC in the normal operation.	*	-
E6	Control axis detachment warning	A control axis is being detached. (State display)	*	-
E7	NC emergency stop	In NC emergency stop. (State display)	*	Dec stop enabled
E8 to EF	Power supply warning	The power supply unit detected a warning. The error details are different according to the connected power supply unit. Refer to "Power supply warning".	*	- *EA: Dec stop enabled

(Note1) Definitions of terms in the table are as follows.

    Main side encoder: Encoder connected to CN2

    Sub side encoder: Encoder connected to CN3

(Note 2) Resetting methods

    * : Automatically reset once the cause of the warning is removed.

    NR: Reset with the NC RESET button. This warning can also be reset with the PR and AR resetting conditions.

    PR: Reset by turning the NC power ON again. This warning can also be reset with the AR resetting conditions. When the control axis is removed, this warning can be reset with the NC RESET button. (Excluding warning 93.)

    AR: Reset by turning the NC and servo drive unit power ON again.

(Note 3) Servo and spindle motor do not stop when the warning occurs.

(Note 4) When an emergency stop is input, servo and spindle motor decelerate to a stop. (When SV048, SV055 or SV056 is set for servo and when SP055 or SP056 is set for spindle.)

Dual signal warning (A4)

No.	Name	Sub info	Details
00A4.00	Dual signal warning	Axis name	The system has been set in the STO state. The STO state is also entered at the time of emergency stop, but in this case, this warning will not appear because the emergency stop has priority.

(2) Power supply warning

No.	Name	Details	Reset method
E9	Instantaneous power interruption warning	The power was momentarily interrupted.	NR
EA	In external emergency stop state	External emergency stop signal was input.	*
EB	Power supply: Over regeneration warning	Over-regeneration detection level exceeded 80%.	*
EE	Power supply: Fan stop warning	A cooling fan built in the power supply unit stopped.	*
EF	Power supply: Option unit warning	A warning was detected in the power backup unit (power supply option unit).	* (Note 3)

(Note 1) Resetting methods

    * : Automatically reset once the cause of the warning is removed.

    NR: Reset with the NC RESET button. This warning can also be reset with the PR and AR resetting conditions.

    PR: Reset by turning the NC power ON again. This warning can also be reset with the AR resetting conditions. When the control axis is removed, this warning can be reset with the NC RESET button. (Excluding warning 93.)

    AR: Reset by turning the NC and servo drive unit power ON again.

(Note 2) Servo and spindle motor do not stop when the warning occurs.

(Note 3) Check the LED display of the power backup unit to identify what warning is occurring to the power backup unit.

    ** Refer to your drive unit's instruction manual for details.

3.6 Safety Function Warnings (S53)

S53	Safety function warning	0001	(Axis name)

Details

The system has been set in the STO state.
The STO state is also entered at the time of emergency stop, but in this case, this warning will not appear because the emergency stop has priority.

MCP Alarms (Y)

Y02	**System alm: Process time over**	0050	

Details

System alarm: Process time is over.

Remedy

The software or hardware may be damaged.
Contact the service center.

(Note) When two or more alarms (Y02 0051) occur at the same time, only the alarm which has occurred first is displayed.

Y02	**SV commu er: Data ID error**	0051	xy03

Details

A communication error has occurred between controller and drive unit.
x: Channel No. (0 to)
y: Drive unit rotary switch No. (0 to)

Remedy

⬧Take measures against noise.
⬧Check for any failure of the communication cable connectors between controller and drive unit or between two drive units.
⬧Check for any failure of the communication cables between controller and drive unit or between two drive units.
⬧A drive unit may be faulty. Take a note of the 7-segment LED contents of each drive unit and contact the Service Center.
⬧Update the drive unit software version.

(Note) When two or more alarms (Y02 0051) occur at the same time, only the alarm which has occurred first is displayed.

Y02	**SV commu er: Recv frame No.**	0051	xy04

Details

A communication error has occurred between controller and drive unit.
x: Channel No. (from 0)
y: Drive unit rotary switch No. (from 0)

Remedy

⬧Take measures against noise.
⬧Check for any failure of the communication cable connectors between controller and drive unit or between two drive units.
⬧Check for any failure of the communication cables between controller and drive unit or between two drive units.
⬧A drive unit may be faulty. Take a note of the 7-segment LED contents of each drive unit and contact the Service Center.
⬧Update the drive unit software version.

(Note) When two or more alarms (Y02 0051) occur at the same time, only the alarm which has occurred first is displayed.

Y02	**SV commu er: Commu error**	0051	x005

Details

A communication error has occurred between controller and drive unit.
x: Channel No. (from 0)

Remedy

⬧Take measures against noise.
⬧Check for any failure of the communication cable connectors between controller and drive unit or between two drive units.
⬧Check for any failure of the communication cables between controller and drive unit or between two drive units.
⬧A drive unit may be faulty. Take a note of the 7-segment LED contents of each drive unit and contact the Service Center.
⬧Update the drive unit software version.

(Note) When two or more alarms (Y02 0051) occur at the same time, only the alarm which has occurred first is displayed.

Y02	**SV commu er: Connect error**	0051	x006

Details

A communication error has occurred between controller and drive unit.
x: Channel No. (from 0)

Remedy

⬩Take measures against noise.
⬩Check for any failure of the communication cable connectors between controller and drive unit or between two drive units.
⬩Check for any failure of the communication cables between controller and drive unit or between two drive units.
⬩A drive unit may be faulty. Take a note of the 7-segment LED contents of each drive unit and contact the Service Center.
⬩Update the drive unit software version.

(Note) When two or more alarms (Y02 0051) occur at the same time, only the alarm which has occurred first is displayed.

Y02	**SV commu er: Safe posn FB err**	0051	x007

Details

A communication error has occurred between controller and drive unit.
x: Channel No. (from 0)

Remedy

⬩Take measures against noise.
⬩Check for any failure of the communication cable connectors between controller and drive unit or between two drive units.
⬩Check for any failure of the communication cables between controller and drive unit or between two drive units.
⬩A drive unit may be faulty. Take a note of the 7-segment LED contents of each drive unit and contact the Service Center.
⬩Update the drive unit software version.

(Note) When two or more alarms (Y02 0051) occur at the same time, only the alarm which has occurred first is displayed.

Y02	**SV commu er : Init commu error**	0051	xy20

Details

A communication error has occurred between controller and drive unit.
A drive unit stopped due to transition failure from initial communication to runtime.
x: Channel No. (from 0)
y: Drive unit rotary switch No. (from 0)

Remedy

⬩Take measures against noise.
⬩Check for any failure of the communication cable connectors between controller and drive unit or between two drive units.
⬩Check for any failure of the communication cables between controller and drive unit or between two drive units.
⬩A drive unit may be faulty. Take a note of the 7-segment LED contents of each drive unit and contact the Service Center.
⬩Update the drive unit software version.

(Note) When two or more alarms (Y02 0051) occur at the same time, only the alarm which has occurred first is displayed.

Y02	**SV commu er: Node detect err**	0051	xy30

Details

A communication error has occurred between controller and drive unit.
No response from drive unit to the request from NC when setting network configuration.
x: Channel No. (from 0)
y: Station No. (from 0)

Remedy

⬩Take measures against noise.
⬩Check for any failure of the communication cable connectors between controller and drive unit or between two drive units.
⬩Check for any failure of the communication cables between controller and drive unit or between two drive units.
⬩A drive unit may be faulty. Take a note of the 7-segment LED contents of each drive unit and contact the Service Center.
⬩Update the drive unit software version.

(Note) When two or more alarms (Y02 0051) occur at the same time, only the alarm which has occurred first is displayed.

Y02	**SV commu er: Commu not support**	0051	xy31

Details

A communication error has occurred between controller and drive unit.
Drive unit's software version doesn't support the communication mode that the controller requires.
x: Channel No. (from 0)
y: Station No. (from 0)

Remedy

⬩Take measures against noise.
⬩Check for any failure of the communication cable connectors between controller and drive unit or between two drive units.
⬩Check for any failure of the communication cables between controller and drive unit or between two drive units.
⬩A drive unit may be faulty. Take a note of the 7-segment LED contents of each drive unit and contact the Service Center.
⬩Update the drive unit software version.

(Note) When two or more alarms (Y02 0051) occur at the same time, only the alarm which has occurred first is displayed.

Y03	**Drive unit unequipped**	axis name	

Details

The drive unit is not correctly connected.

Alphabet (axis name): NC axis drive unit not mounted

Pn: PLC axis drive unit not mounted (n = axis No.)

Sn: Spindle axis drive unit not mounted (n = axis No.)

Remedy

Check the drive unit mounting state.

⬩Check the end of the cable wiring.
⬩Check for any broken wires.
⬩Check the connector insertion.
⬩The drive unit input power has not been ON.
⬩The drive unit axis No. switch is illegal.

Y05	Initial parameter error	(Parameter No.)

Details

There is a problem in the value set for the number of axes or the number of part systems.

Remedy

Correct the value set for the following corresponding parameters:
"#1001 SYS_ON (System validation setup)",
"#1002 axisno (Number of axes)",
"#1039 spinno (Number of spindles)", etc.

"#2187 chgPLCax (PLC axis switchover axis No.)", etc.

♦Make sure that the parameters unavailable for a switchover axis (#1068 slavno, #12800 chgauxno, etc.) are OFF.

Y05	Initial parameter error	2674	(Sub-number)

Details

The parameter setting of the multiple axis synchronization control is incorrect.

The sub-number is displayed after the error number.

0002:
More than three sets combining the synchronization control and the multiple axis synchronization control are set.

0003:
The slave axis of multiple axis synchronization control overlaps with the synchronization control axis.

0004:
The master axis of multiple axis synchronization control overlaps with the synchronization control axis.

0005:
The master axis is set to the axis which crosses the part system.

0006:
The slave axis setting is also set to the master axis.

0007:
The function which cannot be used with the multiple axis synchronization control is enabled.

Remedy

Correct the parameter setting.

Y06	mcp_no setting error	0001

Details

There is a skipped number in the channels.

Remedy

Check the values set for the following parameters.
"#1021 mcp_no (Drive unit I/F channel No. (servo))"
"#3031 smcp_no (Drive unit I/F channel No. (spindle))"

Y06	mcp_no setting error	0002

Details

There is a duplicate setting for random layout.

Remedy

Check the values set for the following parameters.
"#1021 mcp_no (Drive unit I/F channel No. (servo))"
"#3031 smcp_no (Drive unit I/F channel No. (spindle))"

Y06	mcp_no setting error	0003

Details

The drive unit fixed setting "0000" and random layout setting "****" are both set.

Remedy

Check the values set for the following parameters.
"#1021 mcp_no (Drive unit I/F channel No. (servo))"
"#3031 smcp_no (Drive unit I/F channel No. (spindle))"

Y06	**mcp_no setting error**	0004

Details

The spindle/C axis "#1021 mcp_no (Drive unit I/F channel No. (servo))" and "#3031 smcp_no (Drive unit I/F channel No. (spindle))" are not set to the same values.

Remedy

Check the values set for the following parameters.
"#1021 mcp_no (Drive unit I/F channel No. (servo))"
"#3031 smcp_no (Drive unit I/F channel No. (spindle))"

Y06	**mcp_no setting error**	0005

Details

A random layout has been set while "#1154 pdoor" has been set to "1" in two-part system.

Remedy

Check the values set for the following parameters.
"#1021 mcp_no (Drive unit I/F channel No. (servo))"
"#3031 smcp_no (Drive unit I/F channel No. (spindle))"

Y06	**mcp_no setting error**	0006

Details

The channel No. parameter is not within the setting range.

Remedy

Check the values set for the following parameters.
"#1021 mcp_no (Drive unit I/F channel No. (servo))"
"#3031 smcp_no (Drive unit I/F channel No. (spindle))"

Y07	**Too many axes connected**	00xy

Details

The drive units more than the number of axes specified with the parameter are connected.

Or the number of axes connected to each channel exceeds the maximum number of connectable axes.

The exceeded number of axes per channel is displayed as alarm No.

   x: Exceeded number of axes at drive unit interface channel 2 (0 to F)

   y: Exceeded number of axes at drive unit interface channel 1 (0 to F)

This alarm also occurs when the drive unit is connected only with the 2nd channel without connecting with the 1st channel.

Remedy

For the channel whose alarm No. is other than "0", detach the connected axes by the number of indicated alarm No.
The number of connected axes should be less than or equal to the number specified with the parameter or the maximum number of connections.

(Note 1) The number of axes is limited per each drive unit interface channel.

(Note 2) Maximum number of axes that can be connected differs depending on whether or not an expansion unit is available or the setting of "#11012 16 axes for 1ch" (Connecting 16 axes for 1ch).
With the expansion unit, up to eight axes can be connected to a channel. Without the expansion unit, up to eight axes are allowed when "#11012 16 axes for 1ch" (Connecting 16 axes for 1ch) is set to "0", sixteen axes when set to "1".

(Note 3) If this alarm occurs, the alarm "Y03 Message: Drive unit unequipped" will not occur.

(Note 4) This alarm is displayed taking precedence over the alarm "Y08 Too many drive units connected" and "Y09 Too many axisno connected".

Y08	**Too many drive units connected**	00xy

Details

The number of drive units connected to each channel exceeds 8.
The exceeded number of drive units per channel is displayed as alarm No.

    x: Exceeded number of drive units at drive unit interface channel 2 (0 to F)

    y: Exceeded number of drive units at drive unit interface channel 1 (0 to F)

Remedy

Remove drive units from the channel whose alarm No. is other than "0" for the number displayed as the alarm No. Keep the number of connected drive units to 8 or less.

(Note 1) The drive unit is not counted when all the axes connected to it are invalid.

(Note 2) If this alarm occurs, the alarm "Y03 Message: Drive unit unequipped" will not occur.

(Note 3) The alarm "Y07 Too many axes connected" and "Y09 Too many axisno connected" are displayed taking precedence over this alarm.

Y09	**Too many axisno connected**	00xy

Details

The No. of the axis (drive unit's rotary switch No.) connected to each channel is bigger than the No. allowed. If the axis No. of each channel is bigger than the No. allowed, "1" is displayed for the alarm No.

    x: "1" when the axis No. at drive unit interface channel 2 is too big

    y: "1" when the axis No. at drive unit interface channel 1 is too big

Remedy

For the channel whose alarm No. is "1", keep the axis No. (drive unit's rotary switch No.) not bigger than the No. allowed.

(Note 1) The axis No. is limited per each drive unit interface channel.

(Note 2) The biggest allowed connected axis No. differs depending on whether or not an expansion unit is available or the setting of "#11012 16 axes for 1ch (Connecting 16 axes for 1ch)". The biggest connectable axis No. is as shown below.
With the expansion unit, axes No. '0' to '7' can be connected.
Without the expansion unit, axes No. '0' to '7' are allowed when '#11012 16 axes for 1ch (Connecting 16 axes for 1ch)' is set to '0', axes No. '0' to 'F' when set to '1'.

(Note 3) If this alarm occurs, the alarm "Y03 Message: Drive unit unequipped" will not occur.

(Note 4) This alarm is displayed taking precedence over the alarm "Y08 Too many drive units connected".

(Note 5) The alarm "Y07 Too many axes connected" is displayed taking precedence over this alarm.

Y12	**No commu. with axis drv unit**	

Details

Although the high-speed synchronous tapping option is valid, the connected drive unit doesn't support the option.

Remedy

♦Replace the drive unit with that supports the option.
♦Set "High-speed synchronous tapping disabled axis" parameter as disabled for the axis to which you don't use the high-speed synchronous tapping.

Y13	**No commu. with sp drv unit**	

Details

Although the high-speed synchronous tapping option is valid, the connected drive unit doesn't support the option.

Remedy

♦Replace the drive unit with that supports the option.
♦Set "High-speed synchronous tapping disabled axis" parameter as disabled for the spindle to which you don't use the high-speed synchronous tapping.

Y14	Hypoth axis connected to drive		

Details

A drive unit is connected to a hypothetical axis (an axis for which "#2116 v_axis" (Hypothetical axis) is set to "1").

Remedy

⬩Disconnect the drive unit from the hypothetical axis.
⬩Correct the settings of "#1021 mcp_no" (Drive unit I/F channel No. (servo)) and the rotary switch on the drive unit.

Y15	RIO connection error	0001	(Error channel)

Details

RIO station number is too large
Although a non-RIO2.0 unit is connected, 9 or a greater number is set as a station No.

Remedy

⬩If a non-RIO2.0 unit is connected, set the station No. to be 8 or smaller.
⬩If you use 9 or a greater station No., do not connect a non-RIO2.0 unit.

Y15	RIO connection error	0002	(Error channel)

Details

RIO3 connection error
A non-RIO2.0 unit is connected to RIO3.

Remedy

⬩Connect a RIO2.0-compatible or RIO2.0-dedicated unit.

Y15	RIO connection error	0003	(Error channel)

Details

RIO communication processing time exceeded (PC medium speed)
Due to too short DI/DO refresh cycle, the control may not refresh all the DI/DOs connected to one RIO channel at a time.

Remedy

⬩Correct the setting of "#1334 DI/DO refresh cycl(DI/DO refresh cycle)".
⬩Connect the remote IO units to RIO1, RIO2 and RIO3 dispersedly to reduce the number of RIO stations connected per RIO channel.

Y15	RIO connection error	0004	(Error channel)

Details

RIO communication processing time exceeded (PC high speed)
Due to too short DI/DO refresh cycle, the control may not refresh all the DI/DOs connected to one RIO channel at a time.

Remedy

⬩Connect the remote IO units to RIO1, RIO2 and RIO3 dispersedly to reduce the number of RIO stations (which perform high-speed input/output) per RIO channel.

Y20	Parameter compare error	0001	(Axis name)

Details

The speed monitoring parameter in the NC does not correspond to the parameter transmitted to the drive unit.
The name of the axis with an error is displayed.

Remedy

The NC or the servo drive unit may be damaged.
Contact the service center.

Y20	Sfty obsrvation: Cmd spd err	0002	(Axis name)

Details

The speed exceeding the speed set with the parameter was commanded during the speed monitoring mode.
The name of the axis with an error is displayed.

Remedy

Check the speed monitoring parameter and the sequence program.
Restart the NC.

Y20	**Sfty obsrvation: FB pos err**	0003	(Axis name)

Details

The commanded position, transmitted to the servo drive unit from NC, is totally different from the feedback position received from the servo drive unit during the speed monitoring mode.
The name of the axis with an error is displayed.

Remedy

The NC or the servo drive unit may be damaged.
Contact the service center.

Y20	**Sfty obsrvation: FB speed err**	0004	(Axis name)

Details

Actual rotation speed of the motor is exceeding the speed that has been set with speed monitoring parameter during the speed monitoring mode.
The name of the axis with an error is displayed.

Remedy

Correct the speed observation parameter and the sequence program.
Restart the NC.

Y20	**Door signal: Input mismatch**	0005	Door No.

Details

Door state signals on the NC side and the drive side do not match. It may be caused by the followings:

⬧Cable disconnection
⬧Damaged door switch
⬧Damaged NC or servo drive unit

Remedy

Check the cable.
Check the door switch.
Restart the NC.

Y20	**No speed observation mode in door open**	0006	Door No.

Details

The door open state was detected when the speed monitoring mode was invalid.
The causes may be same as the ones for 0005 (Door signal: Input mismatch). Also the sequence program may not be correct.

Remedy

Correct the sequence program.
Restart the NC.

Y20	**Speed obsv: Para incompatible**	0007	(Axis name)

Details

Two speed monitoring parameters are not matched at the rising edge of the "speed monitor mode" signal.
The name of the axis with an error is displayed.

Remedy

Correct the relevant parameters so that the two speed monitoring parameters match.
Restart the NC.

Y20	Contactor welding detected	0008	Contactor info

Details

Contactor welding was detected.
The alarm indicates the parameter to which the weld detection device of the error contactor is assigned with the bit.

bit0: #1330 MC_dp1

bit1: #1331 MC_dp2

bit2: #1339 MC_dp3

bit3: #1340 MC_dp4

Remedy

⬦Make sure that the contactor's auxiliary b contact signal is output correctly to the contactor weld detection device.
If welding, replace the contactor.
⬦Check the setting of the contactor weld detection device parameter.

Y20	No spec: Safety observation	0009	

Details

"#2313 SV113 SSF8/bitF (ssc SLS (Safely Limited Speed) function)" and "#13229 SP229 SFNC9/bitF (ssc SLS (Safely Limited Speed) function)" are set for a system with no safety observation option.

Remedy

Disable "#2313 SV113 SSF8/bitF (ssc SLS (Safely Limited Speed) function)" and "#13229 SP229 SFNC9/bitF (ssc SLS (Safely Limited Speed) function)".
Then, restart the NC.

Y20	SDIO connector input volt err	0010	

Details

24VDC power is not supplied to SDIO connector correctly. (SDIO 4A pin supply voltage was dropped to 16V or less, or 1ms or more instant power interrupt was detected.)
In this case, "Pw sply:Inst pw interpt(DC24V)" alarm occurs because the contactor control output signal cannot be controlled.
This state remains until restarting the NC even if the cause of the alarm has been removed.

Remedy

Check the wiring. Supply 24VDC power to the SDIO connector.
Restart the NC.

Y20	Device setting illegal	0011	Contactor info

Details

Setting of the contactor shutoff output device parameter is incorrect.

The alarm indicates the parameter of the incorrect setting with the bit.

bit0: #1353 MC_ct1

Remedy

⬦Check the setting of the contactor shutoff output device parameter.

Y20	Contactor operation abnormal	0012	Contactor info

Details

Contactor does not operate as commanded by the NC.

The alarm indicates the parameter to which the weld detection device of the error contactor is assigned with the bit.

bit0: #1330 MC_dp1

bit1: #1331 MC_dp2

bit2: #1339 MC_dp3

bit3: #1340 MC_dp4

Remedy

♦Check the settings of the following parameters.

  #1330 MC_dp1

  #1331 MC_dp2

  #1339 MC_dp3

  #1340 MC_dp4

  #1353 MC_ct1

  #1357 mchkt1

♦Check the wiring for contactor shutoff.
♦Check for contactor's welding.

Y20	STO function operation illegal	0013	

Details

The drive unit's STO function has failed to work properly.

Remedy

If this alarm has occurred alone, a drive unit failure can be suspected.
If other alarms have been generated at the same time, it is also possible that there is communication problem.
Check the optical cable wiring.

Y20	STO function illegal at pwr ON	0014	

Details

The motor power has not been shut down with the STO function when the NC power was turned ON.

Remedy

If this alarm has occurred alone, a drive unit failure can be suspected.
If other alarms have been generated at the same time, it is also possible that there is communication problem.
Check the optical cable wiring.

Y20	Dual signal: parameter setting error	0027	

Details

A setting of #2118 SscDrSel, #3071 SscDrSelSp, #2180 S_DIN, or #3140 S_DINSp is not correct.

Remedy

- Correct the parameter setting.

Y20	Safety observation: parameter memory error	0031	(Parameter No.)

Details

The following parameters are not consistent with the check data.
#2180 S_DIN, #3140 S_DINSp

Remedy

♦Correct the parameter setting.
♦Restore the backup data, as the parameter or check data may be corrupted.

Y21	Speed obsv signal: Speed over	0001	(Axis name)

Details

The speed exceeds the safety speed limit when the "speed monitor mode" signal is ON.
The name of the axis with an error is displayed.

Remedy

Decelerate the speed to reset the warning and start the speed monitor.

Y40	**Machine group-based stop**	

Details

A machine group-based alarm stop has occurred, or the machine group-based PLC interlock signal has been input.

Remedy

⬥Remove the cause of the stop by alarm.Turn OFF the machine group-based PLC interlock signal.

Y51	**Parameter G0tL illegal**	0001

Details

The time constant has not been set or exceeded the setting range.

Remedy

Correct "#2004 G0tL (G0 time constant (linear))".

Y51	**Parameter G1tL illegal**	0002

Details

The time constant has not been set or exceeded the setting range.

Remedy

Correct "#2007 G1tL (G1 time constant (linear))".

Y51	**Parameter G0t1 illegal**	0003

Details

The time constant has not been set or exceeded the setting range.

Remedy

Correct "#2005 G0t1 (G0 time constant (primary delay) / Second-step time constant for soft acceleration/de-celeration)".

Y51	**Parameter G1t1 illegal**	0004

Details

The time constant has not been set or exceeded the setting range.

Remedy

Correct "#2008 G1t1 (G1 time constant (primary delay)/Second-step time constant for soft acceleration/decel-eration)".

Y51	**Parameter grid space illegal**	0009

Details

The grid space is illegal.

Remedy

Correct "#2029 grspc(Grid interval)".

Y51	**Parameter stapt1-4 illegal**	0012

Details

The time constant has not been set or exceeded the setting range.

Remedy

Correct the parameters from "#3017 stapt1(Tap time constant (Gear: 00))" to "#3020 stapt4(Tap time constant (Gear: 11))".

Y51	**Slave axis No. illegal**	0014

Details

In the axis synchronization, parameter settings for slave axis have been attempted in different part system from that of master axis.

Remedy

Correct the "#1068 slavno (Slave axis number)" setting.

Y51	**Parameter skip_tL illegal**	0015

Details

The time constant has exceeded the setting range.

Remedy

Correct "#2102 skip_tL (Skip time constant linear)".

Y51	**Parameter skip_t1 illegal**	0016

Details

The time constant has exceeded the setting range.

Remedy

Correct "#2103 skip_t1 (Skip time constant primary delay / Second-step time constant for soft acceleration/deceleration)".

Y51	**Parameter G0bdcc illegal**	0017

Details

"#1205 G0bdcc (Acceleration and deceleration before G0 interpolation)" for the 2nd part system is set to acceleration/deceleration before G0 interpolation.

Remedy

Correct "#1205 G0bdcc (Acceleration and deceleration before G0 interpolation)".

Y51	**OMR-II parameter error**	0018

Details

An illegal setting was found in the OMR-II-related parameters. OMR-II has been disabled.

Remedy

Correct the related parameter settings.

Y51	**PLC indexing stroke length err**	0019

Details

"#12804 aux_tleng (Linear axis stroke length)" has not been set or exceeded the setting range while the linear axis equal indexing is enabled for the PLC indexing axis.

Remedy

Correct "#12804 aux_tleng (Linear axis stroke length)".

Y51	**Hi-acc time const unextendable**	0020

Details

High-accuracy acceleration/deceleration time constant extension option is unavailable.

Remedy

♦Adjust the setting of "#1207 G1btL" to be within the range of when the high-accuracy control time constant extension option is OFF.
♦High-accuracy acceleration/deceleration time constant extension option is unavailable for a system configured with multiple part systems. Change the system to be made up of a single part system, or set the said option to OFF.

Y51	**Superimpos linear G0 error**	0022

Details

The time constant has not been set or exceeded the setting range.

Remedy

Check "#2092 pIG0tL G0 time constant for superimposition control (linear)".

Y51	**Superimpos linear G1 error**	0023

Details

The time constant has not been set or exceeded the setting range.

Remedy

Check "#2094 pIG1tL G1 time constant for superimposition control (linear)".

Y51	**Primary delay G0time const err**	0028

Details

The time constant has not been set or the set time constant is out of the specified range.

Remedy

Correct "#2093 pIG0t1 G0 time constant for superimposition (primary delay)/2nd step of soft acceleration/deceleration".

Y51	**Primary delay G1time const err**	0029

Details

The time constant has not been set or the set time constant is out of the specified range.

Remedy

Correct "#2095 pIG1t1 G1 time constant for superimposition (primary delay)/2nd step of soft acceleration/deceleration".

Y51	**Jerk filter time constant err**	0030

Details

Setting of "#12051 Jerk_filtG1" is greater than that of "#1568 SfiltG1".
Or setting of "#12052 Jerk_filtG0" is greater than that of "#1569 SfiltG0".

Remedy

Change the setting of "#12051 Jerk_filtG1" to be smaller than "#1568 SfiltG1".
Or change the setting of "#12052 Jerk_filtG0" to be smaller than "#1569 SfiltG0".

Y51	**Unable to alloc. hi-acc buffer**	0031

Details

The high-accuracy acceleration/deceleration buffer has failed to be allocated.

Remedy

The software or hardware may be damaged. Contact the service center.

Y51	**Too many hi-speed/accu systems**	0032

Details

The parameter "#8040 High-speed high-accuracy control-enabled part system" is set to 1 for three or more part systems.

Remedy

Set the parameter "#8040 High-speed high-accuracy control-enabled part system" to 1 for up to two part systems.

Y51	**Parameter G0tL_2 illegal**	0033

Details

The time constant is out of the specified range.

Remedy

Correct "#2598 G0tL_2 (G0 time constant 2 (linear))".

Y51	**Parameter G0t1_2 illegal**	0034

Details

The time constant is out of the specified range.

Remedy

Correct "#2599 G0t1_2 (G0 time constant 2 (primary delay)/Second-step time constant for soft acceleration/deceleration)".

Y51	**3ax line accel G0time const er**	0035

Details

The time constant has not been set or the set time constant is out of the specified range.

Remedy

Correct "#2622 pl3G0tL G0 time constant (linear) for 3-axis serial superimposition control".

Y51	3ax line accel G1time const er	0036

Details

The time constant has not been set or the set time constant is out of the specified range.

Remedy

Correct "#2624 pl3G1tL G1 time constant (linear) for 3-axis serial superimposition control".

Y51	3ax prim delay G0time const er	0037

Details

The time constant has not been set or the set time constant is out of the specified range.

Remedy

Correct "#2623 pl3G0t1 G0 time constant (primary delay) for 3-axis serial superimposition control/2nd step of soft acceleration/deceleration".

Y51	3ax prim delay G1time const er	0038

Details

The time constant has not been set or the set time constant is out of the specified range.

Remedy

Correct "#2625 pl3G1t1 G1 time constant (primary delay) for 3-axis serial superimposition control/2nd step of soft acceleration/deceleration".

Y51	Machine group No. discrepancy	0039

Details

The machine group Nos. that are used for the machine groupwise alarm stop function are different among the axes related to inclined axis control and synchronous control.

Remedy

Give an identical machine group No. to all the axes related to inclined axis control and synchronous control.

Y51	M-group alarm stop disabled	0040

Details

The machine group-based alarm stop function has been disabled, because both the machine group-based alarm stop and collision detection functions were enabled.

Remedy

♦Disable the collision detection function if you wish to use the machine group-based alarm stop function.

Y51	Basic axes I, J, K error	0045

Details

The 1st letter of name extension axis for 2-letter axis (#1013 axname) is specified to the basic axes I, J, and K (parameter #1026 to #1028).

Remedy

♦Set the letter other than the 1st letter of name extension axis for 2-letter axis (#1013 axname) to the basic axes I, J and K (parameter #1026 to #1028).

Y51	Values of PC1/PC2 too large	0101

Details

The PC1 and PC2 settings for the rotary axis are too large.

Remedy

Correct "#2201 SV001 PC1 (Motor side gear ratio)" and "#2202 SV002 PC2 (Machine side gear ratio)".

Y51	ABS/INC same axis name	0104

Details

In the absolute/incremental command method using the axis address (L system and when "#1076 AbsInc" = 1), the axis that the same axis address is set in "#1013 axname" and "#1014 incax" exists.

Remedy

Correct the settings so that the same axis address is not set in "#1013 axname" and "#1014 incax".

Y51	**Axis name initial setting err**	0105

Details

The axis address that is out of the setting range (other than X, Y, Z, U, V, W, A, B, C, H) is set in "#1013 axname" or "#1014 incax".

Remedy

Set the axis address within the setting range to "#1013 axname" and "#1014 incax".

Y51	**Parameter error**	0201

Details

Hypothetical axis control parameter setting is incorrect.

Remedy

Correct the following parameters:

- "#1017 rot" (Rotational axis)
- "#2116 v_axis" (Hypothetical axis)
- "#2117 V_axno" (Hypothetical axis No.)
- "#12015 v_dist" (Hypothetical axis tool length)

Y90	**No spindle signal**	0001-0007

Details

There is an error in the spindle encoder signal.
The data transmission to the drive unit is stopped when this error occurs.

Remedy

Check the spindle encoder's feedback cable and the encoder.

5

System Alarms (Z)

Z02	System error	

Details

The operation result is illegal.

Remedy

⬩Contact the service center.

Z11	CC-L IE F communication error	n1 n2

Details

A communication error has occurred in the communication that uses a CC-Link IE field network unit.

n1: Indicates the No. of slot to which the expansion unit with the communication error or diagnostic alarm is mounted (in hexadecimal format).

n2: Indicates the alarm No. of the slot where the communication error or diagnostic alarm is occurring (in hexadecimal format).

Refer to the list of messages in specification manual.

Z13	CC-L IE F parameter error	(Parameter No.)

Details

Parameter setting of #[Parameter No.] is incorrect.

Refer to the list of messages in specification manual.

Remedy

Correct the setting.

Z14	CC-Link IE F H/W test status	n1 n2

Details

H/W test is completed for the CC-Link IE field network unit.

Check the test result.

n1: Indicates the H/W test result of slot 1 (in hexadecimal format).

n2: Indicates the H/W test result of slot 2 (in hexadecimal format).

0: H/W test is normally completed or not performed

2: External self-loopback test is completed with connection error

3: External self-loopback test is completed with communication error

FFFF: H/W test is underway

Remedy

Take the following measures according to the test result.

0: Check the communication mode.
   If the mode is H/W test, switch it to online, and turn OFF and ON the NC power.
   If a mode other than H/W test is active, check the result of the other slot and take the measures.

2: Make sure the connection of Ethernet cable, or exchange the cable. And then perform the test again.
   If the error occurs again, exchange the H/W.

3: Exchange the Ethernet cable, and perform the test again.
   If the error occurs again, exchange the H/W.

FFFF: Turn OFF and ON the NC power.
   If the result is unchanged, exchange the H/W.

Z18	Network expansion card error	n1 n2

Details

An abnormality has occurred on the field network communication expansion unit.

n1: Error slot No.

n2: Error No.

Remedy

0 99:

Two Fieldbus communication expansion units which cannot be used simultaneously are mounted simultaneously. Remove either of Fieldbus communication expansion unit.

Other than 0 99:

A failure on the hardware can be speculated. Replace the field network communication expansion unit.

Z21	PROFIBUS parameter error	(Parameter No.)

Details

The parameter #[Parameter #] is incorrect.

Remedy

Correct the setting.

Z23	AXIS EX-ADR. ERROR	

Details

The axis not extending the address (1 character axis) exists at the back of the axis extending the address (2 character axis) in the same system.

Remedy

⬩Improve the axis composition. The axis not extending the address can not exist at the back of the axis extending the address in the same system.

Z25	Unable to start safe spd clamp	

Details

The SLS observation request signal has been turned OFF in any of the following machining modes: Thread cutting, synchronous tapping, cross machining, superimposition control, tool center point control or SSS control

Remedy

⬩Perform the operation with the SLS observation request signal ON.
⬩Perform the operation with the door closed.

Z26	NC unit replacement illegal	

Details

NC unit is replaced to the FCU8-MU541, FCU8-MA541, FCU8-MU501, or FCU8-MU502.

Remedy

⬩Contact to your service center.
⬩Press the reset to cancel the warning and continue the operations.

Z27	FnctnlSafetyExpnsCard MountErr	

Details

A functional safety expansion card is mounted to the NC unit (FCU8-MU501 or FCU8-MU50).

Remedy

⬩Contact to your service center.
⬩Press the reset to cancel the warning and continue the operations.

Z28	EtherNet/IP parameter error	(Parameter No.)

Details

Parameter setting of #[Parameter No.] is incorrect.

Refer to the list of messages in" EtherNet/IP specification manual".

Remedy

Correct the setting.

Z29	EtherNet/IP communication err	n1 n2 n3 n4

Details

A communication error has occurred in the communication that uses an EtherNet/IP expansion unit.

[n1: Output the device Number (in hexadecimal format)]

FF: Simultaneously mounting two EtherNet/IP expansion units error

Other than FF: Device No. of the connected device

[n2: Output the position No. (in hexadecimal format)]

FF: Simultaneously mounting two EtherNet/IP expansion units error

Other than FF: Device No. of the connected device

[n3: Output the device communication status (IN) (in hexadecimal format)]

[n4: Output the device communication status (OUT) (in hexadecimal format)]

For details, refer to "EtherNet/IP Specifications manual".

Z31	Socket open error(socket)	0001

Details

Socket open error (socket)

Remedy

Set the parameter then turn the power OFF and ON again.

Z31	Socket bind error(bind)	0002

Details

Socket bind error (bind)

Remedy

Set the parameter then turn the power OFF and ON again.

Z31	Connection wait queue error(listen)	0003

Details

Connection wait queue error (listen)

Remedy

Set the parameter then turn the power OFF and ON again.

Z31	Connection request error(accept)	0004

Details

Connection request error (accept)

Z31	Data recv error(socket error)	0005

Details

Data receive error (socket error)

Z31	Data recv error(data error)	0006

Details

Data receive error (data error)

Z31	Data send error(socket error)	0007

Details

Data send error (socket error)

Z31	Data send error(data error)	0008

Details

Data send error (data error)

Z31	Socket close error(close)	000A

Details

Socket close error (close)

Remedy

Set the parameter then turn the power OFF and ON again.

Z34	DeviceNet error	

Details

Any of the following errors has occurred in the DeviceNet unit.

◆Master function error (X03 is ON)
◆Slave function error (X08 is ON)
◆Message communication error (X05 is ON)

If the errors have occurred in more than one unit, the error No. of the unit with the smallest slot No. is displayed.

If the master function, slave function and message communication errors have occurred at the same time, the error is displayed in the following priority order.

1. Master function error

2. Slave function error

3. Message communication error

Remedy

◆Select the [Ext. PLC link control] menu on the maintenance screen to open the unit confirmation screen, and check the unit in error and details to cancel the error.

Z35	Direct Socket connection error	0001

Details

- Connection has failed.

- Five or more clients attempted a connection.

Remedy

◆Check the connection of the network cables, and check for broken wires and a failure of the network con-nection devices such as hub.
◆When using the Direct Socket communication I/F, connect up to four clients.

Z35	Direct Socket receive error	0002

Details

- Receiving data from a client has failed.

Remedy

◆Check the connection of the network cables, and check for broken wires and a failure of the network con-nection devices such as hub.

Z35	Direct Socket send error	0003

Details

- Sending data to a client has failed.

Remedy

◆Check the connection of the network cables, and check for broken wires and a failure of the network con-nection devices such as hub.

Z35	Direct Socket timeout error	0004

Details

There was no response from client computers, and a timeout error occurred.

Remedy

◆Check the connection of the network cables, and check for broken wires and a failure of the network con-nection devices such as hub.

Z35	Direct Socket comm OFF	0005

Details

The direct Socket communication I/F is OFF.

Remedy

◆Check the parameter "#11051 Direct Socket ON".

Z36	EcoMonitorLight comm. error

Details

An error has occurred in the communication with EcoMonitorLight.

Remedy

Make sure that the CNC has the same communication settings (station No.,baud rate, parity and stop bit) as the EcoMonitorLight in error.

Make sure that there are no problems with the serial cable connected to the EcoMonitorLight.

Make sure to place the serial cable in a low-noise environment.

Z37	EcoMonitorLight qty discrepant

Details

The number of EcoMonitorLight units connected is inconsistent with the setting of the parameter #11061.

Remedy

Make sure that the value set in the parameter #11061 coincides with the number of EcoMonitorLight units connected to the CNC.
Also make sure all the EcoMonitorLight units connected are powered ON and the station No. is not duplicated.

Z38	Insulation deterioration wrn

Details

The motor insulation has been deteriorated.

0001: Motor insulation deterioration: Caution

0002: Motor insulation deterioration: Replacement required

0003: Motor insulation deterioration: Relay welding detected

Remedy

0001: The insulation resistance value of the motor has dropped.
Contact the service center.

0002: The insulation resistance value of the motor is less than or equal to the reference value.
Contact the service center.
When measuring the insulation resistance of the motor and the measured resistance value is less than or equal to the specified value, the motor may be damaged.

0003: The drive unit may be damaged.
Contact the service center.

Z39	E-mail send error

Details

E-mail sending with the email notification to operator function failed.

Remedy

•Check the e-mail environment setting.
•Check the registered e-mail address.
•Set "0" in "#8134 E-mail send disabled".

Z43	Parameter input error

Details

Writing the parameter file failed.

When the parameter number is not "0000": Range exceeded

•The parameter value is incorrect.
•The part system number, axis number, spindle number or data number is incorrect.

When the parameter number is "0000": Format error

•The format is incorrect.

(Note) The screen shows the parameter in which the input error was first detected.

Remedy

•Correct the parameter file and import it again.
•Switch the "Parameter input error cancel" signal (Y1C87) from OFF to ON.

(Note) When the alarm indication for a certain parameter is removed with the signal while the input error is occurring for more than one parameter, the alarm will not be indicated again for the other parameter.

Z49	**RIO watchdog error**	0001

Details

An error has occurred in the remote I/O unit.

Remedy

- Turn the power ON again.
- If this error remains active after the power ON, replace the remote I/O unit.

Z51	**E2PROM error**	001x

Details

[Type]

Z51 E2PROM error 0011: Read error

Z51 E2PROM error 0012: Write error

Remedy

- If the same alarm is output by the same operation, the cause is an H/W fault. Contact the Service Center.

Z52	**Battery fault**	000x

Details

The voltage of the battery in the NC control unit has dropped. (The battery used to save the internal data.)
0001: Battery warning
0002: Battery detecting circuit error
0003: Battery alarm

(Note) The display of "Z52 battery fault 0001" can be removed by resetting. However, the warning state will not be cleared until the battery is replaced.

Remedy

- Replace the battery of the NC control unit.
- Check for any disconnection of the battery cable.
- After fixing the battery's fault, check the machining program.

Z53	**CNC overheat**	

Details

The controller or operation board temperature has risen above the designated value.

(Note) Temperature warning
When an overheat alarm is detected, the alarm is displayed and the overheat signal is output simultaneously. Automatic operation will be continued, while restarting after resetting or stopping with M02/M30 is not possible. (Restarting after block stop or feed hold is possible.)
The alarm will be cleared and the overheat signal will turn OFF when the temperature drops below the specified temperature.
Z53 CNC overheat 000x
[000x]
(For all models)
 0001: The temperature in the control unit is high.
The ambient temperature must be lowered immediately when a "Z53 CNC overheat" alarm occurs. However, if the machining needs to be continued, set "#6449/bit7 Control unit temperature alarm ON" to "0". Then the alarm will be invalidated.

Remedy

- Cooling measures are required.
- Turn OFF the controller power, or lower the temperature with a cooler, etc.

Z55	**RIO communication stop**

Details

An error occurs in the communication between the control unit and remote I/O unit.
Disconnection of a cable
Fault in remote I/O unit
Fault of power supply to remote I/O unit

The communication interrupted station is displayed in hexadecimal for each RIO channel when an error occurs in the communication between the control unit and remote I/O unit.

When the control displays a communication stop station, it divides the RIO channel stations (up to 64 stations) into groups of 8 stations. If any of the 8 stations has the communication stop error, the number is displayed with the alarm.

Z55 RIO communication stop __ __ __ __   __ __ __ __

(a) (b) (c) (d)   (e) (f) (g) (h)

(a)(b): RIO1

(c)(d): RIO2

(e)(f): RIO3

(g)(h): "00" fixed

(a)(b), (c)(d), and (e)(f) indicate the following stations in hexadecimal.

bit0: 1st to 8th stations

bit1: 9th to 16th stations

bit2: 17th to 24th stations

bit3: 25th to 32nd stations

bit4: 33rd to 40th stations

bit5: 41st to 48th stations

bit6: 49th to 56th stations

bit7: 57th to 64th stations

(Example) Stations #1 and #8 of RIO1 and stations #24 and #64 of RIO3 have the communication error.
    Z55 RIO communication stop 0100 8400

The RIO error status can be monitored through the R registers on the self diagnostic or I/F diagnostic screen.

Remedy

⬦Check and replace the cables.
⬦Replace the remote I/O unit.
⬦Check the power supply (existence of supply and voltage).

Z57	**System warning**

Details

Program memory capacity has been set over the value that can be formatted.
An expansion device/expansion cassette has not mounted after formatting.
The mounted expansion device/expansion cassette is different from the one that was mounted at formatting.

Remedy

Check the followings.

⬦Program memory capacity
⬦Mounting of an expansion device/expansion cassette
⬦APLC release option

Z58	**ROM write not completed**

Details

A machine tool builder macro program has not been written to FROM after being registered/ edited/ copied/ condensed/ merged/ the number changed/ deleted.

Remedy

⬦Write the machine tool builder macro program to FROM.

The program does not need to be written to FROM unless the editing operations and so on need to be valid after the NC power OFF.

Z59	Acc/dec time cnst too large

Details

Acceleration and deceleration time constants are too large.
(This alarm occurs with the stop code (T02 0206).)

Remedy

⬥Set the larger value for "#1206 G1bF(Maximum speed)".
⬥Set the smaller value for "#1207 G1btL(Time constant)".
⬥Set the lower feedrate.

Z60	Fieldbus communication error	n1 n2 n3 n4

Details

A communication error has occurred on the Fieldbus communication with FCU8-WN563.

[n1: denotes the master station status (in the hexadecimal form).]
00: Offline: In initialization
40: Stop: I/O communication stopped
80: Clear: Resetting the output data of each slave by sending zero data
C0: In operation: In I/O communication
FF: Two Fieldbus expansion units are mounted.

[n2: denotes the error condition (in the hexadecimal form).]
bit0: Control error: Parameter error
bit1: Auto clear error: Communication with all the slave stations was cut because a communication with one slave station had an error.
bit2: Non-exchange error: A slave station has communication error.
bit3: Fatal error: Communication cannot be continued because of severe network failure.
bit4: Not ready: CNC communication is not ready.
bit5: Timeout error: Timeout is detected in communication with each station.
bit6: Not used
bit7: Not used
FF: Two Fieldbus expansion units are mounted.

[n3: denotes the slave station where communication error has occurred(in the hexadecimal form).]
* FF is indicated when two Fieldbus expansion units are mounted.

[n4: denotes the error number (in the hexadecimal form).]
This shows the communication state with slave station where error is occurring.
For details, refer to "PROFIBUS-DP Specification manual".

Z64	Valid term soon to be expired	xx

Details

The valid term will be expired in less than a week. Remaining valid term is xx days.

Remedy

⬥Obtain a decryption code from the machine tool builder and input it in the NC, then turn the power ON again.

Z65	Valid term has been expired

Details

The valid term has been expired with no decryption code input.

Remedy

⬥Obtain a decryption code from the machine tool builder and input it in the NC, then turn the power ON again.

Z67	CC-Link communication error

Details

A communication error occurred during CC-Link communication using CC-Link unit.

Remedy

⬥Refer to "List of Messages" in CC-Link (Master/Local) Specification manual (BNP-C3072-089).

Z68	CC-Link unconnected

Details

A cable between CC-Link unit and a device is disconnected or broken.

Remedy

⬥Find the unconnected cable by checking SW0080 to SW0083 and connect it.

Z69	**External link error**	2

Details

A FROM/TO instruction was used while the MELSEC-Q interface expansion module is not installed.

Remedy

Install the MELSEC-Q interface expansion module.

Z69	**External link error**	3

Details

A negative value was set for an I/O No. in the FROM/TO instruction.

Remedy

Correct the I/O No.

Z69	**External link error**	4

Details

A negative value was set for transfer size in the FROM/TO instruction.

Remedy

Correct the transfer size.

Z69	**External link error**	5

Details

The number of FROM/TO instructions within one scan has exceeded 50.

Remedy

Correct the user PLC (ladder sequence) so that the number of FROM/TO instructions per scan is 50 or less.

Z69	**External link error**	6

Details

The access to the buffer memory by the FROM/TO instruction has exceeded 12K words per scan.

Remedy

Correct the user PLC (ladder sequence) so that the buffer memory access by the FROM/TO instruction won't exceed 12K words per scan. (The total size of FROM/TO is up to 12K words.)

Z69	**External link error**	7

Details

A FROM/TO instruction was used in high-speed processing.

Remedy

Delete the FROM/TO instruction from high-speed processing.

Z69	**External link error**	8

Details

The bit device number designated in the FROM/TO instruction is not a multiple of 16.

Remedy

Correct the bit device number designated in the FROM/TO instruction to be a multiple of 16.

Z69	**External link error**	9

Details

With a FROM/TO instruction, a value out of the address range (negative value, or 0x8000 or over) was set as the head address of the buffer memory.

Remedy

Correct the head address of the buffer memory.

Z69	**External link error**	10

Details

An alarm occurred in the MELSEC module mounted on the extension base.

Remedy

Check for any disconnection of the MELSEC module and the cables on the extension base. Then turn the CNC's power ON again.

Z69	External link error	11

Details

The I/O No. designated in the FROM/TO instruction is different from the mounted location of the intelligent function module on the extension base (the module's I/O No.).

Remedy

Correct the I/O No. Then turn the CNC's power ON again.

Z82	3D machine interference/No machine model	0001

Details

Machine model is not registered.

Remedy

⬧Press RESET to cancel the alarm.
Movement can be resumed after the cancellation. However, the 3D machine interference check will become invalid.
⬧Inform the machine tool builder if an alarm occurs.

Z82	3D machine interference/Machine model illegal	0002

Details

Machine model is illegal.

Remedy

⬧Press RESET to cancel the alarm.
Movement can be resumed after the cancellation. However, the 3D machine interference check will become invalid.
⬧Inform the machine tool builder if an alarm occurs.

Z82	3D machine Interference check load excess	0003

Details

The calculation of the interference check took time and caused a deceleration.

Remedy

⬧Inform the machine tool builder.
⬧Restart the axis in case of a manual operation.
⬧In case of an automatic operation, the operation will automatically resume when the processing load of the interference check decreases.

Z82	3D machine Interference check error	0004

Details

The interference check failed.

Remedy

⬧Take a note of the failed status and contact the service center.
⬧Press RESET to cancel the alarm. Invalidate the 3D machine interference check to continue the operation.

Z84	Unable to save all the history	

Details

The system is unable to store the data due to lack of free space on the internal memory.

Remedy

⬧Ensure sufficient free space on the internal memory.

Z85	OP panel I/O not connected	0001

Details

Failed to recognize the connection between the NC unit and operation panel I/O unit.

Remedy

⬧Make sure an operation panel I/O unit is connected.
⬧Make sure an operation panel I/O unit is supplied with power.
⬧Check for disconnection of the cable between the NC unit and operation panel I/O unit.

*If you connect no operation panel I/O unit to the NC unit, set the parameter "#1261 set33/bit1" to "1"."

Z85	No display conn. to panel I/O	0002

Details

No display unit is connected to the operation panel I/O unit.

Remedy

⬧Make sure an operation panel I/O unit for M800W Series is connected.
⬧Make sure the display unit is being powered.
⬧Check for any cable disconnection between operation panel I/O and display units.

*If operation panel I/O is not connected to display unit in your system configuration, set the parameter "#1261 set33 /bit2" to "0".

Z85	Power ON sequence error	0003

Details

No display unit is connected to the operation panel I/O unit.

Remedy

⬧Make sure an operation panel I/O unit for M800W Series is connected.
⬧Make sure the operation panel I/O unit is being powered.
⬧Check for any cable disconnection between NC and operation panel I/O units.
⬧Make sure the operation panel I/O and display units are connected.

* If operation panel I/O is not connected to display unit in your system configuration, set the parameter "#1261 set33/bit2" to "0".

* If no operation panel I/O is connected in your system configuration, set the parameter "#1261 set33/bit1" to "1", and "#1261 set33/bit2" to "0".

Z85	Power OFF sequence error	0004

Details

Power OFF sequence has not been executed correctly.

Remedy

⬧Make sure an operation panel I/O unit for M800W Series is connected.
⬧Make sure the operation panel I/O unit is being powered.
⬧Check for any cable disconnection between NC and operation panel I/O units.
⬧Make sure the operation panel I/O and display units are connected.

*If no operation panel I/O is connected in your system configuration, set the parameter "#1261 set33/bit1" to "1", and "#1261 set33/bit2" to "0".

*If operation panel I/O is not connected to display unit in your system configuration, set the parameter "#1261 set33/bit2" to "0"."

Z85	Display unit shutoff timeout	0005

Details

Timeout has occurred during wait for the display power shutdown when automatic power OFF is being executed.

Remedy

⬧Make sure an operation panel I/O unit for M800W Series is connected.
⬧Make sure the operation panel I/O unit is being powered.
⬧Check for any cable disconnection between NC and operation panel I/O units.
⬧Make sure the operation panel I/O and display units are connected.

*If no operation panel I/O is connected in your system configuration, set the parameter "#1261 set33/bit1" to "1", and "#1261 set33/bit2" to "0".

* If operation panel I/O is not connected to display unit in your system configuration, set the parameter "#1261 set33/bit2" to "0".

Z86	Overvoltage detection warning	0001

Details

Overvoltage was detected in hardware voltage.

Remedy

⬧If this alarm occurs frequently, check the power supply voltage.

Z86	**Overvoltage detection alarm**	0002

Details

Overvoltage was detected in hardware voltage.

Remedy

⬩Turn OFF and ON the NC power.
⬩If this alarm occurs frequently, check the power supply voltage.

Z92	**Memory ECC error**	0004

Details

Incorrect data has been read out from the internal memory.

Remedy

⬩Contact the service center.

6

Absolute Position Detection System Alarms (Z7*)

Z70	Abs posn base set incomplete	0001	(Axis name)

Details

Zero point initialization is incomplete. Otherwise, the spindle was removed.

Remedy

Complete zero point initialization.

Z70	Absolute position lost	0002	(Axis name)

Details

The absolute position basic point data saved in the NC has been damaged.

Remedy

Set the parameters. If the basic point data is not restored by setting the parameters, perform zero point initialization.

Z70	Abs posn param changed	0003	(Axis name)

Details

Any of the parameters for absolute position detection has been changed.

#1003 iunit
#1017 rot
#1018 ccw
#1040 M_inch
#2049 type
#2201 PC1
#2202 PC2
#2218 PIT
#2219 RNG1
#2220 RNG2
#2225 MTYP

Remedy

Correct the parameter settings. Then turn the power ON again and perform zero point initialization.

Z70	Abs posn initial set illegal	0004	(Axis name)

Details

The zero point initialization point is not at the grid position.

Remedy

Perform the zero point initialization again.

Z70	Abs posn param restored	0005	(Axis name)

Details

The data has been restored by inputting the parameters during the alarm No.0001, 0002, and 0003.

Remedy

Turn the power ON again to start the operation.

Z70	Abs data error	0006	(Axis name)

Details

The deviation in the position of machine before and after the power ON has exceeded the set value for the parameter "#2051 check".

This alarm is issued mainly due to one of the following causes:

•Displacement in the position of machine
•Encoder failure

Remedy

Return the machine to the reference position to see if the machine position is correct.

If correct, the machine moved physically after the power OFF.
Resolve the cause of the movement, such as a brake failure and machine imbalance, and then restart the NC.

If incorrect, the encoder may be at fault.
Replace the encoder and then perform a zero initialization.

Investigate the cause of displacement in the servo axis that occurred prior to the power ON.

Z70	**Excess posn devia. at power ON**	0007	(Axis name)

Details

The deviation in the position of machine before and after the power ON has exceeded the set value for the parameter "#2051 check".

This alarm is issued mainly due to one of the following causes:

⬩Displacement in the position of machine
⬩Encoder failure

Remedy

Make sure to carry out a zero initialization not to lose the absolute position.
Return the machine to the reference position to see if the machine position is correct.

If correct, the machine moved physically after the power OFF.
Perform a zero initialization.

If incorrect, the encoder may be at fault.
Replace the encoder and then perform a zero initialization.

Investigate the cause of displacement in the servo axis that occurred prior to the power ON.

Z70	**Abs posn data lost**	0080	(Axis name)

Details

The absolute position data has been lost. An error of the multi-rotation counter data in the encoder and so on may be the cause. (Liquid penetrates into encoder connector, etc.)

Remedy

Replace the encoder and complete zero point initialization.

Z70	**Abs posn error(servo alm 25)**	0101	(Axis name)

Details

The servo alarm No. 25 was displayed and the power was turned ON again.

Remedy

Perform zero point initialization again.

Z70	**Abs posn error(servo alm E3)**	0106	(Axis name)

Details

The servo alarm No. E3 was displayed and the power was turned ON again.

Remedy

Perform zero point initialization again.

Z71	**AbsEncoder:Backup voltage drop**	0001	(Axis name)

Details

Backup voltage in the absolute encoder dropped.

Remedy

Replace the battery, check the cable connections, and check the encoder. Turn the power ON again and perform zero point initialization.

Z71	**AbsEncoder: Commu error**	0003	(Axis name)

Details

Communication with the absolute encoder has been disabled.

Remedy

Check and replace the cables, card or encoder. Turn the power ON again and perform zero point initialization.

Z71	**AbsEncoder: Abs data changed**	0004	(Axis name)

Details

Absolute position data has been changed at the absolute position establishment.

Remedy

Check and replace the cables, card or encoder. Turn the power ON again and perform zero point initialization.

Z71	**AbsEncoder: Serial data error**	0005	(Axis name)

Details

An error of the serial data was found in the absolute encoder.

Remedy

Check and replace the cables, card or encoder. Turn the power ON again and perform zero point initialization.

Z71	**AbsEncoder: Abs/inc posn diffr**	0006	(Axis name)

Details

Servo alarm E3
Absolute position counter warning

Remedy

Operation is possible until the power is turned OFF.

Z71	**AbsEncoder: Initial commu er**	0007	(Axis name)

Details

Initial communication with the absolute encoder is not possible.

Remedy

Check and replace the cables, card or encoder. Turn the power ON again and perform zero point initialization.

Z72	**Message: Position check error**	(Axis name)

Details

An error is detected at the comparison of encoder's absolute position and controller coordinate values in the absolute position detection system.

Z73	**Battery for abs data fault**	0001

Details

Low backup battery

Servo alarm 9F

Low battery voltage

Remedy

If the battery voltage is low or the cable is damaged, there is no need to initialize the absolute position.

7

Distance-coded Reference Scale Errors (Z8*)

Z80	**Basic position lost**	0001

Details

The basic point data saved in the NC has been damaged.

Remedy

♦Set the parameters. If the basic point data is not restored by setting the parameters, perform zero point initialization.

Z80	**Basic position restore**	0002

Details

The basic point data has been restored by setting the parameters.

Remedy

♦Turn the power ON again to start the operation.

Z80	**No spec: Distance-coded scale**	0003

Details

The distance-coded reference scale has been set available although this function is out of the specifications.

Remedy

♦Check the specifications.
♦If you do not use this function, correct the encoder type with the servo parameter.

Z81	**R-pos adjustment data lost**	0001

Details

Reference position adjustment value data saved in the CNC has been damaged.

Remedy

♦Set the parameter. If the data is not restored by setting the parameter, establish the reference position again.

Z81	**R-pos adjustment data restored**	0002

Details

After the 'Z81 R-pos adjustment data lost 0001', the data has been recovered by setting the parameter.

Remedy

♦Establish the reference position to start the operation.

Z83	**NC started during SP rotation**	0001

Details

The NC was started while the spindle was rotating.

Remedy

♦ Turn OFF the power once, and make sure that the spindle is stopped before turning ON the power again.
♦You can select whether or not to stop the spindle forcibly at the occurrence of this alarm by the setting of the base common parameter "#1284 ext20/bit1" (Spindle control selected in response to Z83 (NC started during SP rotation)).
♦If this alarm occurs frequently, check the power supply voltage.

8

Emergency Stop Alarms (EMG)

EMG	Emergency stop	PLC

Details

The "PLC emergency stop" signal is turned ON during the sequence processing of the user PLC.

Remedy

⬩Check the conditions to turn the "Emergency stop" signal ON and remove the cause of the alarm during the sequence processing of the user PLC.

EMG	Emergency stop	EXIN

Details

The "emergency stop" signal is significant (open).

Remedy

⬩Cancel the "emergency stop" signal.
⬩Check for any broken wires.

EMG	Emergency stop	SRV

Details

An alarm occurred in the servo system causing an emergency stop.

Remedy

⬩Investigate and remove the cause of the servo alarm.

EMG	Emergency stop	STOP

Details

The user PLC (ladder sequence) is not running.

Remedy

⬩Check the setting of the control unit rotary switch CS2. Correct it if set to "1".
⬩Check the [RUN/SP] (run/stop) switch on the PLC edit file save screen (onboard function). Turn it OFF if ON.

EMG	Emergency stop	SPIN

Details

Spindle drive unit is not mounted.

Remedy

⬩Cancel the causes of the other emergency stop.
⬩Check the "emergency stop" signal input in the spindle drive unit.

EMG	Emergency stop	PC_H

Details

Failure in the high-speed PC processing abnormal

Remedy

⬩Correct the sequence program. (To stop monitoring the high-speed PC processing temporarily, set "1" in "#1219 aux03/bit1 (Stop high-speed PC monitoring function)". Disable the monitoring function only as a temporary measure.)

EMG	Emergency stop	PARA

Details

Setting of the door open II fixed device is illegal.
Setting of the parameters for dog signal random assignment is illegal.

Remedy

⬩Correct the "#1155 DOOR_m" and "#1156 DOOR_s" settings. (When the door open II fixed device is not used, set "#1155 DOOR_m" and "#1156 DOOR_s" to "100".)
⬩Correct the "#2073 zrn_dog (Origin dog Random assignment device)", "#2074 H/W_OT+ (H/W OT+ Random assignment device)", "#2075 H/W_OT- (H/W OT- Random assignment device)" and "#1226 aux10/bit5 (Arbitrary allocation of dog signal)" settings.

EMG	Emergency stop	LINK

Details

An emergency stop occurs when the FROM/TO instruction is not executed within 500ms.

Remedy

⬩Execute the FROM/TO instruction one or more times every 500ms.

The time in which no interrupt request is issued from MELSEC is measured and stored in the following R registers:
R10190: Current timeout counter
R10191: Maximum timeout counter after power ON
R10192: Maximum timeout counter after system is started up (this is backed up)

Details

MELSEC is in error and reset states.

Remedy

⬩Check the MELSEC states.

Details

The contents of MELSEC-specific code area in buffer memory have been damaged.

Remedy

⬩Check the MELSEC states.

Details

PLC serial link communication has stopped.

Remedy

⬩Check the CC-Link card wiring and the external sequencer transmission.
⬩Check the link communication errors shown on the diagnostic screen.

EMG	Emergency stop	WAIT

Details

The preparation sequence is not sent from the master station. Otherwise, the contents of the received preparation sequence are inconsistent with those of the parameters, so that the usual sequence cannot be started.

Remedy

⬩Check that the CC-Link card switch setting and wiring as well as the external sequencer transmission are normal.
⬩Check the diagnostic screen for link communication errors.

EMG	Emergency stop	XTEN

Details

The CC-Link card is operating incorrectly.
Switch/parameter settings for the CC-Link card are incorrect.

Remedy

⬩Replace the CC-Link card.
⬩Correct the switch/parameter settings for the CC-Link card.

EMG	Emergency stop	LAD

Details

The sequence program has an illegal code.

Remedy

⬩Correct any illegal device Nos. or constants in the sequence program.

EMG	Emergency stop	CVIN

Details

The "emergency stop" signal for power supply is significant (open) because the external emergency stop function for power supply is enabled.

Remedy

⬩Cancel the "emergency stop" signal.
⬩Check for any broken wires.

EMG	Emergency stop	MCT

Details

The contactor shutoff test is being executed.

Safety-related I/O observation has not started, while "#51595 SIO_StartCond" is 1.

Remedy

⬧The emergency stop is reset automatically after the contactor shutoff is confirmed.
⬧If the contactor shutoff is not confirmed within 5 seconds after the "contactor shutoff test" signal (Y742) has been input, the "contactor welding detected" alarm occurs and the emergency stop status remains.
⬧Make sure that the contactor's auxiliary b contact signal is correctly output to the device that is set in "#1330 MC_dp1", "#1331 MC_dp2", "#1339 MC_dp3" and "#1340 MC_dp4" (Contactor weld detection device 1,2,3 and 4), and then turn the power ON again.
⬧Make sure that the safety I/O device is supplied with power, before turning ON the safety I/O observation start request signal (ZR416/Bit1).

EMG	Emergency stop	IPWD

Details

The data backup for power failure might not have been executed successfully at the previous power failure.

Remedy

⬧If this message appears frequently, the power supply may be deteriorated. Contact the service center.

EMG	Emergency stop	ENC

Details

The encoder replacement operation is in progress.

Remedy

⬧Complete the encoder replacement operation on the "ABS. POSITION SET" screen.

EMG	Emergency stop	LINE

Details

⬧Emergency stop "LINE" was retained due to a momentary OFF of the external emergency stop signal.
⬧The emergency stop signal of the drive unit was detected while Ready ON was active on the NC.
⬧The emergency stop signal of the drive unit cannot be canceled.

Remedy

⬧Check the alarm history. If Emergency stop "EXIN" was issued immediately prior to Emergency stop "LINE", check the wiring of the external emergency stop. Emergency stop "LINE" can be canceled by activating the external emergency stop.
⬧Check the connection of the drive unit.

9

Computer Link Errors (L)

L01	Timeout error	0004

Details

Communication ended with timeout.
(CNC has a 248-byte receive buffer. The time during which CNC receives 248 bytes exceeds the 'TIME-OUT' value set in the I/O device parameter.

Remedy

⬩Set a greater timeout value in the input/output device parameter.
⬩Check the software in HOST and make sure that the HOST transmits data in response to DC1(data request) from CNC.
⬩Set '#9614 START CODE' to '0'.

L01	Host ER signal OFF	0010

Details

ER signal in HOST (or DR signal in CNC) is not turned ON.

Remedy

⬩Check for any disconnected cable.
⬩Check for any broke wire.
⬩Make sure that the HOST power is turned ON.

L01	Parity H error	0015

Details

Communication ended with parity H.

Remedy

⬩Check the software in HOST and make sure that the data to be transmitted to CNC is ISO code.

L01	Parity V error	0016

Details

Communication ended with parity V.

Remedy

⬩Correct the data to transmit to CNC.

L01	Overrun error	0017

Details

CNC received 10 bytes or more data from HOST in spite of DC3 (request to stop data transfer) transmission from CNC to the HOST, which terminated the communication.
CNC received 10 bytes or more data from HOST during the data transmission from CNC to the HOST.

Remedy

⬩Check the software in HOST and make sure that the HOST stops transmitting data within 10 bytes after receiving DC3.
⬩Correct the software in HOST not to transmit data such as a command or header to CNC during receiving a machining program.

10

User PLC Alarms (U)

(Note) U10 Illegal PLC (User PLC is illegal)

- "xx" in the lower 16 bits of the sub-status 1 indicates the program No. (0x01 to 0x78(in the hexadecimal form))

- The sub-alarm No. "yy" of sub- status 1 indicates the project No. ("yy" is not displayed when the maximum number of projects is 1)

(Note) For details of user PLC alarms, refer to "PLC Development Manual".

U01	No user PLC	-	-

Details

No sequence program is included in the built-in ROM or temporary memory area.

(1) Sequence program is not stored in the built-in ROM.

(2) Sequence program is not written from the GX Developer/GX Works2 or internal PLC edit function.

(3) Sequence program cannot be read due to broken built-in ROM.

(4) No large capacity PLC additional specifications.

Remedy

(1) Write the sequence program from the GX Developer/GX Works2 or internal PLC edit function, and then execute the built-in ROM writing.

(2) Check the presence of additional specification "Large PLC capacity" and reconsider the storable size.

(3) If (1) or (2) does not solve the problem, there is a possibility that built-in ROM is broken.

U10	Illegal PLC	0x04xx.yy	Step No.

Details

Software instruction interruption illegal

An error was found in data for the sequence program in execution.

(1) Sequence program stored in the built-in ROM is broken.

(2) Sequence program under development (before writing into F-ROM) is broken.

Remedy

Contact Mitsubishi.

U10	Illegal PLC	0x100*	-

Details

A H/W error was detected during the PLC execution.

Remedy

Contact Mitsubishi.

U10	Illegal PLC	0x110*	-

Details

The PLC system execution preparation failed.

Remedy

Contact Mitsubishi.

U10	Illegal PLC	0x120*	-

Details

Number of ladder over (at PLC system startup)

The total number of "ladder files" stored in built-in ROM exceeded the maximum.

Remedy

Write "sequence program", "comment file", "PLC message file", and "symbolic information file" again.

U10	Illegal PLC	0x130*	-

Details

Number of data over (at PLC system startup)

The total number of "comment files", "PLC message files", and "symbolic information files" stored in built-in ROM exceeded the maximum.

Remedy

Remedy the error in either of the following methods.

(1) Select [Format PLC memory] with GX Developer/GX Works2 and format the memory after setting [Target memory] to [Memory card(RAM)]. After that, write "comment file", "PLC message file", and "symbolic information file" again.

(2) Create a ladder with [Add New Data] in built-in PLC editing function and execute "Format". After that, write "sequence program", "comment file", "PLC message file", and "symbolic information file" again.

U10	Illegal PLC	0x20xx.yy	Step No.

Details

Label branching error (Before executing PLC)

Occurs only when the bit selection parameter (#6452 bit6) "branch destination label check valid" is set to "1".

(1) The CJ and CALL instructions were placed to a nonexistent label.

(2) The CJ instruction was placed to the global label. (Branching is possible only with the CALL instruction.)

Remedy

Check the branch destination of the CJ and CALL instructions existing in the steps occurred.

U10	Illegal PLC	0x21xx.yy	Step No.

Details

Label duplication error (Before executing PLC)

(1) When using the multi-programming method:
  - Labels of common pointer are duplicated
  - Labels of local pointer are duplicated within the same file

(2) When using the independent program method, labels are duplicated.

Remedy

Correct the duplication of the labels existing in the steps occurred.

U10	Illegal PLC	0x22xx.yy	-

Details

Local label over (Before executing PLC)

* "Local label" is as "labels of local pointer".

The boundary value set with the PC parameter (common pointer boundary value) has been exceeded by the total number of labels of local pointer.

Remedy

(1) Reduce the number of local labels used.
  - Use as sequentially as possible from P0.

(2) Reset the PC parameter (common pointer boundary value).

U10	Illegal PLC	0x230*.yy	-

Details

Global label boundary value error (Before executing PLC)

* "Global label" is as "labels of common pointer".

The content of PC parameter (common pointer boundary value) is not normal.

(1) When using the multi-programming method, a value greater than the maximum value is set.

(2) When using the independent program method, the label boundary value of common pointer is set.

Remedy

(1) When using the multi-programming method, correct the common pointer boundary value to an appropriate value.

(2) When using the independent program method, delete the common pointer boundary value.

U10	**Illegal PLC**	0x24xx.yy	Step No.

Details

Reserved label error (Before executing PLC)

(1) When using the multi-programming method, disabled reserved label exists.

(2) When using the independent program method, reserved labels are duplicated.

Remedy

(1) When using the multi-programming method, delete the reserved label.

(2) When using the independent program method:
   - Delete the PC parameter program settings.
   - Correct the duplication of reserved labels.

U10	**Illegal PLC**	0x25xx.yy	-

Details

Program setting error (Before executing PLC)

(1) When using the multi-programming method, PC parameter setting is not correct.
   - PC parameter (program setting) is not set.
   - Unstored program name is set.
   - The contents of the program name is abnormal.
   - More than the maximum number of programs that can be set (120 programs) are set.

(2) When using the independent program method, multiple programs are stored.

(3) When the multi-project is valid, the sum of all projects exceeds the number of the programs which can be set (120 programs).

Remedy

(1) When using the multi-programming method, check the PC parameter program settings.
   - Check the program settings.
   - Check the program name stored in the NC.
   - Review the program name and rename it if necessary.
     e.g. The program name and the M device number in the PLC program are overlapped.
   - Set the number to 120 or less.

(2) When using the independent program method:
   - Store only one program file.

(3) When the multi-project is valid, set the number of programs that can be set to be less than 120 programs as the sum of all projects.

U10	**Illegal PLC**	0x26xx.yy	-

Details

RET instruction error

(1) RET instruction was not executed at the branch destination of the CALL instruction.

(2) RET instruction was executed without execution of CALL instruction.

Remedy

Check the following matters for the entire sequence program to be executed.

(1) Check if RET instruction is programmed at the end of sub-routine

(2) Check if diverged to the other operation in the middle of sub-routine and RET instruction is not executed.

(3) Check if jumped to the END reservation label (P4005) in the middle of sub- routine.

(4) Check if there is delimiter (FEND instruction) between adjacent program and sub-routine program.

U10	**Illegal PLC**	0x27xx.yy	Step No.

Details

Ladder code error (Before executing PLC)

An error was found in data for the sequence program to be executed.

(1) Disabled PLC instruction is used.

(2) Sequence program stored in the built-in ROM is broken.

(3) Sequence program under development (before writing into the built-in ROM) is broken.

Remedy

Transferring, storing and F-ROM writing of the sequence program must be re- executed with the GX Developer/ GX Works2 or PLC on-board edit function.

U10	Illegal PLC	0x280*	-

Details

No main processing ladders (Before executing PLC)

Main processing program to be executed cannot be identified.

(1) When using the multi-programming method, main processing "scan" is not set in the PC parameter (program setting).

(2) When using the independent program method, no reservation ladder for the main processing ladder is available.

Remedy

(1) When using the multi-programming method, check the PC parameter program settings.

(2) When using the independent program method, add the reservation label (P4002) for the medium speed ladder.

U10	Illegal PLC	0x29xx.yy	-

Details

Execution area over (Before executing PLC)

The total number of steps for the ladder to be executed has exceeded the size of PLC processor execution area.

Remedy

Check the PC parameter (program setting) and set so that the total number of steps for the ladder to be executed does not exceed the PLC processor execution area.

U10	Illegal PLC	0x30xx.yy	Step No.

Details

FOR instruction nesting over

17th level of nesting for FOR instruction was executed.

Remedy

Check the number of FOR instruction's nesting depth in the steps to which the error occurred, and limit the number to 16 or less.

U10	Illegal PLC	0x31xx.yy	Step No.

Details

NEXT instruction error

(1) NEXT instruction was executed before FOR instruction.

(2) After FOR instruction, END(FEND) was executed before NEXT instruction.

Remedy

(1) Check and correct the NEXT instruction in the step to which the error occurred.

(2) Check and correct the ladder circuit of the program to which the error occurred. (Note that the step No. at the error position is displayed as "0".)
- Check if JMP,CALL,CJ instructions were executed between FOR and NEXT instruction, and NEXT instruction was jumped.
- Check if FOR instruction and NEXT instruction are all paired.

U10	Illegal PLC	0x32xx.yy	Step No.

Details

BREAK instruction error

BREAK was executed outside the range between FOR and NEXT instruction.

Remedy

Check and correct the BREAK instruction in the step to which the error occurred.

U10	Illegal PLC	0x400*	-

Details

PLC system error

Remedy

Contact Mitsubishi.

U10	**Illegal PLC**	0x500*	-

Details

Maximum project No. illegal (at PLC system startup)

Multi-project parameter setting is illegal (due to the following reason).

⬩The value outside the setting range (1 to number of usable project) was detected.

Remedy

(1) Check the presence of the expansion project additional specification and reconsider the setting range.

(2) The multi-project parameter (maximum project No.) setting is illegal. Set the multi-project parameter again.

(3) If (1) or (2) does not solve the problem, there is a possibility that the NC system is broken. Contact Mitsubishi.

U10	**Illegal PLC**	0x510*	-

Details

Project ratio illegal

Multi-project parameter setting is illegal (due to the following reason).

⬩It was detected that the total of ratios of all projects was outside the range from 0 to 100.

Remedy

(1) The multi-project parameter (project ratio) setting is illegal. Set the multi- project parameter again.

(2) If (1) does not solve the problem, there is a possibility that the NC system is broken. Contact Mitsubishi.

U10	**Illegal PLC**	0x520*	-

Details

Temporary memory area over (at the PLC system startup)

Multi-project parameter setting is illegal (due to the following reason).

⬩The ratio to which the area after the project ratio setting is smaller than the size of ladder stored in the temporary memory area was detected.

Remedy

(1) Check the presence of the large-capacity PLC additional specification and reconsider the size that can be stored.

(2) The multi-project parameter (project ratio) setting is illegal. Set the multi- project parameter again.

(3) If (1) or (2) does not solve the problem, there is a possibility that the NC system is broken. Contact Mitsubishi.

U10	**Illegal PLC**	0x530*	-

Details

Built-in ROM area over (at the PLC system startup)

Multi-project parameter setting is illegal (due to the following reason).

⬩The ratio to which the area after the project ratio setting is smaller than the size of ladder stored in the built-in ROM area was detected.

Remedy

(1) Check the presence of the large-capacity PLC additional specification and reconsider the size that can be stored.

(2) The multi-project parameter (project ratio) setting is illegal. Set the multi- project parameter again.

(3) If (1) or (2) does not solve the problem, there is a possibility that the NC system is broken. Contact Mitsubishi.

U10	**Illegal PLC**	0x540*	-

Details

Comment area over (at the PLC system startup)

Multi-project parameter setting is illegal (due to the following reason).

⬩The ratio to which the area after the project ratio setting is smaller than the size of comment and message stored in the built-in ROM area.

Remedy

(1) The multi-project parameter (project ratio) setting is illegal. Set the multi- project parameter again.

(2) If (1) does not solve the problem, there is a possibility that the NC system is broken. Contact Mitsubishi.

| U10 | **Illegal PLC** | 0x550* | - |

Details

Execution project illegal (at the PLC system startup)

Multi-project parameter setting is illegal (due to the following reasons).

⬩The value outside the setting range (ON/OFF) was detected.
⬩All execution projects are OFF.

Remedy

(1) The multi-project parameter (execution project) setting is illegal. Set the multi-project parameter again.

(2) If (1) does not solve the problem, there is a possibility that the NC system is broken. Contact Mitsubishi.

| U10 | **Illegal PLC** | 0x560* | - |

Details

Project execution order illegal (at the PLC system startup)

Multi-project parameter setting is illegal (due to the following reasons).

⬩The value outside the setting range (1 to 6) was detected.
⬩The redundant project execution order number was detected.

Remedy

(1) The multi-project parameter (project execution order) setting is illegal. Set the multi-project parameter again.

(2) If (1) does not solve the problem, there is a possibility that the NC system is broken. Contact Mitsubishi.

| U10 | **Illegal PLC** | 0x570* | - |

Details

Parameter setting illegal for the number of common device points (at PLC system startup)

Multi-project parameter setting is illegal (due to the following reasons).

⬩The value outside the setting range (0 to the minimum number of points in all projects) was detected.
⬩It was detected that the number of points was not a multiple of 16.

Remedy

(1) Check the presence of the expansion project additional specification and reconsider the setting range.

(2) The multi-project parameter setting is illegal. Set the multi-project parameter again.

(3) If (1) or (2) does not solve the problem, there is a possibility that the NC system is broken. Contact Mitsubishi.

| U10 | **Illegal PLC** | 0x580*.yy | - |

Details

Parameter setting illegal for number of device points (at PLC system startup)

The parameter setting for the number of device points is illegal (due to the following reasons).

⬩The total number of points in one project 29K or more was set.
⬩The illegal value (-1 point or less, or 61441 points or more) for the number of device points was detected.
⬩It was detected that the number of device points was not a multiple of 16.
⬩The number outside the usable number of device points in whole projects was detected.

Remedy

(1) The parameter setting for the number of device points is illegal. Set the parameter of the number of device points again and reboot the system.

(2) If (1) does not solve the problem, there is a possibility that the NC system is broken. Contact Mitsubishi.

| U10 | **Illegal PLC** | 0x700*.yy | - |

Details

Caution; Ladder program writing during RUN is disabled (In independent program method)
With RUN write ON, sequence program is operated in independent program method. Run write is not available with this condition.

Remedy

The ladder program writing (RUN write) can not be used in independent program method.
Disable RUN write, or change the method into multi-program one.

U10	Illegal PLC	0x71xx.yy	Step No.

Details

Caution; Ladder program writing during RUN is disabled (common pointer is used in high-speed processing)
With RUN write is ON, high-speed program with common pointer is running. RUN write is not available with this condition.

Remedy

RUN write is not available when high-speed processing with common pointer is running. Change the high-speed processing program to the one without common pointer.

U10	Illegal PLC	0x720*	-

Details

Caution; Ladder program writing during RUN is disabled (high-speed processing size is exceeding)
With RUN write ON, the execution size of high-speed processing program has exceeded 4000 steps. RUN write is not available with this condition.

Remedy

RUN write is not available when execution size of high-speed processing program exceeds 4000 steps. Edit the high-speed processing program to reduce the execution size to 4000 steps or less.
(When multi-project is valid, edit the program to reduce the execution size to 4000 steps or less in total of all the project.)

U10	Illegal PLC	0x730*.yy	-

Details

Caution; Ladder program writing during RUN is disabled (number of labels in high-speed processing is beyond the capacity)

* "Local label" is as "labels of local pointer".

With RUN write ON, the number of labels of local pointer in high-speed processing program has exceeded 256. RUN write is not available with this condition.

Remedy

RUN write is not available when the number of labels of local pointer in high-speed processing program exceeds 256. Edit the high-speed program to reduce the number of labels of local pointer to less than 256.
(When multi-project is valid, edit the program to reduce the number of labels of local pointer to less than 256 per project.)

U10	Illegal PLC	0x80xx.yy	Step No.

Details

Software exceptional interruption (BCD instruction error) has occurred.

With BCD and DBCD instructions, BIN value outside its input range was attempted to be converted into BCD.

Remedy

Check the usage of BCD, DBCD instructions existing in the steps occurred.

U10	Illegal PLC	0x81xx.yy	Step No.

Details

Software exceptional interruption (BIN instruction error) has occurred.

With BIN and DBIN instructions, BCD value outside its input range was attempted to be converted into BIN.

Remedy

Check the usage of BIN, DBIN instructions existing in the steps occurred.

U10	Illegal PLC	0x82xx.yy	Step No.

Details

Software exceptional interruption (Bus error) has occurred.

Remedy

Contact Mitsubishi.

U10	**Illegal PLC**		0x83xx.yy	Step No.

Details

Software exceptional interruption (Unmounted instruction error) has occurred.

(1) When the bit selection parameter (#6452 bit6) "branch destination label check valid" is set to "0", jumped to an undefined label.

(2) Sequence program in execution is broken.

Remedy

(1) Set the bit selection parameter (#6452 bit6) "branch destination label check valid" to "1" and check the branching step to the undefined label.

(2) Contact Mitsubishi.

U10	**Illegal PLC**		0x84xx.yy	Step No.

Details

Software exceptional interruption (Instruction format error) has occurred.

Remedy

Contact Mitsubishi.

U10	**Illegal PLC**		0x85xx.yy	Step No.

Details

Software exceptional interruption (Instruction bus error) has occurred.

(1) When the bit selection parameter (#6452 bit6) "branch destination label check valid" is set to "0", jumped to an undefined label.

(2) Sequence program in execution is broken.

Remedy

(1) Set the bit selection parameter (#6452 bit6) "branch destination label check valid" to "1" and check the branching step to the undefined label.

(2) Contact Mitsubishi.

U10	**Illegal PLC**		0x86xx.yy	Step No.

Details

Software exceptional interruption (CALL/RET instruction error) has occurred.

Remedy

Contact Mitsubishi.

U10	**Illegal PLC**		0x87xx.yy	Step No.

Details

Software exceptional interruption (memory area error) has occurred.

Remedy

Contact Mitsubishi.

U10	**Illegal PLC**		0x8Bxx.yy	Step No.

Details

Software exceptional interruption (ASYNC BUS error) has occurred.

Remedy

Contact Mitsubishi.

U50	**PLC stopped**			

Details

The ladder is stopped.

Remedy

Run the PLC.

U55	PLC stopped / is not saved

Details

The ladder is stopped and the edited sequence program is not stored in the built-in ROM.
(The contents of temporary memory area and sequence program in the built-in ROM are mismatched.)

Remedy

Run the PLC.

Use GX Developer/GX Works2 or the built-in PLC edit function to perform write to the built-in ROM.

U60	Ladder is not saved

Details

The edited sequence program is not stored in the built-in ROM.
(The contents of temporary memory area and sequence program in the built-in ROM are mismatched.)

Remedy

Use GX Developer/GX Works2 or the built-in PLC edit function to perform write to the built-in ROM.

11

Network Service Errors (N)

N001	Modem initial error

Details

An error occurred in the modem connection at the power ON.

Remedy

⬧Check the connection between the NC and modem, connection port and power supply to modem.

N002	Redial over

Details

⬧The number of redials exceeded due to the dial transmission failure.

Remedy

⬧Wait a while, and then dial again.

N003	TEL unconnect

Details

⬧The phone line is not connected.

Remedy

⬧Check for any disconnection in the modem's phone line.

N004	Net communication error

Details

⬧An error other than the above occurred during communication.

Remedy

⬧Note down how the error occurred and contact the service center.

N005	Invalid net communication

Details

⬧The modem connection port is being used for another function such as input/output.
⬧The modem connection port settings are incorrect.

Remedy

⬧Stop using the modem connection port with the other function, and then turn the power ON again.
⬧Correct the settings of the modem connection port.

N006	Received result of diagnosis

Details

⬧A diagnosis data file has been received.

Remedy

⬧Clear the message.

N007	Send data size over

Details

⬧A file larger than Anshin-net server capacity (64Kbyte) has been transmitted in machining data sharing.

Remedy

⬧Reduce the size of machining program file so that it won't exceed the capacity of Anshin-net server.

N008	No file on server

Details

⬧The file reception failed in machining data sharing because no file exists on Anshin-net server.

Remedy

⬧Confirm that a machining program file exists on Anshin-net server before receiving it.

N009	Password error

Details

⬧The file reception failed in machining data sharing due to a wrong password.

Remedy

⬧Input the password again.

N010	Customer number error

Details

⬧The file reception failed in machining data sharing due to a wrong customer number.

Remedy

⬧Input the customer number again.

N011	Storage capacity over

Details

⬧The file reception failed in machining data sharing because the size of the file to be received is bigger than free space in the NC.

Remedy

⬧Ensure sufficient free space in the NC.

N012	File deletion error

Details

⬧A file on Anshin-net server cannot be deleted in machining data sharing.

Remedy

⬧Confirm that the file exists on Anshin-net server.
⬧Note down how the error occurred and contact the service center.

12

Program Errors (P)

These alarms occur during automatic operation, and the causes of these alarms are mainly program errors which occur, for instance, when mistakes have been made in the preparation of the machining programs or when programs which conform to the specification have not been prepared.

P10	No. of simultaneous axes over

Details

The number of axis addresses programmed in a block exceeds the specified maximum.

Remedy

⬥Divide the command programmed in the block into two blocks.
⬥Check the specifications.

P11	Illegal axis address

Details

The axis address commanded by the program does not match any of the ones set by the parameter.

Remedy

⬥Correct the axis names in the program.

P20	Division error

Details

⬥The issued axis command cannot be divided by the command unit.
⬥A cutting feed command has been issued to the index table indexing axis when the parameter "#2580 in-dex_ Gcmd" is set to "1".

Remedy

⬥Correct the program.

P29	Not accept command

Details

The command has been issued when it is impossible.

⬥The normal line control command (G40.1, G41.1, G42.1) has been issued during the modal in which the normal line control is not acceptable.
⬥The command has been issued during the modal in which the two-part system simultaneous thread cutting is not acceptable.
⬥A workpiece coordinate system preset command (G92.1) has been issued during tool length compensa-tion, nose R compensation or tool radius compensation.

Remedy

⬥Correct the program.

P30	Parity H error

Details

The number of holes per character on the paper tape is even for EIA code and odd for ISO code.

Remedy

⬥Check the paper tape.
⬥Check the tape puncher and tape reader.

P31	Parity V error

Details

The number of characters per block on the paper tape is odd.

Remedy

⬥Make the number of characters per block on the paper tape even.
⬥Set the parameter parity V selection OFF.

P32	**Illegal address**

Details

An address not listed in the specifications has been used.

Remedy

⬩Correct the program address.
⬩Correct the parameter settings.
⬩Check the specifications.

P33	**Format error**

Details

The command format in the program is not correct.

Remedy

⬩Correct the program.

P34	**Illegal G code**

Details

⬩The commanded G code is not in the specifications.
An illegal G code was commanded during the coordinate rotation command.
⬩G51.2 or G50.2 was commanded when the rotary tool axis No. (the parameter "#1501polyax") was set to "0".
G51.2 or G50.2 was commanded when the tool axis was set to the linear axis (the parameter "#1017 rot" = 0).

Remedy

⬩Check and correct the G code address in the program.
⬩Check the parameter setting values.

P35	**Setting value range over**

Details

The setting range for the addresses has been exceeded.

Remedy

⬩Correct the program.

P36	**Program end error**

Details

"EOR" has been read during tape and memory mode.

Remedy

⬩Enter the M02 and M30 command at the end of the program.
⬩Enter the M99 command at the end of the subprogram.

P37	**O, N number zero**

Details

"0" has been specified for program or sequence No.

Remedy

⬩Designate program Nos. within a range from 1 to 99999999.
⬩Designate sequence Nos. within a range from 1 to 99999999.

P38	**No spec: Add. Op block skip**

Details

"/n" has been issued while the optional block skip addition is not in the specifications.

Remedy

⬩Check the specifications.

P39	No specifications

Details

⬥A non-specified G code was commanded.
⬥The selected operation mode is out of the option setting.
⬥The selected operation mode is out of the parameter setting.

Remedy

⬥Check the specifications.
⬥Check the parameter setting values.

P40	Pre-read block error

Details

When tool radius compensation is executed, there is an error in the pre-read block and so the interference check is disabled.

Remedy

⬥Reconsider the program.

P45	G code combination error

Details

The combination of G codes in a block is inappropriate.
A part of unmodal G codes and modal G codes cannot be commanded in a same block.

Remedy

Correct the combination of G codes.
Separate the incompatible G codes into different blocks.

P48	Restart pos return incomplete

Details

A travel command was issued before the execution of the block that had been restart-searched.

Remedy

⬥Carry out program restart again.
Travel command cannot be executed before the execution of the block that has been restart-searched.

P49	Invalid restart search

Details

Restart search was attempted for a block that comes after any of the following command blocks:

3-dimensional circular interpolation, cylindrical interpolation, polar coordinate interpolation, milling interpolation, tool center point control, simple tool center point control, inclined surface machining, simple inclined surface machining, workpiece installation error compensation, axis name switch, mixed control, machining condition selection I, sub part system control I, sub part system control II, or direct command mode.

Remedy

⬥Reconsider the restart search position.

P50	No spec: Inch/Metric change

Details

Inch/Metric changeover (G20/G21) command was issued while the function is out of specifications.

Remedy

⬥Check the specifications.

P60	Compensation length over

Details

The commanded movement distance is excessive (over 2^{31}).

Remedy

⬥Correct the command range for the axis address.

P61	No spec: Unidirectional posit.

Details

Unidirectional positioning (G60) was commanded while the function is out of specifications.

Remedy

⬥Check the specifications.

P62	No F command

Details

⬥No feed rate command has been issued.
⬥There is no F command in the cylindrical interpolation or polar coordinate interpolation immediately after the G95 mode is commanded.

Remedy

⬥The default movement modal command at power ON is G01. This causes the machine to move without a G01 command if a movement command is issued in the program, and an alarm results. Use an F command to specify the feed rate.
⬥Specify F with a thread lead command.

P65	No spec: High speed mode 3

Details

High-speed mode III (G05 P3) was commanded while the function is out of specifications.

Remedy

⬥Check whether the specifications are provided for the high-speed mode III.

P67	F value is exceeding the limit

Details

F's value in an F or ,F command is exceeding the command range.

Remedy

⬥Check and correct F or ,F command in the program.

P70	Arc end point deviation large

Details

⬥There is an error in the arc start and end points as well as in the arc center.
⬥The difference of the involute curve through the start point and the end point is large.
⬥When arc was commanded, one of the two axes configuring the arc plane was a scaling valid axis.

Remedy

⬥Correct the numerical values of the addresses that specify the start and end points, arc center as well as the radius in the program.
⬥Correct the "+" and "-" directions of the address numerical values.
⬥Check for the scaling valid axis.

P71	Arc center error

Details

⬥An arc center cannot be obtained in R-specified circular interpolation.
⬥A curvature center of the involute curve cannot be obtained.

Remedy

⬥Correct the numerical values of the addresses in the program.
⬥Correct the start and end points if they are inside of the base circle for involute interpolation. When carrying out tool radius compensation, make sure that the start and end points after compensation will not be inside of the base circle for involute interpolation.
⬥Correct the start and end points if they are at an even distance from the center of the base circle for involute interpolation.

P72	No spec: Herical cutting

Details

A helical command has been issued though it is out of specifications.

Remedy

⬩Check whether the specifications are provided for the helical cutting.
⬩An Axis 3 command has been issued by the circular interpolation command. If there is no helical specification, move the linear axis to the next block.

P73	No spec: Spiral cutting

Details

A spiral command was issued though it is out of specifications.

Remedy

⬩Issue the G02.1 and G03.1 commands for circular interpolation.
⬩Check whether the specifications are provided for the spiral cutting.

P74	Can't calculate 3DIM arc

Details

The 3-dimension circular cannot be obtained because the end block was not specified during 3-dimension circular interpolation supplementary modal.
The 3-dimension circular cannot be obtained due to an interruption during 3-dimension circular interpolation supplementary modal.

Remedy

⬩Correct the program.

P75	3DIM arc illegal

Details

An illegal G code was issued during 3-dimension circular interpolation modal.
Otherwise, 3-dimension circular interpolation command was issued during a modal for which a 3-dimension circular interpolation command cannot be issued.

Remedy

⬩Correct the program.

P76	No spec: 3DIM arc interpolat

Details

G02.4/G03.4 was commanded though there is no 3-dimension circular interpolation specification.

Remedy

⬩Check the specifications.

P90	No spec: Thread cutting

Details

A thread cutting command was issued though it is out of specifications.

Remedy

⬩Check the specifications.

P93	Illegal pitch vaule

Details

An illegal thread lead (thread pitch) was specified at the thread cutting command.

Remedy

⬩Correct the thread lead for the thread cutting command.

P100	No spec: Cylindric interpolat

Details

A cylindrical interpolation command was issued though it is out of specifications.

Remedy

⬩Check the specifications.

P110	Plane select during figure rot

Details

Plane selection (G17/G18/G19) was commanded during figure rotation.

Remedy

♦Correct the machining program.

P111	Plane selected while coord rot

Details

Plane selection commands (G17, G18, G19) were issued during a coordinate rotation was being commanded.

Remedy

♦Always command coordinate rotation cancel after the coordinate rotation command, and then issue a plane selection command.

P112	Plane selected while R compen

Details

♦Plane selection commands (G17, G18, G19) were issued while tool radius compensation (G41, G42) and nose R compensation (G41, G42, G46) commands were being issued.
♦Plane selection commands were issued after completing nose R compensation commands when there were no further axis movement commands after G40, and compensation has not been cancelled.

Remedy

♦Issue plane selection commands after completing (axis movement commands issued after G40 cancel command) tool radius compensation and nose R compensation commands.

P113	Illegal plane select

Details

The circular command axis does not correspond to the selected plane.

Remedy

♦Select a correct plane before issuing a circular command.

P114	Plane axis command error

Details

♦The axis specified in the fixed cycle for turning machining does not coincide with the selected plane.
♦One or both of the selected plane axes have no travel when the fixed cycle for turning machining is commanded.

Remedy

♦Correct the plane selection before issuing the fixed cycle for turning machining.
♦Correct the program so that the two axes of the selected plane are involved in the movement of the fixed cycle for turning machining.

P120	No spec: Feed per rotation

Details

Feed per rotation (G95) was commanded though it is out of specifications.

Remedy

♦Check the specifications.

P121	F0 command during arc modal

Details

F0 (F 1-digit feed) was commanded during the arc modal (G02/G03).

Remedy

♦Correct the machining program.

P122	No spec: Auto corner override

Details

An auto corner override command (G62) was issued though it is out of specifications.

Remedy

♦Check the specifications.
♦Delete the G62 command from the program.

P123	No spec: High-accuracy control

Details

High-accuracy control command was issued though it is out of specifications.

Remedy

⬩Check the specifications.

P124	No spec: Inverse time feed

Details

⬩The inverse time option is not provided.

Remedy

⬩Check the specifications.

P125	G93 mode error

Details

⬩The issued G code command is illegal during G93 mode.
⬩G93 command was issued during a modal for which inverse time feed cannot be performed.

Remedy

⬩Correct the program.

P126	Invalid cmnd in high-accuracy

Details

An illegal command was issued during the high-accuracy control mode.

⬩A G code group 13 command was issued during the high-accuracy control mode.
⬩Milling, cylindrical interpolation or pole coordinate interpolation was commanded during the high-accuracy control mode.

Remedy

⬩Correct the program.

P127	No spec: SSS Control

Details

The SSS control valid parameter has been set although there is no SSS control specification.

Remedy

⬩Check the specifications. Set "#8090 SSS ON" to "0" when there is no SSS control specification.

P128	Machin condtn select I disable

Details

Machining condition selection I was commanded during the mode where the selection command is unavailable.

Remedy

⬩Check the program and see whether any unavailable mode is included during machining condition selection I. If any, cancel that mode.

P129	Hi-speed Hi-accuracy both ON

Details

Both the high-accuracy control mode and high-speed machining mode are commanded simultaneously in a part system where the simultaneous use of the two modes is disabled.

Remedy

⬩Correct the setting of "#8040 High-speed high-accuracy control-enabled part system". Or correct the machining program so that the high-accuracy control mode is not used together with high-speed machining mode.

P130	2nd M function code illegal

Details

The 2nd miscellaneous function address, commanded in the program, differs from the address set in the parameters.

Remedy

⬩Correct the 2nd miscellaneous function address in the program.

P131	No spec: Cnst surface ctrl G96

Details

A constant surface speed control command (G96) was issued though it is out of specifications.

Remedy

⬩Check the specifications.
⬩Issue a rotation speed command (G97) instead of the constant surface speed control command (G96).

P132	Spindle rotation speed S=0

Details

No spindle rotation speed command has been issued.

Remedy

⬩Correct the program.

P133	Illegal P-No. G96

Details

The illegal No. was specified for the constant surface speed control axis.

Remedy

⬩Correct the parameter settings and program that specify the constant surface speed control axis.

P134	G96 Clamp Err.

Details

The constant surface speed control command (G96) was issued without commanding the spindle speed clamp (G92/G50).

Remedy

Press the reset key and carry out the remedy below.

⬩Check the program.
⬩Issue the G92/G50 command before the G96 command.
⬩Command the constant surface speed cancel (G97) to switch to the rotation speed command.

P140	No spec: Pos compen cmd

Details

The position compensation command (G45 to G48) is out of specifications.

Remedy

⬩Check the specifications.

P141	Pos compen during rotation

Details

Position compensation was commanded during the figure rotation or coordinate rotation command.

Remedy

⬩Correct the program.

P142	Pos compen invalid arc

Details

Position compensation cannot be executed with the issued arc command.

Remedy

⬩Correct the program.

P150	No spec: Nose R compensation

Details

⬩Tool radius compensation commands (G41 and G42) were issued though they are out of specifications.
⬩Nose R compensation commands (G41, G42, and G46) were issued though they are out of specifications.

Remedy

⬩Check the specifications.

P151	Radius compen during arc mode

Details

A compensation command (G40, G41, G42, G43, G44, or G46) has been issued in the arc modal (G02 or G03).

Remedy

♦Issue the linear command (G01) or rapid traverse command (G00) in the compensation command block or cancel block.
(Set the modal to linear interpolation.)

P152	No intersection

Details

♦In interference block processing during execution of a tool radius compensation (G41 or G42) or nose R compensation (G41, G42, or G46) command, the intersection point after one block is skipped cannot be determined.
♦The 3-dimensional tool radius compensation value (tool vertical direction compensation) (G41.2 or G42.2) cannot be determined.

Remedy

♦Correct the program.

P153	Compensation interference

Details

An interference error has occurred while the tool radius compensation command (G41 or G42) or nose R compensation command (G41, G42 or G46) was being executed.

Remedy

♦Correct the program.

P154	No spec: 3D compensation

Details

A three-dimensional compensation command was issued though it is out of specifications.

Remedy

♦Check the specifications.

P155	Fixed cyc exec during compen

Details

A fixed cycle command has been issued in the radius compensation mode.

Remedy

♦Issue a radius compensation cancel command (G40) to cancel the radius compensation mode that has been applied since the fixed cycle command was issued.

P156	R compen direction not defined

Details

A shift vector with undefined compensation direction was found at the start of G46 nose R compensation.

Remedy

♦Change the vector to that which has the defined compensation direction.
♦Change the tool to that which has a different tip point No.

P157	R compen direction changed

Details

During G46 nose R compensation, the compensation direction is reversed.

Remedy

♦Change the G command to that which allows the reversed compensation direction (G00, G28, G30, G33, or G53).
♦Change the tool to that which has a different tip point No.
♦Enable "#8106 G46 NO REV-ERR".

P158	Illegal tip point

Details

An illegal tip point No. (other than 1 to 8) was found during G46 nose R compensation.

Remedy

⬩Correct the tip point No.

P161	No spec: 3D tool R comp

Details

3-dimensional tool radius compensation (tool vertical direction compensation) is not included in the specifications.

Remedy

⬩Check the specifications.

P162	Disable Cmd in 3D tool R comp

Details

A command (G or T command, etc.) was issued during 3-dimensional tool radius compensation (tool vertical direction compensation), although it is disabled during the compensation.

Remedy

⬩Cancel 3-dimensional tool radius compensation (tool vertical direction compensation).

P163	3D tool R comp is disabled

Details

3-dimensional tool radius compensation (tool vertical direction compensation) was commanded in a mode where the command is disabled.

Remedy

⬩Cancel the mode that disables the command.

P170	No offset number

Details

⬩No compensation No. (DOO, TOO or HOO) command was given when the radius compensation (G41, G42, G43 or G46) command was issued. Otherwise, the compensation No. is larger than the number of sets in the specifications.
⬩H99 or D99 is commanded with the parameter "#1227 aux11/bit1" enabled when the length compensation method and radius compensation method are set to "1" or "2" for the M system tool life management II.

Remedy

⬩Add the compensation No. command to the compensation command block.
⬩Check the number of sets for the tool compensation Nos. and correct the compensation No. command to be within the number of sets.
⬩H99 and D99 commands cannot be used when the length compensation method and radius compensation are set to "1" or "2". Set the length compensation method and radius compensation method to "0".

P171	No spec:Comp input by prog G10

Details

Compensation data input by program (G10) was commanded though it is out of specifications.

Remedy

⬩Check the specifications.

P172	G10 L number error

Details

An address of G10 command is not correct.

Remedy

⬩Correct the address L No. of the G10 command.

P173	G10 P number error

Details

The compensation No. at the G10 command is not within the permitted number of sets in the specifications.

Remedy

⬩Check the number of sets for the tool compensation Nos. and correct the address P designation to be within the number of sets.

P174	No spec:Comp input by prog G11

Details

Compensation data input by program cancel (G11) was commanded though there is no specification of compensation data input by program.

Remedy

⬩Check the specifications.

P177	Tool life count active

Details

Registration of tool life management data with G10 was attempted when the "usage data count valid" signal was ON.

Remedy

⬩The tool life management data cannot be registered during the usage data count. Turn the "usage data count valid" signal OFF.

P178	Tool life data entry over

Details

The number of registration groups, total number of registered tools or the number of registrations per group exceeded the range in the specifications.

Remedy

⬩Correct the number of registrations.

P179	Illegal group No.

Details

⬩A duplicate group No. was found at the registration of the tool life management data with G10.
⬩A group No. that was not registered was designated during the T****99 command.
⬩An M code command, which must be issued as a single command, coexists in the same block as that of another M code command.
⬩The M code commands set in the same group exist in the same block.

Remedy

⬩Register the estimated tool life data/cumulative usage data once for one group: commanding with a duplicate group No. is not allowed.
⬩Correct to the group No.

P180	No spec: Drilling cycle

Details

A fixed cycle command (G72 - G89) was issued though it is out of specifications.

Remedy

⬩Check the specifications.
⬩Correct the program.

P181	No spindle command (Tap cycle)

Details

Spindle rotation speed (S) has not been commanded in synchronous tapping.

Remedy

⬩Command the spindle rotation speed (S) in synchronous tapping.
⬩When "#8125 Check Scode in G84" is set to "1", enter the S command in the same block where the synchronous tapping command is issued.

P182	Synchronous tap error

Details

⬧Connection to the main spindle unit was not established.
⬧The synchronous tapping was attempted with the spindle not serially connected under the multiple-spindle control I.
⬧Synchronous tapping command was given to the analog spindle while analog spindle synchronous tapping was unavailable.

Remedy

⬧Check connection to the main spindle.
⬧Check that the main spindle encoder exists.
⬧Set 1 to the parameter #3024 (sout).
⬧Correct the program.

P183	No pitch/thread number

Details

The pitch or number of threads has not been commanded in the tap cycle of a fixed cycle for drilling command.

Remedy

⬧Specify the pitch data and the number of threads by F or E command.

P184	Pitch/thread number error

Details

⬧The pitch or the number of threads per inch is illegal in the tap cycle of the fixed cycle for drilling command.
⬧The pitch is too small for the spindle rotation speed.
⬧The thread number is too large for the spindle rotation speed.

Remedy

⬧Correct the pitch or the number of threads per inch.

P185	No spec: Sync tapping cycle

Details

Synchronous tapping cycle (G84/G74) was commanded though it is out of specifications.

Remedy

⬧Check the specifications.

P186	Illegal S cmnd in synchro tap

Details

S command was issued during synchronous tapping modal.

Remedy

⬧Cancel the synchronous tapping before issuing the S command.

P190	No spec: Turning cycle

Details

A lathe cutting cycle command was issued though it is out of specifications.

Remedy

⬧Check the specification.
⬧Delete the lathe cutting cycle command.

P191	Taper length error

Details

In the lathe cutting cycle, the specified length of taper section is illegal.

Remedy

⬧Set the smaller radius value than the axis travel amount in the lathe cycle command.

P192	Chamfering error

Details

Chamfering in the thread cutting cycle is illegal.

Remedy

⬧Set a chamfering amount not exceeding the cycle.

P199	**Tool selection is incorrect**

Details

A turning tool shape compensation was commanded while a tool other than turning tool has been selected.

Remedy

⬥Select "Lathing" for tool type in tool management data before giving the turning tool shape compensation command.

P200	**No spec: MRC cycle**

Details

The compound type fixed cycle for turning machining I (G70 to G73) was commanded though it is out of specifications.

Remedy

⬥Check the specifications.

P201	**Program error (MRC)**

Details

⬥The subprogram, called with a compound type fixed cycle for turning machining I command, has at least one of the following commands: reference position return command (G27, G28, G29, G30); thread cutting (G33, G34); fixed cycle skip-function (G31, G31.n).
⬥An arc command was found in the first movement block of the finished shape program in compound type fixed cycle for turning machining I.

Remedy

⬥Delete G27, G28, G29, G30, G31, G33, G34, and fixed cycle G codes from the subprogram called with the compound type fixed cycle for turning machining I commands (G70 to G73).
⬥Delete G02 and G03 from the first movement block of the finished shape program in compound type fixed cycle for turning machining I.

P202	**Block over (MRC)**

Details

The number of blocks in the shape program of the compound type fixed cycle for turning machining I is over 50 or 200 (the maximum number differs according to the model).

Remedy

⬥Set a 50/200 or less value for the number of blocks in the shape program called by the compound type fixed cycle for turning machining I commands (G70 to G73). (The maximum number differs according to the model).

P203	**D cmnd figure error (MRC)**

Details

A proper shape will not obtained by executing the shape program for the compound type fixed cycle for turning machining I (G70 to G73).

Remedy

⬥Correct the shape program for the compound type fixed cycle for turning machining I (G70 to G73).

P204	**E cmnd fixed cycle error**

Details

A command value of the compound type fixed cycle for turning machining (G70 to G76) is illegal.

Remedy

⬥Correct the command value of the compound type fixed cycle for turning machining (G70 to G76).

P210	**No spec: Pattern cycle**

Details

A compound type fixed cycle for turning machining II (G74 to G76) command was commanded though it is out of specifications.

Remedy

⬥Check the specifications.

P220	No spec: Special fixed cycle

Details

There are no special fixed cycle specifications.

Remedy

⬧Check the specifications.

P221	No. of special fixed holes = 0

Details

"0" has been specified for the number of holes in special fixed cycle mode.

Remedy

⬧Correct the program.

P222	G36 angle error

Details

A G36 command specifies "0" for angle intervals.

Remedy

⬧Correct the program.

P223	G12/G13 radius error

Details

The radius value specified with a G12 or G13 command is below the compensation amount.

Remedy

⬧Correct the program.

P224	No spec: Circular (G12/G13)

Details

There are no circular cutting specifications.

Remedy

⬧Check the specifications.

P230	Subprogram nesting over

Details

Over 10 times of subprogram calls have been done in succession from a subprogram.

⬧A M198 command was found in the program in the data server.

Remedy

⬧Correct the program so that the number of subprogram calls does not exceed 10 times.

P231	No sequence No.

Details

The sequence No., commanded at the return from the subprogram or by GOTO in the subprogram call, was not set.

Remedy

⬧Specify the sequence Nos. in the call block of the subprogram.

P232	No program No.

Details

⬧The machining program has not been found when the machining program is called.

Remedy

⬧Enter the machining program.
⬧Check the subprogram storage destination parameters.
⬧Ensure that the external device (including SD card/USB memory) that contains the file is mounted.

P235	Program editing

Details

Operation was attempted for the file under program editing.

Remedy

⬩Execute the program again after completion of program editing.

P240	No spec: Variable commands

Details

A variable command (with #) was issued though it is out of specifications.

Remedy

⬩Check the specifications.

P241	No variable No.

Details

The variable No. commanded is out of the range specified in the specifications.

Remedy

⬩Check the specifications.
⬩Correct the program variable No.

P242	= not defined at vrble set

Details

The "=" sign has not been commanded when a variable is defined.

Remedy

⬩Designate the "=" sign in the variable definition of the program.

P243	Can't use variables

Details

⬩An invalid variable has been specified in the left or right side of an operation expression.
⬩Assignment to a write-protected variable has been commanded.

Remedy

⬩Correct the program.

P244	Invalid set date or time

Details

Date or time was set earlier than current date or time in the system variables (#3011, #3012) when the system lock was valid.

Remedy

⬩Date or time cannot be changed.
⬩Correct the program.

P245	Tool No. error

Details

⬩Tool data read/write command has been executed without selecting the tool command method.
⬩Tool command method (#68000) or tool selection No. (#68001) is incorrect.
  (1) The tool specified as "Tool in use" is not installed.
  (2) Any unregistered tool No. has been designated.
  (3) Tool selection No. (#68001) has not been designated.
⬩Write of "Tool No." has been commanded using #68001 while tool No. is being designated.
⬩Write of "Tool No." has been commanded for an already registered tool No.

Remedy

⬩Check the program to make sure that the tool command method (#68000) and tool selection No. (#68001) are correct.
⬩Make sure, if you wish to designate a tool in use, that the said tool No. is nonzero and is already registered on the tool management screen.
⬩Make sure, if you wish to designate a tool No., that the tool No. registered on the tool management screen has been commanded using #68001.
⬩#68001 is unable to write the same tool No. as that already registered on the tool management screen.

P250	No spec: Figure rotation

Details

Figure rotation (M98 I_J_P_H_L_) was commanded though it is out of specifications.

Remedy

⬩Check the specifications.

P251	Figure rotation overlapped

Details

Figure rotation command was issued during figure rotation.

Remedy

⬩Correct the program.

P252	Coord rotate in fig. rotation

Details

A coordinate rotation related command (G68, G69) was issued during figure rotation.

Remedy

⬩Correct the program.

P260	No spec: Coordinates rotation

Details

A coordinate rotation command was issued though it is out of specifications.

Remedy

⬩Check the specifications.

P261	G code illegal (Coord rot)

Details

Another G code or a T command has been issued in the block of coordinate rotation command.

Remedy

⬩Correct the program.

P262	Illegal modal (Coord rot)

Details

A coordinate rotation command has been issued during modal in which coordinate rotation is not allowed.

Remedy

⬩Correct the program.

P270	No spec: User macro

Details

A macro specification was commanded though it is out of specifications.

Remedy

⬩Check the specifications.

P271	No spec: Macro interrupt

Details

A macro interruption command has been issued though it is out of specifications.

Remedy

⬩Check the specifications.

P272	NC and macro texts in a block

Details

An executable statement and a macro statement exist together in the same block.

Remedy

⬩Place the executable statement and macro statement in separate blocks in the program.

P273	Macro call nesting over

Details

The number of macro call nests exceeded the limit imposed by the specifications.

Remedy

⬧Correct the program so that the macro calls do not exceed the limit imposed by the specifications.

P275	Macro argument over

Details

The number of argument sets in the macro call argument type II has exceeded the limit.

Remedy

⬧Correct the program.

P276	Illegal G67 command

Details

A G67 command was issued though it was not during the G66 command modal.

Remedy

⬧Correct the program.
⬧Issue G66 command before G67 command, which is a call cancel command.

P277	Macro alarm message

Details

An alarm command has been issued in #3000.

Remedy

⬧Refer to the operator messages on the diagnosis screen.
⬧Refer to the instruction manual issued by the machine tool builder.

P280	Brackets [ ] nesting over

Details

Over five times have the parentheses "[" or "]" been used in a single block.

Remedy

⬧Correct the program so that the number of "[" or "]" is five or less.

P281	Brackets [ ] not paired

Details

A single block does not have the same number of commanded parentheses "[" as that of "]".

Remedy

⬧Correct the program so that "[" and "]" parentheses are paired up properly.

P282	Calculation impossible

Details

The arithmetic formula is incorrect.

Remedy

⬧Correct the formula in the program.

P283	Divided by zero

Details

The denominator of the division is zero.

Remedy

⬧Correct the program so that the denominator for division in the formula is not zero.

P288	IF EXCESS

Details

The multiplicity of the IF statement exceeded 10 times.

Remedy

⬧The program is reviewed so that the multiplicity of the IF statement does not exceed 10 times.

P289	IF-ENDIF MMC.

Details

IF and ENDIF are not in pairs.
THEN/ELSE is ordered in the absence of IF command.

Remedy

⬩The program is reviewed so that IF and ENDIF become pairs.
⬩Before THEN/ELSE command, IF[<conditional expression>]command is given.

P290	IF sentence error

Details

There is an error in the "IF[<conditional>]GOTO(" statement.

Remedy

⬩Correct the program.

P291	WHILE sentence error

Details

There is an error in the "WHILE[<conditional>]DO(-END(" statement.

Remedy

⬩Correct the program.

P292	SETVN sentence error

Details

There is an error in the "SETVN(" statement when the variable name setting was made.

Remedy

⬩Correct the program.
⬩The number of characters in the variable name of the SETVN statement must be 7 or less.

P293	DO-END nesting over

Details

The number of DO-END nesting levels in the "WHILE[<conditional>]DO(-END(" statement has exceeded 27.

Remedy

⬩Correct the program so that the nesting levels of the DO-END statement does not exceed 27.

P294	DO and END not paired

Details

The DOs and ENDs are not paired off properly.

Remedy

⬩Correct the program so that the DOs and ENDs are paired off properly.

P295	WHILE/GOTO in tape

Details

There is a WHILE or GOTO statement on the tape during tape operation.

Remedy

⬩Apply memory mode operation instead of tape mode that does not allow the execution of the program with a WHILE or GOTO statement.

P296	No address (macro)

Details

A required address has not been specified in the user macro.

Remedy

⬩Correct the program.

P297	**Address-A error**

Details

The user macro does not use address A as a variable.

Remedy

⬩Correct the program.

P298	**G200-G202 cmnd in tape**

Details

User macro G200, G201, or G202 was specified during tape or MDI mode.

Remedy

⬩Correct the program.

P300	**Variable name illegal**

Details

The variable names have not been commanded properly.

Remedy

⬩Correct the variable names in the program.

P301	**Variable name duplicated**

Details

A duplicate variable name was found.

Remedy

⬩Correct the program so that no duplicate name exists.

P310	**Not use GMSTB macro code**

Details

G, M, S, T, or B macro code was called during fixed cycle.

Remedy

⬩Correct the program.
⬩Correct the parameter settings.

P350	**No spec: Scaling command**

Details

The scaling command (G50, G51) was issued though it is out of specifications.

Remedy

⬩Check the specifications.

P360	**No spec: Program mirror**

Details

A mirror image (G50.1 or G51.1) command has been issued though the programmable mirror image specifications are not provided.

Remedy

⬩Check the specifications.

P370	**No spec: Facing t-post MR**

Details

The facing turret mirror image specifications are not provided.

Remedy

⬩Check the specifications.

P371	Facing t-post MR illegal

Details

♦Mirror image for facing tool posts was commanded to an axis in external mirror image or parameter mirror image.
♦The commanded mirror image for facing tool posts enables the mirror image for a rotary axis.

Remedy

♦Correct the program.
♦Correct the parameter settings.

P380	No spec: Corner R/C

Details

The corner R/C was issued though it is out of specifications.

Remedy

♦Check the specifications.
♦Delete the corner chamfering/corner rounding command in the program.

P381	No spec: Arc R/C

Details

Corner chamfering II or corner rounding II was commanded in the arc interpolation block though it is out of specifications.

Remedy

♦Check the specifications.

P382	No corner movement

Details

The block next to corner chamfering/ corner rounding is not a travel command.

Remedy

♦Replace the block succeeding the corner chamfering/ corner rounding command by G01 command.

P383	Corner movement short

Details

The travel distance in the corner chamfering/corner rounding command was shorter than the value in the corner chamfering/corner rounding command.

Remedy

♦Set the smaller value for the corner chamfering/corner rounding than the travel distance.

P384	Corner next movement short

Details

The travel distance in the following block in the corner chamfering/corner rounding command was shorter than the value in the corner chamfering/corner rounding command.

Remedy

♦Set the smaller value for the corner chamfering/corner rounding than the travel distance in the following block.

P385	Corner during G00/G33

Details

A block with corner chamfering/corner rounding was given during G00 or G33 modal.

Remedy

♦Correct the program.

P390	No spec: Geometric

Details

A geometric command was issued though it is out of specifications.

Remedy

♦Check the specifications.

P391	No spec: Geometric arc

Details

There are no geometric IB specifications.

Remedy

⬩Check the specifications.

P392	Angle < 1 degree (GEOMT)

Details

The angular difference between the geometric line and line is 1° or less.

Remedy

⬩Correct the geometric angle.

P393	Inc value in 2nd block (GEOMT)

Details

The second geometric block has a command with an incremental value.

Remedy

⬩Issue a command with an absolute value in the second geometric block.

P394	No linear move command (GEOMT)

Details

The second geometric block contains no linear command.

Remedy

⬩Issue the G01 command.

P395	Illegal address (GEOMT)

Details

The geometric format is invalid.

Remedy

⬩Correct the program.

P396	Plane selected in GEOMT ctrl

Details

A plane switching command was issued during geometric command processing.

Remedy

⬩Complete the plane switching command before geometric command processing.

P397	Arc error (GEOMT)

Details

In geometric IB, the arc end point does not contact or intersect the start point of the next block.

Remedy

⬩Correct the first and second commands containing a circular arc command for geometric.

P398	No spec: Geometric1B

Details

A geometric command was issued though the geometric IB specifications are not provided.

Remedy

⬩Check the specifications.

P411	Illegal modal G111

Details

- G111 was issued during milling mode.
- G111 was issued during nose R compensation mode.
- G111 was issued during constant surface speed.
- G111 was issued during mixed control (cross axis control).
- G111 was issued during fixed cycle.
- G111 was issued during polar coordinate interpolation.
- G111 was issued during cylindrical interpolation mode.

Remedy

- Before commanding G111, cancel the following commands.
- Milling mode
- Nose R compensation
- Constant surface speed
- Mixed control (cross axis control)
- Fixed cycle
- Polar coordinate interpolation
- Cylindrical interpolation

P412	No spec: Axis name switch

Details

Axis name switch (G111) was issued though it is out of specifications.

Remedy

- Check the specifications.

P420	No spec: Para input by program

Details

Parameter input by program (G10) was commanded though it is out of specifications.

Remedy

- Check the specifications.

P421	Parameter input error

Details

- The specified parameter No. or set data is illegal.
- An illegal G command address was input in parameter input mode.
- A parameter input command was issued during fixed cycle modal or nose R compensation.
- G10L50, G10L70, G10L100, G11 were not commanded in independent blocks.

Remedy

- Correct the program.

P422	Tool/Work shape input error

Details

- G10 L100, G10 L101 or G11 has been given together with any other command in a block.
- Address P or T has been omitted from G10 L100.
- Address C has been omitted from G10 L101.

Remedy

- Correct the program.

P423	R-Navi input error

Details

♦G10 L110, G10 L111 or G11 has been given together with any other command in a block.
♦Address Q has been omitted from G10 L110.
♦Address P, Q or D has been omitted from G10 L111.
♦Machining surface parameter input command has been issued for an undefined workpiece.
♦An index angle command has been given to any axis other than Z when using the coordinate axis direction setting method.
♦Neither the workpiece registration No. nor surface registration No. has been selected when setting a machining surface.

Remedy

♦Correct the program.
♦Correct the setting of workpiece to machine.

P430	R-pnt return incomplete

Details

♦A command was issued to move an axis, which has not returned to the reference position, away from that reference position.
♦A command was issued to an axis removal axis.

Remedy

♦Execute reference position return manually.
♦Disable the axis removal on the axis for which the command was issued.

P431	No spec: 2,3,4th R-point ret

Details

A command for second, third or fourth reference position return was issued though there are no such command specifications.

Remedy

♦Check the specifications.

P432	No spec: Start position return

Details

Start position return (G29) was commanded though it is out of specifications.

Remedy

♦Check the specifications.

P433	No spec: R-position check

Details

Reference position check (G27) was commanded though it is out of specifications.

Remedy

♦Check the specifications.

P434	Compare error

Details

One of the axes did not return to the reference position when the reference position check command (G27) was executed.

Remedy

♦Correct the program.

P435	G27 and M commands in a block

Details

An M command was issued simultaneously in the G27 command block.

Remedy

♦Place the M code command, which cannot be issued in a G27 command block, in separate block from G27 command block.

P436	G29 and M commands in a block

Details

An M command was issued simultaneously in the G29 command block.

Remedy

⬩Place the M code command, which cannot be issued in a G29 command block, in separate block from G29 command block.

P438	G52 invalid during G54.1

Details

A local coordinate system command was issued during execution of the G54.1 command.

Remedy

⬩Correct the program.

P450	No spec: Chuck barrier

Details

The chuck barrier on command (G22) was specified although the chuck barrier is out of specifications.

Remedy

⬩Check the specifications.

P451	No spec: Stroke chk bef travel

Details

Stroke check before travel (G22/G23) was commanded though it is out of specifications.

Remedy

⬩Check the specifications.

P452	Limit before travel exists

Details

An illegal command, which places the axis travel start/end point in the prohibited area or moves the axis through the prohibited area, was detected when Stroke check before travel (G22) was commanded.

Remedy

⬩Correct the coordinate values of the axis address commanded in the program.

P460	Tape I/O error

Details

An error has occurred in the tape reader. Otherwise an error has occurred in the printer during macro printing.

Remedy

⬩Check the power and cable of the connected devices.
⬩Correct the I/O device parameters.

P461	File I/O error

Details

⬩A file of the machining program cannot be read.

Remedy

⬩In memory mode, the programs stored in memory may have been destroyed. Output all of the programs and tool data and then format the system.
⬩Ensure that the external device (including SD card/USB memory) that contains the file is mounted.
⬩Correct the parameter settings for HD operation, SD card operation or USB memory operation.

P462	Computer link commu error

Details

A communication error occurred during the BTR operation.

Remedy

⬩"L01 Computer link error" is displayed simultaneously. Take the remedy corresponding to the error No.

P480	No spec: Milling

Details

⬩Milling was commanded though it is out of specifications.
⬩Polar coordinate interpolation was commanded though it is out of specifications.

Remedy

⬩Check the specifications.

P481	Illegal G code (mill)

Details

⬩An illegal G code was used during the milling mode.
⬩An illegal G code was used during cylindrical interpolation or polar coordinate interpolation.
⬩The G07.1 command was issued during the tool radius compensation.

Remedy

⬩Correct the program.

P482	Illegal axis (mill)

Details

⬩A rotary axis was commanded during the milling mode.
⬩Milling was executed though an illegal value was set for the milling axis No.
⬩Cylindrical interpolation or polar coordinate interpolation was commanded during mirror image.
⬩Cylindrical interpolation or polar coordinate interpolation was commanded before the tool compensation was completed after the T command.
⬩G07.1 was commanded when cylindrical interpolation was not possible (there is no rotary axis, or external mirror image is ON).
⬩An axis other than a cylindrical coordinate system axis was commanded during cylindrical interpolation.

Remedy

⬩Correct the machining program, parameters and PLC interface signals.

P484	R-pnt ret incomplete (mill)

Details

⬩Movement was commanded to an axis that had not completed reference position return during the milling mode.
⬩Movement was commanded to an axis that had not completed reference position return during cylindrical interpolation or polar coordinate interpolation.

Remedy

⬩Carry out manual reference position return.

P485	**Illegal modal (mill)**

Details

⬩The milling mode was turned ON during nose R compensation or constant surface speed control.
⬩A T command was issued during the milling mode.
⬩The mode was switched from milling to cutting during tool compensation.
⬩Cylindrical interpolation or polar coordinate interpolation was commanded during the constant surface speed control mode (G96).
⬩The command unacceptable in the cylindrical interpolation was issued.
⬩A T command was issued during the cylindrical interpolation or polar coordinate interpolation mode.
⬩A movement command was issued when the plane was not selected just before or after the G07.1 command.
⬩A plane selection command was issued during the polar coordinate interpolation mode.
⬩Cylindrical interpolation or polar coordinate interpolation was commanded during tool radius compensation.
⬩The G16 plane in which the radius value of a cylinder is "0" was specified.
⬩A cylindrical interpolation or polar coordinate interpolation command was issued during coordinate rotation by program.

Remedy

⬩Correct the program.
⬩Issue G40 or G97 before issuing G12.1.
⬩Issue a T command before issuing G12.1.
⬩Issue G40 before issuing G13.1.
⬩Specify the radius value of a cylinder other than "0", or specify the X axis's current value other than "0" before issuing G12.1/G16.

P486	**Milling error**

Details

⬩The milling command was issued during the mirror image (when parameter or external input is turned ON).
⬩Polar coordinate interpolation, cylindrical interpolation or milling interpolation was commanded during mirror image for facing tool posts.
⬩The start command of the cylindrical interpolation or polar coordinate interpolation was issued during the normal line control.

Remedy

⬩Correct the program.

P501	Cross (G110) impossible

Details

Mixed control command (G110), Arbitrary axis exchange command (G140), Arbitrary axis exchange return command (G141) or Base axis configuration restore command (G142) has been given to a part system that is under any of the following state.

⬥Cylindrical interpolation mode
⬥Polar coordinate interpolation mode
⬥Milling interpolation mode
⬥Constant surface speed control mode
⬥Polygon cut mode
⬥Hob machining mode
⬥Nose R compensation mode
⬥Tool radius compensation mode
⬥During axis name switch
⬥Fixed cycle for drilling
⬥Fixed cycle for lathe turning
⬥Compound-type fixed cycle mode
⬥Special fixed cycle mode
⬥Facing turret mirror image mode
⬥Balance cut mode
⬥Chuck barrier/Tailstock barrier
⬥Stroke check before travel
⬥During Macro modal call (G66.1)
⬥Hypothetical axis interpolation mode
⬥Figure rotation mode
⬥During scaling
⬥Coordinate rotation by parameter mode
⬥Polar coordinate command mode
⬥Normal line control mode
⬥Circular cutting mode
⬥Tool direction tool length compensation mode

Remedy

⬥Correct the program.

P503	Illegal G110 axis

Details

Any of the following commands was given to an axis that is under the following conditions: Mixed control command, Arbitrary axis exchange command, Arbitrary axis exchange return command or Basic axis configuration return command.

⬥The commanded axis does not exist.
⬥The command caused the maximum number of axes per part system to be exceeded.
⬥The command was given to an axis for which axis exchange is disabled.

Remedy

⬥Correct the program.

P511	Synchronization M code error

Details

⬥Two or more synchronization M codes were commanded in the same block.
⬥The synchronization M code and "!" code were commanded in the same block.
⬥Synchronization with the M code was commanded in 3rd part system or more. (Synchronization with the M code is valid only in 1st part system or 2nd part system.)

Remedy

⬥Correct the program.

P520	Control axis superimposition/Designated axis illegal

Details

⬥The axis designated as the reference or superimposed axis is not available for superimposition.

Remedy

Correct the program.

P521	Illegal synchronization axis

Details

The axis specified as the reference or synchronized axis of synchronization between part systems cannot be synchronized.

Remedy

⬩Correct the program.

P544	No spec: Wk instl err cmp

Details

The workpiece installation error compensation function is out of the specifications.

Remedy

⬩Check the specifications.

P545	Invld cmd in wk instl err cmp

Details

During workpiece installation error compensation, a command impossible to issue (such as G command) was issued.

Remedy

⬩Check the program. If you wish to issue a command impossible to issue (such as G command) during workpiece installation error compensation, cancel workpiece installation error compensation once.

P546	Wk instl err cmp cmd invalid

Details

⬩Workpiece installation error compensation was commanded in a G modal in which commanding it is not allowed.
⬩An illegal G command was issued in the block that has a workpiece installation error compensation command.

Remedy

⬩Check the program. Also check the G modals which were issued at commanding the workpiece installation error compensation, and cancel illegal ones.
⬩Issue the G command in a separate block.

P547	Illegal wk instl err cmp cmd

Details

A command in which the rotary axis's travel distance exceeds 180 degrees was issued.

Remedy

⬩Divide the travel command so that the rotary axis's travel distance per block is less than 180 degrees.

P550	No spec: G06.2(NURBS)

Details

There is no NURBS interpolation option.

Remedy

⬩Check the specifications.

P551	G06.2 knot error

Details

The knot (k) command value is smaller than the value for the previous block.

Remedy

⬩Correct the program.
⬩Specify the knot by monotone increment.

P552	Start point of 1st G06.2 err

Details

The block end point immediately before the G06.2 command and the G06.2 first block command value do not match.

Remedy

⬩Match the G06.2 first block coordinate command value with the previous block end point.

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P554	Invld manual interrupt in G6.2

Details

Manual interruption was executed in a block that applies the G06.2 mode.

Remedy

⬦Execute the manual interruption in the block that does not apply the G06.2 mode.

P555	Invalid restart during G06.2

Details

Restart was attempted from the block that applies G06.2 mode.

Remedy

⬦Restart from the block other than in G06.2 mode.

P560	Fairing changeover disabled

Details

⬦A command to enable the fairing function was given while the smooth fairing function was ON.
⬦A command to enable the smooth fairing function was given while the fairing function was ON.

Remedy

⬦Correct the program.

P595	Skip axis illegal

Details

⬦No axis or more than 2 axes was/were issued to torque limitation skip command block.
⬦An axis during synchronous control was issued as the skip axis.
⬦An axis during inclined axis control was issued as the skip axis.
⬦Geometric command, corner R, or corner chamfering was issued in the same block as torque limitation skip command.
⬦A torque skip was commanded to the axis which is in the constant torque control or the proportional torque stopper control.

Remedy

⬦Issue only an axis to the skip axis.
⬦Review the program.

P600	No spec: Auto TLM

Details

An automatic tool length measurement command (G37) was issued though it is out of specifications.

Remedy

⬦Check the specifications.

P601	No spec: Skip

Details

A skip command (G31) was issued though it is out of specifications.

Remedy

⬦Check the specifications.

P602	No spec: Multi skip

Details

A multiple skip command (G31.1, G31.2, G31.3 or G31 Pn) was issued though it is out of specifications.

Remedy

⬦Check the specifications.

P603	Skip speed 0

Details

The skip speed is "0".

Remedy

⬦Specify the skip speed.

P604	TLM illegal axis

Details

No axis was specified in the automatic tool length measurement block. Otherwise, two or more axes were specified.

Remedy

⬦Specify only one axis.

P605	T & TLM command in a block

Details

The T code is in the same block as the automatic tool length measurement block.

Remedy

⬦Specify the T code before the automatic tool length measurement block.

P606	T cmnd not found before TLM

Details

The T code was not yet specified in automatic tool length measurement.

Remedy

⬦Specify the T code before the automatic tool length measurement block.

P607	TLM illegal signal

Details

The measurement position arrival signal turned ON before the area specified by the D command or "#8006 ZONE d". Otherwise, the signal remained OFF to the end.

Remedy

⬦Correct the program.

P608	Skip during radius compen

Details

A skip command was issued during radius compensation processing.

Remedy

⬦Issue a radius compensation cancel (G40) command or remove the skip command.

P610	Illegal parameter

Details

⬦The parameter setting is not correct.
- G114.1 was commanded while the spindle synchronization was selected with the PLC interface signal.
- G110 was commanded while the mixed control (cross axis control) was selected with the PLC interface signal.
- G125 was commanded while the control axis synchronization between part systems was selected with the PLC interface signal.
- G126 was commanded while the control axis superimposition was selected with the PLC interface signal.

Remedy

⬦Correct the settings of "#1514 expLinax (Exponential function interpolation linear axis)" and "#1515 expRotax (Exponential function interpolation rotary axis)".
- Correct the program.
- Correct the parameter settings.

P611	No spec: Exponential function

Details

There is no specification for the exponential interpolation.

Remedy

⬦Check the specifications.

P612	Exponential function error

Details

A travel command for exponential interpolation was issued during mirror image for facing tool posts.

Remedy

⬩Correct the program.

P650	Sub sys identification # error

Details

⬩The identification No. specified in the address B of G122 or G144 is that of the part system where G122 is given.
⬩The identification No. specified in the sub part system control I command (G122) is not set in the parameter #12049 SBS_no.

Remedy

⬩Change the address B of G122 or G144 to be any identification No. other than that of the part system where G122 is given.
⬩Select the identification No. for the sub part system control I command (G122) from among the available Nos.
⬩Specify the identification No. you wish to use for the sub part system control I command (G122) in the parameter #12049 SBS_no.

P651	Other G code in sub sys block

Details

G122 or G144 has been given together with any other G code command in a block.

Remedy

⬩Do not command G122 or G144 together with any other G code command in a block.

P652	Illegal mode (sub part system)

Details

G122 or G144 has been commanded in any of the following modes.

⬩User macro modal call (G66, G66.1)
⬩Fixed cycle mode
⬩High-speed mode (G5, G5.1)

Remedy

Cancel the following modes before commanding G122 or G144.

⬩User macro modal call (G66, G66.1)
⬩Fixed cycle mode
⬩High-speed mode (G5, G5.1)

P653	Illegal G code (sub part sys)

Details

High-speed mode command (G5, G5.1) has been given in a sub part system.

Remedy

⬩Do not use the high-speed mode (G5, G5.1) in a sub part system.

P656	Illegal PLC device

Details

⬩Specified the device other than R register/D register.
⬩Specified the odd numbered device when 4 byte is specified.
⬩Specified the device number that is out of the command range.
⬩Specified the data length that is out of the command range.
⬩Specified the bit number that is out of the command range.
⬩Omitted the device number.
⬩Omitted the project number after ",P".
⬩Omitted the data length after ",".
⬩Omitted the bit number after ".".

Remedy

⬩Check the program.

P657	PLC Device too much

Details

Multiple assignment expressions which include the PLC direct interface command are commanded to the same block.

Remedy

⬥Command the assignment command using PLC direct interface by itself.

P700	Illegal command value

Details

Spindle synchronization was commanded to a spindle that is not connected serially.

Remedy

⬥Correct the program.
⬥Correct the parameter settings.

P705	Dia/Rad selection cmd invalid

Details

G10.9 was commanded during a modal in which diameter/radius designation selection is not available.

Remedy

⬥Check the program.

P706	Invld cmd in dia/rad selection

Details

A G code impossible to command was issued during switching between diameter and radius using the diameter/radius designation selection.

Remedy

⬥Check the program.

P721	No selected point for return

Details

G26 (Return to selected point) has been given in a program other than a machining interruption program.

Remedy

⬥Correct the program.

P727	Selected point error

Details

The command order of the selected point is incorrect.

Remedy

⬥Correct the program.

P728	Invalid cmnd in mach interrupt

Details

The executed command is unavailable in a machining interruption program.

Remedy

⬥Correct the program.

P729	Invalid cmd before tap retract

Details

The command in the retraction program cannot be executed prior to the tap retraction command (G26).

Remedy

⬥Place the command after the tap retraction (G26) block.

P730	**Invalid end pt for tap retract**

Details

The position (end point) given to the drill axis in the tap retraction command (G26) is lower than the R-point (closer to the hole bottom).

Remedy

⬥Correct the coordinates of the drill axis command.

P801	**Turning tool offset disabled**

Details

Any of the following commands has been given during the G43.7 mode.

⬥Mirror image by G code
⬥Mirror image by parameter setting
⬥Mirror image by external input
⬥Tool length compensation along the tool axis
⬥Automatic tool length measurement

A G43.7 command has been given in any of the following modes.

⬥Mirror image by G code
⬥Mirror image by parameter setting
⬥Mirror image by external input
⬥Fixed cycle for drilling

Remedy

⬥Check the program. If you use the mirror image, tool length compensation along the tool axis, automatic tool length measurement or fixed cycle for drilling, use a G49 command to cancel the tool position offset.

P802	**Nose R compensation disabled**

Details

Any of the following commands has been given during nose R compensation for machining center system.

⬥Mirror image by G code
⬥Mirror image by parameter setting
⬥Mirror image by external input

Nose R compensation for machining center system has been executed in any of the following modes.

⬥Mirror image by G code
⬥Mirror image by parameter setting
⬥Mirror image by external input

Remedy

⬥Check the program. If you use the mirror image, use a G40 command to cancel the nose R compensation for machining center system.

P803	**Proceed of prog check disabled**

Details

The commanded G code has disabled the program check.

Remedy

Delete the G code that disables the program check, and then retry the program check.
(Note that deleting the G code may affect the operation of the subsequent blocks.)

P900	**No spec: Normal line control**

Details

A normal line control command (G40.1, G41.1, or G42.1) was issued though it is out of specifications.

Remedy

⬥Check the specifications.

P901	**Normal line control axis G92**

Details

A coordinate system preset command (G92) was issued to a normal line control axis during normal line control.

Remedy

⬥Correct the program.

P902	Normal line control axis error

Details

◦The normal line control axis was set to a linear axis.
◦The normal line control axis was set to the linear type rotary axis II axis.
◦The normal line control axis has not been set.
◦The normal line control axis is the same as the plane selection axis.

Remedy

◦Correct the normal line control axis setting.

P903	Plane chg in Normal line ctrl

Details

The plane selection command (G17, G18, or G19) was issued during normal line control.

Remedy

◦Delete the plane selection command (G17, G18, or G19) from the program of the normal line control.

P920	No spec: 3D coord conv

Details

There is no specification for 3-dimensional coordinate conversion.

Remedy

◦Check the specifications.

P921	Illegal G code at 3D coord

Details

The commanded G code cannot be performed during 3-dimensional coordinate conversion modal.

Remedy

◦Refer to "Programming Manual" for usable G commands.
◦When the parameter "#8158 Init const sur spd" is enabled, disable the parameter or issue the constant surface speed control cancel (G97) command.

P922	Illegal mode at 3D coord

Details

A 3-dimensional coordinate conversion command was issued during a modal for which 3-dimensional coordinate conversion cannot be performed.

Remedy

◦Refer to "Programming Manual" for usable G commands.

P923	Illegal addr in 3D coord blk

Details

A G code and G68 was commanded in a block though the G code cannot be commanded with G68.

Remedy

◦Refer to "Programming Manual" for usable G commands.

P924	Travel cmd error in 3Dconvert

Details

An incorrect travel command has been given during the 3D coordinate conversion mode.

Remedy

◦Correct the program.

P925	End point err in 3D conversion

Details

The end point of a travel command given during G68.1 ,E1 is not on the tool path.

Remedy

◦Correct the program.

P930	No spec: Tool axis compen

Details

A tool length compensation along the tool axis command was issued though it is out of specifications.

Remedy

‣Check the specifications.

P931	Executing tool axis compen

Details

There is a G code that cannot be commanded during tool length compensation along the tool axis.

Remedy

‣Correct the program.

P932	Rot axis parameter error

Details

There is an illegal orthogonal axis name or rotary axis name set in the rotary axis configuration parameters.

There is an illegal setting in the parameter concerning the configuration of the inclined surface machining axis.

Remedy

‣Set the correct value and turn the power ON again.

P934	5-axis control config. error

Details

‣The function cannot be executed under the axis configuration of the part system.
‣The rotary axis is in the spindle mode of the spindle position control.

Remedy

‣Correct the program.
‣Check and correct the rotary axis configuration parameters so that the function can be executed in the axis configuration.

P940	No spec: Tool tip control

Details

There is no specification for tool tip center control.

Remedy

‣Check the specifications.

P941	Invalid T tip control command

Details

A tool tip center control command was issued during a modal for which a tool tip center control command cannot be issued.

Remedy

‣Correct the program.

P942	Invalid cmnd during T tip ctrl

Details

A G code that cannot be commanded was issued during tool tip center control.

Remedy

‣Correct the program.

P943	Tool posture command illegal

Details

In tool tip center control type 1, if the signs at the tool-side rotary axis or table base-side rotary axis start and finish points differ, a tool base-side rotary axis or table workpiece-side rotary axis rotation exists for the same block, and does not pass a singular point.

In tool tip center control type 2, the posture vector command is incorrect.

Remedy

‣Correct the program.

P950	No spec: Tilt face machining

Details

Inclined surface machining option is not supported.

Remedy

♦Check the specifications.

P951	Ill cmd in tilt face machining

Details

A forbidden command (G command, etc.) was issued during inclined surface machining.

Remedy

♦Check the program. If you want to execute a command (G command, etc.) that is unavailable during inclined surface machining, cancel the inclined surface machining.

P952	Inclined face cut prohibited

Details

Inclined surface machining was commanded during the mode where the machining is unavailable.
Inclined surface machining was commanded during interruption.

Remedy

♦Check the program and see whether any unavailable mode is included during inclined surface machining command. If any, cancel that mode.

P953	Tool axis dir cntrl prohibited

Details

Tool axis direction control was commanded during the mode where the control is unavailable.

Remedy

♦Check the program and see whether any unavailable mode is included during tool axis direction control. If any, cancel that mode.

P954	Inclined face command error

Details

The address to issue the inclined surface machining command is incorrect.

Remedy

♦Check the program.

P955	Inclined face coord illegal

Details

Impossible to define an inclined surface with the values you specified.

Remedy

♦Check the program.

P956	G68.2P10 surface not defined

Details

The coordinate system for the machining surface selected with G68.2P10 has not been defined.

Remedy

♦Set the machining surface so that the coordinate system can be defined.

P957	Tool axis dir ctrl cmp amt 0

Details

When the tool axis direction control type 2 (G53.6) was commanded, a tool length compensation No. whose compensation amount is 0 was commanded.

Remedy

♦Correct the program. Set the tool length compensation amount, or command a tool length compensation No. whose compensation amount is not 0.

P958	Tool axis dir ctrl axis illeg

Details

The command was issued with an angle with which tool axis direction control of 4-axis configuration is not available.

Remedy

⬩Check the feature coordinate system defined in inclined surface machining command.

P959	No spec: Simple inclined face

Details

Simple inclined surface machining is not included in the specifications.

Remedy

⬩Check the specifications.

P960	No spec: Direct command mode

Details

G05 P4 was commanded while direct command mode option is OFF.

Remedy

⬩Check the specifications.

P961	Invalid during dir cmnd mode

Details

⬩A G code other than G05 P0 was commanded in direct command mode.
⬩A sequence No. command, F code command, MSTB command or variable command was issued.
⬩A corner chamfering command or corner R command was issued.
⬩A travel command was issued to an axis that had not been command in the G05 P4 block.

Remedy

⬩Check the program.

P962	Dir cmnd mode cmnd invalid

Details

G05 P4 was commanded in a modal where direct command mode is not available.

Remedy

⬩Check the program.

P963	Illegal direct cmnd mode cmnd

Details

The commanded coordinate value was beyond the maximum travel distance in direct command mode.

Remedy

⬩Correct the coordinate value in direct command mode.

P990	PREPRO error

Details

Combining commands that required pre-reading (nose R offset, corner chamfering/corner rounding, geometric I, geometric IB, and compound type fixed cycle for turning machining) resulted in eight or more pre-read blocks.

Remedy

⬩Delete some or all of the combinations of commands that require pre-reading.

13

Smart Safety Observation Alarm (V)

13.1 Smart Safety Observation Error (V01/V02/V03/V04/V05/V06/V07)

V01	**Safety watchdog error**	0001	

Details

Safety function is not carried out in specified cycle.

Remedy

⬩CPU may be faulty. Contact our service center.

V01	**Cross-check error**	0002	

Details

Each operation result of redundant CPU is different value.

Remedy

⬩CPU may be faulty. Contact our service center.

V01	**Safe sys internal process err**	0003	Function No.

Details

An error has occurred in the NC's internal process during execution of a safety function.
The screen displays which safety function has been executed at the time of error, using the following numbers.

0001: Safely-limited speed (SLS)
0002: Safely-limited position (SLP)
0003: Safe speed monitor (SSM)
0004: Safe cam (SCA)
0005: Safe operating stop (SOS)
0006: Safe stop 1 (SS1)
0007: Safe stop 2 (SS2)
0008: Safe torque off (STO)
0009: Safe brake control (SBC)
000A: Diagnostic function
000B: Safety I/O-related observation

Remedy

⬩CPU may be faulty. Contact our service center.

V01	**Safe para storage memory err 1**	0004	

Details

Safety parameter (for internal processing) which is saved in the memory is illegal value.

Remedy

⬩Input Safety parameter file and turn power ON again.
⬩Clear the memory. (All data on the memory will be initialized. Back up the data as needed.)
⬩When the above action does not help restoring, memory may be faulty. Contact our service center.

V01	**Safe para storage memory err 2**	0005	

Details

Safety parameter which is saved in the memory is illegal value.

Remedy

⬩Input Safety parameter file and turn power ON again.
⬩Clear the memory. (All data on the memory will be initialized. Back up the data as needed.)
⬩When the above action does not help restoring, memory may be faulty. Contact our service center.

V01	**Safety initial process timeout**	0006	

Details

The initialization process of the safety function at power ON is not completed within specified time.

Remedy

⬩CPU may be faulty. Contact our service center.

V01	NC-DRV initial safe comm error	0007	Axis name

Details

The initial communication between NC unit and drive unit is incorrect. Displays the name of axis with error.

Remedy

♦Check if there is no contact failure or no cable fracture after NC/Drive power OFF.
♦NC unit or drive unit may be faulty. Contact our service center.

V01	Safe IO init. process timeout	0008	Unit info

Details

The safety I/O initialization process at power-up has not completed within the specified time.
Displays the information of the unit with an error.

　bit24-27: Unit No.

(*) The unit No. indicates the unit in which an alarm occurs.
　The channel No. and station No. to which the unit is connected can be confirmed by the following parameters.

　　Channel No.: #51501 + 10 × (Unit No. - 1)

　　Station No.: #51502 + 10 × (Unit No. - 1)

Remedy

♦Safety I/O unit may be faulty. Exchange the safety I/O unit.

V02	Encoder error	0001	Axis name

Details

The feedback position received from drive unit is incorrect.
Displays the name of axis with error.

Remedy

♦Encoder may be faulty. Contact our service center.

V02	NC-DRV safe communication err	0004	Axis name

Details

The communication between NC unit and drive unit is incorrect.
Displays the name of axis with error.

Remedy

♦Check if there is no contact failure or no cable fracture after NC/Drive power OFF.
♦NC unit or drive unit may be faulty. Contact our service center.

V02	Excess movement during pwr OFF	0005	Axis name

Details

[Saved position at power shut OFF] and [restored position at power ON] are inconsistent in SLP/SCA encoder diagnosis during power OFF.
Displays the name of axis with error.

Remedy

There are two causes of this alarm; one is "the axis being moved during power OFF" and the other is "the incorrect restoring of the position at power ON".

♦When it is likely with the cause "the axis being moved during power OFF", the alarm can be cancelled by turning ON the Safety reset signal while the Special safety alarm cancel signal is ON.
♦When it is likely with the cause "the incorrect restoring of the position at power ON", encoder may be faulty. Contact our service center.

V03	**Slave station comm. error 1**	0001	Unit info

Details

The data received by the safety I/O unit is incorrect.
Displays the information of the unit with an error.

   bit24-27: Unit No.

Safety observation target axes are stopped, and all the DOs of the safety I/O unit concerned are turned OFF.

(*) The unit No. indicates the unit in which an alarm occurs.
   The channel No. and station No. to which the unit is connected can be confirmed by the following parameters.

   Channel No.: #51501 + 10 × (Unit No. - 1)

   Station No.: #51502 + 10 × (Unit No. - 1)

Remedy

⬩NC unit or safety I/O unit may be faulty. Exchange the NC unit or safety I/O unit.

V03	**Slave station comm. error 2**	0002	Unit info

Details

The data received by the safety I/O unit is incorrect.
Displays the information of the unit with an error.

   bit24-27: Unit No.

Safety observation target axes are stopped, and all the DOs of the safety I/O unit concerned are turned OFF.

(*) The unit No. indicates the unit in which an alarm occurs.
   The channel No. and station No. to which the unit is connected can be confirmed by the following parameters.

   Channel No.: #51501 + 10 × (Unit No. - 1)

   Station No.: #51502 + 10 × (Unit No. - 1)

Remedy

⬩NC unit or safety I/O unit may be faulty. Exchange the NC unit or safety I/O unit.

V03	**Slave station comm. error 3**	0003	Unit info

Details

The data received by the safety I/O unit is incorrect.
Displays the information of the unit with an error.

   bit24-27: Unit No.

Safety observation target axes are stopped, and all the DOs of the safety I/O unit concerned are turned OFF.

(*) The unit No. indicates the unit in which an alarm occurs.
   The channel No. and station No. to which the unit is connected can be confirmed by the following parameters.

   Channel No.: #51501 + 10 × (Unit No. - 1)

   Station No.: #51502 + 10 × (Unit No. - 1)

Remedy

⬩NC unit or safety I/O unit may be faulty. Exchange the NC unit or safety I/O unit.

V03	Slave station data compare err	0004	Unit info

Details

The data received by the safety I/O unit is inconsistent.
Displays the information of the unit with an error.

bit24-27: Unit No.

Safety observation target axes are stopped, and all the DOs of the safety I/O unit concerned are turned OFF.

(*) The unit No. indicates the unit in which an alarm occurs.
The channel No. and station No. to which the unit is connected can be confirmed by the following parameters.

Channel No.: #51501 + 10 × (Unit No. - 1)

Station No.: #51502 + 10 × (Unit No. - 1)

Remedy

⬩Check the user safety sequence circuit to see if the output signal control circuit is correct.
⬩Data corruption may have been caused due to noise. Take anti-noise measures on the connection between the NC unit and safety I/O unit.
⬩NC unit or safety I/O unit may be faulty. Exchange the NC unit or safety I/O unit.

V03	Output OFF check error	0005	Unit info

Details

Output signal of the safety I/O unit fails to be OFF.
Displays the information of the unit with an error.

bit0-31: Signal BIT

Safety observation target axes are stopped.

Remedy

⬩NC unit or safety I/O unit may be faulty. Exchange the NC unit or safety I/O unit.

V03	Output signal cross-check err	0006	Unit info

Details

Loop-back signals of the outputs from the safety I/O unit are inconsistent between PLC1 and PLC2.
Displays the information of the unit with an error.

bit0-31: Signal BIT

Safety observation target axes are stopped.

Remedy

⬩Check the user safety sequence circuit to see if the output signal control circuit is correct.
⬩NC unit or safety I/O unit may be faulty. Exchange the NC unit or safety I/O unit.

V03	Transmission cross-check error	0007	Unit info

Details

Output signals are inconsistent between the user safety sequence and safety I/O unit.
Displays the information of the unit with an error.

bit0-31: Signal BIT

Safety observation target axes are stopped.

Remedy

⬩Check the user safety sequence circuit to see if the output signal control circuit is correct.
⬩NC unit or safety I/O unit may be faulty. Exchange the NC unit or safety I/O unit.

V03	Reception cross-check error	0008	Unit info

Details

Input signals from the safety I/O unit are inconsistent between PLC1 and PLC2.
Displays the information of the unit with an error.

bit0-31: Signal BIT

Safety observation target axes are stopped.

Remedy

⬩Any input device (emergency stop button, for example) connected to the safety I/O unit may be faulty.
Check the input devices.
⬩NC unit or safety I/O unit may be faulty. Exchange the NC unit or safety I/O unit.

V03	Host station comm. error 1	0009	Unit info

Details

The data received from the safety I/O unit is incorrect.
Displays the information of the unit with an error.

bit24-27: Unit No.

Safety observation target axes are stopped.

(*) The unit No. indicates the unit in which an alarm occurs.
The channel No. and station No. to which the unit is connected can be confirmed by the following parameters.

Channel No.: #51501 + 10 × (Unit No. - 1)

Station No.: #51502 + 10 × (Unit No. - 1)

Remedy

⬩Data corruption may have been caused due to noise. Take anti-noise measures on the connection between the NC unit and safety I/O unit.
⬩NC unit or safety I/O unit may be faulty. Exchange the NC unit or safety I/O unit.

V03	Host station comm. error 2	0010	Unit info

Details

The data received from the safety I/O unit is incorrect.
Displays the information of the unit with an error.

bit24-27: Unit No.

Safety observation target axes are stopped.

(*) The unit No. indicates the unit in which an alarm occurs.
The channel No. and station No. to which the unit is connected can be confirmed by the following parameters.

Channel No.: #51501 + 10 × (Unit No. - 1)

Station No.: #51502 + 10 × (Unit No. - 1)

Remedy

⬩NC unit or safety I/O unit may be faulty. Exchange the NC unit or safety I/O unit.

V03	Host station comm. error 3	0011	Unit info

Details

The data received from the safety I/O unit is incorrect.
Displays the information of the unit with an error.

bit24-27: Unit No.

Safety observation target axes are stopped.

(*) The unit No. indicates the unit in which an alarm occurs.
The channel No. and station No. to which the unit is connected can be confirmed by the following parameters.

Channel No.: #51501 + 10 × (Unit No. - 1)

Station No.: #51502 + 10 × (Unit No. - 1)

Remedy

⬩The cable connecting between the NC unit and safety I/O unit may be disconnected or loosened. Check the cable.
⬩NC unit or safety I/O unit may be faulty. Exchange the NC unit or safety I/O unit.

V03	Drv safe receive crosscheck er	0012	ZR device No.

Details

The input signals from the drive's safety function are inconsistent.
The screen displays the No. of device ZR with an error.
Safety observation target axes are stopped.

Remedy

⬩NC unit may be faulty. Exchange the NC unit.

V03	User safety sequence 1 error	0013	Error cause number

Details

An error has occurred in User safety sequence 1.
The screen displays the error cause by the number.
Safety observation target axes are stopped.
User safety sequences 1 and 2 are both stopped.
All the DOs of the connected safety I/O unit are turned OFF.

Remedy

⬩Refer to the list of user safety sequence error details in Smart safety observation Specification manual.
Cancel the error based on the displayed error cause, and then turn OFF and ON the NC power.

V03	User safety sequence 2 error	0014	Error cause number

Details

An error has occurred in User safety sequence 2. The screen displays the error cause.
Safety observation target axes are stopped.
User safety sequences 1 and 2 are both stopped.
All the DOs of the connected safety I/O unit are turned OFF.

Remedy

⬩Refer to the list of user safety sequence error details in Smart safety observation Specification manual.
Cancel the error based on the displayed error cause, and then turn OFF and ON the NC power.

V03	Output sig. cross check error	0015	Unit info

Details

The signals output to the safety I/O unit are unmatched between PLC1 and PLC2.
Displays the information of the unit with an error.

bit0-31: Signal BIT

The axes covered by safety function come to a standstill.

Remedy

⬩Check the user safety sequence to make sure the output signal control circuit is correct.
⬩Set tolerable time more than 300ms, when an output signal is controlled with 100ms timer.
⬩NC unit may be faulty. Replace the NC unit.

V04	Safety observation & Smart both ON	0001	

Details

The system has both an axis for which Safety observation is enabled (the parameter "#2313 SV113(SSF8)/bitF" or "#13229 SP229(SFNC9)/bitF" is "1") and an axis for which Smart safety observation is enabled (the parameter "#51101 SF_Disable" or "#51301 SF_SDisable" is "0").

Remedy

⬩Disable Safety observation for all the axes (Set the parameters "#2313 SV113(SSF8)/bitF" and "#13229 SP229(SFNC9)/bitF" to "0"), and turn ON the NC reset signal.
⬩Disable Smart safety observation for all the axes (Set the parameters "#51101 SF_Disable" and "#51301 SF_SDisable" to "1"), and turn the power OFF and ON.

V04	Safety IO device unconnectable	0002	Safety I/O unit-connect-ed channel

Details

A safety I/O unit has been connected with the smart safety observation option OFF or with the parameters "#51101 SF_Disable" and "#51301 SF_SDisable" set to "1" for all the axes.The screen displays the channel to which the safety I/O unit is connected by the bit number.

bit0: Operation panel

bit1: RIO 1CH

bit2: RIO 2CH

bit3: RIO 3CH

Remedy

⬩Disconnect the safety I/O unit, and then turn OFF and ON the power.
⬩If you wish to use Smart safety observation, implement the following and then turn the power OFF and ON.

- Enable the option.

- Turn "0" the axis parameter of Smart safety observation ("#51101 SF_Disable" / "#51301 SF_SDisable").

V04	Safe IO disabled: connect err	0003	Safety I/O unit-connect-ed channel

Details

A safety I/O unit has been connected to the I/O connection channel where RIO1.0 unit is connected.
The screen displays the I/O connection channel to which the safety I/O unit is connected using a bit number.

bit0: Operation panel

bit1: RIO 1CH

bit2: RIO 2CH

bit3: RIO 3CH

Remedy

⬩For the I/O connection channel where the safety signal input/output is conducted, no devices other than RIO2.0 unit or safety I/O unit can be connected.
⬩If you are unable to change the I/O device configuration immediately, set the parameters "#51101 SF_Dis-able" and "#51301 SF_SDisable" to "1" for all the axes, and turn OFF and ON the power. This prevents occurrence of this alarm.

V04	Safe IO disabled: no safe I/Os	0004	

Details

None of the I/O connection channels is connected to a safety I/O unit.

Remedy

⬩Connect a safety I/O unit to the I/O connection channel through which the safety signals are input/output.
⬩If you are unable to change the I/O device configuration immediately, set the parameters "#51101 SF_Dis-able" and "#51301 SF_SDisable" to "1" for all the axes, and   turn OFF and ON the power. This prevents occurrence of this alarm.

V04	Safety PLC is not yet written	0005	

Details

Safety PLC has not been written.

Remedy

⬩Write safety PLC and turn the power OFF and ON.
⬩If safety PLC is not ready, set the parameters "#51101 SF_Disable" and "#51301 SF_SDisable" to "1" for all the axes, and then turn the power OFF and ON. This prevents occurrence of this alarm.

V04	NC-DRV safety comm. Disabled	0006	Optical channel No.

Details

The optical channel connected to an axis for which the parameter "#51101 SF_Disable" or "#51301 SF_SDis-able" is set to "0" is configured with any drive unit other than MDS-E Series. (MDS-D Series drive unit is con-nected to the said channel.)
The screen displays the No. of optical communication channel of this error.

Remedy

⬩Do not connect any drive unit other than MDS-E Series to the optical channel of the axis for which the pa-rameter "#51101 SF_Disable" or "#51301 SF_SDisable" is set to "0".
⬩If an MDS-E Series drive unit is not ready, set the parameters "#51101 SF_Disable" / "#51301 SF_SDis-able" to "1" for all the axes of the said channel, and then turn OFF and ON the power.
This prevents occurrence of this alarm.

V04	**EMG stop signal device illegal**	0007	Emergency stop device index No.

Details

The channel No. or station No. of the emergency stop signal device (set by parameters) does not coincide with any contact point (channel/station No. specified by the safety I/O assignment parameters RIO CH No and RIO Station No.) of the safety I/O unit. The screen displays the index No. of the incorrectly set emergency stop signal device.

0001: EMG_Dev1_ch to EMG_Dev1_bit

0002: EMG_Dev2_ch to EMG_Dev2_bit

Remedy

 ⋄Change the channel, station or bit No. of emergency stop signal device to be one of the contact points of the safety I/O unit. And then turn OFF and ON the power.
 ⋄When you change the setting of emergency stop signal device channel No. (EMG_Dev1_ch / EMG_Dev2_ch) to 0, and turn OFF and ON the power, the designation of emergency stop signal device is disabled, so this   alarm is cleared.

V04	**Safe IO assign para setting er**	0009	Channel No.

Details

Safety I/O device assignment parameter is incorrect.

 ⋄The safety I/O device assignment parameter of the connected safety I/O unit is not set.
 ⋄The safety I/O device assignment parameter is set for any disconnected safety I/O unit.
 ⋄The set channel No. or station No. is overlapped.

Remedy

 ⋄Make sure which safety I/O unit is connected, set the safety I/O device assignment parameters, and then turn OFF and ON the power.

V04	**Safety I/O param inconsistent**	0011	

Details

There is a discrepancy between the PLC side parameter (I/O allocation setting) and CNC side parameter (safety I/O allocation).

 ⋄The setting of "Top XY" on the PLC side is different from "DI(DO) dev No." on the CNC side.
 ⋄The number of registered safety signal units is different between PLC and CNC sides.

Remedy

Correct the parameters to be consistent between PLC and CNC. After that turn OFF and ON the CNC power.

V05	**SLS speed error**	0001	Axis name

Details

During SLS observation, the command/FB speed has exceeded the safely-limited speed(*) and has not dropped below the speed limit within the SLS detection delay time (set by parameter).
The screen displays the name of axis of this error.

(*)Safely-limited speed = SLS speed tolerance x SLS speed override / 100

Remedy

 ⋄This error can be cancelled by the safety reset signal while motor speed is under SLS limit.
 ⋄If the SLS speed tolerance or SLS speed override (set by parameter) is lower than the assumption, change the parameter setting and turn OFF and ON the power.
 ⋄If the SLS detection delay time (set by parameter) is shorter than the assumption, change the parameter setting.
 ⋄Check the safety ladder to make sure that SLS speed tolerance and SLS speed override are changed in a timely manner.

V05	SLS deceleration error	0002	Axis name

Details

The command/FB speed has failed to decelerate to the safely-limited speed(*) or lower within a period of SLS deceleration observation time (set by parameter) after start of SLS observation.
The screen displays the name of axis of this error.

(*)Safely-limited speed = SLS speed tolerance x SLS speed override / 100

Remedy

‣This error can be cancelled by the safety reset signal while motor speed is under SLS limit.
‣If the SLS speed tolerance or SLS speed override (set by parameter) is lower than the assumption, change the parameter setting and turn OFF and ON the power.
‣If the SLS deceleration observation time (set by parameter) is shorter than the assumption, change the parameter setting.

V05	SLP position error	0003	Axis name

Details

The command position/FB position has gone out of the SLP position tolerance range (set by parameter) during the SLP observation, and failed to return to the tolerance range within the SLP detection delay time (set by parameter).
The screen displays the name of axis of this error.

Remedy

‣This error can be cancelled by the safety reset signal while the axis is in the SLP position range.
‣If the axis is out of the SLP position range, deactivate SLP observation, cancel this error using the safety reset signal, and then move the axis to a safe position in a manual mode.
‣If the safely-limited position range (specified by the SLP position tolerance parameters) is smaller than the assumption, change the parameter settings and turn OFF and ON the power.
‣If the SLP detection delay time (set by parameter) is shorter than the assumption, change the parameter setting.
‣Check the safety ladder to make sure that SLP position tolerance is changed in a timely manner.

V05	SOS speed error	0004	Axis name

Details

The command/FB speed, which had exceeded the SOS stop speed (set by parameter) during SOS, has failed to drop to the SOS stop speed or lower within the SOS_V detection delay time (set by parameter).
The screen displays the name of axis of this error.

*If the conditions of two or more SOS-related alarms are met at a time, the notification priority order is as follows: SOS position deviation error > SOS travel distance error > SOS speed error.

Remedy

‣This error can be cancelled by the safety reset signal while In SOS stop is ON.
‣If In SOS stop is OFF, deactivate SOS, cancel this error using the safety reset signal, and then move the axis to a safe position in a manual mode.
‣If the parameter of SOS stop speed is lower than the assumption, change the setting and turn OFF and ON the power.
‣If the SOS_V detection delay time (set by parameter) is shorter than the assumption, change the parameter setting.

V05	SOS position deviation error	0005	Axis name

Details

The position deviation (difference between the command and FB positions), which had exceeded the SOS position deviation tolerance (set by parameter) during SOS, has failed to reduce to the SOS position deviation tolerance or smaller within the SOS_PD detection delay time (set by parameter).
The screen displays the name of axis of this error.

*If the conditions of two or more SOS-related alarms are met at a time, the notification priority order is as follows: SOS position deviation error > SOS travel distance error > SOS speed error.

Remedy

‣Refer to the corrective actions of "SOS speed error" for how to cancel this error.
‣If the SOS position deviation tolerance (set by parameter) is smaller than the assumption, change the setting and turn OFF and ON the power.
‣If the SOS_PD detection delay time (set by parameter) is shorter than the assumption, change the parameter setting.

V05	**SOS travel distance error**	0006	Axis name

Details

The command/FB travel distance, which had exceeded the SOS travel distance tolerance (+/-) (set by parameter) during SOS, has failed to reduce to the SOS travel distance tolerance (+/-) or smaller within the SOS_P detection delay time (set by parameter).
The screen displays the name of axis of this error.

*If the conditions of two or more SOS-related alarms are met at a time, the notification priority order is as follows: SOS position deviation error > SOS travel distance error > SOS speed error.

Remedy

⬥Refer to the corrective actions of "SOS speed error" for how to cancel this error.
⬥If the SOS travel distance tolerance (+/-) (set by parameter) is smaller than the assumption, change the setting and turn OFF and ON the power.
⬥If the SOS_P detection delay time (set by parameter) is shorter than the assumption, change the parameter setting.

V05	**SS1 deceleration error**	0007	Axis name

Details

The SS1 deceleration observation time (set by parameter) has elapsed with the command/FB speed exceeding the SOS stop speed (set by parameter) since the start of SS1.
The screen displays the name of axis of this error.

Remedy

⬥This error can be cancelled by the safety reset signal while In SS1 stop is ON.
⬥If the SS1 deceleration observation time (set by parameter) is shorter than the assumption, change the parameter setting.

V05	**SS2 deceleration error**	0008	Axis name

Details

The command/FB speed has been exceeding the SOS stop speed (set by parameter) for a period of SS2 deceleration observation time (set by parameter) since the start of SS2.
The screen displays the name of axis of this error.

Remedy

⬥Deactivate SS2, cancel this error using the safety reset signal, and then move the axis to a safe position in a manual mode.
⬥If the SS2 deceleration observation time (set by parameter) is shorter than the assumption, change the parameter setting.

V06	**Safety external EMG stop is ON**	0001	

Details

Emergency stop signal is OFF (open status), although Safety external emergency stop is enabled.

Remedy

⬥Ensure the safety of the machine, and then turn the emergency stop signal ON (close status).

V07	**DRV safe circuit error**	Error No.	Axis name

Details

The drive unit's internal safety circuit has caused abnormal operation.
The error number corresponding to the contents of abnormal operation appears.

Remedy

⬥Drive unit may be damaged. Replace the drive unit.

13.2 Smart Safety Observation Warning (V50/V51/V52/V53/V54)

V50	SSM hysteresis setting error	0001	Axis name

Details

The SSM hysteresis width (set by parameter) is greater than the SSM speed (set by parameter).
The screen displays the name of axis of this error.

Remedy

⋄Change the SSM hysteresis width parameter to be a smaller value than the SSM speed.

V50	Safe absol. posn unestablished	0002	Axis name

Details

⋄After enabling SLP/SCA (Parameter SLP_Enable/SCA_Enable is 1), the Safety absolute position has never been established.
⋄In SLP/SCA encoder diagnosis during power OFF, [saved position at power shut OFF] and [restored position at power ON] are inconsistent.

While this alarm is ON, SLP/SCA will not operate. Displays the name of axis of this error.

Remedy

⋄This alarm can be cancelled by turning ON the Safety absolute position check signal. Before turning ON the Safety absolute position check signal, however, move the axis by manual operation to the position where the coordinate value is clear (the position that is marked or the reference position etc.) (When in the relative position detection system, it requires to operate reference position return to establish the reference position.) then compare the actual position and the displayed position to confirm the both position is corresponding.

V51	SBT start disabled	0001	Factor No.

Details

When turning ON the SBT start signal (SBTSTEXm / SBTSTMOm), the test start condition are not met.
Displays the factor why the brake test start is impossible
* When there are multiple factors, the smaller item is shown.

0001: part systems in automatic operation
0002: not in in-position
0003: in servo OFF state.
0004: in current limit
0005: the secondary axis in the synchronous control
0006: in superimposition control
0007: in arbitrary axis exchange control
0008: in mixed control
0009: Parameter for SBT error
000A: reference position establishment incomplete
000B: applies exclusive control of SBT
000C: the secondary axis SBT disabled
000D: the secondary axis SBT start disabled
000E: the secondary axis in single method

Remedy

⋄Check the start-enabled condition of the brake test. Eliminate the cause of the alarm, then enable the SBT start signal to start the brake test.

V51	SBT warning 1	0002	Axis name

Details

The axis movement amount exceeded the tolerable value in external brake test pattern 1.
Displays the name of axis with the error.

Remedy

⋄Move the axis to safe position by manual operation. Take corrective action to the brake after the power OFF. Then turn power ON and carry out the brake test again. This alarm will be cancelled when the test completes normally.
⋄This alarm can be cancelled with the safety reset signal. The external brake SBT incomplete signal (SBT-NFEXm), however, remains ON.

V51	**SBT warning 4**	0005	Axis name

Details

The axis movement amount exceeded the tolerable value in the test pattern 1 of motor brake test.
Displays the name of axis with the error.

Remedy

♦Move the axis to safe position by manual operation. Take corrective action to the brake after the power OFF. Then turn power ON and carry out the brake test again. This alarm will be cancelled when the test completes normally.
♦This alarm can be cancelled with the safety reset signal. The external brake SBT incomplete signal (SBT-NFEXm), however, remains ON.
When this alarm is cancelled with the safety reset signal, however, the motor brake SBT incomplete signal (SBTNFMOm) remains ON.

V51	**SBT warning 5**	0006	Axis name

Details

The axis movement amount exceeded the tolerable value in the test pattern 2 of motor brake test.
Displays the name of axis with the error.

Remedy

♦Move the axis to safe position by manual operation. Take corrective action to the brake after the power OFF. Then turn power ON and carry out the brake test again. This alarm will be cancelled when the test completes normally.
♦This alarm can be cancelled with the safety reset signal. The external brake SBT incomplete signal (SBT-NFEXm), however, remains ON.
When this alarm is cancelled with the safety reset signal, however, the motor brake SBT incomplete signal (SBTNFMOm) remains ON.

V51	**SBT warning 6**	0007	Axis name

Details

The axis movement amount exceeded the tolerable value in the test pattern 3 of motor brake test.
Displays the name of axis with the error.

Remedy

♦Move the axis to safe position by manual operation. Take corrective action to the brake after the power OFF. Then turn power ON and carry out the brake test again. This alarm will be cancelled when the test completes normally.
♦This alarm can be cancelled with the safety reset signal. The external brake SBT incomplete signal (SBT-NFEXm), however, remains ON.
When this alarm is cancelled with the safety reset signal, however, the motor brake SBT incomplete signal (SBTNFMOm) remains ON.

V52	**PLC safety stop is active**	0001	Axis name

Details

A PLC input signal "Safe stop 1 request" or "Safe torque off request" is OFF (normal close).
The screen displays the name of axis for which the said signal is OFF.

Remedy

♦Ensure the safety of the machine, and then turn ON either Safe stop 1 request signal or Safe torque off request signal.

V53	**Warning on 24Hr continuous ON**	0001	Unit info

Details

Output signal of the safety I/O unit has been kept ON for 24 hours or longer.
Displays the information of the unit which is subject to the warning.

bit0-31: Signal BIT

Remedy

♦Turn OFF the output signal concerned through the user safety sequence, or use the output OFF check function to make sure that the output signal turns OFF.

V54	Simple test mode is active	0001

Details

♦Smart safety observation target axis (the parameters "#51101 SF_Disable" = 0 / "#51301 SF_SDisable" = 0) is defined as a hypothetical axis (the parameter "#51015 safe_drv_test" = 1). In this case some alarms fail to occur, thus avoid this setting while a drive unit is being connected.

♦NC system is set to a simulation mode (the parameter "#1168 test" = 1). During this mode some alarms fail to occur, thus do not use this mode while a safety I/O unit is connected.

Remedy

♦Connect MDS-E Series drive to all the axes subject to safety observation, set the parameter ("#51015 safe_drv_test" = 0) and then turn OFF and ON the power.

♦Connect a safety I/O unit, set the parameter ("#1168 test" = 0) and then turn OFF and ON the power.

14

Multi CPU Errors (A)

A01	**Power shutoff**	1000

Details

⬩A momentary power failure has occurred.
⬩The power supply has been shut off.

Remedy

⬩Check the power supply status.

A01	**ROM write count error**	1080

Details

⬩The number of writes to the flash ROM (data memory, program memory, and system memory*1) exceeded 100000 times.

Remedy

⬩Replace the CPU module.

A01	**Default gateway/GW IP address error**	1124

Details

⬩The default gateway is not set correctly.
⬩The gateway IP address is not set correctly.
⬩The default gateway/gateway IP address (network address after the subnet mask) is different from that of the IP address of the own node.

Remedy

⬩Correct the default gateway IP address.
⬩Set the same network address as that of the IP address.

A01	**Own node port number error**	1128

Details

⬩The port number is incorrect.

Remedy

⬩Correct the port number.

A01	**Open specification port num. error**	1129

Details

⬩The port number setting value of the external device is incorrect.

Remedy

⬩Correct the port number of the external device.

A01	**Specified IP address error**	112D

Details

⬩The IP address setting value of the external device for the open processing is incorrect.

Remedy

⬩Correct the IP addresses.
⬩Check if the class of the IP address is set to A/B/C.

A01	**Connection establishment failed**	112E

Details

⬩A connection could not be established in the open processing.

Remedy

⬩Check the operation of the external device.
⬩Check if the open processing has been performed in the external device.
⬩Correct the port number of the module, IP address/port number of the external device, and opening method.
⬩When the firewall is set in the external device, check if the access is permitted.
⬩Check if the Ethernet cable is disconnected.

A01	Socket comm. response send error	1133

Details

♦The response send failed during socket communications.

Remedy

♦Check the operation of the external device or switching hub.
♦Since there may be congestion of packets on the line, send data after a certain period of time.
♦Check if the connection cable is disconnected.
♦Check that there is no connection failure with the switching hub.

A01	TCP connection timeout	1134

Details

♦A TCP ULP timeout error has occurred in the TCP/IP communication. (The external device does not send an ACK response.)

Remedy

♦Check the operation of the external device.
♦Correct the TCP ULP timeout value.
♦Since there may be congestion of packets on the line, send data after a certain period of time.
♦Check if the connection cable is disconnected.

A01	IP address error	1152

Details

♦The IP address is not set correctly.

Remedy

♦Correct the IP addresses.

A01	Connection number acquisition error	1155

Details

♦The specified connection was already closed in TCP/IP communications.
♦Open processing is not performed.

Remedy

♦Perform the open processing for the specified connection.
♦Check if the open processing has been performed in the external device.

A01	Receive buffer securement error	1157

Details

♦The specified connection was already closed in UDP/IP communications.
♦Open processing is not performed.

Remedy

♦Perform the open processing for the specified connection.
♦Check if the open processing has been performed in the external device.

A01	UDP/IP send failed	1165

Details

♦Data was not sent correctly with UDP/IP.

Remedy

♦Check the settings for connection with the external device.
♦Check the operation of the external device or switching hub.
♦Since there may be congestion of packets on the line, send data after a certain period of time.
♦Check if the connection cable is disconnected.
♦Check that there is no connection failure with the switching hub.
♦Execute the PING test, and if the test was completed with an error, take the corrective action.

A01	TCP/IP send failed	1166

Details

⬩Data was not sent correctly with TCP/IP.

Remedy

⬩Check the settings for connection with the external device.
⬩Check the operation of the external device or switching hub.
⬩Since there may be congestion of packets on the line, send data after a certain period of time.
⬩Check if the connection cable is disconnected.
⬩Check that there is no connection failure with the switching hub.
⬩Execute the PING test, and if the test was completed with an error, take the corrective action.

A01	Unsend data send error	1167

Details

⬩Unsent data found, but could not be sent.

Remedy

⬩Check the settings for connection with the external device.
⬩Check the operation of the external device or switching hub.
⬩Since there may be congestion of packets on the line, send data after a certain period of time.
⬩Check if the connection cable is disconnected.
⬩Check that there is no connection failure with the switching hub.
⬩Execute the PING test, and if the test was completed with an error, take the corrective action.

A01	Module moderate error	1200

Details

⬩A moderate error has been notified from the intelligent function module connected.

Remedy

⬩Check the detailed information (system configuration information) of the error by executing module diagnostics using the engineering tool, identify the error module, and eliminate the error cause.

A01	Module moderate error	1210

Details

⬩An inter-module synchronous signal error has been notified from the intelligent function module connected.

Remedy

⬩Check the detailed information (system configuration information) of the error by executing module diagnostics using the engineering tool, identify the error module, and eliminate the error cause.

A01	Another CPU module moderate error	1220

Details

⬩A moderate error has been notified from another CPU module.

Remedy

⬩Check the detailed information (system configuration information) of the error by executing module diagnostics using the engineering tool, identify the error module, and eliminate the error cause.
⬩Check the mounting status and reset status of other CPU modules.

A01	Multiple CPU synchronization processing error	1260

Details

⬩The execution interval of a synchronous interrupt program has exceeded the set value.
⬩The run of a multiple CPU synchronous interrupt program (I45) has not finished within the multiple CPU fixed scan communication period.

Remedy

⬩Check the detailed information (time information) in the module diagnostics to verify its value (time), and take the following actions:

(1) Review the processing details on the multiple CPU synchronous interrupt program so that its processing is to be completed within the period specified in the fixed scan interval setting.

(2) Set the period specified in the fixed scan interval setting to an appropriate value.

A01	Multiple CPU synchronization processing error	1262

Details

⬩The program run section of a synchronous interrupt program has been exceeded.
⬩The multiple CPU synchronous interrupt program (I45) has not been completed within the program run section.

Remedy

⬩Check the detailed information (time information) in the module diagnostics to verify its value (time), and take the following actions:

(1) Review the processing details on the multiple CPU synchronous interrupt program so that its processing is to be completed within the period specified in the fixed scan interval setting.

(2) Set the period specified in the fixed scan interval setting to an appropriate value.

A01	Receive queue full	1830

Details

⬩Number of reception requests of transient transmission exceeded upper limit of simultaneously processable requests.

Remedy

⬩Lower the transient transmission usage frequency, and then perform again.

A01	Receive processing error	1831

Details

⬩Transient reception failed.

Remedy

⬩Lower the transient transmission usage frequency, and then perform again.

A01	Transient data error	1832

Details

⬩Too many processings of transient transmission and cannot perform transient transmission.

Remedy

⬩Correct the transient transmission execution count.

A01	Constant scan time error	1900

Details

⬩The scan time exceeded the constant scan time set in the CPU parameters.

Remedy

⬩Check and correct the constant scan time setting.

A01	Safety master station error	1A40

Details

⬩Error information has been received from the master station in safety communication (CC-Link IE Field/ CC-Link IE TSN).

Remedy

⬩Execute the system monitor using the engineering tool to check the details of the error on the master station.

A01	Safety master param. Mismatch	1A50

Details

⬩The parameters written to the NC and to the master station do not match.

Remedy

⬩Make sure that the safety communication settings defined for the master station are consistent with the following parameters set in the NC: "#51702 SCN_Network No." (Safety communication network No.) and "#51703 SCN_Station No." (Safety communication network station No.).
⬩If the same error code is displayed again, the possible cause is a hardware failure of the data memory in the CPU module or the module performing the safety communication (CC-Link IE Field). Contact the service center.

A01	Timeout in safety comm.	1A60

Details

♦A timeout error occurred for the response to the request when the safety communication connection was being established.

Remedy

♦The possible cause is malfunction due to noise or cable failure. Check that there is no error in the transmission paths. Also check the distance of wires and cables and the grounding status of each device.
♦Check the safety refresh monitoring time set for the master station. (*)
♦Check that no online operation is being performed from a peripheral such as the engineering tool, or no program or parameter is being written to the master station.
♦The possible cause is a hardware failure of the module performing the safety communication (CC-Link IE Field/CC-Link IE TSN). Contact the service center.

  (*) For details, refer to the following manuals.

  - "MELSEC iQ-R CC-Link IE Field Network User's Manual (Application)"

  - "MELSEC iQ-R CC-Link TSN User's Manual (Application)".

A01	Timeout in safety comm.	1A61

Details

♦A timeout error occurred during the safety refresh in safety communication (CC-Link IE Field/CC-Link IE TSN).

Remedy

♦The possible cause is malfunction due to noise or cable failure. Check that there is no error in the transmission paths. Also check the distance of wires and cables and the grounding status of each device.
♦Check the safety refresh monitoring time set for the master station. (*)
♦Check that no online operation is being performed from a peripheral such as the engineering tool, or no program or parameter is being written to the master station.
♦The possible cause is a hardware failure of the module performing the safety communication (CC-Link IE Field/CC-Link IE TSN). Contact the service center.

  (*) For details, refer to the following manuals.

  - "MELSEC iQ-R CC-Link IE Field Network User's Manual (Application)"

  - "MELSEC iQ-R CC-Link TSN User's Manual (Application)"

A01	Timeout in safety comm.	1A62

Details

♦A timeout error occurred during handling of an error in safety communication (CC-Link IE Field/CC-Link IE TSN).

Remedy

♦The possible cause is malfunction due to noise or cable failure. Check that there is no error in the transmission paths. Also check the distance of wires and cables and the grounding status of each device.
♦Check the safety refresh monitoring time set for the master station. (*)
♦Check that no online operation is being performed from a peripheral such as the engineering tool, or no program or parameter is being written to the master station.
♦The possible cause is a hardware failure of the module performing the safety communication (CC-Link IE Field/CC-Link IE TSN). Contact the service center.

  (*) For details, refer to the following manuals.

  - "MELSEC iQ-R CC-Link IE Field Network User's Manual (Application)"

  - "MELSEC iQ-R CC-Link TSN User's Manual (Application)"

A01	Timeout in safety comm.	1A63

Details

‧A timeout error occurred for the safety refresh monitoring time in safety communication (CC-Link IE Field/CC-Link IE TSN).

Remedy

‧The possible cause is malfunction due to noise or cable failure. Check that there is no error in the transmission paths. Also check the distance of wires and cables and the grounding status of each device.
‧Check the safety refresh monitoring time set for the master station. (*)
‧Check that no online operation is being performed from a peripheral such as the engineering tool, or no program or parameter is being written to the master station.
‧The possible cause is a hardware failure of the module performing the safety communication (CC-Link IE Field/CC-Link IE TSN). Contact the service center.

   (*) For details, refer to the following manuals.

   - "MELSEC iQ-R CC-Link IE Field Network User's Manual (Application)"

   - "MELSEC iQ-R CC-Link TSN User's Manual (Application)"

A01	Timeout in safety comm.	1A64

Details

‧The length of time that elapsed after the last data reception has exceeded the permissible value in safety communication (CC-Link IE Field/CC-Link IE TSN).

Remedy

‧The possible cause is malfunction due to noise or cable failure. Check that there is no error in the transmission paths. Also check the distance of wires and cables and the grounding status of each device.
‧Check the parameter "#51704 SCN_SIM Time" (Safety communication network transmission interval to be monitored). When necessary, modify the setting and then restart the CNC.
‧Check that no online operation is being performed from a peripheral such as the engineering tool, or no program or parameter is being written to the master station.
‧The possible cause is a hardware failure of the module performing the safety communication (CC-Link IE Field/CC-Link IE TSN). Contact the service center.

A01	Timeout in safety comm.	1A65

Details

‧The length of time that elapsed after the last data reception in safety communication (CC-Link IE Field/CC-Link IE TSN) has exceeded the transmission interval monitoring time set for the master station, resulting in the timeout error.

Remedy

‧The possible cause is malfunction due to noise or cable failure. Check that there is no error in the transmission paths. Also check the distance of wires and cables and the grounding status of each device.
‧Check the transmission interval monitoring time set for the master station. (*)
‧Check that no online operation is being performed from a peripheral such as the engineering tool, or no program or parameter is being written to the master station.
‧The possible cause is a hardware failure of the module performing the safety communication (CC-Link IE Field/CC-Link IE TSN). Contact the service center.

   (*) For details, refer to the following manuals.

   - "MELSEC iQ-R CC-Link IE Field Network User's Manual (Application)"

   - "MELSEC iQ-R CC-Link TSN User's Manual (Application)"

A01	Safe comm. receipt data error	1A70

Details

‧An error was detected in reception packets of safety communication.

Remedy

‧The possible cause is a hardware failure of the module performing the safety communication (CC-Link IE Field/CC-Link IE TSN). Contact the service center.

A01	Safe comm. receipt data error	1A71

Details

‧An error was detected in the user data of received packets of safety communication.

Remedy

‧The possible cause is a hardware failure of the module performing the safety communication (CC-Link IE Field/CC-Link IE TSN). Contact the service center.

A01	Safe comm. receipt data error	1A72

Details

⬧An error was detected in the time stamp of received data of safety communication.

Remedy

⬧The possible cause is a hardware failure of the module performing the safety communication (CC-Link IE Field/CC-Link IE TSN). Contact the service center.

A01	Safe comm. receipt data error	1A73

Details

⬧An error was detected in the network number or the station number of received packets in safety communication.

Remedy

⬧The possible cause is a hardware failure of the module performing the safety communication (CC-Link IE Field). Contact the service center.

A01	Module configuration error	2000

Details

⬧The module type set in the system parameters ("I/O Assignment Setting") differs from that of the module actually mounted.

Remedy

⬧Re-set the module type in the system parameters in accordance with the CPU module or intelligent function module actually mounted.

A01	Module configuration error	2001

Details

⬧The I/O numbers set in the system parameters ("I/O Assignment Setting") are overlapping between modules.

Remedy

⬧Re-set the I/O numbers in the system parameters in accordance with the intelligent function module or I/O module actually mounted.

A01	Module configuration error	2002

Details

⬧The number of points assigned to the intelligent function module in the system parameters ("I/O Assignment Setting") is smaller than that of the module actually mounted.

Remedy

⬧Re-set the number of points in the system parameters in accordance with the intelligent function module actually mounted.

A01	Module configuration error	2004

Details

⬧Nine or more CC-Link IE Controller Network modules* are mounted in the entire system.
⬧The CC-Link IE built-in Ethernet interface module is included if the module is used as a CC-Link IE Controller Network module.

Remedy

⬧Reduce the number of CC-Link IE Controller Network modules* to eight or less in the entire system.
⬧The CC-Link IE built-in Ethernet interface module is included if the module is used as a CC-Link IE Controller Network module.

A01	Module configuration error	2005

Details

⬧Two or more interrupt modules (QI60) with no interrupt pointer setting are mounted.
⬧The interrupt pointer numbers are overlapping in the interrupt module (QI60) with no interrupt pointer setting and a module with an nterrupt pointer setting.

Remedy

⬧Mount only one QI60 in the entire system.
⬧Configure the interrupt pointer setting for the QI60.
⬧Correct the interrupt pointer setting.

A01	**Module configuration error**	2006

Details

⬩A module is mounted on the 65th slot or later.

Remedy

⬩Remove the module mounted on the 65th slot or later.

A01	**Module configuration error**	2007

Details

⬩A module is mounted on the slot whose number is later than that specified in the system parameters ("I/O Assignment Setting").

Remedy

⬩Remove the module mounted on the slot whose number is later than that specified in the system parameters.

A01	**Module configuration error**	2008

Details

⬩A module is mounted over or across the maximum number of I/O points (4096).

Remedy

⬩Remove the module mounted over or across the maximum number of I/O points (4096).
⬩Replace the module mounted on the last slot to the one that does not exceed the maximum number of I/O points (4096).

A01	**Module configuration error**	2009

Details

⬩There is no response from the I/O module or intelligent function module accessed.

Remedy

⬩Check and correct the I/O assignment setting in the system parameters.
⬩The possible cause is a hardware failure of the I/O module or intelligent function module accessed. Please consult your local Mitsubishi representative.

A01	**Module configuration error**	2020

Details

⬩There is a mounted module that is not supported, or there is a mounted module that is not supported by the network type (module model name) set in system parameters ("I/O Assignment Setting").

Remedy

⬩Remove the unsupported module if any.
⬩Check whether modules are supported by the network type (module model name) set in the system parameters.
⬩If all the modules are supported, the possible cause is a hardware failure of the CPU module, base unit, I/O module, or intelligent function module. Please consult your local Mitsubishi representative.

A01	**CPU module configuration error**	2021

Details

⬩In the multiple CPU system, the control CPU of the Q series intelligent function module incompatible with the multiple CPU system is set to other than CPU No.1.

Remedy

⬩Replace the Q series intelligent function module with the one (function version B) compatible with the multiple CPU system.
⬩Set the control CPU of the Q series intelligent function module incompatible with the multiple CPU system to CPU No.1.

A01	CPU module configuration error	2040

Details

♦The number of CPU modules set in the system parameters ("I/O Assignment Setting") differs from the number of CPU modules actually mounted.
♦The CPU module is mounted on the slot different from the one specified in the system parameters (I/O assignment setting).

Remedy

♦Correctly set the number of CPU modules (including the empty setting) in the system parameters in accordance with the number of CPU modules actually mounted.
♦Correctly set the system parameters so that the setting and actual CPU module mounting status will be the same.

A01	CPU module configuration error	2041

Details

♦The CPU module is not mounted on the slot that is set for the CPU module in the system parameters ("I/O Assignment Setting").
♦The CPU module is mounted on the slot that is set for empty in the system parameters ("I/O Assignment Setting").
♦An I/O module or intelligent function module is mounted between the CPU modules.

Remedy

♦Correctly set the number of CPU modules (including the empty setting) in the system parameters in accordance with the number of CPU modules actually mounted.
♦Remove the I/O module or intelligent function module mounted between the CPU modules.

A01	CPU module configuration error	2043

Details

♦The CPU module is mounted on the inapplicable slot.

Remedy

♦Mount the CPU module on the applicable slot (CPU slot or I/O slot 0 to 6).
♦Remove the CPU module from the inapplicable slot.

A01	CPU module configuration error	2044

Details

♦The host CPU No. set in the system parameters ("I/O Assignment Setting") differs from the one determined by the mounting position of the CPU module.

Remedy

♦Re-set the host CPU No. in the system parameters in accordance with the mounting position of the CPU module.

A01	CPU module configuration error	2050

Details

♦An unsupported CPU module is mounted.

Remedy

♦Remove the unsupported CPU module. If all the CPU modules are supported, the possible cause is a hardware failure of the CPU module or base unit. Please consult your local Mitsubishi representative.

A01	Base unit A configuration error	2060

Details

♦Eight or more extension base units are connected.

Remedy

♦Reduce the number of extension base units to seven or less.

A01	Base unit A configuration error	2061

Details

⬥Any of the following base units is connected: QA1S3 B, QA1S5 B/QA1S6 B, QA6 B, QA6ADP+A5 B/A6 B, or QA1S6ADP+A1S5 B/A1S6 B.

Remedy

⬥Remove the inapplicable base unit: QA1S3 B,QA1S5 B/QA1S6 B, QA6 B, QA6ADP+A5 B/A6 B B, and QA1S6ADP+A1S5 B/A1S6 B.

A01	Base unit A configuration error	2063

Details

⬥Extension base unit levels are overlapping.

Remedy

⬥Check and correct the level setting of the extension base units.

A01	Base unit A configuration error	2070

Details

⬥An unsupported base unit is connected.
⬥A GOT is bus-connected to the Q series extension base unit.

Remedy

⬥Disconnect the unsupported base unit. If all the base units are supported, the possible cause is a hardware failure of the CPU module or base unit. Please consult your local Mitsubishi representative.
⬥Disconnect the GOT bus-connected to the Q series extension base unit.

A01	Inter-module synch configure error	2080

Details

⬥An inter-module synchronization signal error has been detected.

Remedy

⬥The possible cause is a hardware failure of the CPU module, base unit, or module (I/O module or intelligent function module) connected. Please consult your local Mitsubishi representative.

A01	Module unrecognized	20E0

Details

⬥A module that the CPU module cannot recognize is mounted.
⬥The module cannot be recognized because the control CPU setting of the system parameter setting differs from that of other CPU modules in the multiple CPU system.

Remedy

⬥Mount only applicable modules.
⬥Correct the system parameter settings for the CPU No.2 and later. The settings need to be the same between all the CPU modules.
⬥The possible cause is a hardware failure of the I/O module or intelligent function module accessed. Please consult your local Mitsubishi representative.

A01	IP address duplication error	2160

Details

⬥Overlapping IP addresses have been detected.

Remedy

⬥Check and correct the IP addresses.

A01	Invalid file	2180

Details

⬥An invalid file has been detected.

Remedy

⬥Check the detailed information (drive/file information) of the error by executing module diagnostics using the engineering tool, select the correct file name, and write the specified file to the CPU module. If the same error code is displayed again, the possible cause is a hardware failure of the CPU module. Please consult your local Mitsubishi representative.

A01	File specification error	21A1

Details

⬥The file specified in parameter cannot be created.

Remedy

⬥Check the detailed information (parameter information) of the error by executing module diagnostics using the engineering tool, and correct the name and size of the file corresponding to the displayed number.
⬥Check the detailed information (drive/file information) of the error by executing module diagnostics using the engineering tool, and take either of the following action.

   (1) Format the corresponding drive.

   (2) Delete unnecessary files on the corresponding drive to increase free space.

   (3) Unlock the corresponding drive if it is locked.

A01	File specification error	21A2

Details

⬥The CPU module model set to the file using the engineering tool differs from that of the CPU module actually mounted.

Remedy

⬥Check the detailed information (drive/file information) of the error by executing module diagnostics using the engineering tool, and correct the CPU module model set to the file in accordance with that of the CPU module actually mounted.

A01	Parameter A error	2200

Details

⬥The system parameter file and CPU parameter file do not exist.
⬥The memory card parameter file or module extension parameter file stored in the memory card cannot be accessed because the memory card is disable by SM606 (SD memory card forced disable instruction).

Remedy

⬥Write the system parameter file and CPU parameter file to the CPU module.
⬥Turn off SM606. (Cancel the disabled state.)

A01	Parameter A error	2220

Details

⬥An error was detected in the consistency check of the safety connection parameters.

Remedy

⬥Check the following parameters set in the CNC. When necessary, modify the setting and restart the CNC.

   - "#51702 SCN_Network No." (Safety communication network No.)

   - "#51703 SCN_Station No." (Safety communication network station No.)

   - "#51705 SCN_IETSN_MA IP" (CC-Link IE TSN master station IP address)

   - "#51706 SCN_IETSN_OWN IP" (CC-Link IE TSN own station IP address)

⬥If the same error code is displayed again, the possible cause is a hardware failure of the data memory in the CPU module, the memory card, the I/O module, the CC-Link IE Field network module, or the CC-Link IE TSN module. Contact the service center.

A01	Parameter A error	2221

Details

⬥The set value is out of range.

Remedy

⬥Check the following parameters set in the CNC. When necessary, modify the setting and restart the CNC.

   - "#51702 SCN_Network No." (Safety communication network No.)

   - "#51703 SCN_Station No." (Safety communication network station No.)

   - "#51705 SCN_IETSN_MA IP" (CC-Link IE TSN master station IP address)

   - "#51706 SCN_IETSN_OWN IP" (CC-Link IE TSN own station IP address)

⬥If the same error code is displayed again, the possible cause is a hardware failure of the data memory in the CPU module, the memory card, the I/O module, the CC-Link IE Field network module, or the CC-Link IE TSN module. Contact the service center.

A01	**Parameter A error**	2222

Details

♦Use of the function that is not supported by the module is enabled in parameter.

Remedy

♦Check the detailed information (parameter information) of the error by executing module diagnostics using the engineering tool, and correct the parameter setting corresponding to the displayed number. If the same error code is displayed again, the possible cause is a hardware failure of the data memory in the CPU module, the memory card, or the module (I/O module or intelligent function module) connected. Please consult your local Mitsubishi representative.

A01	**Parameter A error**	2224

Details

♦A memory area cannot be ensured.

Remedy

♦Check the detailed information (parameter information) of the error by executing module diagnostics using the engineering tool, display the error-detected area by clicking the [Error Jump] button, and increase the capacity of the area. (If the capacity of the area cannot be increased, decrease the capacity of other areas.)
♦Reduce the number of labels or local devices used.

A01	**Parameter A error**	2225

Details

♦The CPU module model set to the project using the engineering tool differs from that of the CPU module actually mounted.
♦The operation set in the memory card parameters cannot be performed. (The boot function cannot be executed.)

Remedy

♦Correct the CPU module model set to the project in accordance with the CPU module actually mounted.
♦Delete the memory card parameter settings.
♦Remove the memory card so that the operation set in the memory card parameters will not be performed. (Do not execute the boot operation.)

A01	**Parameter error (module)**	2240

Details

♦In the multiple CPU system, the I/O module or intelligent function module controlled by another CPU module is specified in the module parameters.

Remedy

♦Check the detailed information (parameter information) of the error by executing module diagnostics using the engineering tool, and correct the parameter setting corresponding to the displayed number. If the same error code is displayed again, the possible cause is a hardware failure of the data memory in the CPU module or the module (I/O module or intelligent function module) connected. Please consult your local Mitsubishi representative.

A01	**Parameter error (module)**	2241

Details

♦The target module is not mounted on the slot specified by the parameter.

Remedy

♦Check the following parameter set in the CNC: "#51701 SCN_Slot No." (Safety communication network slot No.). When necessary, modify the setting and restart the CNC.
♦If the same error code is displayed again, the possible cause is a hardware failure of the data memory in the CPU module, the I/O module, the CC-Link IE Field network module, or the CC-Link IE TSN module. Contact the service center.

A01	Parameter error (module)	2242

Details

♦The CC-Link IE Field network module has detected a module parameter error.

Remedy

♦Check the following parameters set in the CNC. When necessary, modify the setting and restart the CNC.

- "#51702 SCN_Network No." (Safety communication network No.)
- "#51703 SCN_Station No." (Safety communication network station No.)
- "#51705 SCN_IETSN_MA IP" (CC-Link IE TSN master station IP address)
- "#51706 SCN_IETSN_OWN IP" (CC-Link IE TSN own station IP address)

♦If the same error code is displayed again, the possible cause is a hardware failure of the data memory in the CPU module, the CC-Link IE Field network module, or the CC-Link IE TSN module. Contact the service center.

A01	Parameter error (network)	2260

Details

♦Network numbers are overlapping.

Remedy

♦Check the detailed information (parameter information) of the error by executing module diagnostics using the engineering tool, and correct the parameter setting corresponding to the displayed number. If the same error code is displayed again, the possible cause is a hardware failure of the data memory in the CPU module or the intelligent function module connected. Please consult your local Mitsubishi representative.

A01	Parameter error (network)	2261

Details

♦Different network types (CC IE Control extended mode/normal mode) are set between the control station and the normal station.

Remedy

♦Check the detailed information (parameter information) of the error by executing module diagnostics using the engineering tool, and correct the parameter setting corresponding to the displayed number. If the same error code is displayed again, the possible cause is a hardware failure of the data memory in the CPU module or the intelligent function module connected. Please consult your local Mitsubishi representative.

A01	Parameter error (network)	2262

Details

♦The station type set in the module parameters differs that of the module actually mounted.

Remedy

♦Check the detailed information (parameter information) of the error by executing module diagnostics using the engineering tool, and correct the parameter setting corresponding to the displayed number. If the same error code is displayed again, the possible cause is a hardware failure of the data memory in the CPU module or the intelligent function module connected. Please consult your local Mitsubishi representative.

A01	Parameter error (network)	2263

Details

♦Even though the CC-Link IE module or MELSECNET/H network module is mounted, a different CC-Link IE module or MELSECNET/H network module is set in the system parameters ("I/O Assignment Setting"), or CC-Link IE module or MELSECNET/H network module parameters have not been set.

Remedy

♦Set the system parameters and module parameters. If the same error code is displayed again, the possible cause is a hardware failure of the data memory in the CPU module or the intelligent function module connected. Please consult your local Mitsubishi representative.

A01	Parameter error (refresh)	2280

Details

⬧The refresh setting is not set correctly. (Data were refreshed exceeding the file register capacity.)
⬧The refresh settings (number of points) are different from those of other numbered CPU modules.

Remedy

⬧Check the detailed information (parameter information) of the error by executing module diagnostics using the engineering tool, and correct the parameter setting corresponding to the displayed number so that the data are refreshed within the specified device range. (Take any of the following actions: increase the number of file register points, create a file register file having a capacity for all of the target data to be refreshed, or reduce the refresh device range.)
⬧Rewrite the refresh settings (number of points) in the CPU parameters for all the CPU modules. (Use the same number of points in the refresh settings for all the CPU modules.)

A01	Parameter error (refresh)	2281

Details

⬧A device that cannot be used as a refresh device is specified.

Remedy

⬧Check the detailed information (parameter information) of the error by executing module diagnostics using the engineering tool, and correct the parameter setting corresponding to the displayed number.

A01	Parameter error (refresh)	2282

Details

⬧The number of specified refresh points is invalid.

Remedy

⬧Check the detailed information (parameter information) of the error by executing module diagnostics using the engineering tool, and correct the parameter setting corresponding to the displayed number.

A01	Parameter error (refresh)	2283

Details

⬧The total number of refresh points exceeded the maximum limit.

Remedy

⬧Check the detailed information (parameter information) of the error by executing module diagnostics using the engineering tool, and correct the parameter setting corresponding to the displayed number.

A01	Parameter verification error	22E0

Details

⬧In the multiple CPU system, the system parameter settings of the host CPU module differ from those of other CPU modules.
⬧In the multiple CPU system, the system parameter settings are overwritten only to the host CPU module, and the settings differ from those of other CPU modules.

Remedy

⬧Check the detailed information (parameter information) of the error by executing module diagnostics using the engineering tool, and correct the system parameter settings corresponding to the displayed number for the CPU No.2 and later. The settings need to be the same between all the CPU modules. (The module synchronization setting and fixed scan communication setting need to be the same between the CPU modules that use these functions.)
⬧When the system parameter settings are changed, update the settings of all the CPU modules connected. (The system parameter settings must be same in all the CPU modules.)

A01	Security key authentication error	2300

Details

⬧The security key set to the program does not match the one registered to the CPU module (or extended SRAM cassette).

Remedy

⬧Check and correct the security key setting.

A01	**Security key authentication error**	2301

Details

⬧The security key is set to the program, but it is not registered to the CPU module (or extended SRAM cassette).

Remedy

⬧Check and correct the security key setting.

A01	**Security key authentication error**	2302

Details

⬧The security key set to the file is corrupted and does not match the one registered to the CPU module.
⬧The security key registered to the CPU module is corrupted and does not match the one set to the file.

Remedy

⬧Write the file to the CPU module again. If the same error code is displayed again, the possible cause is a hardware failure of the CPU module. Please consult your local Mitsubishi representative.

A01	**Security key authentication error**	2303

Details

⬧The security key is registered to the CPU module and extended SRAM cassette.

Remedy

⬧Check and correct the security key setting.

A01	**Remote A password setting error**	2320

Details

⬧The start I/O number of the remote password target module is set to other than 0H to 0FF0H.
⬧There is a problem on the slot specified by the start I/O number of the remote password setting.

　(1) No module is mounted.

　(2) The mounted intelligent function module does not support the remote password setting.

Remedy

⬧Set the start I/O number of the remote password target module within the range 0H to 0FF0H.
⬧On the specified slot, mount an intelligent function module that supports the remote password setting.

A01	**Remote A password setting error**	2321

Details

⬧In the multiple CPU system, the module controlled by another CPU module is specified by the start I/O number of the remote password setting.

Remedy

⬧Check and correct the remote password setting.

A01	**Module verification error**	2400

Details

⬧The module information at power-on differs from the information of modules actually mounted.
⬧The I/O module or intelligent function module is not mounted properly or was removed during operation.

Remedy

⬧Check the detailed information (system configuration information) of the error by executing module diagnostics using the engineering tool, and check the module corresponding to the displayed number.

A01	**Module verification error**	2401

Details

⬧A CPU module, I/O module, or intelligent function module was mounted on the base unit during operation.

Remedy

⬧Check the detailed information (system configuration information) of the error by executing module diagnostics using the engineering tool, and check the module corresponding to the displayed number.
⬧Do not mount a CPU module, I/O module, nor intelligent function module during operation.

A01	Fuse blown error	2420

Details

⬧The output module with a blown fuse has been detected.

Remedy

⬧Check the FUSE LED of each output module, and replace the one with the FUSE LED on.
⬧Check the detailed information (system configuration information) of the error by executing module diagnostics using the engineering tool, and replace the module corresponding to the displayed number.

A01	Controlled module major error	2440

Details

⬧An error was detected in the I/O module or the CNC-controlled CC-Link IE Field network module during the initial processing.

Remedy

⬧Take measures to reduce noise.
⬧The possible cause is a hardware failure of the error module. Contact the service center.

A01	Controlled module major error	2442

Details

⬧An error was detected in the I/O module or the CNC-controlled CC-Link IE Field network module during the run-time processing.

Remedy

⬧Take measures to reduce noise.
⬧The possible cause is a hardware failure of the error module. Contact the service center.

A01	Module major error	2443

Details

⬧An error has been detected in the I/O module or intelligent function module.

Remedy

⬧The possible cause is a hardware failure of the error module. Please consult your local Mitsubishi representative.

A01	Controlled module major error	2450

Details

⬧Notification of major error occurrence was issued from the CNC-controlled CC-Link IE Field network module.
⬧The I/O module or the CNC-controlled CC-Link IE Field network module is not mounted properly or was removed during operation.

Remedy

⬧Take measures to reduce noise.
⬧Check the connection status of the extension cable.
⬧Check the mounting status of the I/O module or the CC-Link IE Field network module.
⬧If the same error code is displayed again, the possible cause is a hardware failure of the error module. Contact the service center.

A01	Another CPU module major error	2460

Details

⬧An error has been detected in another CPU module during the initial processing.

Remedy

⬧Reset the CPU module, and run it again. If the same error code is displayed again, the possible cause is a hardware failure of the host CPU module or another CPU module where the error has been detected. Please consult your local Mitsubishi representative.

A01	Another CPU module major error	2463

Details

⬩An error has been detected in another CPU module.

Remedy

⬩Reset the CPU module, and run it again. If the same error code is displayed again, the possible cause is a hardware failure of the host CPU module or another CPU module where the error has been detected. Please consult your local Mitsubishi representative.

A01	Another CPU module major error	2470

Details

⬩A major error has been notified from another CPU module.

Remedy

⬩Reset the CPU module, and run it again. If the same error code is displayed again, the possible cause is a hardware failure of the host CPU module or another CPU module where the error has been detected. Please consult your local Mitsubishi representative.

A01	Multiple CPU error	2480

Details

⬩In the multiple CPU system, an error has been detected in the CPU module where "Stop" is set in the operation mode setting parameter.
⬩Any CPU module other than CPU No.1 is mounted in the inapplicable slot. (An error occurs in the CPU module mounted in the inapplicable slot.)

Remedy

⬩Check the detailed information (system configuration information) of the error by executing module diagnostics using the engineering tool, identify the error CPU module, and eliminate the error cause.
⬩Remove the CPU module from the inapplicable slot.

A01	Multiple CPU error	2481

Details

⬩In the multiple CPU system, any CPU module other than CPU No.1 was disconnected from the base unit during operation. Or, any CPU module other than CPU No.1 was reset.

Remedy

⬩Check the mounting status and reset status of the CPU modules other than CPU No.1.

A01	System bus error	24C0

Details

⬩An error was detected on the system bus.

Remedy

⬩Take measures to reduce noise.
⬩If the same error code is displayed again, the possible cause is a hardware failure of the CPU module, the I/O module, the CC-Link IE Field network module, the CC-Link IE TSN module, the base unit or the extension cable. Contact the service center.

A01	System bus error	24C1

Details

⬩An error was detected on the system bus.

Remedy

⬩Take measures to reduce noise.
⬩If the same error code is displayed again, the possible cause is a hardware failure of the CPU module, the I/O module, the CC-Link IE Field network module, the CC-Link IE TSN module, the base unit or the extension cable. Contact the service center.

A01	System bus error	24C2

Details

◆The I/O module, the CC-Link IE Field network module or the CC-Link IE TSN module is not mounted properly or was removed during operation.
◆An error was detected on the system bus.

Remedy

◆Check the connection status of the extension cable.
◆Take measures to reduce noise.
◆Check the mounting status of the I/O module, the CC-Link IE Field network module or the CC-Link IE TSN module.
◆If the same error code is displayed again, the possible cause is a hardware failure of the CPU module, the I/O module, the CC-Link IE Field network module, the CC-Link IE TSN module, the base unit or the extension cable. Contact the service center.

A01	System bus error	24C3

Details

◆An error was detected on the system bus.

Remedy

◆Take measures to reduce noise.
◆If the same error code is displayed again, the possible cause is a hardware failure of the CPU module, the I/O module, the CC-Link IE Field network module, the CC-Link IE TSN module, the base unit or the extension cable. Contact the service center.

A01	System bus error	24C4

Details

◆An error was detected on the system bus.

Remedy

◆Take measures to reduce noise.
◆If the same error code is displayed again, the possible cause is a hardware failure of the CPU module, the I/O module, the CC-Link IE Field network module, the CC-Link IE TSN module, the base unit or the extension cable. Contact the service center.

A01	System bus error	24C5

Details

◆An error was detected on the system bus.

Remedy

◆Take measures to reduce noise.
◆Reset the CPU module, and run it again. If the same error code is displayed again, the possible cause is a hardware failure of the base unit, extension cable, or module (I/O module or intelligent function module) connected. Please consult your local Mitsubishi epresentative.

A01	System bus error	24C6

Details

◆An error was detected on the system bus.

Remedy

◆Take measures to reduce noise.
◆If the same error code is displayed again, the possible cause is a hardware failure of the CPU module, the I/O module, the CC-Link IE Field network module, the CC-Link IE TSN module, the base unit or the extension cable. Contact the service center.

A01	System bus error	24C8

Details

◆An error was detected on the system bus.

Remedy

◆Take measures to reduce noise.
◆Reset the CPU module, and run it again. If the same error code is displayed again, the possible cause is a hardware failure of the extension cable, or module (I/O module or intelligent function module) connected. Please consult your local Mitsubishi representative.

A01	**System bus error**	24D0

Details

♦The extension level setting of the Q series extension base unit is overlapping with that of any other extension base units.
♦An error was detected on the system bus.

Remedy

♦Check and correct the level setting of the Q series extension base unit.
♦Check the connection status of the extension cable.
♦Take measures to reduce noise.
♦Reset the CPU module, and run it again. If the same error code is displayed again, the possible cause is a hardware failure of the CPU module, base unit, or extension cable. Please consult your local Mitsubishi representative.

A01	**System bus error**	24E0

Details

♦An error was detected on the system bus.

Remedy

♦Take measures to reduce noise.
♦Reset the CPU module, and run it again. If the same error code is displayed again, the possible cause is a hardware failure of the CPU module or base unit. Please consult your local Mitsubishi representative.

A01	**WDT error**	2500

Details

♦The scan time exceeded the execution monitoring time set in parameter.
♦The initial (1st) scan time exceeded the execution monitoring time set in the CPU parameters.
♦The execution time of the fixed scan interrupt program exceeded the interrupt execution interval.

Remedy

♦Check the detailed information (time information) of the error by executing module diagnostics using the engineering tool, check the time setting, and take either of the following actions.

  (1) Check and correct the program so that it can be executed within the execution monitoring time set in parameter.

  (2) Change the execution monitoring time setting to an appropriate value.

♦Check and correct the fixed scan interrupt program so that the processing completes within the interrupt execution interval. If the same error code is displayed again, the possible cause is a hardware failure of the CPU module. Please consult your local Mitsubishi representative.

A01	**WDT error**	2501

Details

♦The scan time exceeded the execution monitoring time set in parameter.
♦The 2nd or later scan time exceeded the execution monitoring time set in the CPU parameters.
♦The execution time of the fixed scan interrupt program exceeded the interrupt execution interval.

Remedy

♦Check the detailed information (time information) of the error by executing module diagnostics using the engineering tool, check the time setting, and take either of the following actions.

  (1) Check and correct the program so that it can be executed within the execution monitoring time set in parameter.

  (2) Change the execution monitoring time setting to an appropriate value.

♦Check and correct the fixed scan interrupt program so that the processing completes within the interrupt execution interval. If the same error code is displayed again, the possible cause is a hardware failure of the CPU module. Please consult your local Mitsubishi representative.

A01	**Invalid interrupt**	2520

Details

⋆Even though an interrupt was requested, there is no interrupt factor.

Remedy

⋆Take measures to reduce noise.
⋆Reset the CPU module, and run it again. If the same error code is displayed again, the possible cause is a hardware failure of the CPU module, base unit, or module (I/O module or intelligent function module) connected. Please consult your local Mitsubishi representative.

A01	**Invalid interrupt**	2521

Details

⋆Even though an interrupt was requested, there is no interrupt factor.

Remedy

⋆Take measures to reduce noise.
⋆Reset the CPU module, and run it again. If the same error code is displayed again, the possible cause is a hardware failure of the CPU module, base unit, or module (I/O module or intelligent function module) connected. Please consult your local Mitsubishi representative.

A01	**Invalid interrupt**	2522

Details

⋆An interrupt was requested from the module with no interrupt pointer setting.

Remedy

⋆Check and correct the interrupt pointer setting in the module parameters.
⋆Take measures so that no interrupt is requested from the module with no interrupt pointer setting.
⋆Check and correct the interrupt setting in the buffer memory of the intelligent function module.
⋆Correct the BASIC program executed in the QD51.

A01	**Inter-module synch signal error**	2610

Details

⋆An execution interval error of the synchronization interrupt program has been detected.
⋆An inter-module synchronization error has been detected.

Remedy

⋆Take measures to reduce noise.
⋆Reset the CPU module, and run it again. If the same error code is displayed again, the possible cause is a hardware failure of the CPU module, base unit, extension cable, or module (I/O module or intelligent function module) connected. Please consult your local Mitsubishi representative.

A01	**Inter-module synch signal error**	2611

Details

⋆An inter-module synchronization error has been detected.

Remedy

⋆Take measures to reduce noise.
⋆Reset the CPU module, and run it again. If the same error code is displayed again, the possible cause is a hardware failure of the CPU module, base unit, extension cable, or module (I/O module or intelligent function module) connected. Please consult your local Mitsubishi representative.

A01	**Multiple CPU synch signal error**	2630

Details

⋆An execution interval error of the synchronization interrupt program has been detected.
⋆A multiple CPU synchronization error has been detected.

Remedy

⋆Take measures to reduce noise.
⋆Reset the CPU module, and run it again. If the same error code is displayed again, the possible cause is a hardware failure of the CPU module or base unit. Please consult your local Mitsubishi representative.

A01	Multiple CPU synch signal error	2631

Details

⬩A multiple CPU synchronization error has been detected.

Remedy

⬩Take measures to reduce noise.
⬩Reset the CPU module, and run it again. If the same error code is displayed again, the possible cause is a hardware failure of the CPU module or base unit. Please consult your local Mitsubishi representative.

A01	Boot function execution error	3001

Details

⬩When the boot function was executed, the file format processing failed.

Remedy

⬩Reset the CPU module, and execute the boot function again. If the same error code is displayed again, the possible cause is a hardware failure of the CPU module. Please consult your local Mitsubishi representative.

A01	Boot function execution error	3003

Details

⬩When the boot function was executed, the file passwords did not match.

Remedy

⬩Check and correct the file password settings of the transfer source and transfer destination files.
⬩Delete the boot setting.

A01	Boot function execution error	3004

Details

⬩When the boot function was executed, the CPU built-in memory capacity was exceeded.

Remedy

⬩Check and correct the boot setting.
⬩Delete unnecessary files in the CPU built-in memory.
⬩Clear the CPU built-in memory by selecting "Clear" to "Operation Setting at CPU Built-in Memory Boot" in the memory card parameters, and execute the boot function.

A01	Boot function execution error	3005

Details

⬩When the boot function is executed, the security key registered in the CPU module (or extended SRAM cassette) does not match the one that locks the boot source program.
⬩When the boot function is executed, the security key is not registered in the CPU module (or extended SRAM cassette) even though the boot source program is locked with the security key.

Remedy

⬩Check and correct the security key setting.
⬩Delete the boot setting.

A01	Pointer setting error	3300

Details

⬩The total number of points of local and global pointers used in the program exceeded the points set in the CPU parameters (pointer device area).

Remedy

⬩Check the detailed information (error location information) of the error by executing module diagnostics using the engineering tool, display the error program (step) by clicking the [Error Jump] button, and correct the program.
⬩Check and correct the pointer device area point setting in the CPU parameters.

A01	**Pointer setting error**	3301

Details

⬥The total number of points of pointertype labels used in the program exceeded the points set in the CPU parameters (label assignment area).

Remedy

⬥Check the detailed information (error location information) of the error by executing module diagnostics using the engineering tool, display the error program (step) by clicking the [Error Jump] button, and correct the program.
⬥Check and correct the pointer-type label assignment area point setting in the CPU parameters.

A01	**Pointer setting error**	3302

Details

⬥Multiple global pointers with the same number are used in the program. (The pointer numbers are over-lapping.)

Remedy

⬥Check the detailed information (error location information) of the error by executing module diagnostics using the engineering tool, display the error program (step) by clicking the [Error Jump] button, and correct the program.

A01	**Pointer setting error**	3303

Details

⬥Multiple local pointers with the same number are used in the program. (The pointer numbers are overlapping.)

Remedy

⬥Check the detailed information (error location information) of the error by executing module diagnostics using the engineering tool, display the error program (step) by clicking the [Error Jump] button, and correct the program.

A01	**Interrupt pointer setting error**	3320

Details

⬥The interrupt pointer numbers used in the files are overlapping.

Remedy

⬥Check the detailed information (error location information) of the error by executing module diagnostics using the engineering tool, display the error program (step) by clicking the [Error Jump] button, and correct the program.

A01	**Hardware failure**	3C00

Details

⬥A hardware failure has been detected.

Remedy

⬥Take measures to reduce noise.
⬥If the same error code is displayed again, the possible cause is a hardware failure of the CPU module. Contact the service center.

A01	**Hardware failure**	3C01

Details

⬥A hardware failure has been detected.

Remedy

⬥Take measures to reduce noise.
⬥Reset the CPU module, and run it again. If the same error code is displayed again, the possible cause is a hardware failure of the CPU module. Please consult your local Mitsubishi representative.

A01	Hardware failure	3C02

Details

⬦A hardware failure has been detected.

Remedy

⬦Take measures to reduce noise.
⬦Reset the CPU module, and run it again. If the same error code is displayed again, the possible cause is a hardware failure of the CPU module. Please consult your local Mitsubishi representative.

A01	Hardware failure	3C03

Details

⬦A hardware failure has been detected.

Remedy

⬦Take measures to reduce noise.
⬦Reset the CPU module, and run it again. If the same error code is displayed again, the possible cause is a hardware failure of the CPU module. Please consult your local Mitsubishi representative.

A01	Hardware failure	3C0F

Details

⬦A hardware failure has been detected.

Remedy

⬦Take measures to reduce noise.
⬦Reset the CPU module, and run it again. If the same error code is displayed again, the possible cause is a hardware failure of the CPU module or extended SRAM cassette. Please consult your local Mitsubishi representative.

A01	Hardware failure	3C10

Details

⬦A hardware failure has been detected.

Remedy

⬦Take measures to reduce noise.
⬦Reset the CPU module, and run it again. If the same error code is displayed again, the possible cause is a hardware failure of the CPU module. Please consult your local Mitsubishi representative.

A01	Hardware failure	3C12

Details

⬦The waveform of the voltage out of the specified range has been detected in the power supply module.
⬦A hardware failure has been detected in the power supply module, CPU module, base unit, or extension cable.

Remedy

⬦Check the waveform of the voltage applied to the power supply module.
⬦Reset the CPU module, and run it again. If the same error code is displayed again, the possible cause is a hardware failure of the power supply module, CPU module, base unit, or extension cable. Please consult your local Mitsubishi representative.

A01	Hardware failure	3C13

Details

⬦A hardware failure has been detected.

Remedy

⬦Take measures to reduce noise.
⬦Reset the CPU module, and run it again. If the same error code is displayed again, the possible cause is a hardware failure of the CPU module. Please consult your local Mitsubishi representative.

A01	Hardware failure	3C14

Details

‣A hardware failure has been detected.

Remedy

‣Take measures to reduce noise.
‣Reset the CPU module, and run it again. If the same error code is displayed again, the possible cause is a hardware failure of the CPU module. Please consult your local Mitsubishi representative.

A01	Hardware failure	3C17

Details

‣An error was detected relating to the execution order of the internal processes.

Remedy

‣Take measures to reduce noise.
‣If the same error code is displayed again, the possible cause is a hardware failure of the CPU module. Contact the service center.

A01	Memory error	3C20

Details

‣An error has been detected in the memory.

Remedy

‣Take measures to reduce noise.
‣Reset the CPU module, and run it again. If the same error code is displayed again, the possible cause is a hardware failure of the CPU module. Please consult your local Mitsubishi representative.

A01	Memory error	3C21

Details

‣An error has been detected in the memory.

Remedy

‣Take measures to reduce noise.
‣Reset the CPU module, and run it again. If the same error code is displayed again, the possible cause is a hardware failure of the CPU module. Please consult your local Mitsubishi representative.

A01	Memory error	3C22

Details

‣An error has been detected in the memory.

Remedy

‣Take measures to reduce noise.
‣Reset the CPU module, and run it again. If the same error code is displayed again, the possible cause is a hardware failure of the CPU module. Please consult your local Mitsubishi representative.

A01	Memory error	3C2F

Details

‣An error has been detected in the memory.

Remedy

‣Take measures to reduce noise.
‣Reset the CPU module, and run it again. If the same error code is displayed again, the possible cause is a hardware failure of the CPU module. Please consult your local Mitsubishi representative.

A01	Memory error	3C31

Details

‣An error has been detected in the memory.

Remedy

‣Take measures to reduce noise.
‣Format the memory. Write all files to the CPU module. Then, reset the CPU module, and run it again If the same error code is displayed again, the possible cause is a hardware failure of the CPU module. Please consult your local Mitsubishi representative.

A01	**Memory error**	3C32

Details

⬧An error has been detected in the memory.

Remedy

⬧Take measures to reduce noise.
⬧Reset the CPU module, and run it again. If the same error code is displayed again, the possible cause is a hardware failure of the CPU module. Please consult your local Mitsubishi representative.

A01	**Operation circuit error**	3E00

Details

⬧An error has been detected in the CPU module.

Remedy

⬧Take measures to reduce noise.
⬧Format the memory. Write all files to the CPU module. Then, reset the CPU module, and run it again If the same error code is displayed again, the possible cause is a hardware failure of the CPU module. Please consult your local Mitsubishi representative.

A01	**Safety mutual monitoring error**	3E60

Details

⬧A crosscheck error was detected in the NC.

Remedy

⬧Take measures to reduce noise.
⬧If the same error code is displayed again, the possible cause is a hardware failure of the CPU module or the NC module. Contact the service center.

A01	**Safety mutual monitoring error**	3E61

Details

⬧A crosscheck timeout was detected in the NC.

Remedy

⬧Take measures to reduce noise.
⬧If the same error code is displayed again, the possible cause is a hardware failure of the CPU module or the NC module. Contact the service center.

Parameter

15

User Parameters

The parameters with "(PR)" requires the CNC to be turned OFF after the settings. Turn the power OFF and ON to enable the parameter settings.

15.1 Machining Parameters

#1026	base_I	Base axis I

Set the names of the basic axes that compose the plane.

Set the axis name set in "#1013 axname".

If all three items ("base_I", "base_J" and "base_K") do not need to be set, such as for 2-axis specifications, input "0", and the parameter will be blank.

Normally, when X, Y and Z are specified respectively for base_I, _J, _K, the following relation will be established:

G17: X-Y

G18: Z-X

G19: Y-Z

Or specify any other axis name desired.

---Setting range---

Axis names such as X, Y or Z

#1027	base_J	Base axis J

Set the names of the basic axes that compose the plane.

Set the axis name set in "#1013 axname".

If all three items ("base_I", "base_J" and "base_K") do not need to be set, such as for 2-axis specifications, input "0", and the parameter will be blank.

Normally, when X, Y and Z are specified respectively for base_I, _J, _K, the following relation will be established:

G17: X-Y

G18: Z-X

G19: Y-Z

Or specify any other axis name desired.

---Setting range---

Axis names such as X, Y or Z

#1028	base_K	Base axis K

Set the names of the basic axes that compose the plane.

Set the axis name set in "#1013 axname".

If all three items ("base_I", "base_J" and "base_K") do not need to be set, such as for 2-axis specifications, input "0", and the parameter will be blank.

Normally, when X, Y and Z are specified respectively for base_I, _J, _K, the following relation will be established:

G17: X-Y

G18: Z-X

G19: Y-Z

Or specify any other axis name desired.

---Setting range---

Axis names such as X, Y or Z

#1029	aux_I	Flat axis I

Set the axis name when there is an axis parallel to "#1026 base_I".

---Setting range---

Axis names such as X, Y or Z

#1030	aux_J	Flat axis J

Set the axis name when there is an axis parallel to "#1027 base_J".

---Setting range---

    Axis names such as X, Y or Z

#1031	aux_K	Flat axis K

Set the axis name when there is an axis parallel to "#1028 base_K".

---Setting range---

    Axis names such as X, Y or Z

#1084	RadErr	Arc error

Set the tolerable error range when the end point deviates from the center coordinate in the circular command.

---Setting range---

    0 to 1.000 (mm)

#1171	taprov	Tap return override

Set the tap return override value for the synchronous tapping.

When "0" is set, it will be regarded as 100%.

---Setting range---

    0 to 100 (%)

#1185	spd_F1	F1 digit feedrate F1

Set the feedrate for the F command in the F 1-digit command ("#1079 F1digit" is set to "1").

Feedrate when F1 is issued (mm/min).

When "#1246 set08/bit6" is set to "1" and F 1-digit feed is commanded, the feedrate can be increased/decreased by operating the manual handle.

---Setting range---

    0 to 1000000 (mm/min)

#1186	spd_F2	F1 digit feedrate F2

Set the feedrate for the F command in the F 1-digit command ("#1079 F1digit" is set to "1").

Feedrate when F2 is issued (mm/min).

When "#1246 set08/bit6" is set to "1" and F 1-digit feed is commanded, the feedrate can be increased/decreased by operating the manual handle.

---Setting range---

    0 to 1000000 (mm/min)

#1187	spd_F3	F1 digit feedrate F3

Set the feedrate for the F command in the F 1-digit command ("#1079 F1digit" is set to "1").

Feedrate when F3 is issued (mm/min).

When "#1246 set08/bit6" is set to "1" and F 1-digit feed is commanded, the feedrate can be increased/decreased by operating the manual handle.

---Setting range---

    0 to 1000000 (mm/min)

#1188	spd_F4	F1 digit feedrate F4

Set the feedrate for the F command in the F 1-digit command ("#1079 F1digit" is set to "1").

Feedrate when F4 is issued (mm/min).

When "#1246 set08/bit6" is set to "1" and F 1-digit feed is commanded, the feedrate can be increased/decreased by operating the manual handle.

---Setting range---

    0 to 1000000 (mm/min)

#1189	spd_F5	F1 digit feedrate F5

Set the feedrate for the F command in the F 1-digit command ("#1079 F1digit" is set to "1").

Feedrate when F5 is issued (mm/min).

When "#1246 set08/bit6" is set to "1" and F 1-digit feed is commanded, the feedrate can be increased/decreased by operating the manual handle.

---Setting range---

0 to 1000000 (mm/min)

#1506	F1_FM	Upper limit of F 1-digit feedrate

Set the maximum value up to which the F 1-digit feedrate can be changed.

---Setting range---

0 to 1000000 (mm/min)

#1507	F1_K	F 1-digit feedrate change constant

Set the constant that determines the speed change rate per manual handle graduation in F 1-digit feedrate change mode.

---Setting range---

0 to 32767

#8001	WRK COUNT M	

Set the M code for counting the number of the workpiece repeated machining.

The number of the M-codes set by this parameter is counted.

The No. will not be counted when set to "0".

---Setting range---

0 to 999

#8002	WRK COUNT	

Set the initial value of the number of workpiece machining. The number of current workpiece machining is displayed.

---Setting range---

0 to 999999

#8003	WRK COUNT LIMIT	

Set the maximum number of workpiece machining.

A signal will be output to PLC when the number of machining times is counted to this limit.

---Setting range---

0 to 999999

#8004	SPEED	

Set the feedrate during automatic tool length measurement.

---Setting range---

1 to 1000000 (mm/min)

#8005	ZONE r	

Set the distance between the measurement point and deceleration start point.

---Setting range---

0 to 99999.999 (mm)

#8006	ZONE d	

Set the tolerable range of the measurement point.

An alarm will occur when the sensor signal turns ON before the range, set by this parameter, has not been reached from the measurement point, or when the signal does not turn ON after the range is passed.

---Setting range---

0 to 99999.999 (mm)

#8007	OVERRIDE

Set the override value for automatic corner override.

---Setting range---

0 to 100 (%)

#8008	MAX ANGLE

Set the maximum corner opening angle where deceleration should start automatically.

When the angle is larger than this value, deceleration will not start.

---Setting range---

0 to 180 (°)

#8009	DSC. ZONE

Set the position where deceleration starts at the corner.

Designate at which length point before the corner deceleration should start.

---Setting range---

0 to 99999.999 (mm)

#8010	ABS. MAX.

Set the maximum value when inputting the tool compensation amount.

A value exceeding this setting value cannot be set.

Absolute value of the input value is set.

(If a negative value is input, it is treated and set as a positive value.)

When "0" is set, this parameter is disabled.

---Setting range---

0 to 9999.999 (mm)

(Input setting increment applies)

#8011	INC. MAX.

Set the maximum value for when inputting the tool compensation amount in the incremental mode.

A value exceeding this setting value cannot be set.

Absolute value of the input value is set.

(If a negative value is input, it is treated and set as a positive value.)

When "0" is set, this parameter is disabled.

---Setting range---

0 to 9999.999 (mm)

(Input setting increment applies)

#8038	Path recog. range

Path recognition range

Specify the range to recognize the tool paths adjoining to the command position when the smooth fairing function is ON.

If "0" is set, the range will be 1.000 (mm).

---Setting range---

0 to 100.000 (mm)

#8039	Comp. range limit

Compensation distance tolerance

Specify the upper limit of the distance between the command position and compensation position when the smooth fairing function is ON.

If you specify a negative value, operation is conducted with no tolerance limit.

If "0" is set, the tolerance will be 0.005 (mm).

---Setting range---

-1.000 to 100.000 (mm)

#8041   **C-rot.R**

Set the length from the center of the normal line control axis to the tool tip. This is used to calculate the turning speed at the block joint.

This is enabled during the normal line control type II.

---Setting range---

0.000 to 99999.999 (mm)

#8042   **C-ins.R**

Set the radius of the arc to be automatically inserted into the corner during normal line control.

This is enabled during the normal line control type I.

---Setting range---

0.000 to 99999.999 (mm)

#8043   **Tool HDL FD OFS**

Set the length from the tool holder to the tool tip.

---Setting range---

0.000 to 99999.999 (mm)

#8044   **UNIT*10**

Set the command increment scale.

The scale will be "1" when "0" is set.

---Setting range---

0 to 10000 (fold)

0: One fold

#8045   **Varying spd thread**

Select whether to enable the variable speed thread cutting function.

0: Disable

1: Enable

#8061   **G76 THICK**

Set the minimum cutting amount for compound type thread cutting cycle (G76).

The value set in this parameter will be applied when the cutting amount in compound thread cutting cycle (G76) without Q command is smaller than that in this parameter.

This parameter is valid only when "#1222 aux06/bit4" is set to "1".

---Setting range---

0.000 to 99999.999 (mm)

#8069   **G76G78in-posn wdt.**

Specify the in-position check width to be used for deceleration check of G0-G0 blocks in thread cutting cycle (G76 or G78).

When this parameter is set to "0", or when the option "Programmable in-position check" is OFF, normal deceleration check method is applied.

---Setting range---

0.000 to 99.999 (mm)

0.0000 to 9.9999 (inch)

#8070   **Turning cycle mode**

1: If a zero-travel distance block is given during turning cycle mode (G90, G92 or G94), the turning cycle is executed again.

0: If a zero-travel distance block is given during turning cycle mode (G90, G92 or G94), the turning cycle is not executed.

#8071   **3-D CMP (for M system only)**

Not used. Set to "0.000".

#8072   SCALING P (for M system only)

Set the scale factor for reduction or magnification in the machining program specified by G50 or G51 command.

This parameter will be valid when the program specifies no scale factor.

---Setting range---

-99.999999 to 99.999999

#8075   SpiralEndErr (for M system only)

Set the tolerable error range (absolute value) when the end point position, commanded by the spiral or conical interpolation command with the command format type 2, differs from the end point position obtained from the speed and increment/decrement amount.

---Setting range---

0 to 99999.999 (mm)

#8077   Invlute error

Not used.

#8078   Screen Saver Timer

Not used.

#8081   Gcode Rotat (for L system only)

Set the rotation angle when the coordinate rotation by program is commanded.

This parameter is enabled when "1" is set in "#1270 ext06/bit5" (Coordinate rotation angle without command).

This parameter is set as absolute command regardless of the "#8082 G68.1 R INC" setting. If the rotation angle is designated by an address R in G68.1 command, the designation by program will be applied.

---Setting range---

-360.000 to +360.000 (°)

#8082   G68.1 R INC (for L system only)

Select absolute command or incremental command to use for the rotation angle command R at L-system coordinate rotation.

0: Use absolute command in G90 modal, incremental command in G91 modal

1: Always use incremental command

(Note) If G91 does not exist in the G code system, the command type is decided by this parameter only.

#8621   Coord rot plane (H)

Not used. Set to "0".

#8622   Coord rot plane (V)

Not used. Set to "0".

#8623   Coord rot centr (H)

Not used. Set to "0.000".

#8624   Coord rot centr (V)

Not used. Set to "0.000".

#8625   Coord rot vctr (H)

Not used. Set to "0.000".

#8626   Coord rot vctr (V)

Not used. Set to "0.000".

#8627   Coord rot angle

Not used. Set to "0.000".

#8701   Tool length

Set the length to the touch tool tip.

---Setting range---

-99999.999 to 99999.999 (mm)

#8702   Tool Dia

Set the diameter of the sphere at the touch tool tip.

---Setting range---

-99999.999 to 99999.999 (mm)

#8703   OFFSET X

This sets the deviation amount (X direction) from the touch tool center to the spindle center.

---Setting range---

-99999.999 to 99999.999 (mm)

#8704   OFFSET Y

Set the deviation amount (Y direction) from the touch tool center to the spindle center.

---Setting range---

-99999.999 to 99999.999 (mm)

#8705   RETURN

Set the one-time return distance for contacting again.

---Setting range---

0 to 99999.999 (mm)

#8706   FEED

Set the feedrate when contacting again.

---Setting range---

1 to 60000 (mm/min)

#8707   Skip past amout (H)

Set the difference (horizontal axis direction) between the skip read value and actual skip position.

---Setting range---

-99999.999 to 99999.999 (mm)

#8708   Skip past amout (V)

Set the difference (vertical axis direction) between the skip read value and actual skip position.

---Setting range---

-99999.999 to 99999.999 (mm)

#8709   EXT work sign rvs

Reverse the sign of external workpiece coordinate.

Select when using the external workpiece coordinate system with Z shift.

0: External workpiece offset without sign reversal

1: External workpiece offset with sign reversal

#8710   EXT work ofs invld

Set whether to enable external workpiece offset subtraction when setting the workpiece coordinate offset.

0: Not subtract the external workpiece offset. (Conventional specification)

1: Subtract the external workpiece offset.

#8711   TLM L meas axis

Set the tool length measurement axis.

Set the "#1022 axname2" axis name.

---Setting range---

Axis name

(Note) If the axis name is illegal or not set, the 3rd axis name will be set as default.

#8712	TLM D meas axis

Set the tool diameter measurement axis.

Set the "#1022 axname2" axis name.

---Setting range---

Axis name

(Note) If the axis name is illegal or not set, the 1st axis name will be set as default.

#8713	Skip coord. Switch (For M system only)

Select the coordinate system for reading skip coordinate value.
Select whether to read the skip coordinate in the workpiece coordinate system or in the feature coordinate system during inclined surface machining command.
Select whether to read the skip coordinate in the workpiece coordinate system or in the workpiece installation coordinate system during workpiece installation error compensation.

0: Workpiece coordinate system

1: Feature coordinate system/Workpiece installation coordinate system

#8714	Thrdrecut lead ax

Specify the name of lead axis that performs thread recutting.
If any nonexistent axis name is specified, the 1st axis of the part system is used as a lead axis for thread recutting.
If the parameter "#8714 Thrdrecut lead ax" is unspecified, Z axis is set as the parameter value at power ON.

---Setting range---

A,B,C,U,V,W,X,Y,Z

#8715	Thread recut SP#

Specify the No. or name of spindle that performs thread recutting.
If 0 or any nonexistent spindle No. or name is specified, the 1st spindle is used for thread recutting.

---Setting range---

Spindle No. method: 0 to 8

Spindle name method: 0 to 9

(Default: 0)

(PR)	#8716	EXT/Wrksft Share (for L system only)

Set this parameter to "1" if you wish to disable the external workpiece coordinate system offset.
This parameter is enabled when "#11056 Workshift invalid (worksft invalid)" is "0".

0: Use the external work coordinate offset (EXT) to implement compensation

1: Implement compensation without using the external work coordinate offset (EXT)

#12066	Tolerance ctrl ON

Select whether to enable the tolerance control.

0: Disable

1: Enable

(Note) Tolerance control is available only under SSS control.
To enable this function, set "#8090 SSS ON" to "1".

#12067	Tolerance spd coef

Set the compensation coefficient to adjust a path error or clamp speed in the corner while tolerance control is ON.

This parameter is enabled during tolerance control. Thus set this parameter if you wish to use different clamp speed according to ON/OFF of tolerance control.

When "0" is set in this parameter, the standard value (100%) is applied.

---Setting range---

0 to 2000 (%)

#12068   Smoothing range

Spline interpolation 2: Smoothing range

Normally set "0" in this parameter.
If you run a program with micro segments and its reciprocating paths are uneven, set the parameter to about 3 to 5 times the length of the programmed segments.

---Setting range---

0.000 to 10.000 (mm)

#12069   Corner angle

Tolerance control: Corner recognition angle

Specify the corner recognition angle. Normally set to "0".

---Setting range---

0.000 to 180.000 (°)

#19001   Syn.tap(,S)cancel

0: Retain the spindle speed (,S) in synchronous tap return

1: Cancel the spindle speed (,S) in synchronous tap return with G80

The same value as "#1223 aux07/bit6" will be reflected. When either setting changes, the other will change accordingly.

#19002   Zero-point mark

Not used.

#19003   PRG coord rot type

Select the start point of the first travel command after coordinate rotation by program is commanded.

0: Calculate the end position using the current position on the local coordinate system before rotating, without rotating the start point in accordance with the coordinates rotation.

1: Calculate the end position, assuming that the start point rotates in accordance with the coordinates rotation.

#19004   Tap feedrate limit

Set the upper limit of the cutting feed rate in synchronous tapping.

---Setting range---

0 to 1000 (mm/rev)

(Note) Setting "0" disables this parameter.
When the commanded cutting feed rate in synchronous tapping exceeds this setting, a program error (P184) will occur.

#19005   manual Fcmd2 clamp

Set a clamp speed coefficient (%) for manual speed command 2.
The feed rate is clamped at the command feed rate or rapid traverse rate for automatic operation, which was multiplied by this parameter's value.

(Note) This setting is valid only for manual speed command 2.

---Setting range---

0 to 1000 (%)

0: 100% (Default value)

(PR)   #19006   EOR Disable

Set whether to handle an EOR(%) in machining program as the end of program in automatic operation, graphic check, program transfer to NC memory, program editing, and buffer correction. Tape operation, Computer Link B, and serial input/output are not included.

0: An EOR(%) is handled as the end of machining program.

1: An EOR(%) is not handled as the end of machining program. The program will be read to the end of file.

#19007   Prg check constant

Set the speed constant to be used for the program check operation function.

---Setting range---

0 to 60000

#19008	PRM coord rot type

Not used. Set to "0".

#19009	Corner check angle

Not used. Set to "0".

#19010	Corner check width

Not used. Set to "0.000".

#19401	G33.n chamfer spd

Not used.

#19405	Rotary ax drawing

Not used.

#19406	Hob retract ON at alarm

Select whether to enable the retract at an alarm during hobbing.

 0: Disable

 1: Enable

 (Standard value: 0)

#19407	Hob retract acceleration deceleration OFF

Select whether to disable the acceleration/deceleration of a retract.

 0: Enable

 1: Disable

 (Standard value: 0)

#19417	Hole dec check 2

This is enabled when #1253 set25 bit2 is 1.
The operation at the hole bottom and the hole drilling stop position is as below.

 0: Perform no deceleration check.

 1: Perform command deceleration check.

 2: Perform in-position check.

<Target fixed cycles>

 Machining center: G81, G82, G83, G73

 Lathe: G83, G87, G83.2

#19418	Arc inside min ovr (for M system only)

Not used.

#19419	Timing sync system

Specify the counterpart part system for timing synchronization or for balance cut when the part system No. is omitted.

Set the part system No. in a way that reflects the combination of two part systems as follows.

(Example) Timing synchronization between Part systems 1 and 3

 Enter 3 for the 1st part system, and enter 1 for the 3rd part system.

(Note) When 0 is set, timing synchronization is carried out between Part systems 1 and 2.

---Setting range---

 0 to 8

#19420	Arc inside ovr ON (for M system only)

Not used.

#19421	Arc inside ovr typ (for M system only)

Not used.

#19425   ManualB Std R1

Set a radius used as standard for the rotary axis speed.

When the setting value of #19425 is larger than that of "#19427 ManualB Std R2", #19425 setting will be used as surface speed control standard radius 2: #19427 setting will be used as surface speed control standard radius 1.

---Setting range---

0 to 99999.999 (mm)

#19426   ManualB Std F1

This sets the rotary axis speed for surface speed control standard radius 1 (ManualB Std R1).

When the setting value of #19426 is larger than that of "#19428 ManualB Std F2", #19426 setting will be used as surface speed control standard speed 2: #19427 setting will be used as surface speed control standard speed 1.

---Setting range---

1 to 1000000 (°/min)

#19427   ManualB Std R2

Set a radius used as standard for the rotary axis speed.

When the same value is set as "#19425 ManualB Std R1", the surface speed control standard speed 1 (ManualB Std F1) will be selected as the rotary axis speed if the radius is less than that value. The surface speed control standard speed 2 (ManualB Std F2) is selected if larger than the set value.

---Setting range---

0 to 99999.999 (mm)

#19428   ManualB Std F2

Set the rotary axis speed for surface speed control standard radius 2 (ManualB Std R2).

---Setting range---

1 to 1000000 (°/min)

15.2 Fixed Cycle Parameters

#8012	G73n (for M system only)

Set the return amount for G73 (step cycle).

---Setting range---

0 to 99999.999 (mm)

#8013	G83 n

Set the return amount for G83 (deep hole drilling cycle).

---Setting range---

0 to 99999.999 (mm)

#8014	CDZ-VALE (for L system only)

Set the chamfering amount for G76, G78 (thread cutting cycle).

---Setting range---

0 to 127 (0.1 lead)

#8015	CDZ-ANGLE (for L system only)

Set the chamfering angle for G76, G78 (thread cutting cycle).

---Setting range---

0 to 89 (°)

#8016	G71 MINIMUM (for L system only)

Set the minimum value of the last cutting amount by the rough cutting cycle (G71, G72).

The cutting amount of the last cutting will be the remainder. When the remainder is smaller than this parameter setting, the last cycle will not be executed.

---Setting range---

0 to 999.999 (mm)

#8017	G71 DELTA-D (for L system only)

Set the change amount of the rough cutting cycle.

The rough cutting cycle (G71, G72) cutting amount repeats x+dx, x, x-dx using the value (x) commanded with D as a reference. Set the change amount dx.

---Setting range---

0 to 999.999 (mm)

#8018	G84/G74 n

Set the retract amount m in a G84/G74/G88 pecking tapping cycle.

(Note) In the case of a normal tapping cycle, set to "0".

---Setting range---

0 to 999.999 (mm)

#8051	G71 THICK

Set the amount of cut-in by the rough cutting cycle (G71, G72)

---Setting range---

0 to 99999.999 (mm)

#8052	G71 PULL UP

Set the amount of pull-up when returning to the cutting start point for the rough cutting cycle (G71. G72).

---Setting range---

0 to 99999.999 (mm)

#8053	G73 U

Set the X-axis cutting margin of the forming rough cutting cycle (G73).

---Setting range---

-99999.999 to 99999.999 (mm)

#8054   G73 W

Set the Z-axis cutting margin of the forming rough cutting cycle (G73).

---Setting range---

-99999.999 to 99999.999 (mm)

#8055   G73 R

Set how many times cutting will be performed in the forming rough cutting cycle (G73).

---Setting range---

0 to 99999 (times)

#8056   G74 RETRACT

Set the amount of retract in the cut-off cycle (G74, G75).

---Setting range---

0 to 999.999 (mm)

#8057   G76 LAST-D

Set the amount of final cut-in by the compound type thread cutting (G76).

---Setting range---

0 to 999.999 (mm)

#8058   G76 TIMES

Set how many times the amount of final cut-in cycle (G76 finish margin) will be divided in the compound type thread cutting (G76).

---Setting range---

0 to 99 (times)

#8059   G76 ANGLE

Set the angle (thread angle) of the tool nose in the compound type thread cutting (G76).

---Setting range---

0 to 99 (°)

#8083   G83S modeM (for M system only)

Not used.

#8084   G83S Clearance (for M system only)

Not used. Set to "0.000".

#8085   G83S Forward F (for M system only)

Not used. Set to "0".

#8086   G83S Back F (for M system only)

Not used. Set to "0".

15.3 Control Parameters 1

(PR)	#1041	I_inch	Initial state (inch)

Select the unit system for the program travel amount when the power is turned ON or reset and for position display.

    0: Metric system

    1: Inch system

(Note) The units of the following data are converted by "#1041 I_inch".

- Command unit at power ON and reset (Inch/metric command mode)
  But under the following conditions, the unit will follow G20/G21 command modal even at reset.
  When reset modal is retained ("#1151 rstint"="0")
  When G code group 06 reset modal is retained ("#1210 RstGmd/bit5" ON)

- Unit system for position display (counter, user parameter, tool, work offset)

- User parameter I/O unit

- Parameter unit of user parameters concerning length and speed

- Arc error parameter (#1084 RadErr)

#1078	Decpt2	Decimal point type 2

Select the increment of position commands that do not have a decimal point.

    0: Minimum input command unit (follows "#1015 cunit")

    1: 1mm (or 1inch) unit (For the dwell time, 1s unit is used.)

#1080	Dril_Z	Drilling Z fixed

Select a fixed cycle hole drilling axis.

    0: Use an axis vertical to the selected plane as hole drilling axis.

    1: Use the Z axis as the hole drilling axis regardless of the selected plane.

#1091	Mpoint	Ignore middle point

Select how to handle the middle point during G28 and G30 reference position return.

    0: Pass the middle point designated in the program and move to the reference position.

    1: Ignore the middle point designated in the program and move straight to the reference position.

#1103	T_Life	Validate life management

Select whether to use the tool life management.

    0: Not use tool life management.

    1: Use tool life management.

#1104	T_Com2	Tool command method 2

Select how to handle the tool command in the program when "#1103 T_Life" is set to "1".

    0: Handle the command as group No.

    1: Handle the command as tool No.

(Note) In the case of the tool life management III, the program tool command will be handled as the tool No. regardless of the setting.

#1105	T_sel2	Tool selection method 2

Select the tool selection method when "#1103 T_Life" is set to "1".

    0: Select in order of registered No. from the tools used in the same group.

    1: Select the tool with the longest remaining life from the tools used or unused in the same group.

#1106	Tcount	Life management (for L system only)

Select the input method when address N is omitted in inputting the data (G10 L3 command) for tool life management function II.

    0: Time specified input

    1: Number of times specified input

#1126	PB_G90	Playback G90

Select the method to command the playback travel amount in the playback editing.

0: Incremental value

1: Absolute value

#1128	RstVCI	Clear variables by resetting

Select how to handle the common variables when resetting.

0: Common variables won't change after resetting.

1: Common variables will be cleared #100 to #199 by resetting.

#1129	PwrVCI	Clear variables by power-ON

Select how to handle the common variables when the power is turned ON.

0: The common variables are in the same state as before turning the power OFF.

1: Common variables will be cleared #100 to #199 when the power is turned ON.

#1302	AutoRP	Automatic return by program restart

Select the method to move to the restart position when restarting the program.

0: Move the system manually to the restart position and then restart the program.

1: The system automatically moves to the restart position at the first activation after the program restarts.

#8101	MACRO SINGLE	

Select how to control the blocks where the user macro command continues.

0: Do not stop while macro blocks continue.

1: Stop every block during signal block operation.

#8102	COLL. ALM OFF	

Select the interference control to the workpiece from the tool diameter during tool radius compensation and nose R compensation.

0: An alarm will be output and operation stops when an interference is judged.

1: Changes the path to avoid interference.

#8103	COLL. CHK OFF	

Select the interference control to the workpiece from the tool diameter during tool radius compensation and nose R compensation.

0: Performs interference check.

1: Does not perform interference check.

#8105	EDIT LOCK B	

Select the edit lock for program Nos. 8000 to 9999 in the memory.

0: Editing possible

1: Prohibit the editing of above programs.

When "1" is set, the file cannot be opened.

#8106	G46 NO REV-ERR (for L system only)	

Select the control for the compensation direction reversal in G46 (nose R compensation).

0: An alarm will be output and operation will stop when the compensation direction is reversed (G41 -> G42' G42 -> G41).

1: An alarm won't occur when the compensation direction is reversed, and the current compensation direction will be maintained.

#8107	R COMPENSATION	

Select whether to move to the inside because of a delay in servo response to a command during arc cutting mode.

0: Move to the inside, making the arc smaller than the command value.

1: Compensate the movement to the inside.

#8108	R COMP Select

Select the arc radius error compensation target.

0: Perform compensation over all axes.

1: Perform compensation axis by axis.

(Note) This parameter is effective only when "#8107 R COMPENSATION" is "1".

#8109	HOST LINK

Not used.

#8110	G71/G72 POCKET

Select whether to enable the pocket machining when there is a dimple (pocket) in the rough cutting cycle (G71, G72) finishing program.

0: OFF

1: ON

#8111	Milling Radius

Select the diameter and radius of the linear axis for milling (cylindrical/pole coordinate) interpolation.

0: All axes radius command

1: Each axis setting (follows "#1019 dia")

(Note) This parameter is valid only in the milling (cylindrical/polar coordinate) interpolation mode.

#8112	DECIMAL PNT-P

Select whether to enable the decimal point command for G04 address P.

0: Disable

1: Enable

#8113	Milling Init G16

Set which plane to execute for milling machining after the power is turned ON or reset.

#8113: 0, #8114: 0 ---> G17 plane

#8113: 0, #8114: 1 ---> G19 plane

#8113: 1, #8114: 0 ---> G16 plane

#8113: 1, #8114: 1 ---> G16 plane

0: Not G16 plane

1: G16 plane

(Note) This parameter is valid for the G code system 2, 3, 4 or 5 ("#1037 cmdtyp"="3", "4", "5" or "6").

#8114	Milling Init G19

Set which plane to execute for milling machining after the power is turned ON or reset.

#8113: 0, #8114: 0 ---> G17 plane

#8113: 0, #8114: 1 ---> G19 plane

#8113: 1, #8114: 0 ---> G16 plane

#8113: 1, #8114: 1 ---> G16 plane

0: Not G19 plane

1: G19 plane

(Note) This parameter is valid for the G code system 2, 3, 4 or 5 ("#1037 cmdtyp"="3", "4", "5" or "6").

#8115	G83/87 RAPID

Select the operation upon the completion of each step in deep hole drilling cycle (G83, G87).

    0: Returns to R point before performing next step.

    1: Returns by the amount of d (parameter setting) setting value before performing next step.

#8116	CoordRotPara invd

Not used. Set to "0".

#8117	OFS Diam DESIGN

Select tool radius or tool diameter compensation amount to be specified.

    0: Tool radius compensation amount

    1: Tool diameter compensation amount

#8119	Comp. unit switch

Select the setting unit of compensation amount that has no decimal point.

    0: 1mm (or 1inch) unit

    1: The minimum command unit (follows "#1003 iunit")

#8120	FONT SELECTION

Not used.

#8121	Screen Capture

Not used.

#8122	Keep G43 MDL M-REF

Select whether to keep the tool length offset by high speed manual reference position return during tool length offset.

    0: Will not be kept (Cancel)

    1: Hold

#8123	H-spd retract ON

Select whether to enable high-speed retract while fixed cycle for drilling is running.

    0: Disable

    1: Enable

#8124	Mirr img at reset

Select the operation type of the mirror image by parameter setting and the mirror image by external input.

    0: The current mirror image is canceled, and new mirror image will start with the machine position at reset as the mirror center.

    1: The mirror center is kept to continue the mirror image.

#8125	Check Scode in G84

Select how to operate when there is no S command in synchronous tapping block.

    0: Use the spindle function modal value as S-command value.

    1: Output a program error (P181).

#8126	Disable op tone

Not used.

#8127	R-Navi manu F coor

Not used.

#8129	Subpro No. select

Select the subprogram No. to be called preferentially in subprogram control.

    0: Commanded program No.

    1: Four-digit program No. beginning with O No.

    2: Eight-digit program No. beginning with O No.

(Note) The program to be called in user macro, figure rotation, macro interruption and compound type fixed cycle also follows this setting.

#8130	Dwell in rev.

Select the type of dwell for G04.

0: Dwell time is specified in seconds, irrespective of the synchronous feed mode (G95) or the asynchronous feed mode (G94). For G04D, the dwell specified in spindle revolutions is applied.

1: Dwell time is specified in spindle revolutions while the synchronous feed mode (G95) is ON, whereas it is specified in seconds while the asynchronous feed mode (G94) is ON.

#8131	High speed/accu 3

Select whether to treat high-speed high-accuracy control II command as high-speed high-accuracy control III command.

0: Treat G05P10000 as high-speed high-accuracy control II command (G05P10000).

1: Treat G05P10000 as high-speed high-accuracy control III command (G05P20000).

#8132	G53.6 block stop

Select whether to execute a single block stop at the completion of rotation of each axis when G53.6 is given with the number of simultaneous contour control axes limited to 4.

0: Not execute a single block stop

1: Execute a single block stop

#8133	Intrctv macro call

Not used.

#8134	Email send disable

Not used.

#8135	G5P4 single block

Not used. Set to "0".

#8145	Validate F1 digit

Select whether to execute the F command with a 1-digit code command or with a direct numerical command. (The same value as "#1079 F1digt" will be reflected. When either setting changes, the other will change accordingly.)

0: Direct numerical command (command feedrate during feed per minute or rotation)

1: 1-digit code command (with the feedrate specified by the parameters "#1185 spd_F1" to "#1189 spd_F5")

#8155	Sub-pro interrupt

Select the type of the user macro interrupt.
(The same value as "#1229 set01/bit0" will be reflected. When either setting changes, the other will change accordingly.)

0: The user macro interrupt of macro type

1: The user macro interrupt of sub-program type

#8156	Fine thread cut E

Select what is to be specified with the address E.
(The same value as "#1229 set01/bit1" will be reflected. When either setting changes, the other will change accordingly.)

0: Specify the number of threads per inch for inch screw cutting.

1: Specify the precision lead for inch screw cutting.

#8157	Radius comp type B (M system) / Nose R comp type B (L system)

For M system

Select the method of the arithmetic processing for the intersection point when the start-up or cancel command is operated during radius compensation.
(The same value as "#1229 set01/bit2" will be reflected. When either setting changes, the other will change accordingly.)

    0: The processing does not handle the start-up or cancel command block: handle the offset vector in the direction vertical to that of the command instead.

    1: The processing is executed for the intersection point between the command block and the next block.

For L system

Select the method of the arithmetic processing for the intersection point when the start-up or cancel commands are operated during nose R or radius compensation.
(The same value as "#1229 set01/bit2" will be reflected. When either setting changes, the other will change accordingly.)

    0: The processing does not handle the start-up or cancel command block: handle the offset vector in the direction vertical to that of the command instead.

    1: The processing is executed for the intersection point between the command block and the next block.

#8158	Init const sur spd

Select the initial state after the power-ON.
(The same value as "#1229 set01/bit3" will be reflected. When either setting changes, the other will change accordingly.)

    0: Constant surface speed control cancel mode

    1: Constant surface speed control mode.

#8159	Synchronous tap

Select whether to use the floating tap chuck in G74 and G84 tap cycles.
(The same value as "#1229 set01/bit4" will be reflected. When either setting changes, the other will change accordingly.)

    0: With a floating tapping chuck

    1: Without a floating tapping chuck

#8160	Start point alarm

Select an operation when the operation start point cannot be found while moving to the next block of G117.
(The same value as "#1229 set01/bit5" will be reflected. When either setting changes, the other will change accordingly.)

    0: The auxiliary function is enabled after the block for the movement has finished.

    1: The program error (P33) occurs.

15.4 Control Parameters 2

#1025	I_plane	Initial plane selection

Select the plane to be selected when the power is turned ON or reset.
When 0 is specified, 1 is assumed (X-Y plane).e model and specifications.

    1: X-Y plane (G17 command state)

    2: Z-X plane (G18 command state)

    3: Y-Z plane (G19 command state)

(PR)	#1037	cmdtyp	Command type

Set the G code list and compensation type for programs.

    1: List1 (for M)   Type I (one compensation amount for one compensation No.)

    2: List1 (for M)   Type II (shape and wear compensation amounts for one comp. No.)

    3: List2 (for L)   Type III (shape and wear compensation amounts for one comp. No.)

    4: List3 (for L)   Ditto

    5: List4 (for special L)   Ditto

    6: List5 (for special L)   Ditto

    7: List6 (for special L)   Ditto

    8: List7 (for special L)   Ditto

    9: List8 (for M)   M2 form at type   Type I
      (one compensation amount for one compensation No.)

    10: List8 (for M)   M2 form at type   Type II
      (shape and wear compensation amounts for one compensation No.)

There are some items in the specifications that can be used or cannot be used according to the value set in this parameter.

The file structure may also change depending on the compensation data type.

(Note) When this parameter is changed, the file system will be changed after the power is turned ON.
    So always execute format.
    The new format will be enabled after turning the power ON again.

    Setting order

    (1) cmdtyp changeover -> (2) Turn power ON again -> (3) Format -> (4) Turn power ON again

(Note) Compensation type III can be selected for M system by setting #1046.

#1073	I_Absm	Initial absolute setting

Select the mode (absolute or incremental) at turning ON the power or reset.

    0: Incremental setting

    1: Absolute setting

#1074	I_Sync	Initial synchronous feed

Select the feedrate mode at turning ON the power or reset.

    0: Asynchronous feed (feed per minute)

    1: Synchronous feed (feed per revolution)

#1075	I_G00	Initial G00

Select the linear command mode at turning ON the power or reset.

    0: Linear interpolation (G01 command state)

    1: Positioning (G00 command state)

#1076	AbsInc	ABS/INC address (for L system only)

Select the command method for the absolute and incremental commands.
The absolute command/incremental command can be issued by using the absolute command address and incremental command address for the same axis.

    0: Use G command for the absolute and incremental commands.

    1: Use axis name for the absolute and incremental commands.

    (The axis name in "#1013 axname" will be the absolute command, "#1014 incax" will be the incremental command.)

#1085	G00Drn	G00 dry run

Select whether to apply dry run (feed at manual setting speed instead of command feedrate) to the G00 command.

0: Not apply to G00. (move at rapid traverse rate)

1: Apply to G00. (move at manual setting speed)

#1086	G0Intp	G00 non-interpolation

Select the G00 travel path type.

0: Move linearly toward the end point. (interpolation type)

1: Move to the end point of each axis at the rapid traverse feedrate for each axis. (non-interpolation)

(Note) If this parameter is set to "1", neither of the following functions will be available: rapid traverse constant-gradient acceleration/deceleration and rapid traverse constant-gradient multi-step acceleration/deceleration.

#1148	I_G611	Initial hi-precis

Select the modal state at power ON from among the following: high-accuracy control mode, high-speed high-accuracy control I mode, high-speed high-accuracy control II mode or high-speed high-accuracy control III mode.

0: G08P0/G64 (cutting) mode

1: G08P1/G61.1 (high-accuracy control) mode

2: G05.1Q1 (high-speed high-accuracy control I) mode

3: G05P10000 (high-speed high-accuracy control II) mode

4: G05P20000 (high-speed high-accuracy control III) mode

#8173	Hold intr amount

Select whether to clear or hold the interruption amount after the "NC reset 1 (or 2)" signal is ON when the manual ABS switch is OFF.

0: Clear (Reset the coordinate deviation due to the interruption)

1: Hold

#8174	T meas. in mirror

Select the measurement operation for mirror-imaged axes during the manual tool length measurement 1 or 2.

0: Set the measurement result as the tool length.

1: Reverse the sign of measurement result and set it as the tool length.

15.5 Axis Parameters

#1063	mandog	Manual dog-type

Select the manual reference position return method for the second return (after the coordinate system is established) and later.

The initial reference position return after the power ON is performed with dog-type return, and the coordinate system will be established.

(This setting is not required when the absolute position detection is used.)

    0: High speed return

    1: Dog-type

#8201	AX. RELEASE	

Select the function to remove the control axis from the control target.

    0: Control as normal.

    1: Remove from control target.

#8202	OT-CHECK OFF	

Select whether to enable the stored stroke limit II function set in #8204 and #8205.

    0: Enable

    1: Disable

#8203	OT-CHECK-CANCEL	

When the simple absolute position method ("#2049 type" is "9") is selected, the stored stroke limits I, II (or IIB) and IB can be disabled until the first reference position return is executed after the power is turned ON.

    0: Enable (according to #8202)

    1: Temporarily cancel

(Note) "#8203 OT-CHECK-CANCEL" affects all the stored stroke limits.

#8204	OT-CHECK-N	

Set the coordinates of the (-) direction in the movable range of the stored stroke limit II or the lower limit coordinates of the prohibited range of stored stroke limit IIB.

If the sign and value are the same as #8205, the stored stroke limit II (or IIB) will be invalid.

If the stored stroke limit IIB function is selected, the prohibited range will be between two points even when #8204 and #8205 are set in reverse. When II is selected, the entire range will be prohibited if #8204 and #8205 are set in reverse.

  ---Setting range---

    -99999.999 to 99999.999 (mm)

#8205	OT-CHECK-P	

Set the coordinates of the (+) direction in the movable range of the stored stroke limit II or the upper limit coordinates of the prohibited range of stored stroke limit IIB.

  ---Setting range---

    -99999.999 to 99999.999 (mm)

#8206	TOOL CHG. P	

Set the coordinates of the tool change position for G30. n (tool change position return).

Set with coordinates in the basic machine coordinate system.

  ---Setting range---

    -99999.999 to 99999.999 (mm)

#8207	G76/87 IGNR (for M system only)	

Select whether to enable the shift operation at G76 (fine boring) and G87 (back boring).

    0: Shift effective

    1: No shift

	#8208	G76/87 (-) (for M system only)

Select the shift direction at G76 and G87.

0: Shift to (+) direction

1: Shift to (-) direction

	#8209	G60 SHIFT (for M system only)

Set the last positioning direction and distance for a G60 (unidirectional positioning) command.

---Setting range---

-99999.999 to 99999.999 (mm)

	#8210	OT INSIDE

Select whether the stored stoke limit function set by #8204 and #8205 prevents the machine from moving to the inside or outside of the specified range.

0: Inhibits outside area (Select stored stroke limit II.)

1: Inhibits inside area (Select stored stroke limit IIB.)

	#8211	MIRR. IMAGE

Select whether to enable the parameter mirror image function.

0: Disable

1: Enable

(PR)	#8213	Rotation axis type

Select the rotation type (short-cut valid/invalid) or linear type (workpiece coordinate linear type/all coordinate linear type).

This parameter is enabled only when "#1017 rot" is set to "1". (Note)

0: Short-cut invalid

1: Short-cut valid

2: Workpiece coordinate linear type

3: All coordinate linear type

(Note) The movement method is as follows by the specified rotation axis type.

<Workpiece coordinate value>
  0, 1: Display range 0° to 359.999°
  2, 3: Display range 0° to ±99999.999°

<Machine coordinate value/relative position>
  0, 1, 2: Display range 0° to 359.999°
  3: Display range 0° to ±99999.999°

<ABS command>
  0: The incremental amount from the end point to the current position is divided by 360, and the axis moves by the remainder amount according to the sign.
  1: Moves with a short-cut to the end point.
  2, 3: In the same manner as the normal linear axis, moves according to the sign by the amount obtained by subtracting the current position from the end point.

<INC command>
  0, 1, 2, 3: Moves in the direction of the commanded sign by the commanded incremental amount starting at the current position.

<Reference position return>
  0, 1, 2: The movement to the middle point applies to the ABS command or the INC command.
  Returns with movement within 360 degrees from the middle point to reference position.
  3: The movement to the middle point applies to the ABS command or the INC command.
  Moves and returns in the reference position direction for the difference from the current position to the reference position.

#8215	TLM std length

Set the TLM standard length.

TLM standard length is the distance from a tool replacement point (reference position) to the measurement basic point (surface) which is used to measure the tool length.
(The same value as "#2016 tlml+" will be reflected. When either setting changes, the other will change accordingly.)

---Setting range---

-99999.999 to 99999.999 (mm)

#8216	Type in G28 return

Select the performance after establishing the reference position in reference position return command.

0: Moves to the reference position.

1: Won't move to the reference position.

#8217	Check start point

Not used.

#8218	Dir cmd retrct amt

Not used. Set to "0.000".

#8219	Hob retract amount 1

Set the retract amount using the radius value when the Hob retract amount selection signal is OFF. (Radius value)

Retract is carried out in the negative direction if a negative value is set.

---Setting range---

-99999.999 to 99999.999 (mm)

#8220	Hob retract amount 2

Set the retract amount using the radius value when the Hob retract amount selection signal is ON. (Radius value)

Retract is carried out in the negative direction if a negative value is set.

---Setting range---

-99999.999 to 99999.999 (mm)

#8221	Hob retract speed

Set the retract speed during hobbing.

---Setting range---

1 to 1000000 (mm/min)

(PR)	#8224	Posn display range

Current position display range
Select the display range of the current position.

0: 0 to 359.999 deg

1: -99999.999 to 99999.999 deg

(PR)	#8225	Wk coord at R ret.

Workpiece coordinate position displayed right after automatic reference position return
Select whether to apply a range of 0 to 360 degrees to the workpiece coordinate position displayed right after automatic reference position return if the said position is out of the range of 0 to 360 degrees.

0: Display the position in a range of 0 to 360 degrees

1: Not display the position in a range of 0 to 360 degrees

#8226	Wk position check

Workpiece position check
Select whether to check a difference of workpiece coordinate position between when NC is reset and when program operation is started, when both High-speed simple program check mode ON (X712) and High-speed simple program check: Coordinate position check ON (X713) are set to ON.

0: Disable the check

1: Enable the check

#8227	Machine posn check

Machine position check
Select whether to check a difference of machine coordinate command position between when NC is reset and when program operation is started, when both High-speed simple program check mode ON (X712) and High-speed simple program check: Coordinate position check ON (X713) are set to ON.

0: Disable the check

1: Enable the check

15.6 Ethernet Parameters

(PR)	#1926	Global IP address	IP address

Set the main CPU's IP address.

Set the NC IP address seen from an external source.

---Setting range---

Set these parameters in accordance with the network rules in the connection environment.

(PR)	#1927	Global Subnet mask	Subnet mask

Set the subnet mask for the IP address.

---Setting range---

Set these parameters in accordance with the network rules in the connection environment.

(PR)	#1928	Global Gateway	Gateway

Set the IP address for the gateway.

---Setting range---

Set these parameters in accordance with the network rules in the connection environment.

(PR)	#1934	Local IP address	

Not used.

(PR)	#1935	Local Subnet mask	

Not used.

(PR)	#1937	NET1 IP Address	NET1 IP address

Not used.

(PR)	#1938	NET2 IP Address	NET2 IP address

Not used.

(PR)	#1939	NET3 IP Address	NET3 IP address

Not used.

(PR)	#1940	NET4 IP Address	NET4 IP address

Not used.

	#1941	Local time compen	Local time correction

Not used.

(PR)	#1953	Intra IP address	IP address on non-Windows-based display unit (LAN1) side

Not used.

(PR)	#1954	Intra Subnet mask	Subnet mask on non-Windows-based display unit (LAN1) side

Not used.

(PR)	#1955	Intra Gateway	Gateway on non-Windows-based display unit (LAN1) side

Not used.

(PR)	#9701	IP addr auto set	

Not used.

	#9706	Host No.	

Select the No. of the host to be used from host 1 to host 4.

---Setting range---

1 to 4: Host No.

#9711   **Host1 host name**

Set the IP address of the FTP server.

<Setting example> 150.40.0.111

---Setting range---

0.0.0.0 to 255.255.255.255

#9712   **Host1 user name**

Set the user name when connecting to the FTP server.

---Setting range---

15 characters (alphanumeric or symbol) or less

#9713   **Host1 password**

Set the password when connecting to the FTP server.

---Setting range---

15 characters (alphanumeric or symbol) or less

#9714   **Host1 directory**

Set the full path of a file to download from the FTP server.
* Use "/" (slash) as a separator of directory for Windows type server as well.

---Setting range---

31 characters (alphanumeric) or less

#9715   **Host1 host type**

Not used.

#9716   **Host 1 Wrd pos: name**

Not used.

#9717   **Host 1 Wrd pos: size**

Not used.

#9718   **Host 1 Wrd pos: Dir**

Not used.

#9719   **Host 1 Wrd pos: cmnt**

Not used.

#9720   **Host 1 Wrd num: cmnt**

Not used.

#9721   **Host 1 no total siz**

Not used.

#9731   **Host2 host name**

Set the IP address of the FTP server.

<Setting example> 150.40.0.111

---Setting range---

0.0.0.0 to 255.255.255.255

#9732   **Host2 user name**

Set the user name when connecting to the FTP server.

---Setting range---

15 characters (alphanumeric or symbol) or less

#9733   **Host2 password**

Set the password when connecting to the FTP server.

---Setting range---

15 characters (alphanumeric or symbol) or less

#9734   **Host2 directory**

Set the full path of a file to download from the FTP server.
* Use "/" (slash) as a separator of directory for Windows type server as well.

---Setting range---

31 characters (alphanumeric) or less

#9735   **Host2 host type**

Not used.

#9736   **Host 2 Wrd pos: name**

Not used.

#9737   **Host 2 Wrd pos: size**

Not used.

#9738   **Host 2 Wrd pos: Dir**

Not used.

#9739   **Host 2 Wrd pos: cmnt**

Not used.

#9740   **Host 2 Wrd num: cmnt**

Not used.

#9741   **Host 2 no total siz**

Not used.

#9751   **Host3 host name**

Set the IP address of the FTP server.

<Setting example> 150.40.0.111

---Setting range---

0.0.0.0 to 255.255.255.255

#9752   **Host3 user name**

Set the user name when connecting to the FTP server.

---Setting range---

15 characters (alphanumeric or symbol) or less

#9753   **Host3 password**

Set the password when connecting to the FTP server.

---Setting range---

15 characters (alphanumeric or symbol) or less

#9754   **Host3 directory**

Set the full path of a file to download from the FTP server.
* Use "/" (slash) as a separator of directory for Windows type server as well.

---Setting range---

31 characters (alphanumeric) or less

#9755   **Host3 host type**

Not used.

#9756   **Host 3 Wrd pos: name**

Not used.

#9757   **Host 3 Wrd pos: size**

Not used.

#9758   **Host 3 Wrd pos: Dir**

Not used.

#9759   **Host 3 Wrd pos: cmnt**

Not used.

	#9760	Host 3 Wrd num: cmnt	
	Not used.		

	#9761	Host 3 no total siz	
	Not used.		

	#9771	Host4 host name	

Set the IP address of the FTP server.

<Setting example> 150.40.0.111

---Setting range---

0.0.0.0 to 255.255.255.255

	#9772	Host4 user name	

Set the user name when connecting to the FTP server.

---Setting range---

15 characters (alphanumeric or symbol) or less

	#9773	Host4 password	

Set the password when connecting to the FTP server.

---Setting range---

15 characters (alphanumeric or symbol) or less

	#9774	Host4 directory	

Set the full path of a file to download from the FTP server.
* Use "/" (slash) as a separator of directory for Windows type server as well.

---Setting range---

31 characters (alphanumeric) or less

	#9775	Host4 host type	
	Not used.		

	#9776	Host 4 Wrd pos: name	
	Not used.		

	#9777	Host 4 Wrd pos: size	
	Not used.		

	#9778	Host 4 Wrd pos: Dir	
	Not used.		

	#9779	Host 4 Wrd pos: cmnt	
	Not used.		

	#9780	Host 4 Wrd num: cmnt	
	Not used.		

	#9781	Host 4 no total siz	
	Not used.		

(PR)	#9800	MES-IF DB IP addr	DB IP address
	Not used.		

(PR)	#9801	MES-IF DB Port No	DB PORT No.
	Not used.		

(PR)	#9802	MES-IF DB timeout	DB communication time-out (sec)
	Not used.		

(PR)	#9803	MES-IF DB Type	DB type
	Not used.		

(PR)	#9804	MES-IF DB Name	Database name
	Not used.		

(PR)	#9805	MES-IF DB User	User name
		Not used.	
(PR)	#9806	MES-IF DB Password	Password
		Not used.	
(PR)	#9807	MES-IF DB Table	DB table name
		Not used.	
(PR)	#11005	PC IP address	IP address setting
		Not used.	

15.7 Barrier Data (for L system only)

#8300	P0 (for L system only)

Set the reference X-coordinates of the chuck and the tail stock barrier.

Set the center coordinate of workpiece by the basic machine coordinate system. (radius value)

---Setting range---

-99999.999 to 99999.999 (mm)

#8301	P1 (for L system only)

Set the area of the chuck and tail stock barrier.

X axis: Set the coordinate from the workpiece center (P0). (radius value)

Z axis: Set the coordinates in the basic machine coordinate system.

---Setting range---

-99999.999 to 99999.999 (mm)

#8302	P2 (for L system only)

Set the area of the chuck and tail stock barrier.

X axis: Set the coordinate from the workpiece center (P0). (radius value)

Z axis: Set the coordinates in the basic machine coordinate system.

---Setting range---

-99999.999 to 99999.999 (mm)

#8303	P3 (for L system only)

Set the area of the chuck and tail stock barrier.

X axis: Set the coordinate from the workpiece center (P0). (radius value)

Z axis: Set the coordinates in the basic machine coordinate system.

---Setting range---

-99999.999 to 99999.999 (mm)

#8304	P4 (for L system only)

Set the area of the chuck and tail stock barrier.

X axis: Set the coordinate from the workpiece center (P0). (radius value)

Z axis: Set the coordinates in the basic machine coordinate system.

---Setting range---

-99999.999 to 99999.999 (mm)

#8305	P5 (for L system only)

Set the area of the chuck and tail stock barrier.

X axis: Set the coordinate from the workpiece center (P0). (radius value)

Z axis: Set the coordinates in the basic machine coordinate system.

---Setting range---

-99999.999 to 99999.999 (mm)

#8306	P6 (for L system only)

Set the area of the chuck and tail stock barrier.

X axis: Set the coordinate from the workpiece center (P0). (radius value)

Z axis: Set the coordinates in the basic machine coordinate system.

---Setting range---

-99999.999 to 99999.999 (mm)

#8310	Barrier ON (for L system only)

Select whether to enable the chuck and tailstock barrier.

0: Disable (Setting from special display unit will be enabled)

1: Enable

#8311	P7 (for L system only)

Set the area of the left spindle section.

X axis: Set the coordinate from the workpiece center (P0). (radius value)

Z axis: Set the coordinates in the basic machine coordinate system.

---Setting range---

-99999.999 to 99999.999 (mm)

#8312	P8 (for L system only)

Set the area of the left spindle section.

X axis: Set the coordinate from the workpiece center (P0). (radius value)

Z axis: Set the coordinates in the basic machine coordinate system.

---Setting range---

-99999.999 to 99999.999 (mm)

#8313	P9 (for L system only)

Set the area of the right spindle section.

X axis: Set the coordinate from the workpiece center (P0). (radius value)

Z axis: Set the coordinates in the basic machine coordinate system.

---Setting range---

-99999.999 to 99999.999 (mm)

#8314	P10 (for L system only)

Set the area of the right spindle section.

X axis: Set the coordinate from the workpiece center (P0). (radius value)

Z axis: Set the coordinates in the basic machine coordinate system.

---Setting range---

-99999.999 to 99999.999 (mm)

#8315	Barrier Type (L) (for L system only)

Select the shape of the left chuck and tailstock barrier.

0: No area

1: Chuck

2: Tailstock

#8316	Barrier Type (R) (for L system only)

Select the shape of the right chuck and tailstock barrier.

0: No area

1: Chuck

2: Tailstock

#8317	ELIV. AX. Name (for L system only)

Set the name of the delivery axis when the right chuck and tailstock barrier is movable.

When using the multi-part system method and the delivery axis is an axis in the other part system, designate the axis including the part system as 1A, 1B or 2A, 2B. If the part system is not designated as A and B, the set part system will be used.

---Setting range---

A/B/.. (axis name)

1A/1B/..

2A/2B/.. (with part system designated)

0: Cancel

#8318   Stock Angle (L) (for L system only)

Set the angle for the left tailstock end section.

The angle will be interpreted as 90° if there is no setting (when "0" is set).

---Setting range---

0 to 180 (°)

0: 90° (default)

#8319   Stock Angle (R) (for L system only)

Set the angle for the right tailstock end section.
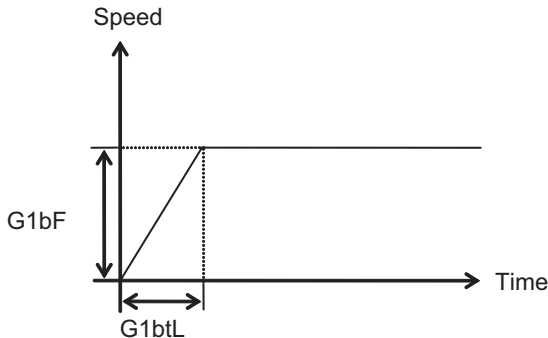
The angle will be interpreted as 90° if there is no setting (when "0" is set).

---Setting range---

0 to 180 (°)

0: 90° (default)

15.8 High-accuracy Control Parameters

#1149	cireft	Arc deceleration speed change

Select whether to decelerate at the arc entrance or exit.

0: Not decelerate

1: Decelerate

#1205	G0bdcc	Acceleration and deceleration before G0 interpolation

0: Post-interpolation acceleration/deceleration is applied to G00.

1: Pre-interpolation acceleration/deceleration is applied to G00 even in the high accuracy control mode.

2: Rapid traverse constant-gradient multi-step acceleration/deceleration is enabled.

When the multi-part system simultaneous high-accuracy control option is enabled, "1" can be set for the 2nd part system and the following.

#1206	G1bF	Maximum speed

Set a cutting feedrate when applying pre-interpolation acceleration/deceleration.

When high-accuracy control time constant expansion is valid, set the maximum of cutting feed clamp speed of each axis.

---Setting range---

1 to 999999 (mm/min)

#1207	G1btL	Time constant

Set a cutting feed time constant when applying pre-interpolation acceleration/deceleration.

When set to "0", the time constant will be clamped at 1ms.

---Setting range---

Without high-accuracy control time constant expansion: 1 to 5000 (ms)

With high-accuracy control time constant expansion: 1 to 30000 (ms)

Cutting feed Acc   Cutting feed acceleration

Displays cutting feed acceleration.

#1209	cirdcc	Arc deceleration speed

Set the deceleration speed at the arc entrance or exit.

---Setting range---

1 to 999999 (mm/min)

#1568	SfiltG1	G01 soft acceleration/deceleration filter

Set the filter time constant for smoothly changing the acceleration rate for the cutting feed acceleration/deceleration in pre-interpolation acceleration/deceleration.

- Notch frequency Hz
Displays the notch frequency (Hz) for the S-pattern filter set in "#1568 SfiltG1" (G01 soft acceleration/deceleration filter).

---Setting range---

0 to 200 (ms)

#1569	SfiltG0	G00 soft acceleration/deceleration filter

Set the filter time constant for smoothly changing the acceleration rate for the rapid traverse acceleration/deceleration in pre-interpolation acceleration/deceleration.

---Setting range---

0 to 200 (ms)

#1570	Sfilt2	Soft acceleration/deceleration filter 2

Set the filter time constant for smoothly changing the acceleration rate in pre-interpolation acceleration/deceleration.

This will be disabled when "0" or "1" is set.

- Notch frequency Hz
Displays the notch frequency (Hz) for the S-shape filter set in "#1570 Sfilt2" (Soft acceleration/deceleration filter 2).

---Setting range---

0 to 200 (ms)

#1571	SSSdis	SSS control adjustment coefficient fixed value selection

Fix the shape recognition range for SSS control.

---Setting range---

0/1

#7914	ROT_PREFILT	Rotary axis prefilter time constant

Not used. Set to "0".

#8019	R COMP	

Set a compensation coefficient for reducing a control error in the reduction of a corner roundness and arc radius.

The larger the set value is, the smaller the theoretical error will be. However, since the speed at the corner goes down, the cycle time will be extended.

Coefficient = 100 - setting value

(Note) This function will be enabled when "#8021 COMP_CHANGE" is set to "0".

---Setting range---

0 to 99 (%)

Theoretical radius decrease error amount

Displays the theoretical radius decrease error amount, ΔR(mm), from the automatic calculation by NC.

Theoretical radius decrease amount in arc

R5mm arc deceleration speed

Displays a deceleration speed (mm/min) along an arc of 5 (mm) radius.

R1mm arc deceleration speed

Displays a deceleration speed(mm/min) along an arc of 1 (mm) radius.

#8020	DCC ANGLE

Set the minimum value of an angle (external angle) that should be assumed to be a corner.

When an inter-block angle (external angle) in high-accuracy mode is larger than the set value, it will be determined as a corner and the speed will go down to sharpen the edge.

If the set value is smaller than θ, the speed goes down to optimize the corner.

(Note) If "0" is set, it will be handled as "5" degrees.

---Setting range---

0 to 89 (°)

0: 5 degree (Equals to setting "5")

Theoretical corner dull amount

Displays the corner dull amount Δc(mm) in respect to the corner's angle (external angle) θ(°).

Theoretical roundness amount at corner

ca(mm): Error (Δ) caused by the soft acceleration/deceleration 2

cs(mm): Error (Δ) caused by the servo system

Corner deceleration speed

Display corner deceleration speed c (mm/min) for the corner of the angle (external angle) with θ(°).

Theoretical dull amount at 90 degree

Display corner dull amount when the angle is 90 degree.

Corner deceleration speed at 90 degree

Display corner deceleration speed when the angle is 90 degree.

#8021	COMP_CHANGE

Select whether to share or separate the compensation coefficient at the corner/curve during the high-accuracy control mode.

0: Share ("#8019 R COMP" is applied.)

1: Separate

* Corner: #8022 CORNER COMP

* Curve: #8023 CURVE COMP

(Note) Set "1" when using SSS/EasySSS control.

#8022	CORNER COMP

Set the compensation coefficient to further reduce or increase the roundness at the corner during the high-accuracy control mode.

Coefficient = 100 - setting value

(Note) This is valid when "#8021 COMP CHANGE" is set to "1".

Reference to "#8020 Corner decreasing speed "for theoretical corner roundness amount, corner decreasing speed, theoretical 90 degree dull amount, 90 degree corner decreasing speed.

---Setting range---

-1000 to 99 (%)

#8023	CURVE COMP

Set the compensation coefficient to further reduce or increase the radius reduction amount at the curve (arc, involute, spline) during the high-accuracy control mode.

Coefficient = 100 - setting value

(Note) This is valid when "#8021 COMP CHANGE" is set to "1".

For theoretical radius reduction error amount, R5mm arc deceleration speed and R1mm arc deceleration speed, refer to "#8019 R COMP".

---Setting range---

-1000 to 99 (%)

#8025	SPLINE ON

For M system only.

Specify whether to enable the fine spline function.

0: Disable the fine spline function.

1: Enable the fine spline function.

Spline interpolation will be valid during G61.2 modal regardless of this setting.

#8026	CANCEL ANG. (for M system only)

Set the angle where the spline interpolation is temporarily canceled.

When the angle made by blocks exceeds this parameter setting value, spline interpolation will be canceled temporarily. In consideration of the pick feed, set a value a little smaller than the pick feed angle.

---Setting range---

0 to 180 (°)

0: 180 (°)

#8027	Toler-1 (for M system only)

Set the maximum chord error (tolerance) in a block that includes an inflection point. Set the tolerance applicable when the applicable block is developed to fine segments by CAM. (normally about 10 μm)

When "0.000" is set, the applicable block will be linear.

---Setting range---

0.000 to 100.000 (mm)

#8028	Toler-2 (for M system only)

Set the maximum chord error (tolerance) in a block that includes no inflection point. Set the tolerance applicable when the applicable block is developed to fine segments by CAM. (normally about 10 μm)

When "0.000" is set, the applicable block will be linear.

---Setting range---

0.000 to 100.000 (mm)

#8029	FairingL (for M system only)

Set the length of the block subject to fairing.

(Enabled when "#8033 Fairing ON" is set to "1".)

---Setting range---

0 to 100.000 (mm)

#8030   MINUTE LENGS (for M system only)

Set the fine-segment length where the spline interpolation is temporarily canceled.

When the length of one block exceeds this parameter setting value, spline interpolation is canceled temporarily and linear interpolation is performed. Set a value a little smaller than one block length of the program.

If "-1" is set, spline interpolation will be performed regardless of block length.

---Setting range---

-1 to 127 (mm)

0: 1 (mm)

#8033   Fairing ON (for M system only)

Select whether or not to use the fairing or smooth fairing function.

0: Use neither of them

1: Use the fairing function

2: Use the smooth fairing function

#8034   AccClamp ON (for M system only)

Select the method for clamping the cutting speed.

0: Clamp with parameter "#2002 clamp" or the corner deceleration function.

1: Clamp the cutting speed with acceleration judgment. (Enabled when "#8033 Fairing ON" is set to "1".)

#8036   CordecJudge (for M system only)

Select the condition to decide a corner.

0: A corner is decided from the angle of the neighboring block.

1: A corner is decided from the angle of the neighboring block, excluding minute blocks.
(Enabled when "#8033 Fairing ON" is set to "1".)

#8037   CorJudgeL (for M system only)

Set the length of the block to be excluded when deciding a corner.

(Enabled when "#8036 CordecJudge" is set to "1".)

---Setting range---

0 to 99999.999 (mm)

#8038   Path recog. range

Path recognition range

Specify the range to recognize the tool paths adjoining to the command position when the smooth fairing function is ON.

If "0" is set, the range will be 1.000 (mm).

---Setting range---

0 to 100.000 (mm)

#8039   Comp. range limit

Compensation distance tolerance

Specify the upper limit of the distance between the command position and compensation position when the smooth fairing function is ON.

If you specify a negative value, operation is conducted with no tolerance limit.

If "0" is set, the tolerance will be 0.005 (mm).

---Setting range---

-1.000 to 100.000 (mm)

(PR)   #8040   High-SpeedAcc

High-speed high-accuracy control-enabled part system
Select whether to enable the simultaneous use of the high-accuracy control and high-speed machining mode (including the high-speed high-accuracy control I and II) for each part system.

0: Not enable

1: Enable

"1" can be set for up to two part systems. If you set "1" for three or more part systems, the alarm (Y51 0032) will result.

#8090	SSS ON (for M system only)

Set whether to enable the SSS control with G05 P10000.

    0: Disable

    1: Enable

#8091	StdLength (for M system only)

Set the maximum value of the range for recognizing the shape.

To eliminate the effect of steps or errors, etc., set a large value. To enable sufficient deceleration, set a small value.

If "0.000" is set, the standard value (1.000mm) will be applied.

---Setting range---

    0 to 100.000 (mm)

#8092	ClampCoeff (for M system only)

Set the clamp speed at the curved section configured of fine segments.

Coefficient = √setting value

---Setting range---

    1 to 100

#8093	StepLeng (for M system only)

Set the width of the step at which the speed is not to be decelerated. (Approximately the same as the CAM path difference [Tolerance].)

If "0" is set, the standard value (5µm) will be applied.

If a minus value is set, the speed will decelerate at all minute steps.

---Setting range---

    -1.000 to 0.100 (mm)

#8094	DccWaitAdd (for M system only)

Set the time to wait for deceleration when the speed FB does not drop to the clamp speed.

---Setting range---

    0 to 100 (ms)

#8096	Deceler. coeff. ON

Deceleration coefficient for SSS control ON

Select whether to enable the speed coefficients ("#8097 Corner deceleration coefficient for SSS control", "#8098 Arc clamp speed coefficient for SSS control") that are used for compensating for a path error and clamp speed under SSS control.

    0: Disable

    1: Enable

#8097	Corner decel coeff

Corner deceleration coefficient for SSS control

Specify the compensation coefficient to be used for adjusting a path error and clamp speed at a corner under SSS control. This parameter is enabled during SSS control. Thus set this parameter if you wish to use different compensation coefficients according to ON/OFF of SSS control (If you wish to adjust a path error and clamp speed at a corner, use "#8022 CORNER COMP").

If the setting value is smaller, the theoretical path error will decrease, but the cycle time may be longer because the corner deceleration speed will slow down.

Note that this parameter is enabled when "#8096 Deceleration coefficient for SSS control ON" is "1".

When "0" is set in this parameter, the standard value (300%) is applied.

---Setting range---

    0 to 2000 (%)

#8098	Arc clamp spd coef

Arc clamp speed coefficient for SSS control

Specify the compensation coefficient to be used for adjusting a path error and clamp speed on an arc under SSS control. This parameter is enabled during SSS control. Thus set this parameter if you wish to use different compensation coefficients according to ON/OFF of SSS control (If you wish to adjust a path error and clamp speed on an arc, use "#8023 CURVE COMP").

If the setting value is smaller, the theoretical path error will decrease, but the cycle time may be longer because the arc clamp speed will slow down.

Note that this parameter is enabled when "#8096 Deceleration coefficient for SSS control ON" is "1".

When "0" is set in this parameter, the standard value (100%) is applied.

---Setting range---

0 to 2000 (%)

#12051	Jerk_filtG1	G01 jerk filter

Specify the time constant of filter that is used for smoothing the change of jerk when pre-interpolation acceleration/deceleration is performed in cutting feed.

This filter causes no path error, as the filter is applied to the resultant speed calculated before interpolation.

If you specify the jerk filter time constant, the time constants of each filter will be as follows:

- S-shape filter time constant

"#1568 SfiltG1" - "Jerk_filtG1"

- Jerk filter time constant

"Jerk_filtG1"

---Setting range---

0 to 50 (ms)

#12052	Jerk_filtG0	G00 jerk filter

Specify the time constant of filter that is used for smoothing the change of jerk when pre-interpolation acceleration/deceleration is performed in cutting feed.

This filter causes no path error, as the filter is applied to the resultant speed calculated before interpolation.

If you specify the jerk filter time constant, the time constants of each filter will be as follows:

- S-shape filter time constant

"#1569 SfiltG0" - "Jerk_filtG0"

- Jerk filter time constant

"Jerk_filtG0"

---Setting range---

0 to 50 (ms)

#12053	EachAxAccCntrl	Enable axis-specific acceleration tolerance control

Not used. Set to "0".

#12060	VblAccPreInt	Variable-acceleration pre-interpolation acceleration/deceleration ON

Not used. Set to "0".

#12066	Tolerance ctrl ON	

Select whether to enable the tolerance control.

0: Disable

1: Enable

(Note) Tolerance control is available only under SSS control.
To enable this function, set "#8090 SSS ON" to "1".

#12067   **Tolerance spd coef**

Set the compensation coefficient to adjust a path error or clamp speed in the corner while tolerance control is ON.

This parameter is enabled during tolerance control. Thus set this parameter if you wish to use different clamp speed according to ON/OFF of tolerance control.

When "0" is set in this parameter, the standard value (100%) is applied.

---Setting range---

0 to 2000 (%)

#12068   **Smoothing range**

Spline interpolation 2: Smoothing range

Normally set "0" in this parameter.
If you run a program with micro segments and its reciprocating paths are uneven, set the parameter to about 3 to 5 times the length of the programmed segments.

---Setting range---

0.000 to 10.000 (mm)

#12069   **Corner angle**

Tolerance control: Corner recognition angle

Specify the corner recognition angle. Normally set to "0".

---Setting range---

0.000 to 180.000 (°)

#12070   **Sfilt2_tol**   **Tolerance control: Soft acceleration/deceleration filter 2**

Specify the time constant of the filter that smoothes out fluctuations in acceleration under the tolerance control.
Basically set to 0.

---Setting range---

0 to 200 (ms)

15.9 High-accuracy Control Axis Parameters

#2001	rapid	Rapid traverse rate

Set the rapid traverse feedrate for each axis.

(Note) The maximum value to be set depends on the machine specifications.

---Setting range---

1 to 1000000 (mm/min)

#2002	clamp	Cutting feedrate for clamp function

Set the maximum cutting feedrate for each axis.

Even if the feedrate in G01 exceeds this value, the clamp will be applied at this feedrate.

---Setting range---

1 to 1000000 (mm/min)

#2010	fwd_g	Feed forward gain

Set a feed forward gain for pre-interpolation acceleration/deceleration.

The larger the set value, the smaller the theoretical control error will be. However, if a machine vibration occurs, set the smaller value.

---Setting range---

0 to 200 (%)

#2068	G0fwdg	G00 feed forward gain

Set a feed forward gain for G00 pre-interpolation acceleration/deceleration.

The larger the setting value, the shorter the positioning time during in-position checking.

If a machine vibration occurs, set the smaller value.

---Setting range---

0 to 200 (%)

#2096	crncsp	Minimum corner deceleration speed

Set the minimum clamp speed for corner deceleration in the high-accuracy control mode. Normally set "0".

(Note) This parameter is invalid during SSS control.

---Setting range---

0 to 1000000 (mm/min)

#2109	Rapid (H-precision)	Rapid traverse rate for high-accuracy control mode

Set the rapid traverse rate for each axis in the high-accuracy control mode. When 0 is set, "#2001 rapid" is used.

---Setting range---

0 to 1000000 (mm/min)

#2110	Clamp (H-precision)	Cutting feed clamp speed for high-accuracy control mode

Set the cutting feed maximum speed for each axis in the high-accuracy control mode. When 0 is set, "#2002 clamp" is used.

---Setting range---

0 to 1000000 (mm/min)

#2157	G1bFx	Maximum axis-specific pre-interpolation cutting feed rate

Not used. Set to "0".

#2158	G1btLx	Axis-specific pre-interpolation cutting feed time constant

Not used. Set to "0".

#2159	compx	Accuracy coefficient for each axis

Specify the compensation coefficient to be used for adjusting a path error and clamp speed at a corner for each axis during the high-accuracy control mode. If the setting value is larger, the edge accuracy will improve, but the cycle time may be longer because the corner speed will slow down.

This parameter is disabled when the axis-specific acceleration tolerance control is OFF.

---Setting range---

-1000 to 99 (%)

15.10 Operation Parameters

#8901	Counter type 1

Select the type of the following counters on the Monitor screen.

⬩Normal display: Upper-left counter
⬩2-, 3- or 4-part system simultaneous display (four counters): Upper-left counter
⬩2-, 3- or 4-part system simultaneous display (two counters): Upper counter
⬩2-, 3- or 4-part system simultaneous display (one counter): Counter

Either relative position or tip work position is displayed by default.

(Note 1) 3- or 4-part system simultaneous display is not available.

(Note 2) Tip work position is displayed when 5-axis-related option is ON.

  1: Current position

  2: Workpiece coordinate position

  3: Machine position

  4: Program position

  8: Remain command

  9: Manual interrupt amount

10: Next command

11: Restart position

12: Remain distance

16: Tip workpiece coordinate position

18: Tool axis movement

19: Tip machine position

20: Relative position

21: Table coordinate position

22: Workpiece installation position

23: Inclined surface coordinate position

---Setting range---

  1 to 27

#8902   Counter type 2

Select the type of the following counters on the Monitor screen.

◆Normal display: Lower-left counter
◆2-, 3- or 4-part system simultaneous display (four counters): Lower-left counter
◆2-, 3- or 4-part system simultaneous display (two counters): Lower counter

Programmed position is displayed by default.

(Note 1) 3- or 4-part system simultaneous display is not available.

   1: Current position

   2: Workpiece coordinate position

   3: Machine position

   4: Program position

   8: Remain command

   9: Manual interrupt amount

  10: Next command

  11: Restart position

  12: Remain distance

  16: Tip workpiece coordinate position

  18: Tool axis movement

  19: Tip machine position

  20: Relative position

  21: Table coordinate position

  22: Workpiece installation position

  23: Inclined surface coordinate position

---Setting range---

   1 to 27

#8903   Counter type 3

Select the type of the following counters on the Monitor screen.

◆Normal display: Upper-right counter
◆2-, 3- or 4-part system simultaneous display (four counters): Upper-right counter

Remaining command is displayed by default.

(Note 1) 3- or 4-part system simultaneous display is not available.

   1: Current position

   2: Workpiece coordinate position

   3: Machine position

   4: Program position

   8: Remain command

   9: Manual interrupt amount

  10: Next command

  11: Restart position

  12: Remain distance

  16: Tip workpiece coordinate position

  18: Tool axis movement

  19: Tip machine position

  20: Relative position

  21: Table coordinate position

  22: Workpiece installation position

  23: Inclined surface coordinate position

---Setting range---

   1 to 27

#8904   Counter type 4

Select the type of the following counters on the Monitor screen.

♦Normal display: Lower-right counter
♦2-, 3- or 4-part system simultaneous display (four counters): Lower-right counter

Next command is displayed by default.

(Note 1) 3- or 4-part system simultaneous display is not available.

  1: Current position

  2: Workpiece coordinate position

  3: Machine position

  4: Program position

  8: Remain command

  9: Manual interrupt amount

10: Next command

11: Restart position

12: Remain distance

16: Tip workpiece coordinate position

18: Tool axis movement

19: Tip machine position

20: Relative position

21: Table coordinate position

22: Workpiece installation position

23: Inclined surface coordinate position

  ---Setting range---

    1 to 27

#8905   Counter type 5

Select the type of counter on the Monitor screen (Simple display).

Either relative position or tip work position is displayed by default.

(Note 1) Tip work position is displayed when 5-axis-related option or program format switch option is ON.

  1: Current position

  2: Workpiece coordinate position

  3: Machine position

  4: Program position

  8: Remain command

  9: Manual interrupt amount

10: Next command

11: Restart position

12: Remain distance

16: Tip workpiece coordinate position

18: Tool axis movement

19: Tip machine position

20: Relative position

21: Table coordinate position

22: Workpiece installation position

23: Inclined surface coordinate position

  ---Setting range---

    1 to 27

#8906   Counter type 6

Not used. Set to "0".

#8909   Aut/Manual switch

Not used.

	#8910	Edit undo

Set whether to enable the Undo function during program edit on the Monitor screen or Edit screen.

    0: Disable

    1: Enable

(Note) This parameter is valid for M800W/M800S Series.

	#8913	Touch panel sense

Not used.

	#8914	Auto Top search

Select the operation method for restart search type 2.

    0: It is necessary to set the top search position arbitrarily.

    1: The restart search is executed from O No. that is designated as head.

	#8920	3D tool ofs select

Not used.

	#8921	Mass Edit select

Not used.

	#8922	T-reg-dup check

Set whether to enable the duplication check in registering tools to magazine pots, and in setting tool Nos. for spindle/standby.

    0: Duplication check valid for all valid magazines

    1: Duplication check invalid

    2: Duplication check valid only for the selected magazine

(PR)	#8923	Hide Edit-IO menu

Set whether to enable the edit-in/out menu.
When disabled, the edit-input/output menu won't appear.
However, the maintenance-in/out menu is always enabled regardless of this parameter setting.

    0: Enable

    1: Disable

	#8924	Meas. confirm msg

Select whether to display a confirming message when attempting to write compensation data for tool measurement, or coordinate system data for workpiece measurement.

However, the confirmation message will not appear in L system tool measurement simple mode "#8957 T meas (L)-Simple".

    0: Not display a confirming message

    1: Display a confirming message

	#8925	SP on 1st part sys

Select which spindle to display in the 1st part system window for the 2-, 3- or 4-part system simultaneous display.

(Note 1) If you select "00" for the 2-, 3- or 4-part system simultaneous display, the default display is used (1st spindle on the upper side and 2nd spindle on the lower side).

(Note 2) If you set the same number as, or a greater number than the setting of "#1039 spinno", or if the high- or low-order setting is "0", the 1st spindle is displayed.

(Note 3) If you set the low-order to F, the screen shows the actual rotation speed, command speed and load meter of the high-order spindle.
Note that for the 4-counter display in 4-part system simultaneous display, even if the low-order is not F, the screen shows the actual rotation speed, command speed and load meter of the high-order and low-order spindles.

(Note 4) 3- or 4-part system simultaneous display is not available.

---Setting range---

    High-order (Select an upper side spindle.) : 0 to 8

    Low-order (Select a lower side spindle.) : 0 to 8, F

#8926	SP on 2nd part sys

Select which spindle to display in the 2nd part system window for the 2-, 3- or 4-part system simultaneous display.

(Note 1) If you select "00" for the 2-, 3- or 4-part system simultaneous display, the default display is used (1st spindle on the upper side and 2nd spindle on the lower side).

(Note 2) If you set the same number as, or a greater number than the setting of "#1039 spinno", or if the high- or low-order setting is "0", the 1st spindle is displayed.

(Note 3) If you set the low-order to F, the screen shows the actual rotation speed, command speed and load meter of the high-order spindle.
Note that for the 4-counter display in 4-part system simultaneous display, even if the low-order is not F, the screen shows the actual rotation speed, command speed and load meter of the high-order and low-order spindles.

(Note 4) 3- or 4-part system simultaneous display is not available.

---Setting range---

High-order (Select an upper side spindle.) : 0 to 8

Low-order (Select a lower side spindle.) : 0 to 8, F

#8927	SP on 3rd part sys

Select which spindle to display in the 3rd part system window for the 2-, 3- or 4-part system simultaneous display.

(Note 1) If you select "00" for the 2-, 3- or 4-part system simultaneous display, the default display is used (1st spindle on the upper side and 2nd spindle on the lower side).

(Note 2) If you set the same number as, or a greater number than the setting of "#1039 spinno", or if the high- or low-order setting is "0", the 1st spindle is displayed.

(Note 3) If you set the low-order to F, the screen shows the actual rotation speed, command speed and load meter of the high-order spindle.
Note that for the 4-counter display in 4-part system simultaneous display, even if the low-order is not F, the screen shows the actual rotation speed, command speed and load meter of the high-order and low-order spindles.

(Note 4) 3- or 4-part system simultaneous display is not available.

---Setting range---

High-order (Select an upper side spindle.) : 0 to 8

Low-order (Select a lower side spindle.) : 0 to 8, F

#8928	SP on 4th part sys

Select which spindle to display in the 4th part system window for the 2-, 3- or 4-part system simultaneous display.

(Note 1) If you select "00" for the 2-, 3- or 4-part system simultaneous display, the default display is used (1st spindle on the upper side and 2nd spindle on the lower side).

(Note 2) If you set the same number as, or a greater number than the setting of "#1039 spinno", or if the high- or low-order setting is "0", the 1st spindle is displayed.

(Note 3) If you set the low-order to F, the screen shows the actual rotation speed, command speed and load meter of the high-order spindle.
Note that for the 4-counter display in 4-part system simultaneous display, even if the low-order is not F, the screen shows the actual rotation speed, command speed and load meter of the high-order and low-order spindles.

(Note 4) 3- or 4-part system simultaneous display is not available.

---Setting range---

High-order (Select an upper side spindle.) : 0 to 8

Low-order (Select a lower side spindle.) : 0 to 8, F

#8929	Disable=INPUT:comp

Disable [=INPUT] menu for tool compensation and workpiece coordinate offset values. Fix the setting method to the incremental value input.

0: Enable

1: Disable

	#8930	Disable=INPUT:var

Disable [=INPUT] menu for common variables.

    0: Enable

    1: Disable

	#8931	Display/Set limit

Select the restriction of the connected NC's screen display/settings on/from the remote control tool (NC Monitor2).

    0: Permit the screen display/settings

    1: Permit the screen display only

    2: Restrict the connection

(PR)	#8932	Hide measure scrn

Select whether to display the tool measurement screen and workpiece measurement screen.

    0: Display

    1: Not display

(Note) If the "#11056 Workpiece coordinate system shift OFF" is "0" for the L system, the screen is displayed as the workpiece coordinate system shift screen even when this parameter is set to "1".

	#8933	Disable lngth comp

Set whether to disable the setting of tool shape compensation amount.

    0: Enable the setting

    1: Disable the setting

The shape compensation amount covers the following data according to the tool compensation type.

⬩Compensation type I ("1" in "#1037 cmdtyp(command type)")
... Compensation amount (the sum of shape compensation and wear compensation amount)
⬩Compensation type II ("2" in "#1037 cmdtyp(command type)")
... Length dimension and radius dimension
⬩Compensation type III ("3" in "#1037 cmdtyp(command type)")
... Tool length and tool nose R

	#8934	Disable wear comp

Select whether to disable the setting of tool wear compensation amount.

    0: Enable the setting

    1: Disable the setting

The wear compensation amount covers the following data according to the tool compensation type.

⬩Compensation type I ("1" in "#1037 cmdtyp(command type)")
... This parameter is disabled.
⬩Compensation type II ("2" in "#1037 cmdtyp(command type)")
... Length wear and radius wear
⬩Compensation type III ("3" in "#1037 cmdtyp(command type)")
... Tool wear and tool nose wear

	#8935	W COORD CONFIRM

Select whether to display confirmation message when setting workpiece coordinate system offset in [Easy setting] menu.

    0: Not display

    1: Display

	#8936	Delete leading 0

In creating a file, or in transferring a file, if the file name of the new file, or the file name of the transfer destination consists only of numerical figures, 0 of the file name head will be deleted from the name.

    0: Designated file name (0 remains in the file name)

    1: 0 will be deleted from the file name

	#8937	File sort volume

Not used.

#8938	Edit-Not show Prg

Select whether to enable the automatic display on the Edit screen, when selected, of the programs searched by operation/check search or the MDI programs in MDI mode.

    0: Enable the automatic display

    1: Disable the automatic display

#8939	Undo confirm msg

Display a confirming message when operating the [Undo] menu.

    0: Not display a confirming message

    1: Display a confirming message

#8940	Set select display

Select what to display in the selectable display area.

    0: Common variable

    1: Local variable

    2: Workpiece coordinate system offset

    3: All spindles' rotation speed

    4: Expanded counters

    5: Tool center coordinate display

    6: Tool compensation amount

(Note1) Tool center coordinate display is available only when any of the 5-axis related options is enabled.

(PR)	#8941	ABS/INC for T-ofs

Enable switching the method to set tool compensation data (absolute/incremental value) with INPUT key.

    0: Fix it to the absolute value input.

    1: Enable to switch between absolute and incremental value input.

(PR)	#8942	$1 color

Set the color to be shown on the top-left of screen and window title for the 1st part system. This enables switching the color patterns for each part system.

When set to the values "1" to "8", the part system name is shown in the form of button image.

When set to "0", the settings between #8943 (#8962) and #8945 (#8965) is disabled and the screen is shown by the default color pattern for all the part systems.

(Note) When set to "0" or "1", the color is determined by the setting of "#11060 Screen theme color".

    0: Theme color (no button image) (default)

    1: Theme color

    2: Pink

    3: Light blue

    4: Orange

    5: Green

    6: Fuchsia

    7: YellowGreen

    8: Brown

(PR)   #8943 $2 color

Set the color to be shown on the top-left of screen and window title for the 2nd part system. This enables switching the color patterns for each part system.

When set to the values "1" to "8", the part system name is shown in the form of button image.

(Note 1) Enabled when "#8942 $1 color" is set to the values "1" to "8".

(Note 2) When set to "1", the color is determined by the setting of "#11060 Screen theme color".

   1: Theme color (default)

   2: Pink

   3: Light blue

   4: Orange

   5: Green

   6: Fuchsia

   7: YellowGreen

   8: Brown

(PR)   #8944 $3 color

Set the color to be shown on the top-left of screen and window title for the 3rd part system. This enables switching the color patterns for each part system.

When set to the values "1" to "8", the part system name is shown in the form of button image.

(Note 1) Enabled when "#8942 $1 color" is set to the values "1" to "8".

(Note 2) When set to "1", the color is determined by the setting of "#11060 Screen theme color".

   1: Theme color (default)

   2: Pink

   3: Light blue

   4: Orange

   5: Green

   6: Fuchsia

   7: YellowGreen

   8: Brown

(PR)   #8945 $4 color

Set the color to be shown on the top-left of screen and window title for the 4th part system. This enables switching the color patterns for each part system.

When set to the values "1" to "8", the part system name is shown in the form of button image.

(Note 1) Enabled when "#8942 $1 color" is set to the values "1" to "8".

(Note 2) When set to "1", the color is determined by the setting of "#11060 Screen theme color".

   1: Theme color (default)

   2: Pink

   3: Light blue

   4: Orange

   5: Green

   6: Fuchsia

   7: YellowGreen

   8: Brown

#8952   Edit-win $ switch

Select whether to enable switching of program displayed in the edit window on Monitor screen according to the displayed part system when part system switch is performed.

   0: Not switch

   1: Switch

(PR)	#8953	2$ disp switch typ

Select how to switch the part system to display when the 2-, 3- or 4-part system simultaneous display is enabled.

0, 1: The No. of part system to display is incremented by one. The operation target is switched when the part system displayed in the non-active area is selected.

2: The operation target on the left side is fixed to $1. When $1 is selected for the part system switch, the left side is the operation target. When $2 or after is selected, the displayed part system on the right side is incremented by one.

(Note) 3- or 4-part system simultaneous display is not available.

	#8954	Initial type

Not used.

	#8955	Init axis pair

Not used.

(PR)	#8956	User key type

Not used.

(PR)	#8957	T meas (L)-Simple

Select the operation mode of the manual tool length measurement 1 for L system.

0: Normal operation mode (Conventional specification)
Select an axis to measure using the cursor position.

1: Simple operation mode
Select an axis to measure using an axis address key or menu. More than one axis can be selected.

	#8958	SP on 5th part sys

Select which spindle to display in the 5th part system window for the 2-, 3- or 4-part system simultaneous display.

(Note 1) If you select "00" for the 2-, 3- or 4-part system simultaneous display, the default display is used (1st spindle on the upper side and 2nd spindle on the lower side).

(Note 2) If you set the same number as, or a greater number than the setting of "#1039 spinno", or if the high- or low-order setting is "0", the 1st spindle is displayed.

(Note 3) If you set the low-order to F, the screen shows the actual rotation speed, command speed and load meter of the high-order spindle.
Note that for the 4-counter display in 4-part system simultaneous display, even if the low-order is not F, the screen shows the actual rotation speed, command speed and load meter of the high-order and low-order spindles.

(Note 4) 3- or 4-part system simultaneous display is not available.

---Setting range---

High-order (Select an upper side spindle.) : 0 to 8

Low-order (Select a lower side spindle.) : 0 to 8, F

	#8959	SP on 6th part sys

Select which spindle to display in the 6th part system window for the 2-, 3- or 4-part system simultaneous display.

(Note 1) If you select "00" for the 2-, 3- or 4-part system simultaneous display, the default display is used (1st spindle on the upper side and 2nd spindle on the lower side).

(Note 2) If you set the same number as, or a greater number than the setting of "#1039 spinno", or if the high- or low-order setting is "0", the 1st spindle is displayed.

(Note 3) If you set the low-order to F, the screen shows the actual rotation speed, command speed and load meter of the high-order spindle.
Note that for the 4-counter display in 4-part system simultaneous display, even if the low-order is not F, the screen shows the actual rotation speed, command speed and load meter of the high-order and low-order spindles.

(Note 4) 3- or 4-part system simultaneous display is not available.

---Setting range---

High-order (Select an upper side spindle.) : 0 to 8

Low-order (Select a lower side spindle.) : 0 to 8, F

	#8960	SP on 7th part sys

Select which spindle to display in the 7th part system window for the 2-, 3- or 4-part system simultaneous display.

(Note 1) If you select "00" for the 2-, 3- or 4-part system simultaneous display, the default display is used (1st spindle on the upper side and 2nd spindle on the lower side).

(Note 2) If you set the same number as, or a greater number than the setting of "#1039 spinno", or if the high- or low-order setting is "0", the 1st spindle is displayed.

(Note 3) If you set the low-order to F, the screen shows the actual rotation speed, command speed and load meter of the high-order spindle.
Note that for the 4-counter display in 4-part system simultaneous display, even if the low-order is not F, the screen shows the actual rotation speed, command speed and load meter of the high-order and low-order spindles.

(Note 4) 3- or 4-part system simultaneous display is not available.

---Setting range---

High-order (Select an upper side spindle.) : 0 to 8

Low-order (Select a lower side spindle.) : 0 to 8, F

	#8961	SP on 8th part sys

Not used.

(PR)	#8962	$5 color

Set the color to be shown on the top-left of screen and window title for the 5th part system. This enables switching the color patterns for each part system.

When set to the values "1" to "8", the part system name is shown in the form of button image.

(Note 1) Enabled when "#8942 $1 color" is set to the values "1" to "8".

(Note 2) When set to "1", the color is determined by the setting of "#11060 Screen theme color".

---Setting range---

1: Theme color (default)

2: Pink

3: Light blue

4: Orange

5: Green

6: Fuchsia

7: YellowGreen

8: Brown

(PR)	#8963	$6 color

Set the color to be shown on the top-left of screen and window title for the 6th part system. This enables switching the color patterns for each part system.

When set to the values "1" to "8", the part system name is shown in the form of button image.

(Note 1) Enabled when "#8942 $1 color" is set to the values "1" to "8".

(Note 2) When set to "1", the color is determined by the setting of "#11060 Screen theme color".

---Setting range---

1: Theme color (default)

2: Pink

3: Light blue

4: Orange

5: Green

6: Fuchsia

7: YellowGreen

8: Brown

(PR)	#8964	$7 color

Set the color to be shown on the top-left of screen and window title for the 7th part system. This enables switching the color patterns for each part system.

When set to the values "1" to "8", the part system name is shown in the form of button image.

(Note 1) Enabled when "#8942 $1 color" is set to the values "1" to "8".

(Note 2) When set to "1", the color is determined by the setting of "#11060 Screen theme color".

---Setting range---

    1: Theme color (default)

    2: Pink

    3: Light blue

    4: Orange

    5: Green

    6: Fuchsia

    7: YellowGreen

    8: Brown

(PR)	#8965	$8 color

Not used.

(PR)	#8966	Edit: INS or OVR

Select whether to insert or overwrite during edit. Insert or overwrite mode can also be changed temporarily using the INS key.

    0: Overwrite mode

    1: Insert mode

(PR)	#8967	Delete key action

Select the [DELETE] key operation during edit.

    0: The key serves as a Delete key. (erases the character after the cursor)

    1: The key serves as a Back Space key. (erases the character before the cursor)

	#8968	Tool shape radius

Tool shape radius designation

Select the tool shape designation method.

    0: Diameter designation

    1: Radius designation

#8969	Tool offset type 1

Specify the display item for the 1st column (type) and 2nd column (compensation amount) on the right side of the tool management screen list display.

The setting value and display item are specified as follows.

(Setting value): (1st column) / (2nd column)

· Tool compensation type I

0-11: H (Compensation No.) / Length compensation

· Tool compensation type II

0, 5-11: H (Compensation No.) / Length compensation

1: H (Compensation No.) / Length compensation

2: D (Compensation No.) / Radius compensation

3: +H (Compensation No.) / Length wear

4: +D (Compensation No.) / Radius wear

· Tool compensation type III

0: (Axis name (1st axis))(Compensation No.) / 1st axis tool length

1: (Axis name (1st axis))(Compensation No.) / 1st axis tool length

2: (Axis name (2nd axis))(Compensation No.) / 2nd axis tool length

3: (Axis name (Additional axis))(Compensation No.) / Additional axis tool length

4: +(Axis name (1st axis))(Compensation No.) / 1st axis wear

5: +(Axis name (2nd axis))(Compensation No.) / 2nd axis wear

6: +(Axis name (Additional axis))(Compensation No.) / Additional axis wear

7: R / Nose R

8: +R / R wear

9: P / Point

10: (Axis name (2nd additional axis))(Compensation No.) / 2nd additional axis tool length

11: +(Axis name (2nd additional axis))(Compensation No.) / 2nd additional axis wear

---Setting range---

0 to 11

	#8970	Tool offset type 2

Specify the display item for the 3rd column (type) and 4th column (compensation amount) on the right side of the tool management screen list display.

The setting value and display item are specified as follows.

(Setting value): (3rd column) / (4th column)

· Tool compensation type I

0-11: Set to blank / Set to blank

· Tool compensation type II

0, 5-11: D (Compensation No.) / Radius compensation

1: H (Compensation No.) / Length compensation

2: D (Compensation No.) / Radius compensation

3: +H (Compensation No.) / Length wear

4: +D (Compensation No.) / Radius wear

· Tool compensation type III

0: (Axis name (2nd axis))(Compensation No.) / 2nd axis tool length

1: (Axis name (1st axis))(Compensation No.) / 1st axis tool length

2: (Axis name (2nd axis))(Compensation No.) / 2nd axis tool length

3: (Axis name (Additional axis))(Compensation No.) / Additional axis tool length

4: +(Axis name (1st axis))(Compensation No.) / 1st axis wear

5: +(Axis name (2nd axis))(Compensation No.) / 2nd axis wear

6: +(Axis name (Additional axis))(Compensation No.) / Additional axis wear

7: R / Nose R

8: +R / R wear

9: P / Point

10: (Axis name (2nd additional axis))(Compensation No.) / 2nd additional axis tool length

11: +(Axis name (2nd additional axis))(Compensation No.) / 2nd additional axis wear

---Setting range---

0 to 11

	#8971	Alarm window ON

Select whether to enable the alarm display window.

0: Disable the alarm display window

1: Enable the alarm display window

	#8972	T code offset disp

For L system only

Select whether to display tool offset data with the address T's offset No. at the head when the tool offset screen is opened after a manual value command.

<Monitor screen>

 * Open the tool offset screen (window)

<Setup screen>

 * Display the tool offset screen

(Note) The display is unchanged if you change a tool offset No. with the tool offset screen displayed.

0: Not display tool offset data with the address T's offset No. at the head

1: Display tool offset data with the address T's offset No. at the head

(PR)	#8973	Selective display

Select whether to enable selective display on an 8.4- or 10.4-type display terminal.

0: Disable selective display

1: Enable selective display. Select what to display using the parameter "#8940 Set select display".

	#8974	**Simple PLC switch**
	Not used.	

	#8975	**No. search process**

Select how the [XXX No search] menu works on screens including the parameter and tool offset screens.

    0: When you press [No search], enter the No. to display and then press [INPUT], the data on the display is ordered to start from the designated No.

    1: When you enter the No. to display and then press [No. search], the data on the display is ordered to start from the designated No.

	#8976	**Menu animation OFF**
	Not used.	

	#8977	**Multi-$ simul edit**

Select whether to open the same named programs of different part systems simultaneously for each editing area upon a press of Open on Edit screen while Multi-part system program management is enabled.

    0: Disable (Not open the programs simultaneously for each editing area)

    1: Enable (Open the programs simultaneously for each editing area)

	#8979	**Touch op noise res**
	Not used.	

	#8980	**R-Navi graphic dir**
	Not used.	

	#8981	**NCmemory date disp**
	Not used.	

(PR)	**#8990**	**Edit-up/down keys**
	Not used.	

	#8991	**Interactive cycle**
	Not used.	

(PR)	**#8992**	**Cycle switch**
	Not used.	

	#8993	**Cycle highlight**
	Not used.	

	#8994	**=InputOFF:Interact**
	Not used.	

	#8995	**Touchop longtaptim**
	Not used.	

(PR)	**#8996**	**Simple program ON**
	Not used.	

	#8998	**Finish shape view**
	Not used.	

15.11 Machining Condition Selection Parameters

(Note) The machining condition parameter groups which can be set through the machining condition setting screen are stored according to the application. The guidance display and parameter input/output on the screen follow the machining condition parameter numbers in the following table. These parameters can only be set through the machining condition setting screen.

Nos. on the machining condition setting screen	Machining Condition Parameters (Application 1)	Machining Condition Parameters (Application 2)	Machining Condition Parameters (Application 3)
#1207	#42001	#42301	#42601
#1568	#42002	#42302	#42602
#1570	#42003	#42303	#42603
#2010	#42007	#42307	#42607
#8019	#42004	#42304	#42604
#8020	#42008	#42308	#42608
#8022	#42005	#42305	#42605
#8023	#42006	#42306	#42606
#8026	#42009	#42309	#42609
#8027	#42010	#42310	#42610
#8028	#42011	#42311	#42611
#8030	#42012	#42312	#42612
#8033	#42013	#42313	#42613
#8029	#42014	#42314	#42614
#8037	#42015	#42315	#42615
#8090	#42016	#42316	#42616
#8091	#42017	#42317	#42617
#8093	#42018	#42318	#42618
#2659	#42019	#42319	#42619

#1207   **G1btL**   **Time constant**

Set a cutting feed time constant when applying pre-interpolation acceleration/deceleration.

When set to "0", the time constant will be clamped at 1ms.
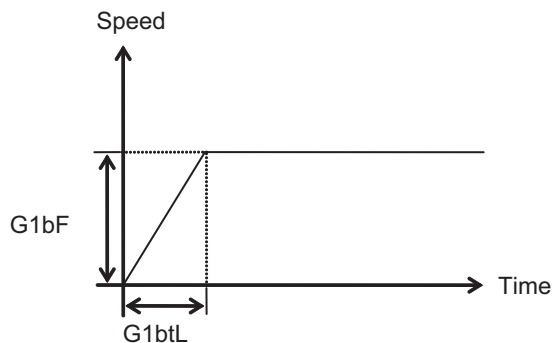
---Setting range---

Without high-accuracy control time constant expansion: 1 to 5000 (ms)

With high-accuracy control time constant expansion: 1 to 30000 (ms)

Cutting feed Acc   Cutting feed acceleration

Displays cutting feed acceleration.

#1568	SfiltG1	G01 soft acceleration/deceleration filter

Set the filter time constant for smoothly changing the acceleration rate for the cutting feed acceleration/deceleration in pre-interpolation acceleration/deceleration.

- Notch frequency Hz
Displays the notch frequency (Hz) for the S-pattern filter set in "#1568 SfiltG1" (G01 soft acceleration/deceleration filter).

---Setting range---

0 to 200 (ms)

#1570	Sfilt2	Soft acceleration/deceleration filter 2

Set the filter time constant for smoothly changing the acceleration rate in pre-interpolation acceleration/deceleration.

This will be disabled when "0" or "1" is set.

- Notch frequency Hz
Displays the notch frequency (Hz) for the S-shape filter set in "#1570 Sfilt2" (Soft acceleration/deceleration filter 2).

---Setting range---

0 to 200 (ms)

#2010	fwd_g	Feed forward gain

Set a feed forward gain for pre-interpolation acceleration/deceleration.

The larger the set value, the smaller the theoretical control error will be. However, if a machine vibration occurs, set the smaller value.

---Setting range---

0 to 200 (%)

#2659	tolerance	Tolerance

Specify a tolerance (tolerable error) to be used under tolerance control.
Set a tolerable error for fine segment program created by CAM. (Usually around 0.01(mm))
If 0.000 is set, it is operated with the tolerance of 0.01(mm).
When designating the tolerance amount with the ", K address", this parameter is not used.

---Setting range---

0.000 to 100.000 (mm)

#8019	R COMP

Set a compensation coefficient for reducing a control error in the reduction of a corner roundness and arc radius.

The larger the set value is, the smaller the theoretical error will be. However, since the speed at the corner goes down, the cycle time will be extended.

Coefficient = 100 - setting value

(Note) This function will be enabled when "#8021 COMP_CHANGE" is set to "0".

---**Setting range**---

0 to 99 (%)

Theoretical radius decrease error amount

Displays the theoretical radius decrease error amount, ΔR(mm), from the automatic calculation by NC.

Theoretical radius decrease amount in arc

R5mm arc deceleration speed

Displays a deceleration speed (mm/min) along an arc of 5 (mm) radius.

R1mm arc deceleration speed

Displays a deceleration speed(mm/min) along an arc of 1 (mm) radius.

#8020   DCC ANGLE

Set the minimum value of an angle (external angle) that should be assumed to be a corner.

When an inter-block angle (external angle) in high-accuracy mode is larger than the set value, it will be determined as a corner and the speed will go down to sharpen the edge.

If the set value is smaller than θ, the speed goes down to optimize the corner.

(Note) If "0" is set, it will be handled as "5" degrees.

---Setting range---

  0 to 89 (°)

  0: 5 degree (Equals to setting "5")

Theoretical corner dull amount

Displays the corner dull amount Δc(mm) in respect to the corner's angle (external angle) θ(°).

Theoretical roundness amount at corner

ca(mm): Error (Δ) caused by the soft acceleration/deceleration 2

cs(mm): Error (Δ) caused by the servo system

Corner deceleration speed

Display corner deceleration speed c (mm/min) for the corner of the angle (external angle) with θ(°).

Theoretical dull amount at 90 degree

Display corner dull amount when the angle is 90 degree.

Corner deceleration speed at 90 degree

Display corner deceleration speed when the angle is 90 degree.

#8021   COMP_CHANGE

Select whether to share or separate the compensation coefficient at the corner/curve during the high-accuracy control mode.

  0: Share ("#8019 R COMP" is applied.)

  1: Separate

  * Corner: #8022 CORNER COMP

  * Curve: #8023 CURVE COMP

  (Note) Set "1" when using SSS/EasySSS control.

#8022　　　CORNER COMP

Set the compensation coefficient to further reduce or increase the roundness at the corner during the high-accuracy control mode.

Coefficient = 100 - setting value

(Note) This is valid when "#8021 COMP CHANGE" is set to "1".

Reference to "#8020 Corner decreasing speed "for theoretical corner roundness amount, corner decreasing speed, theoretical 90 degree dull amount, 90 degree corner decreasing speed.

---**Setting range**---

　　-1000 to 99 (%)

#8023　　　CURVE COMP

Set the compensation coefficient to further reduce or increase the radius reduction amount at the curve (arc, involute, spline) during the high-accuracy control mode.

Coefficient = 100 - setting value

(Note) This is valid when "#8021 COMP CHANGE" is set to "1".

For theoretical radius reduction error amount, R5mm arc deceleration speed and R1mm arc deceleration speed, refer to "#8019 R COMP".

---**Setting range**---

　　-1000 to 99 (%)

#8025　　　SPLINE ON

For M system only.

Specify whether to enable the fine spline function.

　　0: Disable the fine spline function.

　　1: Enable the fine spline function.

Spline interpolation will be valid during G61.2 modal regardless of this setting.

#8026　　　CANCEL ANG. (for M system only)

Set the angle where the spline interpolation is temporarily canceled.

When the angle made by blocks exceeds this parameter setting value, spline interpolation will be canceled temporarily. In consideration of the pick feed, set a value a little smaller than the pick feed angle.

---**Setting range**---

　　0 to 180 (°)

　　0: 180 (°)

#8027　　　Toler-1 (for M system only)

Set the maximum chord error (tolerance) in a block that includes an inflection point. Set the tolerance applicable when the applicable block is developed to fine segments by CAM. (normally about 10 μm)

When "0.000" is set, the applicable block will be linear.

---**Setting range**---

　　0.000 to 100.000 (mm)

#8028　　　Toler-2 (for M system only)

Set the maximum chord error (tolerance) in a block that includes no inflection point. Set the tolerance applicable when the applicable block is developed to fine segments by CAM. (normally about 10 μm)

When "0.000" is set, the applicable block will be linear.

---**Setting range**---

　　0.000 to 100.000 (mm)

#8029　　　FairingL (for M system only)

Set the length of the block subject to fairing.

(Enabled when "#8033 Fairing ON" is set to "1".)

---**Setting range**---

　　0 to 100.000 (mm)

#8030 MINUTE LENGS (for M system only)

Set the fine-segment length where the spline interpolation is temporarily canceled.

When the length of one block exceeds this parameter setting value, spline interpolation is canceled temporarily and linear interpolation is performed. Set a value a little smaller than one block length of the program.

If "-1" is set, spline interpolation will be performed regardless of block length.

---Setting range---

-1 to 127 (mm)

0: 1 (mm)

#8033 Fairing ON (for M system only)

Select whether or not to use the fairing or smooth fairing function.

0: Use neither of them

1: Use the fairing function

2: Use the smooth fairing function

#8037 CorJudgeL (for M system only)

Set the length of the block to be excluded when deciding a corner.

(Enabled when "#8036 CordecJudge" is set to "1".)

---Setting range---

0 to 99999.999 (mm)

#8090 SSS ON (for M system only)

Set whether to enable the SSS control with G05 P10000.

0: Disable

1: Enable

#8091 StdLength (for M system only)

Set the maximum value of the range for recognizing the shape.

To eliminate the effect of steps or errors, etc., set a large value. To enable sufficient deceleration, set a small value.

If "0.000" is set, the standard value (1.000mm) will be applied.

---Setting range---

0 to 100.000 (mm)

#8093 StepLeng (for M system only)

Set the width of the step at which the speed is not to be decelerated. (Approximately the same as the CAM path difference [Tolerance].)

If "0" is set, the standard value (5μm) will be applied.

If a minus value is set, the speed will decelerate at all minute steps.

---Setting range---

-1.000 to 0.100 (mm)

#42001 P1-G1btL   Time constant for machining condition selection I

Time constant for machining condition selection I

Set the time constant for the machining condition selection I function. This is equivalent to the parameter "#1207 G1btL".

---Setting range---

Without high-accuracy control time constant expansion: 0 to 5000 (ms)

With high-accuracy control time constant expansion: 0 to 30000 (ms)

#42002 P1-SfiltG1   G01soft acceleration/deceleration filter for machining condition selection I

G01soft acceleration/deceleration filter for machining condition selection I

Set the G01 soft acceleration/deceleration filter's time constant for the machining condition selection I function. This is equivalent to the parameter "#1568 SfiltG1".

---Setting range---

0 to 200 (ms)

#42003	P1-Sfilt2	Soft acceleration/deceleration filter 2 for machining condition selection I

Soft acceleration/deceleration filter 2 for machining condition selection I

Set the soft acceleration/deceleration filter 2's time constant for the machining condition selection I function. This is equivalent to the parameter "#1570 Sfilt2".

---Setting range---

0 to 50 (ms)

#42004	P1-rcomp	Accuracy coefficient for machining condition selection I

Accuracy coefficient for machining condition selection I
Set the accuracy coefficient for the machining condition selection I function. This is equivalent to the parameter "#8019 R COMP".

* This setting is enabled when "#8021 COMP_CHANGE" is set to "0".

---Setting range---

0 to 99 (%)

#42005	P1-cor_comp	Corner accuracy coefficient for machining condition selection I

Corner accuracy coefficient for machining condition selection I
Set the corner accuracy coefficient for the machining condition selection I function. This is equivalent to the parameter "#8022 CORNER COMP".

* This setting is enabled when "#8021 COMP_CHANGE" is set to "1".

---Setting range---

-1000 to 99 (%)

#42006	P1-cur_comp	Curve accuracy coefficient for machining condition selection I

Curve accuracy coefficient for machining condition selection I
Set the curve accuracy coefficient for the machining condition selection I function. This is equivalent to the parameter "#8023 CURVE COMP".

* This setting is enabled when "#8021 COMP_CHANGE" is set to "1".

---Setting range---

-1000 to 99 (%)

#42007	P1-fwd_g	Feed forward gain for machining condition selection I

Feed forward gain for machining condition selection I
Set the feed forward gain for the machining condition selection I function. This is equivalent to the parameter "#2010 fwd_g".

---Setting range---

0 to 200 (%)

#42008	P1-fcorn	Corner deceleration angle for machining condition selection I

Corner deceleration angle for machining condition selection I
Set the corner deceleration angle for the machining condition selection I function. This is equivalent to the parameter "#8020 DCC ANGLE".

---Setting range---

0 to 89 (°)

#42009	P1-spcanag	Cancel angle for machining condition selection I

Cancel angle for machining condition selection I
Set the cancel angle for the machining condition selection I function. This is equivalent to the parameter "#8026 CANCEL ANG".

---Setting range---

0 to 180 (°)

#42010	P1-distth1	Chord error 1 for machining condition selection I

Chord error 1 for machining condition selection I
Set the chord error 1 for the machining condition selection I function. This is equivalent to the parameter "#8027 Toler-1".

---Setting range---

0.000 to 100.000 (mm)

#42011	P1-distth2	Chord error 2 for machining condition selection I

Chord error 2 for machining condition selection I
Set the chord error 2 for the machining condition selection I function. This is equivalent to the parameter "#8028 Toler-2".

---Setting range---

0.000 to 100.000 (mm)

#42012	P1-minute	Fine segment length for machining condition selection I

Fine segment length for machining condition selection I
Set the fine segment length for the machining condition selection I function. This is equivalent to the parameter "#8030 MINUTE LENGS".

---Setting range---

-1 to 127 (mm)

#42013	P1-fairing	Fairing ON for machining condition selection I

Fairing ON for machining condition selection I
Set whether to enable the fairing function for the machining condition selection I function. This is equivalent to the parameter "#8033 Fairing ON".

---Setting range---

0/1

#42014	P1-minleng	Fairing L for machining condition selection I

Fairing L for machining condition selection I

Set the fairing length for the machining condition selection I function. This is equivalent to the parameter "#8029 FairingL".

---Setting range---

0 to 100.000 (mm)

#42015	P1-cordeclen	Corner judgment length for machining condition selection I

Corner judgment length for machining condition selection I

Set the corner judgment length for the machining condition selection I function. This is equivalent to the parameter "#8037 CorJudgeL".

---Setting range---

0 to 99999.999 (mm)

#42016	P1-sss_prcm	SSS/EasySSS control ON for machining condition selection I

SSS/EasySSS control ON for machining condition selection I

Set whether to enable the SSS/EasySSS control for the machining condition selection I function. This is equivalent to the parameter "#8090 SSS ON".

---Setting range---

0/1

#42017	P1-std_length	Standard length for machining condition selection I

Standard length for machining condition selection I

Set the standard length for the machining condition selection I function. This is equivalent to the parameter "#8091 StdLength".

---Setting range---

0 to 100.000 (mm)

#42018	P1-step_length	Step width for machining condition selection I

Step width for machining condition selection I

Set the width of the step for the machining condition selection I function. This is equivalent to the parameter "#8093 StepLeng".

---Setting range---

-1.000 to 0.100 (mm)

#42019	P1-tolerance	Tolerance for machining condition selection I

Set the tolerance for machining condition selection parameter group for machining condition selection I function. This is equivalent to the parameter "#2659 tolerance".

---Setting range---

0 to 100.000 (mm)

#42301	P2-G1btL	Time constant for machining condition selection I

Time constant for machining condition selection I

Set the time constant for the machining condition selection I function. This is equivalent to the parameter "#1207 G1btL".

---Setting range---

Without high-accuracy control time constant expansion: 0 to 5000 (ms)

With high-accuracy control time constant expansion: 0 to 30000 (ms)

#42302	P2-SfiltG1	G01soft acceleration/deceleration filter for machining condition selection I

G01soft acceleration/deceleration filter for machining condition selection I

Set the G01 soft acceleration/deceleration filter's time constant for the machining condition selection I function. This is equivalent to the parameter "#1568 SfiltG1".

---Setting range---

0 to 200 (ms)

#42303	P2-Sfilt2	Soft acceleration/deceleration filter 2 for machining condition selection I

Soft acceleration/deceleration filter 2 for machining condition selection I

Set the soft acceleration/deceleration filter 2's time constant for the machining condition selection I function. This is equivalent to the parameter "#1570 Sfilt2".

---Setting range---

0 to 50 (ms)

#42304	P2-rcomp	Accuracy coefficient for machining condition selection I

Accuracy coefficient for machining condition selection I

Set the accuracy coefficient for the machining condition selection I function. This is equivalent to the parameter "#8019 R COMP".

* This setting is enabled when "#8021 COMP_CHANGE" is set to "0".

---Setting range---

0 to 99 (%)

#42305	P2-cor_comp	Corner accuracy coefficient for machining condition selection I

Corner accuracy coefficient for machining condition selection I

Set the corner accuracy coefficient for the machining condition selection I function. This is equivalent to the parameter "#8022 CORNER COMP".

* This setting is enabled when "#8021 COMP_CHANGE" is set to "1".

---Setting range---

-1000 to 99 (%)

#42306	P2-cur_comp	Curve accuracy coefficient for machining condition selection I

Curve accuracy coefficient for machining condition selection I

Set the curve accuracy coefficient for the machining condition selection I function. This is equivalent to the parameter "#8023 CURVE COMP".

* This setting is enabled when "#8021 COMP_CHANGE" is set to "1".

---Setting range---

-1000 to 99 (%)

#42307	P2-fwd_g	Feed forward gain for machining condition selection I

Feed forward gain for machining condition selection I

Set the feed forward gain for the machining condition selection I function. This is equivalent to the parameter "#2010 fwd_g".

---Setting range---

0 to 200 (%)

#42308	P2-fcorn	Corner deceleration angle for machining condition selection I

Corner deceleration angle for machining condition selection I

Set the corner deceleration angle for the machining condition selection I function. This is equivalent to the parameter "#8020 DCC ANGLE".

---Setting range---

0 to 89 (°)

#42309	P2-spcanag	Cancel angle for machining condition selection I

Cancel angle for machining condition selection I

Set the cancel angle for the machining condition selection I function. This is equivalent to the parameter "#8026 CANCEL ANG".

---Setting range---

0 to 180 (°)

#42310	P2-distth1	Chord error 1 for machining condition selection I

Chord error 1 for machining condition selection I

Set the chord error 1 for the machining condition selection I function. This is equivalent to the parameter "#8027 Toler-1".

---Setting range---

0.000 to 100.000 (mm)

#42311	P2-distth2	Chord error 2 for machining condition selection I

Chord error 2 for machining condition selection I

Set the chord error 2 for the machining condition selection I function. This is equivalent to the parameter "#8028 Toler-2".

---Setting range---

0.000 to 100.000 (mm)

#42312	P2-minute	Fine segment length for machining condition selection I

Fine segment length for machining condition selection I

Set the fine segment length for the machining condition selection I function. This is equivalent to the parameter "#8030 MINUTE LENGS".

---Setting range---

-1 to 127 (mm)

#42313	P2-fairing	Fairing ON for machining condition selection I

Fairing ON for machining condition selection I

Set whether to enable the fairing function for the machining condition selection I function. This is equivalent to the parameter "#8033 Fairing ON".

---Setting range---

0/1

#42314	P2-minleng	Fairing L for machining condition selection I

Fairing L for machining condition selection I

Set the fairing length for the machining condition selection I function. This is equivalent to the parameter "#8029 FairingL".

---Setting range---

0 to 100.000 (mm)

#42315	P2-cordeclen	Corner judgment length for machining condition selection I

Corner judgment length for machining condition selection I

Set the corner judgment length for the machining condition selection I function. This is equivalent to the parameter "#8037 CorJudgeL".

---Setting range---

0 to 99999.999 (mm)

#42316	P2-sss_prcm	SSS/EasySSS control ON for machining condition selection I

SSS/EasySSS control ON for machining condition selection I

Set whether to enable the SSS/EasySSS control for the machining condition selection I function. This is equivalent to the parameter "#8090 SSS ON".

---Setting range---

0/1

#42317	P2-std_length	Standard length for machining condition selection I

Standard length for machining condition selection I

Set the standard length for the machining condition selection I function. This is equivalent to the parameter "#8091 StdLength".

---Setting range---

0 to 100.000 (mm)

#42318	P2-step_length	Step width for machining condition selection I

Step width for machining condition selection I

Set the width of the step for the machining condition selection I function. This is equivalent to the parameter "#8093 StepLeng".

---Setting range---

-1.000 to 0.100 (mm)

#42319	P2-tolerance	Tolerance for machining condition selection I

Set the tolerance for machining condition selection parameter group for machining condition selection I function. This is equivalent to the parameter "#2659 tolerance".

---Setting range---

0 to 100.000 (mm)

#42601	P3-G1btL	Time constant for machining condition selection I

Time constant for machining condition selection I

Set the time constant for the machining condition selection I function. This is equivalent to the parameter "#1207 G1btL".

---Setting range---

Without high-accuracy control time constant expansion: 0 to 5000 (ms)

With high-accuracy control time constant expansion: 0 to 30000 (ms)

#42602	P3-SfiltG1	G01soft acceleration/deceleration filter for machining condition selection I

G01soft acceleration/deceleration filter for machining condition selection I

Set the G01 soft acceleration/deceleration filter's time constant for the machining condition selection I function. This is equivalent to the parameter "#1568 SfiltG1".

---Setting range---

0 to 200 (ms)

#42603	P3-Sfilt2	Soft acceleration/deceleration filter 2 for machining condition selection I

Soft acceleration/deceleration filter 2 for machining condition selection I

Set the soft acceleration/deceleration filter 2's time constant for the machining condition selection I function. This is equivalent to the parameter "#1570 Sfilt2".

---Setting range---

0 to 50 (ms)

#42604	P3-rcomp	Accuracy coefficient for machining condition selection I

Accuracy coefficient for machining condition selection I

Set the accuracy coefficient for the machining condition selection I function. This is equivalent to the parameter "#8019 R COMP".

* This setting is enabled when "#8021 COMP_CHANGE" is set to "0".

---Setting range---

0 to 99 (%)

#42605	P3-cor_comp	Corner accuracy coefficient for machining condition selection I

Corner accuracy coefficient for machining condition selection I

Set the corner accuracy coefficient for the machining condition selection I function. This is equivalent to the parameter "#8022 CORNER COMP".

* This setting is enabled when "#8021 COMP_CHANGE" is set to "1".

---Setting range---

-1000 to 99 (%)

#42606	P3-cur_comp	Curve accuracy coefficient for machining condition selection I

Curve accuracy coefficient for machining condition selection I

Set the curve accuracy coefficient for the machining condition selection I function. This is equivalent to the parameter "#8023 CURVE COMP".

* This setting is enabled when "#8021 COMP_CHANGE" is set to "1".

---Setting range---

-1000 to 99 (%)

#42607	P3-fwd_g	Feed forward gain for machining condition selection I

Feed forward gain for machining condition selection I

Set the feed forward gain for the machining condition selection I function. This is equivalent to the parameter "#2010 fwd_g".

---Setting range---

0 to 200 (%)

#42608	P3-fcorn	Corner deceleration angle for machining condition selection I

Corner deceleration angle for machining condition selection I

Set the corner deceleration angle for the machining condition selection I function. This is equivalent to the parameter "#8020 DCC ANGLE".

---Setting range---

0 to 89 (°)

#42609	P3-spcanag	Cancel angle for machining condition selection I

Cancel angle for machining condition selection I
Set the cancel angle for the machining condition selection I function. This is equivalent to the parameter "#8026 CANCEL ANG".

---Setting range---

0 to 180 (°)

#42610	P3-distth1	Chord error 1 for machining condition selection I

Chord error 1 for machining condition selection I

Set the chord error 1 for the machining condition selection I function. This is equivalent to the parameter "#8027 Toler-1".

---Setting range---

0.000 to 100.000 (mm)

#42611	P3-distth2	Chord error 2 for machining condition selection I

Chord error 2 for machining condition selection I

Set the chord error 2 for the machining condition selection I function. This is equivalent to the parameter "#8028 Toler-2".

---Setting range---

0.000 to 100.000 (mm)

#42612	P3-minute	Fine segment length for machining condition selection I

Fine segment length for machining condition selection I

Set the fine segment length for the machining condition selection I function. This is equivalent to the parameter "#8030 MINUTE LENGS".

---Setting range---

-1 to 127 (mm)

#42613	P3-fairing	Fairing ON for machining condition selection I

Fairing ON for machining condition selection I

Set whether to enable the fairing function for the machining condition selection I function. This is equivalent to the parameter "#8033 Fairing ON".

---Setting range---

0/1

#42614	P3-minleng	Fairing L for machining condition selection I

Fairing L for machining condition selection I

Set the fairing length for the machining condition selection I function. This is equivalent to the parameter "#8029 FairingL".

---Setting range---

0 to 100.000 (mm)

#42615	P3-cordeclen	Corner judgment length for machining condition selection I

Corner judgment length for machining condition selection I

Set the corner judgment length for the machining condition selection I function. This is equivalent to the parameter "#8037 CorJudgeL".

---Setting range---

0 to 99999.999 (mm)

#42616	P3-sss_prcm	SSS/EasySSS control ON for machining condition selection I

SSS/EasySSS control ON for machining condition selection I

Set whether to enable the SSS/EasySSS control for the machining condition selection I function. This is equivalent to the parameter "#8090 SSS ON".

---Setting range---

0/1

#42617	P3-std_length	Standard length for machining condition selection I

Standard length for machining condition selection I

Set the standard length for the machining condition selection I function. This is equivalent to the parameter "#8091 StdLength".

---Setting range---

0 to 100.000 (mm)

#42618	P3-step_length	Step width for machining condition selection I

Step width for machining condition selection I

Set the width of the step for the machining condition selection I function. This is equivalent to the parameter "#8093 StepLeng".

---Setting range---

-1.000 to 0.100 (mm)

#42619	P3-tolerance	Tolerance for machining condition selection I

Set the tolerance for machining condition selection parameter group for machining condition selection I function. This is equivalent to the parameter "#2659 tolerance".

---Setting range---

0 to 100.000 (mm)

15.12 Menu Selection Parameters

(PR)	#10501- 10530	Monitr main menu 1 to 30

Select the menu Nos. to be displayed on Monitor screen's main menus.

Set the menu No. (numbered in the initial order) which you wish to set first from the left of Monitor's main menus in #10501, second in the next parameter and likewise afterwards.

(E.g.) When you set the parameter #10501 to 11, the menu initially displayed at the left end of Monitor main menu's 2nd page is displayed at the left end of the 1st page.

(Note) If you set the No. of menu which is not displayed in the initial state (without setting the menu selection parameters), the menu won't be displayed after this parameter setting.

-- Menu No. --
-1: Not display
0: Default
1: Search
2: Reserch
3: Edit
6: Offset
7: Coord
8: W-shift
10: Dsp sw.
11: Modal
12: Tree
13: Time
14: Com var
15: Loc var
16: P corr
18: G92 set
19: Col stp
20: LdMeter
21: Sp-stby
22: TipDisp
23: All sp
27: Next Ax
28: Cnt exp
29: Cnt set
30: MST

(PR)	#10551- 10580	**Setup main menu 1 to 30**

Select the menu Nos. to be displayed on Setup screen's main menus.

Set the menu No. (numbered in the initial order) which you wish to set first from the left of Setup's main menus in #10551, second in the next parameter and likewise afterwards.

(E.g.) When you set the parameter #10551 to 11, the menu initially displayed at the left end of Setup main menu's 2nd page is displayed at the left end of the 1st page.

(Note) If you set the No. of menu which is not displayed in the initial state (without setting the menu selection parameters), the menu won't be displayed after this parameter setting.

-- Menu No. --

  -1: Not display

  0: Default

  1: T-ofs

  2: T-meas

  3: T-reg

  4: T-life

  5: Coord

  6: W-meas

  7: T-Mng.

  8: MDI

  9: Cnt set

  10: MST

  13: User

  15: Storage

  17: MacCond

  22: Barrier

(PR)	#10601- 10630	**Edit main menu 1 to 30**

Select the menu Nos. to be displayed on Edit screen's main menus.

Set the menu No. (numbered in the initial order) which you wish to set first from the left of Edit's main menus in #10601, second in the next parameter and likewise afterwards.

(E.g.) When you set the parameter #10601 to 11, the menu initially displayed at the left end of Edit main menu's 2nd page is displayed at the left end of the 1st page.

(Note) If you set the No. of menu which is not displayed in the initial state (without setting the menu selection parameters), the menu won't be displayed after this parameter setting.

-- Menu No. --

  -1: Not display

  0: Default

  1: Edit

  5: I/O

16

Machine Parameters

The parameters with "(PR)" requires the CNC to be turned OFF after the settings. Turn the power OFF and ON to enable the parameter settings.

16.1 Base System Parameters

(PR)	#1001	SYS_ON	System validation setup

Select the existence of PLC axes and part systems.

0: Not exist

1: Exist

(PR)	#1002	axisno	Number of axes

Set the number of control axes and PLC axes.

A total of 32 axes can be set.

Control axis: 0 to 16

PLC axis: 0 to 8

When set to "0", the number of control axes in the part system will be "0". Do not set the number of control axes of the first part system to "0".

(Note) The setting range differs according to the model.

(PR)	#1003	iunit	Input setup unit

Select the input setting value for each part system and the PLC axis.

Increments in parameters will follow this selection.

---Setting range---

B: 1 µm

C: 0.1 µm

(PR)	#1004	ctrl_unit	Control unit

Set the unit for the NC internal position data, data communicated between the NC and drive unit, and the servo movement data.
Some parameter units, such as the pitch error and backlash, follow this specification.
The standard value is "D"; however, set the optimum value according to the machine model and specifications.

B: 1 µm

C: 0.1 µm

D: 0.01 µm (10nm)

E: 0.001 µm (1nm)

(PR)	#1005	plcunit	PLC unit

Select the PLC interface setting and display increment.

The PLC interface setting and display increment will follow this specification. Note that the PLC axis will follow "#1003 iunit".

---Setting range---

B: 1 µm

C: 0.1 µm

(PR)	#1006	mcmpunit	Machine error compensation unit

Select the machine error compensation setting and display increment.

The parameters related to machine error compensation (backlash, pitch error compensation, etc.) and PLC interface (external machine coordinate system compensation) will follow this selection.

---Setting range---

B: 1 µm

C: 0.1 µm

(PR)	#1007	System type select	System type select

Select the NC system type.

   0: Machining center system (M system)

   1: Lathe system (L system)

(Note 1) If the setting value is out of range, M system will be selected.

#1025	I_plane	Initial plane selection

Select the plane to be selected when the power is turned ON or reset.
When 0 is specified, 1 is assumed (X-Y plane).e model and specifications.

   1: X-Y plane (G17 command state)

   2: Z-X plane (G18 command state)

   3: Y-Z plane (G19 command state)

#1026	base_I	Base axis I

Set the names of the basic axes that compose the plane.

Set the axis name set in "#1013 axname".

If all three items ("base_I", "base_J" and "base_K") do not need to be set, such as for 2-axis specifications, input "0", and the parameter will be blank.

Normally, when X, Y and Z are specified respectively for base_I, _J, _K, the following relation will be established:

 G17: X-Y

 G18: Z-X

 G19: Y-Z

Or specify any other axis name desired.

   ---Setting range---

      Axis names such as X, Y or Z

#1027	base_J	Base axis J

Set the names of the basic axes that compose the plane.

Set the axis name set in "#1013 axname".

If all three items ("base_I", "base_J" and "base_K") do not need to be set, such as for 2-axis specifications, input "0", and the parameter will be blank.

Normally, when X, Y and Z are specified respectively for base_I, _J, _K, the following relation will be established:

 G17: X-Y

 G18: Z-X

 G19: Y-Z

Or specify any other axis name desired.

   ---Setting range---

      Axis names such as X, Y or Z

#1028	base_K	Base axis K

Set the names of the basic axes that compose the plane.

Set the axis name set in "#1013 axname".

If all three items ("base_I", "base_J" and "base_K") do not need to be set, such as for 2-axis specifications, input "0", and the parameter will be blank.

Normally, when X, Y and Z are specified respectively for base_I, _J, _K, the following relation will be established:

 G17: X-Y

 G18: Z-X

 G19: Y-Z

Or specify any other axis name desired.

   ---Setting range---

      Axis names such as X, Y or Z

	#1029	**aux_I**	**Flat axis I**

Set the axis name when there is an axis parallel to "#1026 base_I".

---Setting range---

Axis names such as X, Y or Z

	#1030	**aux_J**	**Flat axis J**

Set the axis name when there is an axis parallel to "#1027 base_J".

---Setting range---

Axis names such as X, Y or Z

	#1031	**aux_K**	**Flat axis K**

Set the axis name when there is an axis parallel to "#1028 base_K".

---Setting range---

Axis names such as X, Y or Z

(PR)	**#1037**	**cmdtyp**	**Command type**

Set the G code list and compensation type for programs.

1: List1 (for M)   Type I (one compensation amount for one compensation No.)

2: List1 (for M)   Type II (shape and wear compensation amounts for one comp. No.)

3: List2 (for L)   Type III (shape and wear compensation amounts for one comp. No.)

4: List3 (for L)   Ditto

5: List4 (for special L)   Ditto

6: List5 (for special L)   Ditto

7: List6 (for special L)   Ditto

8: List7 (for special L)   Ditto

9: List8 (for M)   M2 form at type   Type I
  (one compensation amount for one compensation No.)

10: List8 (for M)   M2 form at type   Type II
  (shape and wear compensation amounts for one compensation No.)

There are some items in the specifications that can be used or cannot be used according to the value set in this parameter.

The file structure may also change depending on the compensation data type.

(Note) When this parameter is changed, the file system will be changed after the power is turned ON.
    So always execute format.
    The new format will be enabled after turning the power ON again.

     Setting order

     (1) cmdtyp changeover -> (2) Turn power ON again -> (3) Format -> (4) Turn power ON again

(Note) Compensation type III can be selected for M system by setting #1046.

	#1073	**I_Absm**	**Initial absolute setting**

Select the mode (absolute or incremental) at turning ON the power or reset.

0: Incremental setting

1: Absolute setting

	#1074	**I_Sync**	**Initial synchronous feed**

Select the feedrate mode at turning ON the power or reset.

0: Asynchronous feed (feed per minute)

1: Synchronous feed (feed per revolution)

	#1075	**I_G00**	**Initial G00**

Select the linear command mode at turning ON the power or reset.

0: Linear interpolation (G01 command state)

1: Positioning (G00 command state)

#1076	AbsInc	ABS/INC address (for L system only)

Select the command method for the absolute and incremental commands.
The absolute command/incremental command can be issued by using the absolute command address and incremental command address for the same axis.

0: Use G command for the absolute and incremental commands.

1: Use axis name for the absolute and incremental commands.

(The axis name in "#1013 axname" will be the absolute command, "#1014 incax" will be the incremental command.)

#1085	G00Drn	G00 dry run

Select whether to apply dry run (feed at manual setting speed instead of command feedrate) to the G00 command.

0: Not apply to G00. (move at rapid traverse rate)

1: Apply to G00. (move at manual setting speed)

#1086	G0Intp	G00 non-interpolation

Select the G00 travel path type.

0: Move linearly toward the end point. (interpolation type)

1: Move to the end point of each axis at the rapid traverse feedrate for each axis. (non-interpolation)

(Note) If this parameter is set to "1", neither of the following functions will be available: rapid traverse constant-gradient acceleration/deceleration and rapid traverse constant-gradient multi-step acceleration/deceleration.

#1109	subs_M	Validate substitute M code

Select the user macro interrupt with the substitute M code.

0: Disable substitute M code

1: Enable substitute M code

#1110	M96_M	M96 substitute M code

Set an M code to replace M96 when "#1109 subs_M" is set to "1".

---Setting range---

3 to 97 (excluding 30)

#1111	M97_M	M97 substitute M code

Specify an M code to replace M97 when "#1109 subs_M" is set to "1".

---Setting range---

3 to 97 (excluding 30)

#1148	I_G611	Initial hi-precis

Select the modal state at power ON from among the following: high-accuracy control mode, high-speed high-accuracy control I mode, high-speed high-accuracy control II mode or high-speed high-accuracy control III mode.

0: G08P0/G64 (cutting) mode

1: G08P1/G61.1 (high-accuracy control) mode

2: G05.1Q1 (high-speed high-accuracy control I) mode

3: G05P10000 (high-speed high-accuracy control II) mode

4: G05P20000 (high-speed high-accuracy control III) mode

#1151	rstint	Reset initial

Select whether to initialize (power ON state) the modals by resetting.

0: Not initialize modal state

1: Initialize modal state

| **#1169** | **part system name** | **Part system name** |

Set the name of each part system.

This must be set only when using multi-part system.

This name will be displayed on the screen only when the part systems must be identified.

Use 4 or less characters consisting of both alphabets and numbers.

---Setting range---

4 or less characters consisting of both alphabets and numbers

| **#1170** | **M2name** | **Second miscellaneous code** |

Set this address code when using the 2nd miscellaneous command. Set an address with A, B or C that is not used for "#1013 axname" or "#1014 incax".

---Setting range---

A, B, C

| **#1171** | **taprov** | **Tap return override** |

Set the tap return override value for the synchronous tapping.

When "0" is set, it will be regarded as 100%.

---Setting range---

0 to 100 (%)

| **#1172** | **tapovr** | **Tap return override** |

Set the override value applied during a retract operation in synchronous tapping.

When set to "0", 100% is applied.

---Setting range---

0 to 999 (%)

| **#1173** | **dwlskp** | **G04 skip condition** |

Set the skip signal for ending the G04 (dwell) command.

PLC interface input signal

	Skip3	Skip2	Skip1
0:	-	-	-
1:	-	-	*
2:	-	*	-
3:	-	*	*
4:	*	-	-
5:	*	-	*
6:	*	*	-
7:	*	*	*

(*: Enable, -: Disable)

| **#1174** | **skip_F** | **G31 skip speed** |

Set the feedrate when there is no F command in the program at G31 (skip) command.

---Setting range---

1 to 999999 (mm/min)

| **#1175** | **skip1** | **G31.1 skip condition** |

Designate the skip signal in multi-step skip G31.1.

The setting method is same as "#1173 dwlskp".

| **#1176** | **skip1f** | **G31.1 skip speed** |

Set the skip feedrate in multi-step skip G31.1.

---Setting range---

1 to 999999 (mm/min)

| **#1177** | **skip2** | **G31.2 skip condition** |

Set the skip signal in multi-step skip G31.2.

The setting method is same as "#1173 dwlskp".

#1178	skip2f	G31.2 skip speed

Set the skip feedrate in multi-step skip G31.2.

---Setting range---

1 to 999999 (mm/min)

#1179	skip3	G31.3 skip condition

Set the skip signal in multi-step skip G31.3.

The setting method is same as "#1173 dwlskp".

#1180	skip3f	G31.3 skip speed

Set the skip feedrate in multi-step skip G31.3.

---Setting range---

1 to 999999 (mm/min)

#1181	G96_ax	Constant surface speed axis

Select the axis to be targeted for constant surface speed control.

0: Program setting will be disabled, and the axis will always be fixed to the 1st axis

1: 1st axis

2: 2nd axis

3: 3rd axis

   :

16: 16th axis

However, when set to other than "0", the priority will be on the program setting.

#1182	thr_F	Thread cutting speed

Set the retract speed when not using chamfering in the thread cutting cycle.

0: Cutting feed clamp feedrate

1 to 60000 mm/min: Setting feedrate

---Setting range---

0 to 60000 (mm/min)

#1183	clmp_M	M code for clamp

Set the M code for C axis clamp in hole drilling cycle.

---Setting range---

0 to 99999999

#1184	clmp_D	Dwelling time after outputting M code for unclamp

Set the dwell time after outputting the M code for C axis unclamp in hole drilling cycle.

---Setting range---

0.000 to 99999.999 (s)

#1185	spd_F1	F1 digit feedrate F1

Set the feedrate for the F command in the F 1-digit command ("#1079 F1digit" is set to "1").

Feedrate when F1 is issued (mm/min).

When "#1246 set08/bit6" is set to "1" and F 1-digit feed is commanded, the feedrate can be increased/decreased by operating the manual handle.

---Setting range---

0 to 1000000 (mm/min)

#1186	spd_F2	F1 digit feedrate F2

Set the feedrate for the F command in the F 1-digit command ("#1079 F1digit" is set to "1").

Feedrate when F2 is issued (mm/min).

When "#1246 set08/bit6" is set to "1" and F 1-digit feed is commanded, the feedrate can be increased/decreased by operating the manual handle.

---Setting range---

0 to 1000000 (mm/min)

#1187	spd_F3	F1 digit feedrate F3

Set the feedrate for the F command in the F 1-digit command ("#1079 F1digit" is set to "1").

Feedrate when F3 is issued (mm/min).

When "#1246 set08/bit6" is set to "1" and F 1-digit feed is commanded, the feedrate can be increased/decreased by operating the manual handle.

---Setting range---

0 to 1000000 (mm/min)

#1188	spd_F4	F1 digit feedrate F4

Set the feedrate for the F command in the F 1-digit command ("#1079 F1digit" is set to "1").

Feedrate when F4 is issued (mm/min).

When "#1246 set08/bit6" is set to "1" and F 1-digit feed is commanded, the feedrate can be increased/decreased by operating the manual handle.

---Setting range---

0 to 1000000 (mm/min)

#1189	spd_F5	F1 digit feedrate F5

Set the feedrate for the F command in the F 1-digit command ("#1079 F1digit" is set to "1").

Feedrate when F5 is issued (mm/min).

When "#1246 set08/bit6" is set to "1" and F 1-digit feed is commanded, the feedrate can be increased/decreased by operating the manual handle.

---Setting range---

0 to 1000000 (mm/min)

(PR)	#1190	s_xcnt	Validate inclined axis control (for L system only)

Select whether to enable or disable inclined axis control.

0: Disable inclined axis control

1: Enable inclined axis control

(PR)	#1191	s_angl	Inclination angle (for L system only)

Set the inclination angle (θ).

(Note) When set to "0", the angle determined by three-side setting will be applied.

---Setting range---

-80.000 to 80.000 (°)

(PR)	#1192	s_zrmv	Compensation at reference position return (for L system only)

Select whether to perform compensation for the basic axis corresponding to the inclined axis at reference position return.

0: Perform compensation

1: Not perform compensation

#1193	inpos	Deceleration check method 1

The setting is selected with the parameter "#1306 InpsTyp".
0: Deceleration check method 1

Select the deceleration check method for G0.

0: Command deceleration check

1: In-position check

2: Smoothing check

1: Validate in-position check

Specify the deceleration confirmation method for the positioning or cutting command.

0: G0, G1+G9   Command deceleration check

1: G0, G1+G9   In-position check

2: G0, G1+G9   Smoothing check

	#1194	H_acdc	Time constant 0 for handle feed

Select the time constant for manual handle feed.

    0: Use time constant for G01

    1: Time constant 0 (step)

	#1195	Mmac	Macro call for M command

Select whether to enable or disable M command macro call of user macro.

    0: Disable

    1: Enable

	#1196	Smac	Macro call for S command

Select whether to enable or disable S command macro call of user macro.

    0: Disable

    1: Enable

	#1197	Tmac	Macro call by command T

Select whether to enable a call of user macro using command T.

    0: Disable macro call

    1: Enable macro call, irrespective of the number of command T digits

    2: Enable macro call when a tool No. (excluding 0) is given to the upper digit of command T

    3: Enable macro call when a tool No. (including 0) is given to the upper digit of command T.

	#1198	M2mac	Macro call with 2nd miscellaneous code

Select whether to enable or disable 2nd miscellaneous command macro call of user macro.

    0: Disable

    1: Enable

	#1199	Sselect	Select initial spindle control

Select the initial condition of spindle control after power is turned ON.

    0: 1st spindle control mode (G43.1)

    1: 2nd spindle control mode (G44.1)

    2: All spindle simultaneously control mode (G47.1)

(Note) While G43.1 or G44.1 command is given, the spindle No. is selected with "#12090 SnG43.1" or "#1534 SnG44.1".

(PR)	#1200	G0_acc	Validate acceleration and deceleration with inclination constant G0

Select the acceleration and deceleration type when a rapid traverse command is issued.

    0: Acceleration and deceleration with constant time (conventional type)

    1: Acceleration and deceleration with a constant angle of inclination

(Note) When rapid traverse constant-gradient multi-step acceleration/deceleration is valid, this parameter will be invalid.

(PR)	#1201	G1_acc	Validate acceleration and deceleration with inclination constant G1

Select the acceleration and deceleration type when a linear interpolation command is issued.

    0: Acceleration and deceleration with constant time (conventional type)

    1: Acceleration and deceleration with a constant angle of inclination

	#1202	mirofs	Distance between facing turrets (for L system only)

Set the distance between tools (edges) (between facing turrets).

---Setting range---

    0 to 99999.999 (mm)

	#1203	TmirS1	Select turrets as facing turrets with T command (for L system only)

Select the turrets, which correspond to the tool Nos. 1 to 32, as facing turrets for T code mirror image.

---Setting range---

    0 to FFFFFFFF

#1204	TmirS2	Select turrets as facing turrets with T command (for L system only)

Select the turrets, which correspond to the tool Nos. 33 to 64, as facing turrets for T code mirror image.

---Setting range---

0 to FFFFFFFF

#1205	G0bdcc	Acceleration and deceleration before G0 interpolation

0: Post-interpolation acceleration/deceleration is applied to G00.

1: Pre-interpolation acceleration/deceleration is applied to G00 even in the high accuracy control mode.

2: Rapid traverse constant-gradient multi-step acceleration/deceleration is enabled.

When the multi-part system simultaneous high-accuracy control option is enabled, "1" can be set for the 2nd part system and the following.

#1206	G1bF	Maximum speed

Set a cutting feedrate when applying pre-interpolation acceleration/deceleration.

When high-accuracy control time constant expansion is valid, set the maximum of cutting feed clamp speed of each axis.

---Setting range---

1 to 999999 (mm/min)

#1207	G1btL	Time constant

Set a cutting feed time constant when applying pre-interpolation acceleration/deceleration.

When set to "0", the time constant will be clamped at 1ms.

---Setting range---

Without high-accuracy control time constant expansion: 1 to 5000 (ms)

With high-accuracy control time constant expansion: 1 to 30000 (ms)

Cutting feed Acc   Cutting feed acceleration

Displays cutting feed acceleration.

#1208	RCK	Arc radius error compensation factor

Set a coefficient for arc radius error compensation.

An arc radius error compensation amount can be increased or decreased between -60.0 and +20.0%.

---Setting range---

-60.0 to +20.0 (%)

#1209	cirdcc	Arc deceleration speed

Set the deceleration speed at the arc entrance or exit.

---Setting range---

1 to 999999 (mm/min)

#1210	RstGmd	Modal G code reset

Select whether to initialize G code group modals and H and D codes, which corresponds to bits as follows, when the system is reset.

　　0: Initialize.

　　1: Not initialize.
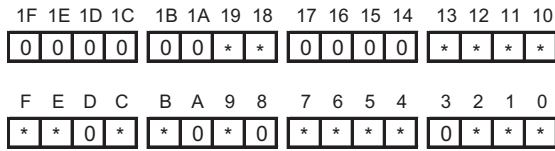
<Description of bits for M system>

```
1F 1E 1D 1C   1B 1A 19 18   17 16 15 14   13 12 11 10
┌──┬──┬──┬──┐ ┌──┬──┬──┬──┐ ┌──┬──┬──┬──┐ ┌──┬──┬──┬──┐
│0 │0 │0 │0 │ │0 │0 │* │* │ │0 │0 │0 │0 │ │* │* │* │* │
└──┴──┴──┴──┘ └──┴──┴──┴──┘ └──┴──┴──┴──┘ └──┴──┴──┴──┘

F  E  D  C    B  A  9  8    7  6  5  4    3  2  1  0
┌──┬──┬──┬──┐ ┌──┬──┬──┬──┐ ┌──┬──┬──┬──┐ ┌──┬──┬──┬──┐
│* │* │0 │* │ │* │0 │* │0 │ │* │* │* │* │ │0 │* │* │* │
└──┴──┴──┴──┘ └──┴──┴──┴──┘ └──┴──┴──┴──┘ └──┴──┴──┴──┘
```

bit 1F: (Not used)

bit 1E: (Not used)

bit 1D: (Not used)

bit 1C: (Not used)

bit 1B: (Not used)

bit 1A: (Not used)

bit 19: Spindle clamp rotation speed initialization

bit 18: H, D codes initialization

bit 17: (Not used)

bit 16: (Not used)

bit 15: (Not used)

bit 14: (Not used)

bit 13: Group 20 2nd spindle control modal initialization

bit 12: Group 19 G command mirror modal initialization

bit 11: Group 18 Polar coordinate command modal initialization

bit 10: Group 17 Constant surface speed control command modal initialization

bit F: Group 16 Retains inclined surface machining modal

bit E: Group 15 Normal line control modal initialization

bit D: (Not used)

bit C: Group 13 Cutting modal initialization

bit B: Group 12 Workpiece coordinate system modal initialization

bit A: (Not used)

bit 9: Group 10 Fixed cycle return command modal initialization

bit 8: (Not used)

bit 7: Group 8 Length compensation modal initialization

bit 6: Group 7 Radius compensation modal initialization

bit 5: Group 6 Inch/metric modal initialization

bit 4: Group 5 Feed G modal initialization

bit 3: (Not used)

bit 2: Group 3 Absolute/incremental command modal initialization

bit 1: Group 2 Plane selection modal initialization

bit 0: Group 1 Move G modal initialization

The H code indicates the tool length offset number, and the D code indicates the tool radius compensation number.

When bit 18 is set to ON, the H and D codes and group 8 G modal are retained.

When bit 7 is set to ON, the H code and group 8 G modal are retained.

<Description of bits for L system>

1F	1E	1D	1C		1B	1A	19	18		17	16	15	14		13	12	11	10
0	0	0	0		0	0	*	0		0	0	0	0		*	0	*	*

F	E	D	C		B	A	9	8		7	6	5	4		3	2	1	0
*	*	0	*		*	0	*	0		0	*	*	*		*	*	*	*

bit 1F: (Not used)

bit 1E: (Not used)

bit 1D: (Not used)

bit 1C: (Not used)

bit 1B: (Not used)

bit 1A: (Not used)

bit 19: Spindle clamp rotation speed initialization

bit 18: (Not used)

bit 17: (Not used)

bit 16: (Not used)

bit 15: (Not used)

bit 14: (Not used)

bit 13: Group 20 2nd spindle control modal initialization

bit 12: (Not used)

bit 11: Group 18 Balance cut initialization

bit 10: Group 17 Constant surface speed control command modal initialization

bit F: Group 16 Retains inclined surface machining modal

bit E: Group 15 Facing turret mirror image initialization

bit D: (Not used)

bit C: Group 13 Cutting modal initialization

bit B: Group 12 Workpiece coordinate system modal initialization

bit A: (Not used)

bit 9: Group 10 Fixed cycle return command modal initialization

bit 8: (Not used)

bit 7: (Not used)

bit 6: Group 7 Nose R compensation modal initialization

bit 5: Group 6 Inch/metric modal initialization

bit 4: Group 5 Feed G modal initialization

bit 3: Group 4 Barrier check modal initialization

bit 2: Group 3 Absolute/incremental command modal initialization

bit 1: Group 2 Plane selection modal initialization

bit 0: Group 1 Move G modal initialization

(PR)	#1213	proaxy	Side 1 of inclination angle (for L system only)

Specify the length of the side of the triangle formed by the tilt angle in line with the rectangular coordinate system of the inclined axis.

---**Setting range**---

-9999.999 to 9999.999

(PR)	#1214	macaxy	Side 2 of inclination angle (for L system only)

Specify the length of the side of the triangle formed by the tilt angle in line with the actual axis of the inclined axis.

---**Setting range**---

-9999.999 to 9999.999

(PR)	#1215	macaxx	Side 3 of inclination angle (for L system only)

Specify the length of the side of the triangle formed by the tilt angle in line with the actual axis of the base axis corresponding to the inclined axis.

---**Setting range**---

-9999.999 to 9999.999

#1216	extdcc	External deceleration speed

Set the upper limit value of the feedrate when the external deceleration signals are enabled.

---**Setting range**---

1 to 999999 (mm/min)

#1501	polyax	Rotational tool axis number (for L system only)

Specify the number of the rotational tool axis (servo axis) used for polygon machining (G51.2).

Set "0" when not using polygon machining (spindle-servo axis), or when using spindle-spindle polygon machining.

A value exceeding the base specification parameter "#1002 axisno" cannot be specified.

This parameter is valid when the G code system is 6 or 7 ("7" or "8" is set in the parameter "#1037 cmdtyp").

---**Setting range**---

0 to controlled axis number

#1502	G0lpfg	G1 -> G0 deceleration check

Select whether to perform a deceleration check when the travel direction is changed from G1 to G0.

0: Not perform

1: Perform

#1503	G1lpfg	G1 -> G1 deceleration check

Select whether to perform a deceleration check when the travel direction is changed from G1 to G1.

0: Not perform

1: Perform

#1505	ckref2	Second reference position return check

Select whether the check is carried out at the specified position in manual second reference position return mode upon completion of spindle orientation or at second reference position return interlock signal.

0: Upon completion of spindle orientation

1: At second reference position return interlock signal

#1506	F1_FM	Upper limit of F 1-digit feedrate

Set the maximum value up to which the F 1-digit feedrate can be changed.

---**Setting range**---

0 to 1000000 (mm/min)

#1507	F1_K	F 1-digit feedrate change constant

Set the constant that determines the speed change rate per manual handle graduation in F 1-digit feedrate change mode.

---**Setting range**---

0 to 32767

#1510	DOOR_H	Shorten door interlock II axis stop time

Select whether to shorten the time during which the axis is stopped when the door is opened.

    0: Use the conventional axis stop time.

    1: Shorten the axis stop time.

(Note) When the door interlock II signal is input via a ladder, the conventional axis stop time will be used.

#1511	DOORPm	Signal input device 1 for door interlock II: for each part system

Set the fixed device number for door interlock II signal input for each part system.

A device number from X01 to XFF can be specified. (Except X100.)

Device number "000" is invalid.

Set device number "100" when using no fixed device number for door interlock II signal input.

Related parameter: "#1154 pdoor" (Door interlock II for each part system)

---Setting range---

    000 to 2FF (hexadecimal)

#1512	DOORPs	Signal input device 2 for door interlock II: for each part system

Set the fixed device number for door interlock II signal input for each part system.

(Set the same value as that of "#1155 DOOR_m".)

Related parameter: "#1154 pdoor" (Door interlock II for each part system)

---Setting range---

    000 to 2FF (hexadecimal)

#1513	stapM	M code for synchronous tap selection

Set the M code for the synchronous tapping selection.

Select the synchronous tapping mode using the miscellaneous function code of the value set in this parameter. The M function command can be issued immediately before the tap command or in the same block. This function is valid only when "1" is set in "#1272 ext08/bit1" (M-function synchronous tap cycle).

(Note) Do not use M00, 01 02, 30, 98, and 99.

---Setting range---

    0 to 99999999

#1514	expLinax	Exponential function interpolation linear axis

Not used. Set to "0".

#1515	expRotax	Exponential function interpolation rotary axis

Not used. Set to "0".

#1516	mill_ax	Milling axis name

Set the name of the rotary axis used in milling interpolation. Only one rotary axis can be set.

When there is no E command in issuing the G12.1 command, this parameter will be followed.

---Setting range---

    A to Z

#1517	mill_C	Milling interpolation hypothetical axis name

Select the hypothetical axis command name for milling interpolation.

When there is no D command in issuing the milling interpolation command, this parameter will be followed.

    0: Y axis command

    1: Command rotary axis name.

	#1518	polm	Spindle-spindle polygon Workpiece spindle No.

Set the name or No. of the spindle which controls the workpiece used in spindle-spindle polygon machining.

(Note 1) The 1st spindle will be selected when "0" is set.

(Note 2) There are 2 spindle designation methods: spindle No. method and spindle name method. When names (any of 1 to 9) are set by the parameter "#3077 Sname" (Spindle command name) for all spindles, spindle name method is applied. Otherwise, spindle No. method is applied.

---Setting range---

0 to 9

	#1519	pols	Spindle-spindle polygon Tool spindle No.

Set the name or No. of the spindle which controls the rotary tool used in spindle-spindle polygon machining.

(Note 1) The 2nd spindle will be selected when "0" is set.

(Note 2) There are 2 spindle designation methods: spindle No. method and spindle name method. When names (any of 1 to 9) are set by the parameter "#3077 Sname" (Spindle command name) for all spindles, spindle name method is applied. Otherwise, spindle No. method is applied.

---Setting range---

0 to 9

(PR)	#1520	Tchg34	Additional axis tool compensation operation (for L system only)

Select axis to carry out the additional axis' tool compensation function.

0: 3rd axis.

1: 4th axis.

	#1521	C_min	Minimum turning angle

Set the minimum turning angle of the normal line control axis at the block joint during normal line control.

---Setting range---

0.000 to 360.000 (°) (Input setting increment applies)

(PR)	#1522	C_axis	Normal line control axis

Set the number of the axis for normal line control.

Set a rotary axis No.

0: Normal line control disabled

1 to 16: Axis No. (number of control axes)

	#1523	C_feed	Normal line control axis turning speed

Set the turning speed of the normal line control axis at the block joint during normal line control.

Set a value that does not exceed the normal line control axis' clamp speed ("#2002 clamp").

This is enabled during the normal line control type I.

---Setting range---

0 to 100000 (°/min)

	#1524	C_type	Normal line control type

Select the normal line control type.

0: Normal line control type I

1: Normal line control type II

	#1533	millPax	Pole coordinate linear axis name

Set the linear axis name used for pole coordinate interpolation.

---Setting range---

Axis names such as X, Y or Z

(PR)	#1534	SnG44.1	Spindle No. for G44.1 command

Specify which spindle to be selected when G44.1 is commanded.

<Spindle No. type>

Specify by the spindle No. 1 to 8.

The 2nd spindle is selected if you specify a nonexistent spindle No.

<Spindle name type>

Specify by the spindle name 1 to 9.

The 2nd spindle is selected if you specify a nonexistent spindle name.

(Note) When names (any of 1 to 9) are for all spindles by the parameter "#3077 Sname" (Spindle command name), "Spindle name type" is applied.

---Setting range---

0 to 9

	#1535	C_leng	Minimum turning movement amount

Set the minimum turning movement amount of the normal line control axis at the block joint during normal line control.

---Setting range---

0.000 to 99999.999 (mm) (Input setting increment applies)

	#1537	crsax[1]	Mixed control (cross axis control) axis

Set the axis to be interchanged during the mixed control (cross axis control).

Using two digits, set the name of the axis to be interchanged with the axis in the part system where the mixed control (cross axis control) request signal is input, or the name of the axis to be shifted to that part system.

---Setting range---

Two digits between A to Z and 1 to 9

(Setting is cleared when "0" is set)

	#1538	crsax[2]	Mixed control (cross axis control) axis

Set the axis to be interchanged during the mixed control (cross axis control).

Using two digits, set the name of the axis to be interchanged with the axis in the part system where the mixed control (cross axis control) request signal is input, or the name of the axis to be shifted to that part system.

---Setting range---

Two digits between A to Z and 1 to 9

(Setting is cleared when "0" is set)

	#1539	crsax[3]	Mixed control (cross axis control) axis

Set the axis to be interchanged during the mixed control (cross axis control).

Using two digits, set the name of the axis to be interchanged with the axis in the part system where the mixed control (cross axis control) request signal is input, or the name of the axis to be shifted to that part system.

---Setting range---

Two digits between A to Z and 1 to 9

(Setting is cleared when "0" is set)

	#1540	crsax[4]	Mixed control (cross axis control) axis

Set the axis to be interchanged during the mixed control (cross axis control).

Using two digits, set the name of the axis to be interchanged with the axis in the part system where the mixed control (cross axis control) request signal is input, or the name of the axis to be shifted to that part system.

---Setting range---

Two digits between A to Z and 1 to 9

(Setting is cleared when "0" is set)

#1541	crsax[5]	Mixed control (cross axis control) axis

Set the axis to be interchanged during the mixed control (cross axis control).

Using two digits, set the name of the axis to be interchanged with the axis in the part system where the mixed control (cross axis control) request signal is input, or the name of the axis to be shifted to that part system.

---Setting range---

Two digits between A to Z and 1 to 9

(Setting is cleared when "0" is set)

#1542	crsax[6]	Mixed control (cross axis control) axis

Set the axis to be interchanged during the mixed control (cross axis control).

Using two digits, set the name of the axis to be interchanged with the axis in the part system where the mixed control (cross axis control) request signal is input, or the name of the axis to be shifted to that part system.

---Setting range---

Two digits between A to Z and 1 to 9

(Setting is cleared when "0" is set)

#1543	crsax[7]	Mixed control (cross axis control) axis

Set the axis to be interchanged during the mixed control (cross axis control).

Using two digits, set the name of the axis to be interchanged with the axis in the part system where the mixed control (cross axis control) request signal is input, or the name of the axis to be shifted to that part system.

---Setting range---

Two digits between A to Z and 1 to 9

(Setting is cleared when "0" is set)

#1544	crsax[8]	Mixed control (cross axis control) axis

Set the axis to be interchanged during the mixed control (cross axis control).

Using two digits, set the name of the axis to be interchanged with the axis in the part system where the mixed control (cross axis control) request signal is input, or the name of the axis to be shifted to that part system.

---Setting range---

Two digits between A to Z and 1 to 9

(Setting is cleared when "0" is set)

#1558	lvOMin	Involute interpolation override lower limit value

Not used.

#1559	lvAMax	Involute interpolation allowable acceleration speed

Not used.

#1560	lvFMin	Involute interpolation minimum feedrate

Not used.

#1561	3Dcdc	Switch workpiece coordinate display during 3D coordinate conversion

The workpiece coordinate display during 3D coordinate conversion is switched to the workpiece coordinate system or G68 program coordinate system.

0: Workpiece coordinate system

1: G68 program coordinate system

(Note) The special display unit's absolute coordinates also follow this parameter setting.

#1562	3Dremc	Switch remaining command display during 3D coordinate conversion

The remaining command display during 3D coordinate conversion is switched to the workpiece coordinate system or G68 program coordinate system.

0: Workpiece coordinate system

1: G68 program coordinate system

#1563	3Dcdrc	Switch coordinate reading during 3D coordinate conversion

The coordinate system of the workpiece/skip coordinate read value in the 3D coordinate conversion modal is switched.

0: G68 program coordinate system

1: Workpiece (local) coordinate system

#1564	3Dspd	Hole drilling speed during 3D coordinate conversion

Set the rapid traverse rate for the hole drilling cycle during 3D coordinate conversion.

0: The cutting feed clamp speed is used.

Other than 0: The set speed is used.

Note that if the rapid traverse rate is exceeded, the speed will be clamped at the rapid traverse rate.

---Setting range---

0 to 1000000mm/min

#1565	helgear	Helical machining base axis

Set the base axis for helix angle calculation in helical machining. When no setting, Z axis will be used.

---Setting range---

Axis name such as X, Y, Z, U, V, W, A, B, and C

#1566	3DSelctDrillaxMode	Switch drill axis's mode from rapid traverse during 3D coordinate conversion

Switch the rapid traverse mode in non-drilling blocks among a drilling cycle to the cutting feed mode during 3-dimensional coordinate conversion.

0: Rapid traverse mode. The speed follows the setting of "#2001 rapid".

1: Cutting feed mode. The speed follows the setting of "#1564 3Dspd".

#1568	SfiltG1	G01 soft acceleration/deceleration filter

Set the filter time constant for smoothly changing the acceleration rate for the cutting feed acceleration/deceleration in pre-interpolation acceleration/deceleration.

- Notch frequency Hz
Displays the notch frequency (Hz) for the S-pattern filter set in "#1568 SfiltG1" (G01 soft acceleration/deceleration filter).

---Setting range---

0 to 200 (ms)

#1569	SfiltG0	G00 soft acceleration/deceleration filter

Set the filter time constant for smoothly changing the acceleration rate for the rapid traverse acceleration/deceleration in pre-interpolation acceleration/deceleration.

---Setting range---

0 to 200 (ms)

#1570	Sfilt2	Soft acceleration/deceleration filter 2

Set the filter time constant for smoothly changing the acceleration rate in pre-interpolation acceleration/deceleration.

This will be disabled when "0" or "1" is set.

- Notch frequency Hz
Displays the notch frequency (Hz) for the S-shape filter set in "#1570 Sfilt2" (Soft acceleration/deceleration filter 2).

---Setting range---

0 to 200 (ms)

#1571	SSSdis	SSS control adjustment coefficient fixed value selection

Fix the shape recognition range for SSS control.

---Setting range---

0/1

#1572	Cirorp	Arc command overlap

This eliminates speed fluctuations at the joint of the arc and straight line and arc and arc.

Set as a bit unit.

    0: Do not overlap the arc command blocks

    1: Overlap the arc command blocks

bit0: Arc command during high-speed high-accuracy control II

bit1: Arc command during high-speed machining mode II

bit2: Arc command during high-accuracy control (G61.1)

bit3: Arc command during cutting mode (G64)

The line command block and arc command block won't be overlapped during G61.2 modal regardless of this setting.

(Note) This parameter is invalid during SSS control.

  ---Setting range---

    0 to F (HEX)

#1573	Ret1	Return type 1

Select the axis to be moved later after tool return.

This is referred to with the movement path (transit point #1 -> interrupt point).

Up to eight axes can be specified by expressing one axis with one bit.

bit0: Transit point #1 1st axis

bit1: Transit point #1 2nd axis

bit2: Transit point #1 3rd axis

bit3: Transit point #1 4th axis

bit4: Transit point #1 5th axis

bit5: Transit point #1 6th axis

bit6: Transit point #1 7th axis

bit7: Transit point #1 8th axis

  ---Setting range---

    00000000 to 11111111 (Binary)

#1574	Ret2	Return type 2

Select the axis to be moved later after tool return.

This is referred to with the movement path (return start point -> transit point #2).

Up to eight axes can be specified by expressing one axis with one bit.

bit0: Transit point #2 1st axis

bit1: Transit point #2 2nd axis

bit2: Transit point #2 3rd axis

bit3: Transit point #2 4th axis

bit4: Transit point #2 5th axis

bit5: Transit point #2 6th axis

bit6: Transit point #2 7th axis

bit7: Transit point #2 8th axis

  ---Setting range---

    00000000 to 11111111 (Binary)

#1595	hobm	Hobbing rotary tool axis No.

Specify the spindle No. or spindle name of rotary tool in "MITSUBISHI CNC Special Format (G81.4)" of hobbing command.

(Note) There are 2 spindle designation methods: spindle No. method and spindle name method. When names (any of 1 to 9) are set by the parameter "#3077 Sname" (Spindle command name) for all spindles, spindle name method is applied. Otherwise, spindle No. method is applied.

---Setting range---

0 to 9

#1596	hobs	Hobbing workpiece axis No.

Specify the NC axis No. of workpiece axis (in a part system) in "MITSUBISHI CNC Special Format (G81.4)" of hobbing command.
This parameter is valid when "#1292 ext28/bit4" (Hobbing workpiece axis selection switch) is "0".

---Setting range---

1 to the number of NC axes (in a part system)

#1599	3DEndPointErr	End point error in 3D coordinate conversion

Not used.

#12001	ManualB RectanA xH	Manual feed rate B constant surface control intersecting part system axis name (horizontal)

Not used. Set to "0".

#12002	ManualB RectanA xV	Manual feed rate B constant surface control intersecting part system axis name (vertical)

Not used. Set to "0".

#12003	ManualB RotCent erH	Manual feed rate B constant surface control rotation center machine position (horizontal)

Not used. Set to "0.000".

#12004	ManualB RotCent erV	Manual feed rate B constant surface control rotation center machine position (vertical)

Not used. Set to "0.000".

(PR)	#12005	Mfig	Number of M

Set the number of M codes that can be specified within the same block.

---Setting range---

1 to 6

(PR)	#12006	Mbin	M binary

Data type 0: BCD

Data type 1: Unsigned binary

Data type -1: Singed binary

<For unsigned binary>

The absolute value "1" is output for "-1".

<For singed binary>

"-1" is output as "0xFFFFFFFF".

---Setting range---

Data type

(-1,0,1)

(PR)	#12007	Sfig	Number of S

Set the number of spindles.

(Note 1) The setting range differs according to the model.

(Note 2) "Sfig" is set in the range of 1 to 8. However, the number of outputs by "Sfig" cannot be controlled. Thus, only one S command is output regardless of the Sfig setting value.

---Setting range---

1 to 8

(PR)	#12008	Sbin	S binary

Data type 0: BCD

Data type 1: Unsigned binary

Data type -1: Singed binary

<For unsigned binary>

The absolute value "1" is output for "-1".

<For singed binary>

"-1" is output as "0xFFFFFFFF".

(Note 1) Sbin can be set with "-1", "0" and "1", but the S command cannot be BCD output.
  If BCD (0) is selected for Sbin, it will be handled as a singed binary (-1).

---Setting range---

Data type

(-1,0,1)

(PR)	#12009	Tfig	Number of T

Set the number of T codes that can be specified within the same block.

---Setting range---

1 to 4

(PR)	#12010	Tbin	T binary

Data type 0: BCD

Data type 1: Unsigned binary

Data type -1: Singed binary

<For unsigned binary>

The absolute value "1" is output for "-1".

<For singed binary>

"-1" is output as "0xFFFFFFFF".

---Setting range---

Data type

(-1,0,1)

(PR)	#12011	Bfig	Number of B

Set the number of B codes that can be specified within the same block.

---Setting range---

1 to 4

(PR)	#12012	Bbin	B binary

Data type 0: BCD

Data type 1: Unsigned binary

Data type -1: Singed binary

<For unsigned binary>

The absolute value "1" is output for "-1".

<For singed binary>

"-1" is output as "0xFFFFFFFF".

---Setting range---

Data type

(-1,0,1)

	#12013	G33.n rot	G33.n rotary axis name

Select the axis to use as C axis with its axis name.

---Setting range---

A to Z

	#12014	G33.n ovr	G33.n override

Not used.

(PR)	#12015	v_dist	Hypothetical axis tool length

In hypothetical linear axis control, specify the length between the tool center and the center of rotation of the actual rotary axis that lies in the hypothetical plane.

Setting "0" disables the hypothetical axis.

---Setting range---

0 to 99999.999 (mm)

(PR)	#12016	v_ori	Hypothetical axis machine zero

Specify the distance from the hypothetical axis machine zero to the center of rotation of the rotary axis.

When the rotation center is located to the left of the origin, enter a negative value.

---Setting range---

-99999.999 to 99999.999 (mm)

(PR)	#12017	ofsang	Actual rotary axis compensation angle

Specify the angle formed with the vector from the rotation center of C axis (actual axis) that lies in the hypothetical plane to the tool, while the C axis is at 0 degrees when viewed from the positive end of X axis (hypothetical axis).

---Setting range---

0 to 359.999 (deg)

	#12018	ClAng1	Angle 1 in conversion

Specify which solution to use when there are two solutions that have identical travel distance in Y axis with the rotary axis being at 0 degrees when viewed from the positive end of X axis.

0: Solution between 0 and 90 degrees when viewed from the positive end of X axis

1: Solution between 270 and 360 degrees when viewed from the positive end of X axis

	#12019	ClAng2	Angle 2 in conversion

Specify which solution to use when there are two solutions that have identical travel distance in Y axis with the rotary axis being at 180 degrees when viewed from the positive end of X axis.

0: Solution between 90 and 180 degrees when viewed from the positive end of X axis

1: Solution between 180 and 270 degrees when viewed from the positive end of X axis

(PR)	#12020	r_lim+	Actual axis movable range (+)

Specify the movable range in the positive direction of the actual linear axis that lies in the hypothetical plane in the hypothetical axis mode. Use the distance from the machine zero to specify the range.

---Setting range---

0 to 99999.999 (mm)

(PR)	#12021	r_lim-	Actual axis movable range (-)

Specify the movable range in the negative direction of the actual linear axis that lies in the hypothetical plane in the hypothetical axis mode. Use the distance from the machine zero to specify the range.

---Setting range---

0 to 99999.999 (mm)

	#12022	skipF_spec	

bit0: Skip speed spec: Cutting feed override ON

Select whether to enable cutting feed override for a skip command.

    0: Disable cutting feed override

    1: Enable cutting feed override

bit1: Skip speed spec: Dry run ON

Select whether to enable dry run for a skip command.

    0: Disable dry run

    1: Enable dry run

bit2: Skip speed spec: Feed rate selection

Select the feed rate for a skip command.

    0: A feed rate given to address F of the G31 block. If the G31 block has no address F, the value specified by "#1174 skip_F" is applied. In either case the F modal status is unchanged.

    1: A feed rate programmed as an F modal value. F modal status is updated by the address F given to the G31 block.

(PR)	#12023	Mblkstp1	Pre-read prohibited M code 1

Set M codes to which pre-read will not be applied.

---Setting range---

    0 to 99999999

(PR)	#12024	Mblkstp2	Pre-read prohibited M code 2

Set M codes to which pre-read will not be applied.

---Setting range---

    0 to 99999999

(PR)	#12025	Mblkstp3	Pre-read prohibited M code 3

Set M codes to which pre-read will not be applied.

---Setting range---

    0 to 99999999

(PR)	#12026	Mblkstp4	Pre-read prohibited M code 4

Set M codes to which pre-read will not be applied.

---Setting range---

    0 to 99999999

(PR)	#12027	Mblkstp5	Pre-read prohibited M code 5

Set M codes to which pre-read will not be applied.

---Setting range---

    0 to 99999999

(PR)	#12028	Mblkstp6	Pre-read prohibited M code 6

Set M codes to which pre-read will not be applied.

---Setting range---

    0 to 99999999

(PR)	#12029	Mblkstp7	Pre-read prohibited M code 7

Set M codes to which pre-read will not be applied.

---Setting range---

    0 to 99999999

(PR)	#12030	Mblkstp8	Pre-read prohibited M code 8

Set M codes to which pre-read will not be applied.

---Setting range---

    0 to 99999999

(PR)	#12031	**Mblkstp9**	**Pre-read prohibited M code 9**

Set M codes to which pre-read will not be applied.

---Setting range---

0 to 99999999

(PR)	#12032	**Mblkstp10**	**Pre-read prohibited M code 10**

Set M codes to which pre-read will not be applied.

---Setting range---

0 to 99999999

(PR)	#12033	**MblkstpMin1**	**Minimum value of the pre-read prohibited M code range setting 1**

Set the minimum value of the M code to which pre-read will not be applied.

---Setting range---

0 to 99999999

(PR)	#12034	**MblkstpMax1**	**Maximum value of the pre-read prohibited M code range setting 1**

Set the maximum value of the M code to which pre-read will not be applied.

---Setting range---

0 to 99999999

(PR)	#12035	**MblkstpMin2**	**Minimum value of the pre-read prohibited M code range setting 2**

Set the minimum value of the M code to which pre-read will not be applied.

---Setting range---

0 to 99999999

(PR)	#12036	**MblkstpMax2**	**Maximum value of the pre-read prohibited M code range setting 2**

Set the maximum value of the M code to which pre-read will not be applied.

---Setting range---

0 to 99999999

(PR)	#12037	**MblkstpMin3**	**Minimum value of the pre-read prohibited M code range setting 3**

Set the minimum value of the M code to which pre-read will not be applied.

---Setting range---

0 to 99999999

(PR)	#12038	**MblkstpMax3**	**Maximum value of the pre-read prohibited M code range setting 3**

Set the maximum value of the M code to which pre-read will not be applied.

---Setting range---

0 to 99999999

(PR)	#12039	**MblkstpMin4**	**Minimum value of the pre-read prohibited M code range setting 4**

Set the minimum value of the M code to which pre-read will not be applied.

---Setting range---

0 to 99999999

(PR)	#12040	**MblkstpMax4**	**Maximum value of the pre-read prohibited M code range setting 4**

Set the maximum value of the M code to which pre-read will not be applied.

---Setting range---

0 to 99999999

(PR)	#12041	MblkstpMin5	Minimum value of the pre-read prohibited M code range setting 5

Set the minimum value of the M code to which pre-read will not be applied.

---Setting range---

0 to 99999999

(PR)	#12042	MblkstpMax5	Maximum value of the pre-read prohibited M code range setting 5

Set the maximum value of the M code to which pre-read will not be applied.

---Setting range---

0 to 99999999

(PR)	#12043	MblkstpMin6	Minimum value of the pre-read prohibited M code range setting 6

Set the minimum value of the M code to which pre-read will not be applied.

---Setting range---

0 to 99999999

(PR)	#12044	MblkstpMax6	Maximum value of the pre-read prohibited M code range setting 6

Set the maximum value of the M code to which pre-read will not be applied.

---Setting range---

0 to 99999999

#12049	SBS_no	Sub part system I identification No.

Specify the ID number (address B value) to be used when activating this part system as a sub part system during G122 command. Set to "0" when this part system is not used as a sub part system.

---Setting range---

0 to 7

#12050	SBS_pro	Sub part system I standard program No.

Specify the No. of program to be called when activating this part system as a sub part system during G122 command. This parameter setting is used when a program designation (address A value/<file name>) is omitted.

---Setting range---

0 to 99999999

#12051	Jerk_filtG1	G01 jerk filter

Specify the time constant of filter that is used for smoothing the change of jerk when pre-interpolation acceleration/deceleration is performed in cutting feed.

This filter causes no path error, as the filter is applied to the resultant speed calculated before interpolation.

If you specify the jerk filter time constant, the time constants of each filter will be as follows:

- S-shape filter time constant

  "#1568 SfiltG1" - "Jerk_filtG1"

- Jerk filter time constant

  "Jerk_filtG1"

---Setting range---

0 to 50 (ms)

#12052	Jerk_filtG0	G00 jerk filter

Specify the time constant of filter that is used for smoothing the change of jerk when pre-interpolation acceleration/deceleration is performed in cutting feed.

This filter causes no path error, as the filter is applied to the resultant speed calculated before interpolation.

If you specify the jerk filter time constant, the time constants of each filter will be as follows:

- S-shape filter time constant

  "#1569 SfiltG0" - "Jerk_filtG0"

- Jerk filter time constant

  "Jerk_filtG0"

---Setting range---

    0 to 50 (ms)

#12053	EachAxAccCntrl	Enable axis-specific acceleration tolerance control

Not used. Set to "0".

(PR)	#12054	Tol-Ofsnum	Number of tool offset sets for allocation

Not used. Set to "0".

(PR)	#12055	Tol-lifenum	Number of life management tools for allocation

Specify the number of life management tools to be allocated when the arbitrary allocation method is selected for life management tools.

---Setting range---

    0 to 1000

#12056	I_G0ol	Enable G00 initial rapid traverse block overlap

Select the state (enabled or disabled) of the rapid traverse block overlap function after reset.

    0: Disabled

    1: Enabled

#12057	OT_prechkON	Enabling stroke check before travel for stored stroke limit

Not used.

#12058	OT_prechkTYPE	Stroke check before travel for skip and automatic tool length measurement

Not used.

#12059	SBS_name	Sub part system name

Specify each sub part system name.

This name is displayed when the part system acts as a sub part system.

---Setting range---

    4 or less characters consisting of both alphabets and numbers

#12060	VblAccPreInt	Variable-acceleration pre-interpolation acceleration/deceleration ON

Not used. Set to "0".

#12070	Sfilt2_tol	Tolerance control: Soft acceleration/deceleration filter 2

Specify the time constant of the filter that smoothes out fluctuations in acceleration under the tolerance control.
Basically set to 0.

---Setting range---

    0 to 200 (ms)
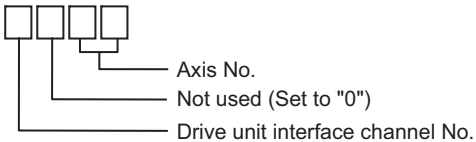
(PR)	#12071-12078	adr_abs[1]-[8]	Command address for arbitrary axis exchange

Specify the axis address to be given in an arbitrary axis exchange command for the part system.

(Note 1) This parameter is disabled when the arbitrary axis exchange function is unused.

(Note 2) Do not give an identical name to two or more of the parameters adr_abs[1] to adr_abs[8].

(Note 3) Do not leave any unspecified parameter in the middle between adr_abs[1] and [8].

(Note 4) Set the addresses of adr_abs[ ] in the same order as of the axis names (#1013 axname). Note that you can set a nonexistent axis name in the middle.

(Note 5) If there are 9 or more control axes per part system, specify the axis address that is programmed based on the basic axis configuration.

---**Setting range**---

Axis address such as X, Y, Z, U, V, W, A, B and C

(PR)	#12079-12086	adr_inc[1]-[8]	Incremental command address for arbitrary axis exchange

Specify the incremental command address for each of the axes to be used in an arbitrary axis exchange command.

(Note 1) This parameter is disabled when the arbitrary axis exchange function is unused.

(Note 2) There is no need to set this parameter when command type (absolute or incremental) is not distinguished by the axis address (when "#1076 AbsInc" = "0").

(Note 3) Do not give an identical name to two or more of the parameters adr_inc[1] to adr_inc[8]. If there is any overlap, priority is given in the ascending order (adr_inc[1] to adr_inc[8]).

---**Setting range**---

Axis address such as X, Y, Z, U, V, W, A, B and C

	#12088	Drn_F	Dry run speed

Specify a dry run speed for each part system.

When 0 is set, the manual feed rate selected by Manual feedrate method selection (JVS) signal is applied.

---**Setting range**---

0 to 1000000 (mm/min)

	#12089	M2adr	2nd miscellaneous function address type

Select the address type of the 2nd miscellaneous function.

0: One-letter command for the 2nd miscellaneous function

1: Two-letter command for the 2nd miscellaneous function

(PR)	#12090	SnG43.1	Spindle designation for G43.1

Specify which spindle to be selected when G43.1 is commanded.

<Spindle No. type>

Specify by the spindle No. 1 to 8.

The 1st spindle is selected if you specify a nonexistent spindle No.

<Spindle name type>

Specify by the spindle name 1 to 9.

The 1st spindle is selected if you specify a nonexistent spindle name.

(Note) When names (any of 1 to 9) are for all spindles by the parameter "#3077 Sname" (Spindle command name), "Spindle name type" is applied.

---**Setting range**---

0 to 9

(PR)	#12103	2nd add T-ofs ON	2nd additional axis tool offset ON (for L system only)

Select whether to enable tool offset on the 2nd additional axis.

0: Disable

1: Enable

(PR)	#12104	**2nd add T-ofs set**	**2nd additional axis tool offset setting (for L system only)**

Select on which axis to perform the 2nd additional axis tool offset.
Specify the axis address set in "#1013 axname".

---Setting range---

X,Y,Z,U,V,W,A,B,C

	#12105	**C_minTyp**	**Operation selection of minimum turning angle or less**

Specify the operation when the turning angle is set the minimum turning angle (#1521 C_min) or less and the turning operation is not inserted, in the seams of the arc blocks during normal line control.

0: Interpolate before reaching arc end point.

1: Do not interpolate.

	#12125	**slide-F**	**Slide feedrate**

Specify the feedrate of slide movement.

(Note 1) Slide movement is performed at rapid traverse. The feedrate is applied to all the axes.

(Note 2) When "0" is set, 10% of the rapid traverse rate is applied.

(Note 3) If the set speed exceeds the rapid traverse rate, it is clamped to the rapid traverse rate.

---Setting range---

0 to 1000000 (mm/min)

(PR)	#12126	**Mcngit_Tch_M**	**Miscellaneous function code for tool exchange at machining interruption**

Specify the miscellaneous function code that is treated as the process start point in the tool exchange command.

(Note) The following M codes cannot be used: M00, M01, M02, M30, M98, M99 and M198.
If you set any of these, M06 is treated as the process start point.

---Setting range---

0 to 99999999

	#15001-15010	**cfgsys01-cfgsys10**	

Not used. Set to "0".

(PR)	#15051-15060	**cfgsysPR01-cfgsysPR10**	

Not used. Set to "0".

16.2 Base Axis Specification Parameters

(PR)	#1010	srvunit	Output unit (servo)

Specify the unit for data communicated with the servo drive unit.
The data communicated between the NC and servo drive unit, and the servo movement data unit follow this specification.
The standard value is "D"; however, set the optimum value according to the machine model and specifications.

    B: 1 μm

    C: 0.1 μm

    D: 0.01 μm (10nm)

    E: 0.001 μm (1nm)

(PR)	#1013	axname	Axis name

Set each axis' name with an alphabetic character.

Use the characters X, Y, Z, U, V, W, A, B or C.

(Note 1) Do not set the same name twice in one part system.
   The same name which is used in another part system can be set.

(Note 2) The PLC name does not need to be set. (Numbers 1 to 6 are shown as the axis names.)

    ---Setting range---

      X,Y,Z,U,V,W,A,B,C

(PR)	#1014	incax	Incremental command axis name

Set the axis name when commanding an incremental value for the axis travel amount.

(Note 1) Set an alphabet that is different from that of "#1013 axname".

(Note 2) There is no need to set this parameter when command type (absolute or incremental) is not distinguished by the axis address (when "#1076 AbsInc" = "0").

    ---Setting range---

      X, Y, Z, U, V, W, A, B, C, H

(PR)	#1015	cunit	Program command unit

Set the minimum increment of program travel command.

    <Travel amount for travel command 1>

    0: Follow "#1003 iunit"

    1: 0.0001 mm (0.1 μm)

    10: 0.001 mm (1 μm)

    100: 0.01 mm (10 μm)

    1000: 0.1 mm (100 μm)

    10000: 1.0 mm

If there is a decimal point in travel command, the decimal point position will be handled as 1 (mm) regardless of this setting.

(PR)	#1017	rot	Rotational axis

Select whether the axis is a rotary axis or linear axis.

When rotary axis is set, the axis will be controlled with the rotary axis's coordinate system. Set the rotary axis type with "#8213 Rotation axis type".

    0: Linear axis

    1: Rotary axis

(PR)	#1018	ccw	Motor CCW

Select the direction of the motor rotation to the command direction.

    0: Clockwise (looking from motor shaft) with the forward rotation command

    1: Counterclockwise (looking from motor shaft) with the forward rotation command

(PR)	#1019	dia	Diameter specification axis

Select the command method of program travel amount.

When the travel amount is commanded with the diameter dimensions, the travel distance will be 5mm when the command is 10mm of travel distance.

The travel amount per pulse will also be halved during manual pulse feed.

If diameter is selected, tool length, the wear compensation amount, and the workpiece coordinate offset will be displayed in diameter value. Other parameters concerning length will always be displayed in radius value.

    0: Command with travel amount

    1: Command with diameter dimension

(PR)	#1020	sp_ax	Spindle interpolation

Select "1" when using the spindle for contour control of NC axis (C-axis).

    0: Servo axis is used for contour control.

    1: Spindle is used for contour control.

(PR)	#1021	mcp_no	Drive unit I/F channel No. (servo)

Using a 4-digit number, set the drive unit interface channel No. and which axis in that channel is to be used when connecting a servo drive unit.

    Axis No.
    Not used (Set to "0")
    Drive unit interface channel No.

(PR)	#1022	axname2	2nd axis name

Set the name of the axis displayed on the screen with two characters. (X1, Z2, etc.)

Always use an alphabetic character (A to Z) for the first character.

---Setting range---

    A to Z and 1 to 9 (Two digits)

    (Setting is cleared when "0" is set)

(PR)	#1023	crsadr	Command address during mixed control (cross axis control)

Set the axis name for issuing a command to this axis during mixed control (cross axis control).

---Setting range---

    A to Z

    (Setting is cleared when "0" is set)

(PR)	#1024	crsinc	Incremental command address during mixed control (cross axis control)

Set the axis name for issuing an incremental command to this axis during mixed control (cross axis control).

---Setting range---

    A to Z

    (Setting is cleared when "0" is set)

(PR)	#1061	intabs	Manual ABS updating

Select whether to update the absolute position data during automatic handle interrupt.

This parameter is enabled only when "#1145 I_abs" is set to "1".

    0: Do not update (coordinate system shifted the amount of the interruption)

    1: Update (same coordinates as when interrupt did not occur will be applied)

	#1062	T_cmp	Tool compensation function

Select whether the tool length compensation and wear compensation are enabled during T command execution.

    0: Tool length compensation enable   Wear compensation enable

    1: Tool length compensation enable   Wear compensation disable

    2: Tool length compensation disable   Wear compensation enable

    3: Tool length compensation disable   Wear compensation disable

	#1063	**mandog**	**Manual dog-type**

Select the manual reference position return method for the second return (after the coordinate system is established) and later.

The initial reference position return after the power ON is performed with dog-type return, and the coordinate system will be established.

(This setting is not required when the absolute position detection is used.)

0: High speed return

1: Dog-type

(PR)	**#1064**	**svof**	**Error correction**

Select whether to correct the error when the servo is OFF.

0: Not correct the error
The command value will not change during servo OFF, and the movement amount during servo OFF will be handled as droop. When the servo is turned ON the next time, the axis will move to the command position where it used to be when the servo was turned OFF.

1: Correct the error
The command value and the current position will follow the feedback position. When the servo is turned ON the next time, the axis will not move.

During servo READY OFF, the operation will be always the same as of "Correct the error". (The current position will follow the position of the axis.)

(PR)	**#1068**	**slavno**	**Slave axis number**

Set the axis number of the slave axis in synchronous control.

The axis number is an NC number excluding the spindle and PLC axis.

Two or more slave axis cannot be set for one master axis.

This parameter cannot be set for a slave axis.

When using the multi-part system, the relation of the master axis and slave axis cannot extend over part systems.

0: No slave axis

1 to 32: 1st to 32nd axis

	#1069	**no_dsp**	**Axis with no counter display**

Select whether to display the axis counter or not.

This setting is enabled on the counter display screen (relative position counter, etc.).

0: Display

1: Not display

	#1070	**axoff**	**Axis removal**

Select whether to enable or disable axis removal control.

0: Disable

1: Enable

	#1072	**chop_ax**	**Chopping axis**

Select the chopping axis.

0: Non-chopping axis

1: Chopping axis

(PR)	**#1493**	**ref_syn**	**Synchronization at zero point initialization**

0: Master axis and slave axis determine their zero points individually.

1: The zero points of both master and slave axes are determined by initializing the master axis' zero point.

The slave axis moves in perfect synchronization with the master axis.

Set this to "1" for speed/current command synchronization control.

(PR)	#1494	dsp_ax_change	Axis order of counter display

Set this in order to change the axis order of counter display.

If this is set, the axes will be displayed in ascending order.

However, axis whose setting is "0" will be displayed after axes whose settings are between "1" and "16" are displayed.

(Note 1) When the same value is set for more than one axis, axis that is displayed on the left side on the parameter screen will be first displayed.

(Note 2) When both of the mixed control (cross axis control) and interchange coordinate position display ("1280 ext16/bit2" OFF) are valid, and when there are two or more valid part systems, this parameter will be ignored.

(Note 3) When the arbitrary axis exchange control (option) is ON, and when there are two or more valid part systems, this parameter will be ignored.

---Setting range---

0: The axis is displayed after the axes whose settings are between "1" and "16" are displayed.

1 to 16: Axes are displayed in ascending order.

If the number other than "1" to "16" is set, it is dealt as "0" setting.

(PR)	#1495	grf_ax_direction	Axis travel direction in 2D graphic

Not used.

(PR)	#1496	push_typ	Stopper method in zero point establishing operation

0: Zero point establishing operation is determined by #1493.

1: When both the master and slave axes reach the current limit during stopper-method zero point establishment with #1493 set to 1, droop is cancelled, and the operation goes into the next step.

(PR)	#1601	axnameEx	Axis name extension letter

Specify the second letter of command axis name when the axis name extension parameter is valid (#1266 ext02/bit0 = 1).
The command axis name is not extended if this parameter is unspecified, and the only one letter set in "#1013 axname" or "#1014 incax" respectively is the absolute command axis name or incremental command axis name.
Axis configuration should not be as the non-name extension axis (1-letter axis) after the name extension axis (2-letter axis) in the part system.
(Configure the 2-letter axis after the 1-letter axis)

---Setting range---

A to Z (Setting is cleared when "0" is set)

(PR)	#1603	PLCdev_no	Axis device assignment No.

Specify the PLC I/F device assignment No. for the axis.

---Setting range---

0: No designation for assignment

1 to 32: Axis device assignment No.

(PR)	#1605	mgrnum	Machine group No.

Specify the machine group No. to which each axis belongs.

---Setting range---

0 to 32

16.3 Base Common Parameters

	#1038	plcsel	Ladder selection
	Not used. Set to "0".		

	#1039	spinno	Number of spindles
(PR)			

Select the number of spindles.

    0: No spindle

    1 to 8: One to eight spindles

(Note) The setting range differs according to the model.

	#1040	M_inch	Constant input (inch)
(PR)			

Select the unit system for setting and display regarding machine parameter and PLC interface's position, length and speed.

    0: Metric system

    1: Inch system

	#1041	I_inch	Initial state (inch)
(PR)			

Select the unit system for the program travel amount when the power is turned ON or reset and for position display.

    0: Metric system

    1: Inch system

(Note) The units of the following data are converted by "#1041 I_inch".

- Command unit at power ON and reset (Inch/metric command mode)
  But under the following conditions, the unit will follow G20/G21 command modal even at reset.
  When reset modal is retained ("#1151 rstint"="0")
  When G code group 06 reset modal is retained ("#1210 RstGmd/bit5" ON)

- Unit system for position display (counter, user parameter, tool, work offset)

- User parameter I/O unit

- Parameter unit of user parameters concerning length and speed

- Arc error parameter (#1084 RadErr)

	#1042	pcinch	PLC axis command (inch)
(PR)			

Select the unit system for the commands to the PLC axis.

    0: Metric system

    1: Inch system

	#1043	**lang**	**Select language displayed**

Select the display language.

0: English

1: Japanese

11: German

12: French

13: Italian

14: Spanish

15: Traditional Chinese

16: Korean

17: Portuguese

18: Dutch

19: Swedish

20: Hungarian

21: Polish

22: Simplified Chinese

23: Russian

24: Turkish

25: Czech

(PR)	**#1044**	**auxno**	**MR-J2-CT Connections**

Set the number of MR-J2-CTs connected.

(Note) The number of MR-J2-CTs possible to connect and setting range are different according to the model. Check the specifications of each series.

(PR)	**#1045**	**nskno**	**Megatorque motor connections**

Specify the number of NSK megatorque motors connected. When a value other than 0 is specified, 2nd miscellaneous function data is output as signed binary data.

---Setting range---

0 to 16

(PR)	**#1046**	**T-ofs disp type**	**Tool compensation display type switch (for M system only)**

Not used.

(PR)	**#1047**	**G_Chg_En_Sno**	**Select program format switch-enabled part system**

Not used.

(PR)	**#1051**	**MemTol**	**Tool compensation memory common for part systems**

0: Tool compensation memory separate for part systems

1: Tool compensation memory common for part systems

(PR)	#1052	MemVal	No. of common variables shared in part system designation

0: Common variables common for part systems (number fixed)

#100 -: Per part system

#500 -: Common for part systems

1: Common variables common for part systems (number designation)

#100 -: Designate with V1comN

#500 -: Designate with V0comN

(Note 1) When this parameter is changed, the file system will be changed after the power is turned ON. So always execute format.
The new format will be enabled after turning the power ON again.

Setting order

(1) MemVal changeover -> (2) Turn power ON again -> (3) Format -> (4) Turn power ON again

(Note 2) When this parameter is set to "1", #900000 to #907399 are not available even if the number of common variables is 8000.

#1077	radius	Incremental command for diameter specification axis

Select whether the incremental command of the diameter specification axis ("#1019 dia" is set to "1") uses the diameter value or radius value.

0: Diameter value

1: Radius value

#1078	Decpt2	Decimal point type 2

Select the increment of position commands that do not have a decimal point.

0: Minimum input command unit (follows "#1015 cunit")

1: 1mm (or 1inch) unit (For the dwell time, 1s unit is used.)

#1079	F1digt	Validate F1 digit

Select the F command method.

0: Direct numerical command (command feedrate during feed per minute or rotation)

1: 1-digit code command (feedrate set with "#1185 spd_F1" to "#1189 spd_F5")

#1080	Dril_Z	Drilling Z fixed

Select a fixed cycle hole drilling axis.

0: Use an axis vertical to the selected plane as hole drilling axis.

1: Use the Z axis as the hole drilling axis regardless of the selected plane.

#1081	Gmac_P	Give priority to G code parameter

Select the G code priority relationship during the macro call with G command.

0: Priority is on G code used in the system

1: Priority is on registered G code for call

#1082	Geomet	Geometric

Select the type of geometric to use.

0: Not use

1: Use only geometric I

2: Use geometric I and IB

With geometric, specific address codes are used for exclusive meanings. Thus, if A or C is used for the axis name or 2nd miscellaneous command code, the A used for the axis name may function as the geometric's angle designation. Pay special attention to axis names, etc., when using this function.

#1084	RadErr	Arc error

Set the tolerable error range when the end point deviates from the center coordinate in the circular command.

---Setting range---

0 to 1.000 (mm)

	#1087	G96_G0	Constant surface speed control by rapid traverse feed command

Select how to handle the surface speed for the G00 command when using the constant surface speed control function.

    0: Calculate the surface speed constantly even during G00 movement

    1: Calculate the surface speed at the block end point in the G00 command

	#1088	G30SL	Disable G30 soft limit

Select how to handle the soft limit during G30 (2nd reference position return).

    0: Enable

    1: Disable

	#1091	Mpoint	Ignore middle point

Select how to handle the middle point during G28 and G30 reference position return.

    0: Pass the middle point designated in the program and move to the reference position.

    1: Ignore the middle point designated in the program and move straight to the reference position.

	#1092	Tchg _A	Replace tools for additional axis

Select the movement of the additional axis at the tool change position return command.

    0: The additional axis will not move

    1: After the standard axis returns, the additional axis will also return to the tool change position

	#1093	Wmvfin	Synchronization between part systems method

Select the timing of synchronization between part systems when using the multi-part system.

When the travel command is found in the synchronization command (!, M) block:

    0: Synchronize before executing travel command

    1: Synchronize after executing travel command

	#1094	TI_SBK	Select life count for single block (for L system only)

Select whether to count the data units to be used for single block operation when using the tool life management II function (L system).

    0: Not count

    1: Count

	#1095	T0tfof	TF output (for L system only)

Select how to handle TF for T00 command.

    0: TF will be output

    1: TF wont be output

(PR)	#1096	T_Ltyp	Tool life management type

Select the tool life management type.

    1: Life management I

        The cutting hours or number of cuttings of the tool that is commanded in the program is accumulated to monitor the usage state.

    2: Life management II

        The same as tool life management I, but with the spare tool selection function.
        A spare tool is selected from a group of tool commands commanded in the program.
        Tool compensations (tool length and radius compensations) are carried out for the selected tool.

    3: Life management III (for M system only)

        The cutting hours or number of cuttings of the tool that is commanded in the program is accumulated to monitor the usage state.
        The group No. is not used to manage the tool life.

    (Note) When "3" is set for the L system, the tool life management I is selected.

#1097	Tldigt	Tool offset No. digits selection

Select the number of digits for an offset No. in command T.

　　0: Lower two digits of command T serve as an offset No.; the remaining upper digits as a tool No.

　　1: Lower one digit of command T serves as an offset No.; the remaining upper digits as a tool No.

　　2: Lower two digits of command T serve as an offset No., the remaining upper digits as a tool No.

　　3: Lower three digits of command T serve as an offset No.; the remaining upper digits as a tool No.

#1098	Tlno.	Tool length offset number

Select the number of digits of the tool length compensation No. in the T command.

　　0: Lower 3 digits in T code serve as a tool length and wear offset Nos.; the remaining upper digits as a tool No.

　　1: Lower 3 digits in T code serve as a tool wear offset No.; the remaining upper digits as a tool No. and tool length offset No.

#1099	Treset	Cancel tool compensation amount

Select how to handle the tool compensation vector when resetting the system.

　　0: Clear the tool length and wear compensation vectors when resetting

　　1: Hold the tool length and wear compensation vectors when resetting

When the values are cleared, the compensation will not be applied. So the axis will be shifted by the compensation amount in the next compensation operation.

When the values are kept, the compensation will be applied, so the axis will shift the differential amount of the compensation amount in the next compensation operation.

#1100	Tmove	Tool compensation

Select when to perform tool length compensation and wear compensation.

　　0: Compensate when T command is executed.

　　1: Superimpose and compensate with the travel command in the block where the T command is located. If there is no travel command in the same block, compensation will be executed after the travel command is superimposed in the next travel command block.

　　2: Compensate the wear amount when the T command is executed. Superimpose and compensate the tool length compensation amount with the travel command in the same block. If there is no travel command in the same block, compensation will be executed after the travel command is superimposed in the next travel command block.

#1101	Tabsmv	Tool compensation method

Select the type of travel command when "#1100 Tmove" is set to "1" or "2".

　　0: Compensate regardless of the travel command type (absolute or incremental)

　　1: Compensate only at the travel command in the absolute command

#1103	T_Life	Validate life management

Select whether to use the tool life management.

　　0: Not use tool life management.

　　1: Use tool life management.

#1104	T_Com2	Tool command method 2

Select how to handle the tool command in the program when "#1103 T_Life" is set to "1".

　　0: Handle the command as group No.

　　1: Handle the command as tool No.

　(Note) In the case of the tool life management III, the program tool command will be handled as the tool No. regardless of the setting.

#1105	T_sel2	Tool selection method 2

Select the tool selection method when "#1103 T_Life" is set to "1".

　　0: Select in order of registered No. from the tools used in the same group.

　　1: Select the tool with the longest remaining life from the tools used or unused in the same group.

#1106	Tcount	Life management (for L system only)

Select the input method when address N is omitted in inputting the data (G10 L3 command) for tool life management function II.

    0: Time specified input

    1: Number of times specified input

#1107	Tllfsc	Split life management display screen (for L system only)

Set the number of groups to be displayed on the tool life management II (L system) screen.

    0: Displayed group count 1, maximum number of registered tools: 16

    1: Displayed group count 2, maximum number of registered tools: 8

    2: Displayed group count 4, maximum number of registered tools: 4

#1108	TlrectM	Life management re-count M code (for L system only)

Set the M code for tool life management II (L system) re-count.

    ---Setting range---

    0 to 99

(PR)	#1112	S_TRG	Validate status trigger method

Select the enable conditions for the user macro interrupt signal (UIT).

    0: Enable when interrupt signal (UIT) turns ON

    1: Enable when interrupt signal (UIT) is ON

(PR)	#1113	INT_2	Validate interrupt method type 2

Select the performance after user macro interrupt signal (UIT) input.

    0: Execute interrupt program without waiting for block being executed to end

    1: Execute interrupt program after completing block being executed

#1114	mcrint	Macro argument initialization

Select whether to clear statements other than specified arguments by macro call.

Also select whether to clear local variables by power-ON and resetting.

    0: Clear the non-specified arguments by macro call.

    1: Hold non-specified arguments by macro call

    2: Hold non-specified arguments by macro call, and clear local variables by power-ON and resetting

#1115	thwait	Waiting for retract

Set the number of waits for retract when chamfering is OFF in thread cutting.

    ---Setting range---

    0 to 99 (Approx. 4 ms)

    Standard setting value: 4

#1116	G30SLM	Invalidate soft limit (manual operation)

Enable this function when disabling the soft limit check function at the second to fourth reference position return.

    0: Enable soft limit function

    1: Disable soft limit function

(PR)	#1117	H_sens	

Not used.

#1118	mirr_A	Select how to set up the length of tools on cutter tables (opposed tables) (for L system only)

Select one of the following two methods:
- Set the current length of tools on each facing turret.
- Set a value, assuming that the tools on each facing turret are in the same direction as that of those on the base turret.

    0: Current length of the tools on each facing turret

    1: Value, assuming that the tools on each facing turret are in the same direction as that of those on the base turret

	#1119	Tmiron	Select the mirror image of each facing turret with T command (for L system only)

Select whether to enable the mirror image of each facing turret with the T command.

    0: Disable

    1: Enable

(PR)	#1120	TofVal	Change macro variable

Select whether to change the macro variable (tool offset) numbers for shape compensation and wear compensation.

    0: Not change (Conventional specification)

    1: Change the shape and wear compensation variable numbers each for X, Z, and R

	#1121	edlk_c	Edit lock C

Select the edit lock for program Nos. 9000 to 9999 in memory.

    0: Editing possible

    1: Editing prohibited. The file cannot be opened.

(Note) If "#1122" is set to "1" or "2", "1" will be set in "#1121" when the power is turned ON.

(PR)	#1122	pglk_c	Program display lock C

Select whether to prohibit the program display and search for program Nos. 9000 to 9999 in memory.

    0: Program display and search is possible

    1: Program display is impossible. Search is possible.

    2: Program display and search is impossible

The program details will not be displayed, but the program No. and sequence No. will display in the prohibited state.

(Note) If "#1122" is set to "1" or "2", "1" will be set in "#1121" when the power is turned ON.

	#1123	origin	Origin set prohibit

Select whether to use the origin set function.

    0: Use

    1: Not use

	#1124	ofsfix	Fix tool compensation No.

Select how to handle the compensation No. when the input key is pressed on the tool compensation screen.

    0: Increment the compensation No. by 1 (Same as general parameters)

    1: # compensation No. does not change

When setting in sequence, "0" is handier. When changing and setting repeatedly while adjusting one compensation value, "1" is handier.

	#1125	real_f	Actual feedrate display

Select the feedrate display on the monitor screen.

    0: Command speed

    1: Actual travel feedrate

	#1126	PB_G90	Playback G90

Select the method to command the playback travel amount in the playback editing.

    0: Incremental value

    1: Absolute value

	#1127	DPRINT	DPRINT alignment

Select the alignment for printing out with the DPRINT function.

    0: No alignment, output s printed with left justification

    1: Align the minimum digit and output

#1128	RstVCI	Clear variables by resetting

Select how to handle the common variables when resetting.

    0: Common variables won't change after resetting.

    1: Common variables will be cleared #100 to #199 by resetting.

#1129	PwrVCI	Clear variables by power-ON

Select how to handle the common variables when the power is turned ON.

    0: The common variables are in the same state as before turning the power OFF.

    1: Common variables will be cleared #100 to #199 when the power is turned ON.

#1130	set_t	Display selected tool number

Select the tool command value display on the monitor screen.

    0: Display T-modal value of program command

    1: Display Tool No. sent from PLC

#1132	brightness	Brightness control

Select the brightness of display unit.

    1: High brightness (in bright state)

    0: Medium brightness

   -1: Low brightness (in dim state)

#1133	ofsmem	

Not used. Set to "0".

#1134	LCDneg	

Not used. Set to "0".

#1135	unt_nm	Unit name

Set the unit name.

Use 4 or less characters consisting of both alphabets and numbers.

If "0" is set, the unit name won't be displayed.

  ---Setting range---

    4 or less characters consisting of both alphabets and numbers

#1136	optype	

Not used. Set to "0".

#1137	Cntsel	

Not used. Set to "0".

#1138	Pnosel	

Not used. Set to "0".

#1139	edtype	

Not used. Set to "0".

#1140	Mn100	M code number

Set the first number of M code that corresponds to the setup Nos. from 100 to 199.

  ---Setting range---

    0 to 99999999

#1141	Mn200	M code number

Set the first number of M code that corresponds to the setup Nos. from 200 to 299.

  ---Setting range---

    0 to 99999999

#1142	Mn300	M code number

Set the first number of M code that corresponds to the setup Nos. from 300 to 399.

  ---Setting range---

    0 to 99999999

#1143	Mn400	M code number

Set the first number of M code that corresponds to the setup Nos. from 400 to 499.

---Setting range---

0 to 99999999

#1144	mdlkof	MDI setup lock

Select whether to enable MDI setting in non-MDI mode.

0: Disable MDI setting

1: Enable MDI setting

#1145	I_abs	Manual ABS parameter

Select how to handle the absolute position data during automatic handle interrupt.

0: Absolute position data will be renewed if manual ABS switch is ON. If it is OFF, data won't be renewed.

1: Follow the "intabs" state when "#1061 intabs" is enabled

#1146	Sclamp	Spindle rotation speed clamp function

Select how to handle the spindle rotation speed clamp function with the G92/G50S command.

0: G92/G50S command is handled as a clamp command only in the G96 state (during constant surface speed control).
G92S will be handled as normal S command in G97 state (constant surface speed OFF).

1: The S command in the same block as G92/G50 is constantly handled as a clamp command

#1147	smin_V	Minimum spindle rotation speed clamp type

Specify the type of spindle min. rotation speed clamp value.

0: Rotation speed setting

1: Output voltage coefficient setting

Set "#3023 smini" according to this type setting.

#1149	cireft	Arc deceleration speed change

Select whether to decelerate at the arc entrance or exit.

0: Not decelerate

1: Decelerate

#1153	FixbDc	Hole bottom deceleration check

Select whether to perform a deceleration check or in-position check at the hole bottom in a hole drilling cycle. This parameter is enabled only for a hole drilling cycle in which no dwell command can be issued at the hole bottom.

0: Perform no deceleration check and in-position check

1: Perform deceleration check

2: Perform in-position check

(PR)	#1154	pdoor	

Not used. Set to "0".

#1155	DOOR_m	

Not used. Set to "100".

#1156	DOOR_s	

Not used. Set to "100".

#1157	F0atrn	

Not used. Set to "0".

#1158	F0atno	

Not used. Set to "0".

(PR)	#1163	No rio	RIO connection detection invalid

Select whether to enable or disable RIO connection detection.

    0: Enable

    1: Disable

If your I/O consists of only cards such as CC-LINK, setting this parameter to "1" will avoid the RIO communication cutoff alarm.

(PR)	#1164	ATS	Automatic tuning function

Select whether to enable or disable the automatic tuning function.

    0: Disable

    1: Enable

(Note 1) Enable this parameter when using MS Configurator.

(Note 2) Disable this parameter during normal operation.

(Note 3) Search & start function is disabled for safety when this parameter is set to "1".

	#1166	fixpro	Fixed cycle editing

Select the type of programs handle on the Edit/Program list/Data in/out screen from the following: general programs, fixed cycles, or machine tool builder macro programs.

    0: General programs can be edited, etc.

    1: Fixed cycles can be edited, etc.

    Password No.: The machine tool builder macro programs can be edited, etc.

  ---Setting range---

    0 to 99999999

	#1167	e2rom	

Not used. Set to "0".

	#1168	test	Simulation test

Select the test mode for the control unit.

In the test mode, test is performed with a hypothetical reference position return complete even though the real reference position return hasn't been completed. This is limited to test operation of the control unit itself, and must not be used when the machine is connected.

    0: Normal operation mode

    1: Test mode

	#1217	aux01	

Not used. Set to "0".

#1218	aux02

bit3: Parameter input/output format

Select the parameter input/output format.

  0: Type I

    Displayed on one line per parameter.

    (Example)
    N1001T1P1
    N1001T2P1
    N1001T3P0

  1: Type II

    Data with the same parameter number is displayed on the same line.

    (Example)
    N1001 T1 P1 T2 P1 T3 P0

bit4: External workpiece coordinate offset tool number selection

Select the R register that contains the tool number used for automatic calculation when measuring the coordinate offset of an external workpiece.

  0: Follow the setting of "#1130 set_t".

  1: Use the tool number indicated by user PLC.

bit5: Parameter I/O II spindle specification address

Select the spindle specification address of parameter I/O type II.

  0: C

  1: T

This parameter is also applied to the spindle specification address for input and verification.

(Note) This parameter is valid only for parameter I/O type II (when "#1218 aux02/bit3" is set to "1").

#1219　　　**aux03**

bit1: Stop high-speed PC monitoring function

Set "1" to disable the function that triggers the emergency stop when the PC high-speed processing time is extended.

Disable the monitoring function only as a temporary measure.

bit5: Dog-type intermediate point

Select whether to move to the intermediate point during automatic dog-type reference position return.

0: Not move.

1: Move.

bit7: Time constant setting changeover for soft acceleration/deceleration

0: Accelerating time is G0tL(G1tL).
When the G00 pre-interpolation acceleration/deceleration and the soft acceleration/deceleration are used together, the inclination of soft acceleration/deceleration will be steeper by setting a time to the soft acceleration/deceleration 2nd step time constant (#2005 G0t1). Consequently, the acceleration for G28/G30 will be larger than that for G00.
(1) Total accelerating time is "G0tL".
(2) The time for curve part is "G0t1".
(3) The time for linear part is obtained by "G0tL-(2 x G0t1)".
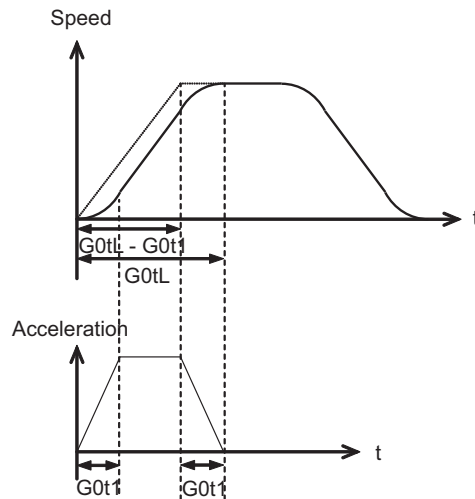
1: Accelerating time is obtained by G0tL+G0t1 (G1tL+G1t1).
When the G00 pre-interpolation acceleration/deceleration and the soft acceleration/deceleration are used together, you can attain the G28/G30 acceleration that is equal to G00, by setting the same value to G00 soft acceleration/deceleration filter (#1569 SfiltG0) as well as to the soft acceleration/deceleration 2nd step time constant (#2005 G0t1).
(1) Total accelerating time is obtained by "G0tL+G0t1".
(2) The time for curve part is "G0t1".
(3) The time for linear part is obtained by "G0tL-G0t1".
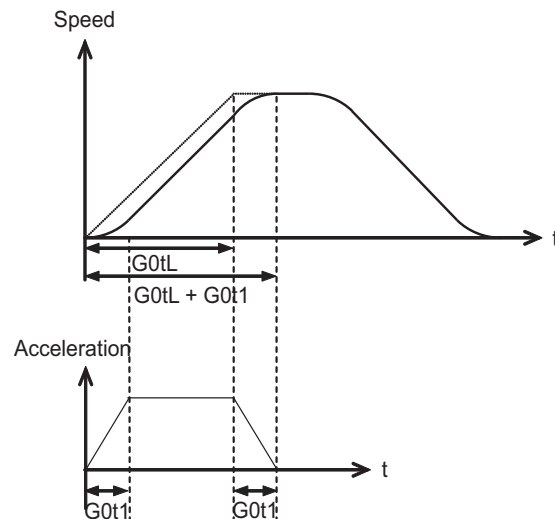
#1220	aux04	(for L system only)

bit0: Tool life check timing selection

Select the criterion to judge the end of tool life when the cumulative number of cuttings is incremented in tool life management II.

0: Determine the tool life end when the incremented cumulative number of cuttings has exceeded the estimated number of cuttings. (Default)
(cumulative number of cuttings > estimated number of cuttings)

1: Determine the tool life end when the incremented cumulative number of cuttings has reached the estimated number of cuttings.
(cumulative number of cuttings >= estimated number of cuttings)

#1221	aux05	

bit0: Workpiece coordinate/absolute coordinate display switch

Select whether to display the workpiece coordinate or to display the absolute coordinate in the coordinate value screen, command value screen or modal information screen.

0: Workpiece coordinate

1: Absolute coordinate

#1222	aux06	

bit4: Minimum cut-in amount selection

Select the minimum cut-in amount command value for the compound thread cutting cycle (G76 command).

0: The minimum cut-in amount (Q) will be "0".

1: The minimum cut-in amount (Q) will be set in the last command value (it is retained even after the NC power has been turned off).

bit5: Fixed cycle for compound lathe command format check selection

Select the operation when the 1st block of the fixed cycle for compound lathe is omitted while the conventional format is selected ("#1265 ext01/bit0" is set to "0").

0: Program error (P33) will occur.

1: Parameter setting value will be used.

bit7: Reference position return deceleration check method

Select the deceleration check method to be used during automatic reference position return.

0: In-position check

1: Commanded deceleration check

#1223	aux07

bit1: Deceleration check method 2

Select the deceleration check method in G1+G9.

0: Command deceleration check in G1+G9

1: In-position check in G1+G9

The deceleration check is not performed for the commands except G1+G9.

When "#1306 InpsTyp deceleration check specification type" is set to "1" (Deceleration check specification type 2), this parameter will be invalid.

bit2: Synchronous tap R-point in-position check

Select whether to enable the synchronous tap I-point -> R-point in-position check.

0: Disable

1: Enable

(Note) This parameter is valid only when "1" (Enable in-position check) is set for "#1223 aux07/bit3 Synchronous tap in-position check improvement".

bit3: Synchronous tap in-position check improvement

Select whether to enable the synchronous tap in-position check improvement.

0: Disable

1: Enable

Related parameters:

#1223/bit2 Synchronous tap R-point in-position check

#1223/bit4 Synchronous tap hole bottom in-position check

#1223/bit5 Synchronous tap R-point in-position check 2

bit4: Synchronous tap hole bottom in-position check

Select whether to enable the synchronous tap hole bottom in-position check.

0: Disable

1: Enable

(Note) This parameter is valid only when "1" (Enable in-position check) is set for "#1223 aux07/bit3 Synchronous tap in-position check improvement".

bit5: Synchronous tap R-point in-position check 2

Select whether to enable the synchronous tap R-point in-position check.

0: Disable

1: Enable

(Note) This parameter is valid only when "1" (Enable in-position check) is set for "#1223 aux07/bit3 Synchronous tap in-position check improvement".

bit6: Cancel synchronous tap (, S) return

0: Retain the spindle speed (,S) in synchronous tap return

1: Cancel the spindle speed (,S) in synchronous tap return with G80

bit7: Synchronous tap method

Specify a synchronous tap method.

0: Synchronous tap with multi-step acceleration deceleration

1: Conventional type synchronous tap

#1224	aux08

bit0: Sampling data output

Select whether to enable the sampling data output.

  0: Disable

  1: Enable

#1225	aux09

bit7: Enable/disable spindle rotation speed clamp

Select whether to enable the spindle rotation speed clamp by the G92 S or Q command for the spindle command rotation speed (R7000) set with the user ladder.

  0: Enable

  1: Disable

#1226	aux10

bit0: Tool compensation data for external workpiece coordinate offset measurement

Select the tool compensation data to be used for external workpiece coordinate offset measurement.

  0: Tool length data and tool nose wear data

  1: Tool length data

bit1: Optional block skip type

Select whether to enable the optional block skip in the middle of a block.

  0: Enable only at the beginning of a block.

  1: Enable in the middle of a block, as well as at the beginning of the block.

Note that a slash "/" in an equation between [ ] is handled as division operator.

(Note) This parameter is enabled when "#1274 ext10/bit4" is "0".

bit2: Single block stop timing

Select the timing at which the "Single block" signal is activated.

  0: When the signal goes ON while automatic operation is starting, the block will stop after finished.

  1: When the signal is ON at the end of the block, the block will stop.

bit3: C-axis reference position return type

Select the C-axis reference position return type.

  0: Basic position return is performed by the G28 reference position return command or by activating the manual reference position return. The basic point dog is used.

  1: When the first C-axis command is issued after the C-axis mode is entered in automatic mode, reference position return is performed before the execution of the block. The reference position return is also performed by the G28 reference position return command or by activating the manual reference position return. The Z phase of the encoder is used.

bit4: S command during constant surface speed

Select whether to output a strobe signal when the S command is issued in constant surface speed mode.

  0: Not output any strobe signal in constant surface speed mode.

  1: Output strobe signals in constant surface speed mode.

bit5: Arbitrary allocation of dog signal

Select whether to enable the arbitrary allocation parameter for "Reference position return near-point detection" signal and "Stroke end" signal.

  0: Disable (Fixed device is used.)

  1: Enable (Device is specified by the parameter.)

bit7: Shorten JOG stop time

Specify whether to shorten the JOG stop time.

  0: Do not shorten the JOG stop time. (Same as before)

  1: Shorten the JOG stop time.

#1227	aux11

bit0: Select PLC signal or spindle feedrate attained

Set up this option when disabling the cutting start interlock by spindle feedrate attained.

0: Cutting start interlock by PLC signal

1: Cutting start interlock by spindle feedrate attained

bit1: Select H or D code

Set up this option to validate the data that is set up on the tool life management screen when issuing the H99 or D99 command.

0: The H and D codes validate the data that is set up on the management setup screen.

1: Validates the data that is set up on the management setup screen when issuing the H99 or D99 command.

bit2: Measures against tool setter chattering

Select a condition where a relieving operation completes after measurement with tools.

0: Sensor signals have stopped for 500 (ms) or longer.

1: 100 (µm) or longer has passed after sensor signals stopped.

bit4: Word command check

Select whether to output an error when no numeric value follows a program address during execution of a machining program.

0: Not check

1: Check

bit5: Spindle rotation speed clamp

Specify whether to clamp the rotation speed in constant surface speed mode when the spindle rotation clamp command is issued.

0: Clamps the rotation regardless of the constant surface speed mode.

1: Clamps the rotation only in constant surface speed mode.

bit7: Switch the range of tool life data to be input

Set up the range of tool life data to be input or compared.

0: Inputs or compares all of the data output.

1: Inputs or compares part of the data output

(1) Tool life management I data to be input or compared
   Tool number (D), lifetime (E), life count (F), and auxiliary data (B).

(2) Tool life management II data to be input or compared
   Group number (G), method (M), life (E/F), tool number (D), and compensation number (H)

#1228	aux12

bit0:

When not using, set to "0".

bit1: Switch "offset and parameter" screen

Select to switch the "offset and parameter" screen to the parameter screen.

  0: Display the "offset and parameter" screen.

  1: Display the "parameter" screen.

bit2:

Not used.

bit3: Nose R specification

Select whether to specify the nose R compensation by shape or wear number.

  0: Specifies the nose R compensation by shape number.

  1: Specifies the nose R compensation by wear number.

bit4: Select operation error or stop code

Select operation error or stop code to provide for both block start and cutting start interlocks.

  0: Operation error

  1: Stop code

bit5: Select constant surface speed coordinates

Select the constant surface speed coordinate.

  0: Workpiece coordinate

  1: Absolute value coordinate

bit6: Switch relative values displayed

Select whether to preset the relative coordinates with workpiece coordinate preset (G92.1) or counter preset (G92).

  0: Preset the relative coordinates.

  1: Not preset the relative coordinates.

bit7: Protection with manual value command

Select whether to protect a manual value command.

  0: Not protect. (Conventional specification)

  1: Protect.

#1229	**set01**

bit0: Subprogram interrupt

Select the type of the user macro interrupt.

   0: Macro type user macro interrupt

   1: Sub-program type user macro interrupt

bit1: Accurate thread cutting E

Select what the address E specifies in inch screw cutting.

   0: Number of threads per inch

   1: Precision lead

bit2: Radius compensation type B (for M system only)

Select the method of the arithmetic processing for the intersection point when the start-up or cancel command is operated during radius compensation.

   0: The processing does not handle the start-up or cancel command block: handle the offset vector in the direction vertical to that of the command instead.

   1: The processing is executed for the intersection point between the command block and the next block.

bit2: Nose R compensation type B (for L system only)

Select the method of the arithmetic processing for the intersection point when the start-up or cancel commands are operated during nose R or radius compensation.

   0: The processing does not handle the start-up or cancel command block: handle the offset vector in the direction vertical to that of the command instead.

   1: The processing is executed for the intersection point between the command block and the next block.

bit3: Initial constant surface speed

Select the initial state after the power-ON.

   0: Constant surface speed control cancel mode

   1: Constant surface speed control mode

bit4: Synchronous tap

Select the operation when ",R" is omitted in G74/G84 tapping cycle.

   0: Asynchronous tap

   1: Synchronous tap

bit5: Start point alarm

Select the operation when the operation start point cannot be found while executing the next block of G115, G116 or G117.

   0: (G115/G116)Starts after the block has been moved.
      (G117)Enables an auxiliary function after the block has been moved.

   1: (G115)Waits until reaching start point at the movement after next block when the operation start point is not found.
      (G116/G117)Outputs an program error (P33) when the operation start point is not found.

bit6: Grid display selection

Select the grid display type on the servo monitor screen during the dog type reference position return.

   0: Distance between dog OFF and basic point (including a grid mask amount)

   1: A value given by reducing a grid mask amount from the distance between dog OFF and basic point

---

#1230	**set02**

bit2: Proximity switch spindle orientation: Z phase re-detection request type

Select when to request Z phase re-detection for proximity switch type spindle orientation.

   0: After confirming the spindle has reached the Z phase detection speed.

   1: Right after Servo ON of the spindle.

bit7: Macro interface input/output for each part system

Select the specification of the macro interface input/output.

   0: Shared by all part systems.

   1: Used independently by the part systems.

#1231	**set03**

Not used. Set to "0".

#1232	**set04**

bit0: Exclude acceleration/deceleration in load monitor

Not used. Set to "0".

bit5: Actual load selection

Load fluctuation due to speed change is excluded from the actual load.

  0: Disable

  1: Enable

(Note) When "Actual load selection" ("#1232 set04/bit5") is enabled, "Spindle function 8" ("#13228 SP228/ bit2") needs to be set to "1" (load display, high-cycle motor output effective value).

#1233	**set05**

When not using, set to "0".

#1234	**set06**

bit3: Interlock when tap retract enabled

Select whether to enable automatic/manual interlock for the part system with "Tap retract enable" signal ON.

  0: Interlock all the axes

  1: Disable the interlock

#1235	**set07**

bit0: Helical interpolation speed 2

  0: Select normal speed designation also for 3rd axis

  1: Select arc plane element speed designation

bit2: Fixed type chopping compensation valid only at start

When the fixed type compensation value is selected, the method can be changed to the compensation value sequential update type after the first four cycles.

  0: Disable the method changeover

  1: Enable the method changeover

bit4: Selection condition of synchronous tapping gear step

Select the parameters that determine the gear step for synchronous tapping.

  0: #3005 through #3008 (smax1 to 4) when "#1223 aux07/bit7" is "0".
    Or #3013 through #3016 (stap1 to 4) when "#1223 aux07/bit7" is "1".

  1: Always #3013 through #3016 (stap1 to 4)

#1236   **set08**

bit0: Manual rotary axis feedrate unit

Select the unit of manual rotary axis feedrate.

    0: Fixed to [°/min]

    1: Same speed as before (When inch command, the speed is the command speed divided by 25.4.)

bit1: Spindle speed detection

Select the pulse input source of actual spindle rotation speed (R6506/R6507) when the spindle encoder serial connection is selected ("#3025 enc-on" is set to "2").

    0: Serial input

    1: Encoder input connector

bit2: Current limit droop cancel invalid

Select whether to cancel the position droop when the current limit changeover signal is canceled.

    0: Cancel the droop.

    1: Not cancel the droop.

bit3: Rotary axis command speed scale

Select to multiply the rotary axis command speed by 10 times.

    0: Invalid

    1: During initial inching, the rotary axis command speed is multiplied by 10.
In other words, if "F100" is commanded, the speed will be the same as when 1000°/min is commanded.
The rotary axis speed display unit will be 10°/min.

(PR)   **#1237**   **set09**

Not used. Set to "0".

(PR)	#1238	set10

bit0: Switch G36 function

Not used. Set to "0".

bit3: Ignoring input from RIO

Select whether to ignore the input from RIO.

0: Output the input from RIO to the device X.

1: Ignore the input from RIO, and not output it to X device.

(X000 to X0FF, X100 to X1FF and X200 to X2BF)

* Normally set this parameter to "0".

* The devices X2C0 to X2FF are used for the handle pulse input and board reset from the operation panel I/O unit card (HN391/HN392), thus are excluded from the target.

bit6: Switch absolute position detection alarm

Select the output destination of the absolute position detection alarm.

0: NC alarm 4 (AL4)

1: NC alarm 5 (AL5)

(Note) The absolute position detection alarm is listed in the alarm history regardless of this parameter setting.

bit7: Switch operation alarm

Select whether to enable the NC alarm 5 (AL5) signal output.

0: Disable NC alarm 5 (AL5)

All operation alarms will be output to NC alarm 4 (AL4).

1: Enable NC alarm 5 (AL5)

The following operation alarms will be output to NC alarm 5 (AL5), not to NC alarm 4 (AL4).

♦External interlock axis exists (M01 0004)
♦Cutting override zero (M01 0102)
♦External feedrate zero (M01 0103)
♦Block start interlock (M01 0109)
♦Cutting block start interlock (M01 0110)
♦Interference check disabled (M01 0200)
♦Cutting interlock for spindle-spindle polygon (G51.2) (M01 1033)

The above alarms are not recorded in the alarm history regardless of the setting value of this parameter.

(PR)	#1239	set11

bit0: Coil switching method

Select the coil switching method.

    0: Via PLC. (Y189F)

    1: NC internal processing. (Y189F is invalid.)

bit3: Polygon machining mode at reset

Select whether to cancel the polygon machining mode when reset is applied.

    0: Not cancel.

    1: Cancel.

bit4: Invalidate G51.1 phase command

Select whether to enable the phase control with the spindle-spindle polygon function.

    0: Always enable. (When R is not commanded, it will be handled as R0.)

    1: Enable only at the R command.

bit5: Door interlock spindle speed clamp valid

Select whether to enable the spindle clamp speed changeover by the PLC signal.

    0: Disabled

    1: Enabled

bit6: External deceleration axis compliance valid

Designate the method for setting the external deceleration speed.

    0: Set speed common for all axes ("#1216 extdcc" (external deceleration speed))

    1: Set speed for each axis ("#2086 exdcax" (external deceleration speed))

(PR)	#1240	set12

bit0: Handle input pulse

Select the handle input pulse.

    0: MITSUBISHI CNC standard handle pulse (25 pulse/rev)

    1: Handle 400 pulse (100 pulse/rev)

bit2:Zero point shift amount magnification

If "1" is set, the following magnification will be applied on the #2027 G28sft reference point shift amount, #2057 zero point proximity + and #2058 zero point proximity - settings.

    For 0.1µm: 10-fold

    For 0.01µm: 100-fold

bit4: Optical communication automatic channel detection invalid

Select whether to enable the optical communication automatic channel detection.

    0: Enable

    1: Disable

#1241   set13

---

bit0: Prevention of program error due to incorrect G code combination

When a G code from some modal groups is commanded in the same block as an unmodal G code, a program error due to incorrect G code combination occurs. This parameter is used to avoid this program error.

  0: The program error (P45) will occur.

  1: The program error is avoided, however, a G code from an uncombinable modal group is ignored.

bit1: Interference check at starting up radius compensation (for M system only)

    Interference check at starting up nose R compensation (for L system only)

  0: In a start-up block, an interference check is not carried out.

  1: An error occurs even at a start-up block if an interference occurs.
    The error occurs even when the interference avoidance is set to ON (#8102="1"). However, an interference check is not carried out when it is set to OFF (#8103="1").

bit4: Plane axis check invalid in fixed cycle for turning machining

Select whether to raise a program error when a fixed cycle for turning machining is commanded in either of the following conditions:
* The commanded axis does not coincide with the selected plane
* One or both of the selected plane axes have no movement

  0: Raise a program error

  1: Not raise a program error

bit5: Macro argument L/P valid

Select whether to enable L and P to be used as argument of G(MSTB) macro command or ASCII code macro command.

  0: L and P commands cannot be used.

  1: L and P commands can be used as argument.

bit7: Spindle rotation speed during synchronous tap return

Specify how to operate in a sync tap command block if the tap return spindle rotation speed (,S) is lower than the tap spindle rotation speed (S).

  0: Operate at the tap return spindle rotation speed (,S)

  1: Operate at the tap spindle rotation speed (S)

#1242   set14

---

bit0: Ignoring timing sync in multi-system simultaneous thread cut cycle I (G76.1)

Select whether to execute timing synchronization during multi-part system simultaneous thread cut cycle I (G76.1).

  0: Execute timing synchronization at the start and end of thread cutting.

  1: Ignore the timing synchronization given during the cycle.

bit1: G92.1 single command error check ON

Select whether to enable the error check when G92.1 (G50.3) is given alone in a block.

  0: Disable the error check

  1: Enable the error check

bit6: G113 command type when multiple spindle synchronization set valid

Specify the G113 command type of when multiple spindle synchronization set is valid.

  0: Cancels all the spindle synchronization by issuing G113H0 or G113D0.

  1: Cancels all the spindle synchronization by issuing G113.

#1243   set15

Not used. Set to "0".

#1244   set16

---

bit0: No superimposition of timing synchronization block onto subsequent block

0: Superimpose a block, where timing synchronization command is given as a single command, onto the subsequent block, and treat the blocks as one block

1: Treat a block, where timing synchronization command is given as a single command, as one block.

bit1: Enable automatic re-calculation after timing synchronization

0: Look-ahead a block next to the timing synchronization command block

1: Automatically re-calculate a block next to the timing synchronization command block after the synchronization has been completed.

bit2: Balance cut in all the blocks

Select in which block(s) to execute synchronization between part systems when a balance cut command is given.

0: Execute synchronization in cutting feed command block(s)

1: Execute synchronization in all the blocks

bit3: Enable tool offset at start/stop of arbitrary axis superimposition

Not used. Set to "0".

bit4: Speed clamp method under superimposition control

Not used. Set to "0".

bit5: Read of position info with superimposing travel distance taken into account

Select whether to take into account the superimposing travel distance (travel distance of the reference axis) when reading position info (machine coordinates/skip coordinates) using a variable under control axis superimposition or arbitrary axis superimposition control.

0: Not take the distance into account

1: Take the distance into account

bit6: Axis address check ON

Select whether to output a program error (P32) when any address other than those specified by "#1013 axname" and "#1014 incax" is given as an axis address.

If the arbitrary axis exchange function is ON, select whether to output a program error (P32) when any address other than those specified by "#12071-12078 adr_abs[1]-[8]" and "#12079-12086 adr_inc[1]-[8]" is given as an axis address.

0: Not output a program error (P32). (Ignore the axis address.)

1: Output a program error (P32)

#1245   set17

---

bit7: Synchronous tap spindle rotation direction type

Select whether the spindle's rotation direction is determined by the synchronous tapping axis' travel direction.

0: The spindle's rotation direction is determined by the synchronous tapping axis' travel direction.
   When the travel direction is negative, the spindle rotates forward.
   When the travel direction is positive, the spindle rotates in reverse.

1: The spindle always rotates forward regardless of the synchronous tapping axis' travel direction.

(Note) When a reverse tap is commanded, the spindle rotates in an opposite direction to that mentioned above.

#1246	set18

bit0: Thread cut override ON

Select whether to enable spindle override during thread cutting.

　0: Disabled

　1: Enabled

bit1: Thread cut override feed hold

Select whether to perform feed hold when spindle override is changed during thread cutting.

　0: Not perform feed hold

　1: Perform feed hold

bit2: Switch coordinate systems for radius compensation

Select the coordinate system for radius compensation.

　0: Type 1 (conventional specification)

　　Perform radius compensation with reference to a position on the workpiece coordinate system.

　1: Type 2

　　Perform radius compensation with reference to a position on the program coordinate system.

bit3: Change repetition final return position at M2L

Select the final return position after repetition, when in G99 modal and in M2 format with the label L.

　0: Initial point

　1: R point

bit4: T-lifeover signal output

Select the timing at which the "Tool life over" signal is output when using the M system tool life management I/III.

　0: Turn the signal ON when a selected tool has reached the lifetime.

　1: Turn the signal ON when any of tools (in the case of the tool life management III, all the registered tools) in a selected group has reached the lifetime.

bit5: Tool status update type

Select whether to update tool status automatically when estimated tool life data/cumulative usage data is changed on the screen in the M system tool life management I/II/III.

　0: Do not update

　1: Update.

(Note) When "1" is selected, tool status will be updated as follows.

　　◆When usage data is "0", tool status will be "0".
　　◆When usage data is smaller than lifetime data, tool status will be "1".
　　◆When usage data is the same as or larger than lifetime data, tool status will be "2".

bit6: Switch F 1-digit feedrate change method

Set whether to enable feedrate change with handle until power OFF, or change the parameters #1185 to #1189 with change of speed.

　0: Enabled until power OFF

　1: Change "#1185 spd_F1" to "#1189 spd_F5"

bit7: PLC axis random device assignment

Select whether to enable PLC axis random device assignment for "Reference position return near-point detection" signal and "Stroke end" signal.

　0: Disable (Fixed device is used.)

　1: Enable (Device is specified by the parameter.)

#1247   set19

bit0: Movement by tool length compensation command (for M system only)

Select whether or not to move the axis by the compensation amount when tool length compensation/cancel is independently commanded.

   0: Move

   1: Not move

bit1: Thread cutting operation when manual speed command enabled

Select the thread cutting operation in manual speed command.

   0: The axis travels at the handle feed rate, jog feed rate, or manual rapid traverse rate

   1: The axis travels following the program command

bit2: Inclined surface machining mode hold

Select whether to hold or cancel the inclined surface machining mode at an emergency stop or power OFF.

   0: Cancel the inclined surface machining mode.

   1: Hold the inclined surface machining mode.

#1248   set20

Not used. Set to "0".

#1249   set21

bit5: Warning on 24Hr continuous ON display

Select whether to show or hide the alarm (V53 0001).

   0: Not display

   1: Display

#1250   set22

Not used. Set to "0".

#1251   set23

bit0: Load inertia ratio display

Select whether to show the load inertia ratio of servo and spindle units on the drive monitor screen.

   0: Display

   1: Not display (Show zero)

bit1: Spindle temperature display

Select whether or not to display the spindle unit temperature on the drive monitor screen.

   0: Display according to "#13225 SP225/bit2"

   1: Not display (Show zero)

bit3: Non-display of completion message (display unit (GOT))

Select whether to display completion messages on the display unit (GOT).

   0: Display

   1: Not display

#1252   set24

Not used. Set to "0".

(PR)	#1253	set25

bit0: Number of machine tool builder macro definition files

Select the number of definition files for machine tool builder macro.

   0: One (O199999999)

   1: Ten (O199999990 to O199999999)

bit2: Acceleration/Deceleration mode change in hole drilling cycle

Change the acceleration/deceleration mode of hole drilling cycle.

   0: The operation follows the parameter setting.
     The setting of #1153 is enabled.

   1: A constant inclination acceleration/deceleration and an acceleration/deceleration after interpolation are applied to the hole drilling cycle.
     The setting of #19417 is enabled.

bit4: Clearing data at fixed cycle mode switch

Select whether to zero clear the argument data at the time of fixed cycle mode switch.

   0: Do not zero clear the argument data

   1: Zero clear the argument data

bit5: G53 motion type

Change the motion type for G53 command.

   0: Cutting feed or rapid traverse is determined by the active modal status.

   1: Fixed to rapid traverse.

bit6: Switch G68/G69 function

Select whether to use G68/G69 as tool post mirror image function or balance cut function when the selected G code system is 6 or 7.

   0: Facing turret mirror image

   1: Balance cut

(PR)	#1254	set26

bit0: Reducing processing time of zero-travel-distance block (for L system only)

Select whether to reduce the processing time of a zero-travel-distance block.

   0: Disable the reduction of non-travel block processing time.

   1: Enable the reduction of non-travel block processing time.

bit3: Select timing for updating axis parameter

Select the timing for when to update axis parameter.

   0: Update after All axes smoothing zero turns ON for all the part systems.

   1: Update after All axes smoothing zero turns ON for each part system.

(PR)	#1255	set27

Not used. Set to "0".

(PR)	#1256	set28

bit0: Switch to C axis mode at cancel of EMG stop/door open under spindle C axis

Select whether to switch the control to C axis mode when you execute and cancel emergency stop, or turn ON and OFF the door open signal under spindle C axis control mode.
(This takes effect when spindle/C axis switch method is PLC signal type.)

   0: Not switch to C axis mode.
     Control is switched to C axis mode when C axis' Servo OFF signal is turned OFF and ON after cancel of emergency stop or door open.

   1: Switch to C axis mode when emergency stop or door open is cancelled.

bit2: Change current FB (load) output unit

Select the units in which the current FB (load) is output to a register.
When output in units of 0.01%, the output range is from 0 to 327.67%.

   0: Default (Output in units of 1%).

   1: Output in units of 0.01%.

	#1257	**set29**

Not used. Set to "0".

(PR)	**#1258**	**set30**

bit0: Skip I/F switch

Select A or B contact for the skip interface.

  0: A contact (Skip operation starts at rising edge of a signal)

  1: B contact (Skip operation starts at falling edge of a signal)

(Note) This parameter is not applied to PLC skip.

bit1: Alarm "Excess posn devia. at power ON" valid

Select which alarm to be issued when a deviation of machine position between before the power OFF and after the power ON is greater than the value set in "#2051 check".

  0: Alarm "Z70 0006 Absolute position error"

  1: Alarm "Z70 0007 Excess posn devia. at power ON"

bit4: Thread recut command

Specify through which interface to give a thread recut command.

  0: Through HMI screen

  1: Through PLC I/F

bit5: Addition of command Q to thread recut

Select whether to add the command Q's data to the spindle angle to be compensated during thread recut of a stored thread section.

  0: Not add the command Q's data

  1: Add the command Q's data

bit6: Spindle compensation angle in thread recut mode

Select whether to calculate the spindle compensation angle when a thread cut command is given during the thread recut mode.

  0: Calculate the angle for the initial thread cut command in automatic operation. (The initially calculated angle is used for the 2nd and subsequent thread cut commands.)

  1: Calculate the angle every time a thread cut command is given.

(PR)	**#1259**	**set31**

bit0: Enable normal life tool's data count (for M system only)

Select whether to enable or disable too use data counting when the tool status is 2 (normal life tool).

  0: Not count the use data of normal life tool.

  1: Count the use data of normal life tool.

bit2: Disabling decimal point for PLC window

Select the input/output specifications of fraction data for PLC window.

  0: Enable decimal point
    Fraction data is output as the fixed fraction information.
    (The numbers of digits in the integer and fraction parts are the same as of the on-screen specifications.)

  1: Disable decimal point (cut off all digits after decimal point)
    Only the integer part is input/output.

bit7: Macro processing method

Select the macro processing method.

  0: High speed

  1: Compatible with conventional models

 (*) Remarks

    Select whether to refresh the display data at regular intervals of a certain number of macro blocks when processing successive macro blocks.
    Selecting "0" enables high-speed macro processing, because it creates no data for refreshing display.
    Selecting "1" enables most of the blocks under processing to be viewed, because it creates display refresh data at regular intervals even for successive macro blocks.
    When "1" is selected, the operation is the same as of M700 Series control.

(PR)	#1260	set32

bit4:Thread cut start shift angle operation

Select the operation to be performed at the start of thread cutting when a thread cut start shift angle command is issued.

  0: Start thread cut from the thread cut start shift angle after phase Z has been detected once.

  1: Start thread cut from the thread cut start shift angle, independently of phase Z detection.

(PR)	#1261	set33

bit1: Operation panel I/O emergency stop function OFF

Not used. Set to "0".

bit2: Synchronized turning ON/OFF of NC and display

Select whether to synchronize the turning ON/OFF of the M800W Series NC controller and display.

  0: NC and display turn ON/OFF independently.

  1: NC and display turn ON/OFF in synchronization with each other.

(*) If no operation panel I/O unit is connected, the NC and display turn ON/OFF independently, irrespective of this parameter.

bit3: PLC high-speed process start timing selection

Select the type of PLC high-speed process start timing.

  0: Type 1 (default)

  1: Type 2

bit4: High-speed ladder execution cycle

Specify the high-speed ladder execution cycle. (Standard value: 0)

  0: Default

  1: Twice the default (equivalent to Mitsubishi M700V Series)

(Note) When the parameter (#1261 set33/bit4) is set to its default value, the high-speed ladder execution cycle differs according to the model and the number of part systems.

bit5: Operation switch at OT and soft limit in synchronous operation method

This parameter switches the axis operation at stoke end and soft limit for slave axis in the synchronous operation method.
When independent operation method or correction mode is set, the operation will be the same as #1261=0 (disable).

  0: When "Stroke end" signal is turned ON for only slave axis by stroke end or soft limit, the slave axis stops but master axis does not stop.

  1: When one of master axis or slave axis is in the stroke end or soft limit, both master and slave axes stop.

(PR)	#1262	set34

Not used. Set to "0".

(PR)	#1263	set35

bit1: Show/Hide history clear menus

Show/Hide operation menus for data clear of collection setting screen, history clear of alarm history screen, history start, and history stop.

  0: Show history clearing operation menus

  1: Hide history clearing operation menus

bit2: Hide the alarm category of PLC message

Select whether to hide the alarm category of PLC message (macro alarm message).

  0: Display the alarm category

  1: Hide the alarm category

bit3: Overvoltage alarm switch

Select the alarm for overvoltage.

  0: Display the warning upon occurrence of overvoltage alarm.

  1: Execute emergency stop upon occurrence of overvoltage alarm.

	#1264	**set36**

Not used. Set to "0".

(PR)	**#1265**	**ext01**

bit0: Command format 1

Select the command format for the fixed cycle for compound lathe.

  0: Conventional format

  1: MITSUBISHI CNC special format
    (1 block command method)

bit1: Command format 2

Select the command format for the lathe fixed cycle.

  0: Conventional format

  1: MITSUBISHI CNC special format

bit2: Command format 3

Select the command format for the fixed cycle for drilling.

  0: Conventional format

  1: MITSUBISHI CNC special format

bit3: F-command unit 2 (for L system only)

Specify the unit to be used if a synchronous feed or thread cutting lead command contains no decimal point.

  0: Type 1 (conventional specifications) or Type 2
    Type 1 or Type 2 is selected by the parameter "#1271 ext07/bit2".

  1: Type 3
    F command 0.01 mm/rev, 0.0001 inch/rev
    E command
    Sync feed (corner chamfer/corner R feedrate) 0.01 mm/rev, 0.0001 inch/rev
    Thread cut (fine thread cut lead) 0.0001 mm/rev, 0.000001 inch/rev

(Note) Type 3 is independent of the input unit.

(PR)	**#1266**	**ext02**

bit0: Axis name extension valid

  0: "Axis name extension" invalid

  1: "Axis name extension" valid

(PR)	**#1267**	**ext03**

bit0:

Not used.

(PR)	**#1268**	**ext04**

bit2: Enable synchronous tapping per minute

Select whether to enable feed per minute with the F command of synchronous tapping cycle.

  0: Disable (Command in pitch regardless of "G group 5" modal)

  1: Enable (Follow "G group 5" modal)

bit4: Enable address K to specify the repetition count in G76/G87

Select whether to enable address K to be used for specifying the repetition count in G76/G87 command.

  0: Disable

  1: Enable

When "1" is set in this parameter with "#1271 ext07/bit1" (Specifying repetition count with address K) set to "1", the address K given to G76/G87 is treated as the number of repetitions.

(PR)	#1269	ext05

bit0: Inverse tangent (ATAN) command format

Select the command format of ATAN operation.

  0: Format 1

    Either the ratio of two sides or the whole expression is enclosed in square brackets "[ ]".

    ATAN[#k] or ATAN[#j/#k]

  1: Format 2

    Two sides are enclosed in "[ ]" respectively and also divided by a slash "/".

    ATAN[#j]/[#k]

bit1: Range of inverse tangent (ATAN) calculation result

Select the range of calculation result for inverse tangent (ATAN) to be applied when Format 2 is selected for inverse tangent (ATAN) command (when #1269/bit0 = 1).

  0: -180 to 180°

  1: 0 to 360°

(PR)	#1270	ext06

bit4: Switch chamfering operation

Select the operation to be performed when the cycle start point is exceeded as a result of chamfering in a thread cutting cycle.

  0: Output a program error (P192).

  1: Stop chamfering upon arrival at the cycle start point, and then move to the end point of the thread cutting block at a rapid traverse rate.

bit5: Coordinate rotation angle without command (for L system only)

Select the operation when there is no rotation angle command R for the coordinate rotation.

  0: Use the previously commanded value (modal value). If the command is the first issued command, the rotation angle will be 0°.

  1: Use the set value in "#8081 Gcode Rotat".

bit6: Switch continuous thread cutting Z phase wait operation

Select when to start the 2nd block thread cutting when there is a command with no movement (MST command, etc.) between the thread cutting blocks.

  0: Wait for the spindle's single rotation synchronization signal before starting the movement.

  1: Start movement without waiting for the spindle's single rotation synchronization signal.

bit7: Handle C axis coordinate during cylindrical interpolation

Specify whether to keep the rotary axis coordinate as before the cylindrical interpolation start command is issued during the cylindrical interpolation.

  0: Not keep

  1: Keep

(PR)	#1271	ext07

bit0: Mirror image operation

Select the type of mirror image operation.

0: Type 1

♦The program mirror image, external mirror image, and parameter mirror image are exclusive to each other.

♦An incremental command moves the image to the position indicated by the travel amount with the sign inverted.

1: Type 2

♦Mirror image operation is enabled when the program mirror image (G51.1) command is issued or when the external signal or parameter is ON.

♦An incremental command moves the image to the position determined by applying the mirror image to the absolute program coordinates.

bit1: Address specifying fixed cycle repetition count (for M system only)

Select the address that specifies the fixed cycle repetition count.

0: Address L only (Default)

1: Addresses K and L

If addresses K and L are specified simultaneously, the data at address K will be used for operation.

bit2: F-command unit

(M system)

Specify the unit to be used if a thread cutting lead command contains no decimal point.

* This setting is independent of the input unit.

0: Type 1 (conventional specifications)

F1: 1 mm/rev, 1 inch/rev

1: Type 2

F1: 0.01 mm/rev, 0.0001 inch/rev

(L system)

Specify the unit to be used if a synchronous feed or thread cutting lead command contains no decimal point.

0: Type 1 (conventional specifications)

[Input unit B] F1: 0.0001 mm/rev, 0.000001 inch/rev

[Input unit C] F1: 0.00001 mm/rev, 0.0000001 inch/rev

1: Type 2

F1: 0.0001 mm/rev, 0.000001 inch/rev

* Type 2 is independent of the input unit.

bit3: G-code group for unidirectional positioning (for M system only)

Select the G-code group for unidirectional positioning.

0: Unmodal G code (group 00)

1: Modal G code (group 01)
Related parameter: "#8209 G60 Shift" (Set the last positioning direction and distance for each axis applicable when the unidirectional positioning command is issued.)

bit4: Operation by independent G40 command

Select whether the radius compensation vector is canceled by the independent G40 command.

0: Type 1 (conventional specification) (Default)
The radius compensation vector will be canceled by the independent G40 command.

1: Type 2
The radius compensation vector won't be canceled by the independent G40 command: it will be canceled by the next travel command for the radius compensation plane.

bit5: Cut start position (for L system only)

Select the position from where cutting begins in a fixed cycle for compound lathe.

0: Conventional specification (Default)
The cut start position will be determined by the final shaping program.

1: Extended specifications
Determined from the cycle start point.

bit6: Nose R compensation (for L system only)

Select whether to apply nose R compensation for shapes in a rough cutting cycle.

0: Conventional specification (Default)
The shape after nose R compensation in the final shaping program will be used as rough cutting shape. (when the nose R compensation for the final shaping program).

1: Extended specifications
The shape without nose R compensation in the final shaping program will be used as rough cutting shape.

bit7: Cut amount (for L system only)

Select the operation to be performed when the program-specified cut amount exceeds the cut amount of the final shaping program.

0: Conventional specification (Default)
A program error will occur when the program-specified cut amount exceeds the cut amount of the final shaping program.

1: Extended specifications
Rough cutting will be performed by one cut when the program-specified cut amount exceeds the cut amount of the final shaping program.

(PR)	#1272	ext08

bit0: Switch pocket machining operation

Select the pocket machining specification.

   0: Conventional specification
     Pocket machining will be selected with the H designation.
     The pull direction when pocket machining is ON will be the Z direction.

   1: Extended specifications
     Pocket machining will start only when both X and Z axes are specified in the first travel block after the finished shape start block.
     The pull direction when pocket machining is ON will be the X direction.

bit1: M function synchronous tap cycle

Specify whether to enable the M function synchronous tapping cycle.

   0: Disable
   1: Enable

bit2: Spiral/conical interpolation command format 2

Select the command format for spiral and conical interpolation.

   0: Type 1 (conventional specification)
   1: Type 2 (with the number of spiral rotation L designation and the increment designation)

bit3: Switch macro call function

Select whether to shift the argument to the subprogram if nests are overlapped when per block call (G66.1) is commanded.

   0: Shift
   1: Not shift (Conventional specification)

bit4: Tap cycle selection

Select the tapping cycle.

   0: Pecking tapping cycle
   1: Deep hole tapping cycle

bit5: Deep hole tap cycle override selection

Select whether to enable override on the pulling operation during synchronized tapping with the deep hole tapping cycle.

   0: Disable
   1: Enable

bit6: Switch corner chamfering/ corner R command format

Select the command format of the corner chamfering/corner R.

   0: Command format I (conventional format)
     Issue a command with comma (,C and ,R).

   1: Command format II
     In addition to command format I, addresses without comma can be used to command. I/K or C can be used for corner chamfering, while R can be used for corner R.

bit7: Return position after macro interrupt in fixed cycle selection

Select the destination to return to after a macro interrupt in the fixed cycle.

   0: Return to the block in the fixed cycle.
   1: Return to the block next to the fixed cycle.

(PR)   **#1273**   **ext09**

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bit0: Switch ASIN calculation results range

Select the notation system for operation result of ASIN.

  0: Do not switch minus figures to positive figures. (-90° to 90°)

  1: Switch minus figures to positive figures. (270° to 90°)

bit1: Switch system variable unit

Select the unit for the system variable #3002 (cycle start operation time).

  0: 1 ms unit

  1: 1 hour unit

bit2: Switch G71, G72, G73 cutting direction judgment

Select the cutting direction when the longitudinal rough cutting cycle (G71), face rough cutting cycle (G72) or closed loop cutting cycle (G73) is commanded.

  0: Conventional specification
    Determined according to the finished shape program.

  1: Extended specifications
    Determined according to the finishing allowance and cutting allowance commanded in the program.

bit3: Facing turret mirror image coordinate value type

Select how to show the workpiece coordinate values of the axis for which the facing turret mirror image is valid.

  0: Movements in the workpiece coordinate system are in the same direction as those in the workpiece machine coordinate system.

  1: Movements in the workpiece coordinate system are in the opposite direction to those in the workpiece machine coordinate system.

bit4: Facing turret mirror image valid axis selection

Select the axis for which the facing turret mirror image is valid.

  0: Fixed to 1st axis.

  1: Determined according to the plane selected when the facing turret mirror image is commanded.

(PR)   **#1274**   **ext10**

---

bit2: M98 sequence No. address selection

Select which address to use for calling a sequence No. in a sub program under sub program control (M98/M198).

  0: Address H is used for specifying the sequence No.

  1: Address Q is used for specifying the sequence No.

bit4: Optional block skip operation changeover

Select the optional block skip operation.

  0: Enable or disable optional block skipping in the middle of a block according to the setting of "#1226 aux10/bit1".

  1: Enable optional block skipping at the top and in the middle of a block.
    Note that a slash "/" on the right-hand side of equation or that in an equation between [ ] is handled as division operator.

bit5: Use of G54Pn for selecting extended workpiece coordinate system

Select whether to use G54Pn as a command for selecting an extended workpiece coordinate system.

  0: Not use G54Pn as a command for selecting an extended workpiece coordinate system

  1: Use G54Pn as a command for selecting an extended workpiece coordinate system

When 1 is set in this parameter, G54Pn is treated in the same manner as G54.1Pn.

bit7: Word range check

Select whether to check that the operation expression of the word data in the program is enclosed in brackets [ ] when the machine program is executed.

This check is also applied to the 08000 to 09999 and the machine tool builder macro program.

  0: Not check

  1: Check

(PR)	#1275	ext11

Not used. Set to "0".

(PR)	#1276	ext12

Not used. Set to "0".

(PR)	#1277	ext13

bit0: Tool life management II count type 2 (default: 0)

Select how and when cumulative number of mountings or cuttings will be incremented in tool life management II. The condition to output "tool group life over (TGLO)" signal will be changed accordingly.

0: Type 1 (default)
Counts up when the spindle tool is used for cutting. TGLO signal will be output when the last tool in selected group is judged as expired.

1: Type 2
Counts up by one for a tool used or mounted in a program at the time of resetting. TGLO signal will be output when any of tool groups has reached its lifetime limit.

bit1: Tool life management II life prediction

Select whether to enable tool life prediction function in tool life management II.

0: Disabled

1: Enabled

bit2: Tool life management II life end signal timing

Select the timing at which tool life prediction signal is output in tool life management II.

0: Output only when the ["life value" - "used value"] matches the remaining life. ("life value" - "used value" = "remaining life")

1: Output when the ["life value" - "used value"] is less than the remaining life. ("life value" - "used value" <= "remaining life")

bit3: Tool life management II life end signal tool

Select the tool for which the tool life prediction signal is output in tool life management II.

0: Output the signal tool by tool.

1: Output the signal at the last tool in the group.

bit4: Tool life management II count changeover (For M system only)

Select the tool life count method and its timing.

0: Conforms to "ext13/bit0" setting.

1: When "ext13/bit0" is set to "0":
Counts up by one for a tool used or mounted in a program at the time of resetting.
Follow the setting of "Method (Mthd)" on Tool life screen.

The output condition of "tool group life over" signal conforms to "ext13/bit0".

(PR)	#1278	ext14

bit0: Program restart method selection

Select the program restart type.

0: Restart type A

1: Restart type B

bit1: Change miscellaneous command completion method

Select the complete signal and completion condition.

0: Normal method
Complete at the falling edge of M function finish 1 signal (FIN1) or rising edge of M function finish 2 (FIN2).

1: High-speed method
Complete when High-speed M finish signal (MFIN1 to 4, SFIN1 to 6, TFIN1 to 4 or BFIN1 to 4) reaches the same logical level as the strobe signal.

bit2: Change areas for stored stroke limit I

Enable/Disable change of the areas for stored stroke limit I.

0: Disable

1: Enable

bit3: Select M30 rewinding operation

Select the operation when the miscellaneous function completed signal (FIN) is returned to M30.

0: Not carry out automatic rewinding

1: Carry out automatic rewinding

bit4: Select M02 rewinding operation

Select the operation when the miscellaneous function completed signal (FIN) is returned to M02.

0: Not carry out automatic rewinding

1: Carry out automatic rewinding

bit5: M code output during high-speed simple program check

Select whether to enable M code output during high-speed simple program check.
The M codes to be output are those specified by "#1451 M[M031-000](SMLK)" to "#1466 M[M511-480](SMLK)".

0: Disable

1: Enable

bit7: Operation for circular radius error at perfect circle command

Select the operation to be performed when a perfect circle command is given and there is a difference between the start point and end point radii, but no difference between the start point and end point angles.

0: Linear interpolation from the start to the end point

1: Spiral interpolation from the start to the end point

(PR)	#1279	ext15

bit0: Part system synchronization method

Select the part system synchronization method.

> 0: If one part system is not in the automatic operation, the synchronization command will be ignored and the next block will be executed.

> 1: Operate according to the "waiting ignore" signal.
> If the "waiting ignore" signal is set to "1", the synchronization command will be ignored. When set to "0", synchronization will be applied.

bit1: Interrupt amount during machine lock

Select when to cancel the interruption amount during machine lock.

> 0: Canceled when resetting

> 1: Canceled during manual reference position return (not when resetting)

bit2: Selection of cutting start interlock target block

Select whether to enable the cutting start interlock for successive cutting blocks.

> 0: Enable

> 1: Disable

bit4: Dry run OFF during thread cutting

Select whether to enable or disable dry run during thread cutting.

> 0: Enable dry run

> 1: Disable dry run

bit5: Cancel G92 shift distance

Select whether to clear the G92 (coordinate system setting) shift distance when the manual reference position is reached.

> 0: Not clear

> 1: Clear

bit6: Enable single block stop at middle point

Set whether to enable/disable single block stop at the middle point of G28/G29/G30.

> 0: Disable single block stop

> 1: Enable single block stop

bit7: Retain G52 at manual reference position return

Select whether to retain the local coordinate system setting (G52) at the time of manual reference position arrival. This parameter is enabled when #1279 ext15/bit5 is 1.

> 0: Not retain (Cancel)

> 1: Retain

(PR)	#1280	ext16

bit0: I/F per axis during mixed control (cross axis control)

Select how to handle the following PLC interface for axes interchanged with the mixed control (cross axis control).

- Mirror image
- Manual/automatic interlock
- Manual/automatic machine lock

  0: Follows axis configuration before the mixed control (cross axis control).

  1: Follows axis configuration after the mixed control (cross axis control).

(Example)

The device No. of automatic interlock (+) for X1 will be as follows when the mixed control (cross axis control) is executed with the 1st axis (X1) in the 1st part system and 1st axis (X2) in the 2nd part system.

  When "0" is set: YA60 (interface for 1st axis in 1st part system)

  When "1" is set: YA68 (interface for 1st axis in 2nd part system)

(Note) If the number of axes in the part system changes with the mixed control (cross axis control), the interface of the target axis may change when this parameter is set to "1".

bit1: Mixed control (cross axis control) cancel with reset

Select whether to cancel the mixed control (cross axis control) when reset is applied.

  0: Cancel.

  1: Not cancel.

bit2: Interchange coordinate position display

Select whether to display interchanged (or moved) coordinate positions in the mixed control (cross axis control).

This setting will be followed not only when the axes are interchanged but also when the axes are moved.

  0: Display interchanged (or moved) coordinate positions.

  1: Display coordinate positions without being interchanged (nor moved).

(Example)

When 1st part system's C axis is moved to 2nd part system with a 1st part system (X, Z, C, Y) and 2nd part system (X, Z) configuration:

  1st part system: X, Z and Y coordinate positions are displayed.

  2nd part system: X, Z and C coordinate positions are displayed.

bit3: Reset operation for synchronization/superimposition control

Not used. Set to "0".

bit4: Mixed control (cross axis control) command method

Select how to command mixed control (cross axis control).

  0: Use PLC interface signal for mixed control

  1: Use G command for mixed control

bit5: Command method of control axis synchronization between part systems

Select how to command the control axis synchronization between part systems.

  0: Use PLC I/F.

  1: Use G command.

bit6: Interchange machine position display

Select whether to display interchanged (or moved) machine positions in the mixed control (cross axis control).

This setting will be followed not only when the axes are interchanged but also when the axes are moved.

(Note 1) This parameter is enabled when "#1280 ext16/bit2 (Interchange coordinate position display)" is "0".

  0: Display interchanged (or moved) machine positions.

  1: Display machine positions without being interchanged (nor moved).

bit7: Control axis superimposition command method

Not used. Set to "0".

(PR)	#1281	ext17

bit0: Switch manual high-speed reference position return in synchronous control

Select the movement of synchronized axes in manual high-speed reference position return.

0: Master and slave axes start the return synchronizing. Even when one axis stops at its reference position, the other axis continues moving until it reaches its reference position.

1: Master and slave axes start the return synchronizing, and when the master axis stops at the reference position, the slave axis also stops. Thus, the relative position of the master and slave is kept.

bit1: Selection of additional tool offset axis (for L system only)

Select axis to carry out the additional axis' tool compensation function.

0: Follow the setting of "#1520 Tchg34".

1: The axis specified by "#1027 base_J" is used as the 3rd compensation axis.

bit3: Synchronous control operation setting

Select whether or not the positioning of slave axis automatically aligns with that of master axis when the axis subject to synchronous control is changed from servo OFF to servo ON.

0: The positioning does not automatically align.

1: The positioning automatically aligns.

bit5: High-speed synchronous tapping valid

Select whether to enable the high-speed synchronous tapping.

0: Disable

1: Enable

bit6: Compensation method for external machine coordinate system/ball screw thermal expansion during synchronization

Select the method of how to compensate the slave axis when compensating external machine coordinate system or ball screw thermal expansion during synchronization control. The setting of this parameter will be validated when you select synchronous operation method by the synchronization control operation method signal.

0: Master axis and slave axis are independently compensated.

1: Master axis' compensation amount is applied to slave axis.

bit7: Switch automatic high-speed reference position return in synchronous control

Select the movement of synchronized axes in automatic high-speed reference position return.

0: Master and slave axes start the return synchronizing, and when the master axis stops at the reference position, the slave also stops. Thus, the relative position of the master and slave is kept.

1: Master and slave axes start the return synchronizing. Even when one axis stops at its reference position, the other axis continues moving until it reaches its reference position.

(PR)	#1282	ext18

bit1: Condition of the reference position reached signal in synchronous control

This parameter switches only conditions of a master axis's reference position return reached signal in synchronous operation. A slave axis's signal is output when the slave axis reaches the reference position coordinate.

    0: A master axis's reference position reached signal is output only when both of the master and slave axes reach the reference position coordinate by a reference position return.

    1: A master axis's reference position reached signal is output when the master axis reaches the reference position coordinate.

bit3: Index table clamp type

Set the clamp type of the index table.

    0: Type A

    Clamped when an unclamp command turns OFF.

    1: Type B

    Clamped when a clamp command turns ON.

bit5: Automatic correction of synchronization offset at power ON

The slave axis position is automatically corrected so that the synchronization offset before having turned the power OFF the last time can be restored at power ON.

(Note) This parameter is enabled when the parameter "#1281 ext17/bit3" (Synchronous control operation setting) is set to "1".

    0: Disable

    1: Enable

bit6: Reset type at emergency stop cancel

Select the type of reset to be applied when emergency stop is cancelled.

    0: Reset 1

    1: Reset 2

bit7: Functional operation inhibition during write of servo parameters

Select whether to inhibit functional operation during write of servo parameters.

    0: Inhibit functional operation with an alarm displayed

    1: Give priority to functional operation with write of servo parameters suspended

(Note) This parameter can inhibit a start of the following four functions.

      •Spindle/C axis changeover
      •Speed observation mode signal ON
      •High-speed synchronous tapping
      •Start of PLC indexing axis

(PR)	#1283	ext19

Not used. Set to "0".

(PR)	#1284	ext20

bit0: Spindle speed clamp check

Select whether to check the spindle speed clamp under the constant surface speed control.

   0: Check the spindle speed clamp.

   1: Not check the spindle speed clamp.

(Note) This parameter is enabled when the parameter "#1146 Sclamp" is set to "1".

bit1: Spindle control selected in response to Z83 (NC started during SP rotation)

Select whether to force-stop the spindle when the alarm (Z83 0001) occurs.

   0: Not force-stop the spindle

   1: Force-stop the spindle

bit6: Automatic operation handle interruption during inclined surface machining

Select whether to enable the automatic operation handle interruption function during inclined surface machining.

   0: Disable

   1: Enable

(PR)	#1285	ext21

bit0: Multi-part system program management

Select whether to use multi-part system program management.

   0: Not use

   1: Use

(Note) When this parameter's value is changed, the power must be turned OFF and ON, and the system formatted. Two or more part systems from [1] to [4] need to be set to "1" in "#1001 SYS_ON". Otherwise this parameter will be disabled even though set to "1".

bit1: Program search type switch

Select how to search a program to operate.

   0: Operation search is performed in the selected part system.

   1: Operation search is performed for all part systems.
      (The program No. will be common to all part systems.)

bit2: Multi-part system program generation and operation

Select whether to perform the following processes for all the part systems or for each part system separately in multi-part system program management: newly create, delete or rename the machining programs in NC memory (including MDI program and machine tool builder macro program) or transfer, compare, merge the programs between NC memory and other device.

   0: Perform these processes for the programs in all the part systems.
      If no subprogram contents are found by the subprogram call during automatic operation, the program will be searched for and executed from $1.

   1: Perform these processes for the programs in the selected part system.

(PR)	#1286	ext22

bit5: Selection of multi-part system program input/output method

Select whether to perform the transfer from NC memory to other device for all the part systems or for each part system separately in multi-part system program management.

   0: Output the designated programs for all the part systems.
      (The programs output from NC memory contain the system delimiter $ marks.)

   1: Output the programs of only the selected part system.

(PR)	#1287	ext23

bit1: Inclined surface coordinate display

0: Display the position which includes tool length offset.

1: Display the position on the program which excludes tool length offset.

bit2: Inclined surface coordinate display (for M system only)

0: Display the position which includes tool radius compensation.

1: Display the position on the program which excludes tool radius compensation.

bit4: Relative coordinate display

(M system)

0: Display the position which includes tool length offset.

1: Display the position on the program which excludes tool length offset.

(L system)

0: Display the position which includes tool shape compensation.

1: Display the position on the program which excludes tool shape compensation.

bit5: Relative coordinate display

(M system)

0: Display the position which includes tool radius compensation.

1: Display the position on the program which excludes tool radius compensation.

(L system)

0: Display the position which includes nose R compensation.

1: Display the position on the program which excludes nose R compensation.

bit6: Absolute coordinate display

Select how coordinate values are displayed when absolute coordinate display is selected ("#1221 aux05/ bit0"="1").

(L system)

0: Display the position which includes tool shape compensation.

1: Display the position on the program which excludes tool shape compensation.

bit7: Absolute coordinate display

Select how coordinate values are displayed when absolute coordinate display is selected ("#1221 aux05/ bit0"="1").

(L system)

0: Display the position which includes nose R compensation.

1: Display the position on the program which excludes nose R compensation.

(PR)	#1288	ext24

bit0: MDI program clear

Select whether to clear the MDI programs when MDI operation ends, the power is turned ON again, reset is input, or emergency stop is canceled.

0: Not clear

1: Clear (save only % programs).

bit2: Restore previous program before external search by NC reset

Select whether to restore the previous program before external search when operation is finished, power is turned OFF and ON, NC reset is input or Emergency stop is cancelled.

0: Not restore the previous program before external search

1: Restore the previous program before external search

bit3: Restore previous program before external search by Program restore signal

Select whether to restore the previous program before external search when Program restore signal is input.

0: Not restore the previous program before external search

1: Restore the previous program before external search

(PR)	#1289	ext25

bit0: Tool radius compensation switch corner judgment method (nose R compen.)

Select the criterion to execute the outer rounding at the small corner in tool radius compensation.

(L system)

0: The corner angle is 0°; linear-linear; G02-G03/G03-G02; the radius is the same. (Conventional method)

1: The corner angle is 1° or smaller; linear-linear; G02-G03/G03-G02; the radius is almost the same. (Method for rounding minute corner angle)

(M system)

0: The corner angle is 1° or smaller; linear-linear; G02-G03/G03-G02. (Conventional method)

1: The corner angle is 1° or smaller; linear-linear; G02-G03/G03-G02; the radius is almost the same. (Method for rounding minute corner angle)

(PR)	#1290	ext26

Not used. Set to "0".

(PR)	#1291	ext27

bit2: Variable command: Reset operation for tool function T code (#4120/#4320)

Select how reset operation affects the address T's modal information (#4120/#4320).

0: Clear the information

1: Retain the information

(PR)	#1292	ext28

bit1: Address F given in sync tap cycle

Select the specification of address F given in synchronous tapping cycle.

0: The value given to address F in synchronous tapping cycle is treated as the feed rate. Feed command follows the setting of "#1268 ext04/bit2 Enable synchronous tapping per minute". F modal status is unchanged.

1: Follow the G code group 5 modal status, irrespective of the setting of "#1268 ext04/bit2 Enable synchronous tapping per minute". The F modal value given in the program is treated as the feed rate.

bit5: Selection of sub program call operation in fixed cycle mode

Select the operation to be carried out when sub program call (M98/M198) and either an axis address or address R (for hole drilling cycle) are given in one block during fixed cycle for drilling or turning machining.

0: Not execute fixed cycle operation in the sub program call block.
Sub program call is executed after travelling to the position specified by the axis address in modal status of G code group 01. Neither the axis address nor address R affects the subsequent fixed cycle operation.

1: Execute fixed cycle operation in the sub program call block before executing the sub program call. The axis address or address R is treated as the fixed cycle argument.

(PR)	#1293	ext29

bit0: Synchronous feed in milling

Select whether to enable synchronous feed in milling interpolation, cylindrical interpolation or polar coordinate interpolation mode.

0: Disable

1: Enable

bit1: Enabling N0 command

Select how to handle a command of sequence number zero (N0).

0: N0 causes an error.

1: N0 is ignored (causes no error).

(PR)	#1294	ext30

Not used. Set to "0".

(PR)	#1295	ext31

Not used. Set to "0".

(PR)	#1296	ext32	

bit5: Behavior at subprogram call/subprogram end block

Select whether the subprogram call block is interpreted as an executable statement or as a macro statement. When macro statement is selected, the block is batch processed with the adjacent macro statements.

This parameter changes the behavior at M98, M99, G65 or G66.1 command.

  0: Executable statement

  1: Macro statement

(PR)	#1297	ext33	

Not used. Set to "0".

(PR)	#1298	ext34	

Not used. Set to "0".

(PR)	#1299	ext35	

Not used. Set to "0".

(PR)	#1300	ext36	

bit0: Multiple spindle control II

Select multiple spindle control I or II.

  0: Multiple spindle control I (L system only)

  1: Multiple spindle control II (select from ladder)

bit2: Part system-based spindle clamp speed management

Select how to manage the spindle clamp speed data.

  0: Manage the data of all part systems collectively

  1: Manage the data of each part system individually

bit7: Spindle synchronization command method

Select the spindle synchronization command method.

  0: Spindle synchronization with PLC I/F

  1: Spindle synchronization with machining program

	#1301	nrfchk	Near reference position check method

Select the high-speed check method of the origin neighboring signal.

  0: Do not check positions near the origin at high speeds. (Conventional specifications)

  1: Check positions near the origin at high speeds using command machine positions.

  2: Check positions near the origin at high speeds using encoder feedback positions.

	#1302	AutoRP	Automatic return by program restart

Select the method to move to the restart position when restarting the program.

  0: Move the system manually to the restart position and then restart the program.

  1: The system automatically moves to the restart position at the first activation after the program restarts.

(PR)	#1303	V1comN	No. of #100 address part system common variables

Set the number of common variables, common for part systems, starting from address #100.

This is valid only when "#1052 MemVal" is set to "1".

---Setting range---

  0 to 100

(PR)	#1304	V0comN	No. of #500 address part system common variables

Set the number of common variables, common for part systems, starting from address #500.

This is valid only when "#1052 MemVal" is set to "1".

---Setting range---

  0 to 500

	#1306	InpsTyp	Deceleration check specification type

Select the parameter specification type for the G0 or G1 deceleration check.

0: Deceleration check specification type 1
G0 is specified with "#1193 inpos", and G1+G9 with "#1223 aux07/bit1".

1: Deceleration check specification type 2
G0 or G1+G9 is specified with "#1193 inpos".

	#1307	G0acc_plc	PLC axis G00 constant inclination valid
(PR)			

Set a type of acceleration/deceleration for the rapid traverse command.

0: Acceleration and deceleration with constant time (conventional type)

1: Acceleration and deceleration with a constant angle of inclination

	#1308	G1acc_plc	PLC axis G01 constant inclination valid
(PR)			

Select the type of acceleration/deceleration for the cutting feed command.

0: Acceleration and deceleration with constant time (conventional type)

1: Acceleration and deceleration with a constant angle of inclination

	#1309	GType	Switch command format
(PR)			

Select which is used to command the reverse tap.

0: G84.1/G88.1

1: D command with the value changed to negative

	#1310	WtMmin	Minimum value for synchronization M code

Set the minimum value for the M code. When "0" is set, the synchronization M code will be invalid.

---Setting range---

0, 100 to 99999999

	#1311	WtMmax	Maximum value for synchronization M code

Set the maximum value for the M code. When "0" is set, the synchronization M code will be invalid.

---Setting range---

0, 100 to 99999999

	#1312	T_base	Tool life management standard number

Set the standard No. for the tool life management.

When the value specified by the T code command exceeds the set value in this parameter, the set value will be subtracted from the command value, which will be used as tool group No. for tool life management.

When the value specified by the T code command is equal to or less than the set value, the T code will be handled as a normal T code and not subjected to tool life management.

When "0" is set in this parameter, the T code command will always specify a group No. (Valid for M-system tool life management II.)

---Setting range---

0 to 9999

	#1313	TapDw1	Synchronous tap hole bottom wait time

Set the hole bottom wait time for synchronous tapping.

When P address is specified, the greater value will be used as the hole bottom wait time. When an in-position check is performed at the hole bottom, the wait time will be provided after the completion of the in-position check.

(Note) This parameter is valid only when "1" is set in "#1223 aux07/bit3" (synchronous tap in-position check improvement) and "#1223 aux07/bit4" (synchronous tap hole bottom in-position check).

---Setting range---

0 to 999 (ms)

	#1314	TapInp	Synchronous tap in-position check width (tap axis)

Set the hole bottom in-position check width for synchronous tapping.

(Note) This parameter is valid only when "1" is set in "#1223 aux07/bit3" (synchronous tap in-position check improvement) and "#1223 aux07/bit4" (synchronous tap hole bottom in-position check).

---Setting range---

0.000 to 99.999

(PR)	#1316	CrossCom	Reference of common variables common for part systems

Select whether to use the common variables from #100100 to #800199.

    0: Not use

    1: Use

This parameter is valid only when the number of variable sets is set to 600 or more.

When this parameter is set to "1", variables from #100100 to #100110 will not be available as the system variables for PLC data read function, and the setting of "#1052 MemVal" will be invalid.

(PR)	#1318	MacVcom	Machine tool builder macro variables for each part system

In a multi-part system configuration, select whether to use the machine tool builder macro variables (#450 to #499, #80000 to #80049 and #80500 to #80649) in common to all part systems or individually for each part system.

    0: #450 to #499, #80000 to #80049 and #80500 to #80649 are used in common.

    1: #450 to #499 are used in common to part systems. #80000 to #80049 and #80500 to #80649 are individual for each part system.

    2: #450 to #499 are individual for each part system. #80000 to #80049 and #80500 to #80649 are common to part systems.

    3: #450 to #499, #80000 to #80049 and #80500 to #80649 are used individually for each part system.

	#1319	Grp24_mdrst_off	G group 24 modal retention reset OFF

Not used.

(PR)	#1324	chop_R	Chopping compensation value fixing method

Set the head No. of the R register used as the compensation amount save area during fixed compensation amount method.

When the first number is an odd number, the operation message "Setting error" appears.

When the value overlaps with the chopping control data area, the operation message "Setting error" appears.

    ---Setting range---

    8300 to 9782

    (Only the even number)

    (Within backup area)

(PR)	#1326	PLC Const Ext. Num	PLC constant extension number

Not used. Set to "0".

	#1327	3D ATC type	Tool change method specification

Select the tool change method for determining the tool to draw solids.

With 3D drawing, the tool will be changed by the method designated with this parameter, and then the image will be drawn.

    0: With one standby tool

    1: With two standby tools

    2: With no standby tool

	#1328	TLM type	Reference position for tool measurement

Select the reference position for tool measurement.

    0: The machine position at the time when TLM is turned ON

    1: The machine zero point

	#1329	Emgcnt	Emergency stop contactor shut-off time

Set the time taken for the drive section's main power to be shut-off when the confirmation of all the axes' stop failed after the emergency stop state.

The contactor shut-off signal is output as soon as all the axes are confirmed stopped if the confirmation is done prior to the set time.

When there is no safety observation option or "0" is set, the shut-off time will be 30 (s).

    ---Setting range---

    0 to 60 (s)

(PR)	#1330	MC_dp1	Contactor weld detection device 1

When safety observation is executed, set the remote I/O device to input the contactor's auxiliary b contact signal used for the contactor weld detection.

If "0" is set, weld detection will not be executed.

Thus, "X0" cannot be used as contactor weld detection device.

---Setting range---

0000 to 01FF (HEX)

(PR)	#1331	MC_dp2	Contactor weld detection device 2

When safety observation is executed, set the remote I/O device to input the contactor's auxiliary b contact signal used for the contactor weld detection.

If "0" is set, weld detection will not be executed.

Thus, "X0" cannot be used as contactor weld detection device.

---Setting range---

0000 to 01FF (HEX)

	#1333	LMC restrain	Lost motion compensation restraint in handle mode

Select whether to restrain the lost motion compensation in handle mode.

0: Not restrain

1: Restrain

(PR)	#1334	DI/DO refresh cycl	DI/DO refresh cycle

Select the start cycle of PLC main processing program.
When wait time until the next start cycle from 1 scan end is long, the wait time can be shortened by adjusting the start cycle.

-1: Low-speed mode (2 fold)

0: Standard mode

1: High-speed mode 1 (1/2 fold)

2: High-speed mode 2 (1/4 fold)

(Note 1) When the high-speed mode is selected, the fine segment processing performance may degrade due to the increased processing load of the system.

(Note 2) When the high-speed mode 2 is selected, the scan time should be 1/4 or less of the base interruption cycle as a standard. If the standard is exceeded, the update of all the DI/DOs in refresh cycle may not be able to be performed.

(Note 3) If the number of RIO stations connected is large, the update of all the RIO in refresh cycle may not be able to be performed. Make the setting according to the number of stations per RIO channel.

	#1335	man_smg	Manual feed acceleration/deceleration selection

Select the acceleration/deceleration mode in jog feed, incremental feed and manual reference position return (when rapid traverse signal OFF).

0: Acceleration/Deceleration for rapid traverse

1: Acceleration/Deceleration for cutting feed

(PR)	#1336	#400_Valtype	#400 address variable type

Select whether the #400-level variables are used as machine tool builder macro variables or as common variables.

0: #400 to #449 are not available;
   #450 to #499 are used as machine tool builder macro variables.

1: #400 to #499 are used as common variables

(Note) 700 sets or more of common variables are required for using #400 to #499 as common variables.
   If this parameter is set to "1" while the number of common variables is set to less than 700, this parameter setting will be regarded as "0".

(PR)	#1338	rev data save trg	Trigger switching to save arbitrary reverse run data

Not used. Set to "0".

(PR)	#1339	MC_dp3	Contactor weld detection device 3

When safety observation is executed, set the remote I/O device to input the contactor's auxiliary b contact signal used for the contactor weld detection.

If "0" is set, weld detection will not be executed.

Thus, "X0" cannot be used as contactor weld detection device.

---Setting range---

0000 to 01FF (HEX)

(PR)	#1340	MC_dp4	Contactor weld detection device 4

When safety observation is executed, set the remote I/O device to input the contactor's auxiliary b contact signal used for the contactor weld detection.

If "0" is set, weld detection will not be executed.

Thus, "X0" cannot be used as contactor weld detection device.

---Setting range---

0000 to 01FF (HEX)

	#1342	AlmDly	Alarm display delay time

Set a period of time by which alarm display is delayed.
Set a time between when an operation alarm occurs and when the alarm display and signal turn ON.
When set to "0", the alarm display and signal will turn ON immediately after the alarm occurrence.
When set to "-1", the alarm display and signal will not turn ON after the alarm occurrence.

Target alarms:
M01 External interlock axis exists 0004
M01 Internal interlock axis exists 0005
M01 Sensor signal illegal ON 0019
M01 No operation mode 0101

This parameter is disabled if "#1343 DlyReg" is set.

---Setting range---

-1 to 30000 (ms)

(PR)	#1343	DlyReg	R register for delayed alarm display setting

Set the head No. of the R register to be used for delayed display of an operation alarm.

If any R register outside the user area is specified, delayed alarm display is disabled.

If this parameter is set, the setting of #1342 AlmDly is disabled.

When not using, set to "0".

---Setting range---

0 to 29899

(PR)	#1349	DOOR_1	Door 1 switch input device

Set a remote I/O device to input the door sensor signal to detect Door 1's status in safety observation.

When "0" is set, the door is always detected to be open.

Thus, "X0" cannot be used as Door 1 switch input device.

---Setting range---

0000 to 02FF (HEX)

(PR)	#1350	DOOR_2	Door 2 switch input device

Set a remote I/O device to input the door sensor signal to detect Door 2's status in safety observation.

When "0" is set, the door is always detected to be open.

Thus, "X0" cannot be used as Door 2 switch input device.

---Setting range---

0000 to 02FF (HEX)

(PR)	#1353	MC_ct1	Contactor shutoff output 1 device

Set a device of an output remote I/O device to control contactor in safety observation.

When set to "0", contactor shutoff output is disabled.

Thus, "Y0" cannot be used as contactor shutoff output device.

---Setting range---

0000 to 01FF (HEX)

(PR)	#1357	mchkt1	Contactor operation check allowed time 1

Set a period of time until emergency stop is issued when a contactor does not operate even though contactor shutoff output 1 is output.

If the vertical axis drop prevention function is used, set a value bigger than the vertical axis drop prevention time (SV048 EMGrt).

When "0" is set, the contactor operation check will be disabled.

---Setting range---

0 to 30000 (ms)

(PR)	#1361	aux_acc	Auxiliary axis acceleration/deceleration type

Select the acceleration/deceleration type of auxiliary axis in PLC axis indexing.

0: Acceleration/deceleration with constant time

1: Acceleration/deceleration with a constant angle of inclination

	#1365	manualFtype	Manual speed command type

Select the manual speed command type.

0: Manual speed command
The axis travels at the handle/jog feed rate.
Reverse run is performed for each part system independently of the other ones.

1: Manual speed command 2
In a multi-part system configuration, the axis travels at the handle/jog feed rate multiplied by the ratio of each part system's program command speeds.
When the block start point is reached in reverse run in any of the part systems, the axes in the other part systems stop simultaneously.

	#1366	skipExTyp	Multi-system simultaneous skip command

Select the operation when G31 is commanded in more than one part system.

(Note) When set to "1", the skip coordinate position will always be "0" whether G31 is commanded in a single part system or in one part system of a multi-part system.
Set to "0" when using G31 command for measurement etc.

0: Carry out G31 command in one part system, while the G31 is kept in an interlocked state in the other systems.

1: Carry out G31 command simultaneously in more than one part system.
Note that the skip coordinate is not read and so the skip coordinate value will be 0.

	#1367	G1AccOVRMax	Max. override value for cutting feed constant inclination acc./dec.

Set the maximum override value to be applied to the cutting feed that is in constant inclination acceleration/deceleration.
When the setting of this parameter is between 0 and 99, the override value is handled as 100% even though the specified cutting feed override is over 100%.

---Setting range---

0 to 300 (%)

(PR)	#1369	S_Sig1	Safety observation signal device 1

Set the remote I/O device to input the observation speed change signal 1 during executing the safety observation function.
When set to "0", there is no observation speed change signal input.
Therefore "X0" cannot be used as safety observation signal device.

---Setting range---

0000 to 02FF (HEX)

(PR)	#1370	S_Sig2	Safety observation signal device 2

Set the remote I/O device to input the observation speed change signal 2 during executing the safety observation function.
When set to "0", there is no observation speed change signal input.
Therefore "X0" cannot be used as safety observation signal device.

---Setting range---

0000 to 02FF (HEX)

(PR)	#1371	PwrIntegIntvl	Power consumption accumulation interval

Specify the intervals of accumulating power consumption to create the history.
The accumulated power consumption history can be obtained according to this parameter along with "#1392 StartTimeIPC" (Power consumption accumulation start time).
When 0 is set, power consumption is not accumulated.

---Setting range---

0 to 999 (hr)

	#1372	DrvBasePwr	Fixed drive system power consumption

Specify the fixed power consumption of the drive system.
This value is used for calculating the power consumption.

---Setting range---

0 to 99999999 (W)

(PR)	#1373	mstpssc	Multi-step speed monitor enabled

Enable the multi-step speed monitor.

　0: Disable the multi-step speed monitor

　1: Enable the multi-step speed monitor

* When enabling the multi-step speed monitor, setting values for SV238, SV239, SP238 and SP239 will be ignored.

(PR)	#1379	S_Sig3	Safety observation signal device 3

Set the remote I/O device to input the observation speed change signal 3 during executing the safety observation function.
When set to "0", there is no observation speed change signal input.
Therefore "X0" cannot be used as safety observation signal device.

---Setting range---

0000 to 02FF (HEX)

	#1389	G1SmthChk	Smoothing check method in cutting block

Select whether to apply smoothing check method to a cutting block for deceleration check, when deceleration check method is selected individually for G0 and G1 (when "#1306 InpsTyp" = 1).

　0: Follow the setting of Aux07/bit1

　1: Apply smoothing check method

(PR)	#1390	BackUSBUseNum	Number of backside USB ports occupied

Specify the number of the display's rear USB ports occupied by a machine tool builder. Using this setting the control determines the drive to be used for the front SD and USB memory.

(Note) This parameter is enabled for a Windows-based display of M800W/M80W.

---Setting range---

0 to 6

(PR)	#1391	User level protect	Enable Data protection by user's level

Enable the function of Data protection by user's level.

　0: Use a machine user password to switch the protection of each operation (same as the conventional models)

　1: Switch the protection according to the protective levels (0 to 7) specified for each operation through the protection setting screen

(Note) You are authorized to change this parameter from 1 to 0 only if your operation level is the same or higher than that of "Available level" on the protection setting screen.

(PR)	#1392	StartTimeIPC	Power consumption accumulation start time

Specify when to start accumulating power consumption to create the history.
The accumulated power consumption history can be obtained according to this parameter along with "#1371 PwrIntegIntvl" (Power consumption accumulation interval).

---Setting range---

0 to 23 (o'clock)

	#1393	**Efficiency (PwrCal)**	**Efficiency for power consumption computation**

Specify the efficiency for calculating power consumption.
This value is used for calculating the drive system power consumption.
When 0 is set, the efficiency is treated as 70 (%).
If the drive system power consumption computed by the NC is different from that measured by a measuring device, this parameter is used to adjust the drive system power consumption of the NC.

---Setting range---

0 to 100 (%)

(PR)	**#1395**	**H1_pno**	**1st handle selection**

Specify the connection destination of the 1st handle.

bit0 to bit3: Connection channel

bit4 to bit7: Handle-connected CNC CPU module

Setting value

0001: Host CNC CPU 1CH

0002: Host CNC CPU 2CH

0003: Host CNC CPU 3CH

0031: CNC CPU No. 2 1CH

0032: CNC CPU No. 2 2CH

0033: CNC CPU No. 2 3CH

0041: CNC CPU No. 3 1CH

0042: CNC CPU No. 3 2CH

0043: CNC CPU No. 3 3CH

0051: CNC CPU No. 4 1CH

0052: CNC CPU No. 4 2CH

0053: CNC CPU No. 4 3CH

(Note 1) When the specified destination is not implemented, handle movement is not performed.

(Note 2) When all the "H1_pno" to "H9_pno" are set to "0000", handles are automatically allocated.
In case of arbitrary assignment, set "0000" for the handles which have not been assigned yet.

(Note 3) The values set in bit8 to bitF are ignored.

---Setting range---

0x0000 to 0xFFFF

(PR)	**#1396**	**H2_pno**	**2nd handle selection**

Specify the connection destination of the 2nd handle.
Refer to "#1395 H1_pno" (1st handle selection) for further details.

(PR)	**#1397**	**H3_pno**	**3rd handle selection**

Specify the connection destination of the 3rd handle.
Refer to "#1395 H1_pno" (1st handle selection) for further details.

(Note) In case of using C80, refer to "#11746 H4_pno" to "#11751 H9_pno" for the 4th to 9th handle selection.

	#1399	**sp_filt**	**Spindle's actual rotation speed filter**

Specify the average filter scale factor for the spindle's actual rotation speed data.
If the scale factor increases, fluctuations in speed display are mitigated.

0: Standard setting

1: 0.5-fold

2: 1-fold

3: 2-fold

4: 4-fold

5: 8-fold

#1401	M_mode	M command operation selection

Select the M command operation.

(Note) Register M codes in the special operation registration M codes (#1411 to #1418).

    0: Not wait for the completion of registered M codes,
      but wait for the completion of the other M codes

    1: Wait for the completion of registered M codes,
      but not wait for the completion of the other M code

#1402	S_mode	S command completion method selection

Select the S command completion method.

    0: Wait for the complete signal from PLC

    1: Not wait for the complete signal from PLC

#1403	T_mode	T command completion method selection

Select the T command completion method.

    0: Wait for the complete signal from PLC

    1: Not wait for the complete signal from PLC

#1404	M2_mode	2nd miscellaneous command completion method selection

Select the 2nd miscellaneous command completion method.

    0: Wait for the complete signal from PLC

    1: Not wait for the complete signal from PLC

#1405	M_mode(SMLK)	M code output (during high-speed simple program check)

M code output (during high-speed simple program check)

Select the M code output method to be applied during high-speed simple program check.

    0: Output the M codes registered in #1449 to #1464 M[M511-000](SMLK), but not output unregistered M codes.
      M512 or subsequent M codes are not output.

    1: Output the M codes unregistered in #1449 to #1464 M[M511-000](SMLK), but not output those registered.
      M512 and subsequent M codes are all output.

#1406	S_mode(SMLK)	S code output (during high-speed simple program check)

S code output (during high-speed simple program check)

Select the S code output method to be applied during high-speed simple program check.

    0: Not output S code

    1: Output S code

#1407	T_mode(SMLK)	T code output (during high-speed simple program check)

T code output (during high-speed simple program check)

Select the T code output method to be applied during high-speed simple program check.

    0: Not output T code

    1: Output T code

#1408	M2_mode(SMLK)	2nd miscellaneous code output (during high-speed simple program check)

2nd miscellaneous code output (during high-speed simple program check)

Select the 2nd M code output method to be applied during high-speed simple program check.

    0: Not output 2nd M code

    1: Output 2nd M code

#1411	M_wait[M031-000]	Special operation registration M code

Register an M code that needs special operation.

Each bit of the set value corresponds to the M code number.

(Example) To register M05, set 00000020 in #1411.

(Note) Note that the registered M code operation varies according to M_mode (#1401).

---Setting range---

0 to FFFFFFFF

Set this in hexadecimal format.

#1412	M_wait[M063-032]	Special operation registration M code

Register an M code (32 to 63) that needs special operation.

Each bit of the set value corresponds to the M code number.

(Example) To register M05, set 00000020 in #1411.

(Note) Note that the registered M code operation varies according to M_mode (#1401).

---Setting range---

0 to FFFFFFFF

Set this in hexadecimal format.

#1413	M_wait[M095-064]	Special operation registration M code

Register an M code (64 to 95) that needs special operation.

Each bit of the set value corresponds to the M code number.

(Example) To register M05, set 00000020 in #1411.

(Note) Note that the registered M code operation varies according to M_mode (#1401).

---Setting range---

0 to FFFFFFFF

Set this in hexadecimal format.

#1414	M_wait[M127-096]	Special operation registration M code

Register an M code (96 to 127) that needs special operation.

Each bit of the set value corresponds to the M code number.

(Example) To register M05, set 00000020 in #1411.

(Note) Note that the registered M code operation varies according to M_mode (#1401).

---Setting range---

0 to FFFFFFFF

Set this in hexadecimal format.

#1415	M_wait[M159-128]	Special operation registration M code

Register an M code (128 to 159) that needs special operation.

Each bit of the set value corresponds to the M code number.

(Example) To register M05, set 00000020 in #1411.

(Note) Note that the registered M code operation varies according to M_mode (#1401).

---Setting range---

0 to FFFFFFFF

Set this in hexadecimal format.

#1416	M_wait[M191-160]	Special operation registration M code

Register an M code (160 to 191) that needs special operation.

Each bit of the set value corresponds to the M code number.

(Example) To register M05, set 00000020 in #1411.

(Note) Note that the registered M code operation varies according to M_mode (#1401).

---Setting range---

0 to FFFFFFFF

Set this in hexadecimal format.

	#1417	M_wait[M223-192]	Special operation registration M code

Register an M code (192 to 223) that needs special operation.

Each bit of the set value corresponds to the M code number.

(Example) To register M05, set 00000020 in #1411.

(Note) Note that the registered M code operation varies according to M_mode (#1401).

    ---Setting range---

      0 to FFFFFFFF

      Set this in hexadecimal format.

	#1418	M_wait[M255-224]	Special operation registration M code

Register an M code (224 to 255) that needs special operation.

Each bit of the set value corresponds to the M code number.

(Example) To register M05, set 00000020 in #1411.

(Note) Note that the registered M code operation varies according to M_mode (#1401).

    ---Setting range---

      0 to FFFFFFFF

      Set this in hexadecimal format.

	#1419	M_wait[M287-256]	Special operation registration M code

Not used.

	#1420	M_wait[M319-288]	Special operation registration M code

Not used.

	#1421	M_wait[M351-320]	Special operation registration M code

Not used.

	#1422	M_wait[M383-352]	Special operation registration M code

Not used.

	#1423	M_wait[M415-384]	Special operation registration M code

Not used.

	#1424	M_wait[M447-416]	Special operation registration M code

Not used.

	#1425	M_wait[M479-448]	Special operation registration M code

Not used.

	#1426	M_wait[M511-480]	Special operation registration M code

Not used.

(PR)	#1427	RT2AftG1	RT2: Enable switching of acce/dece time constant after G1 interpolation

Not used.

(PR)	#1428	RT2rst	RT2: Enable changing acce/dece time constant back when NC is reset

Not used.

(PR)	#1431	Ax_Chg	Selection of mixed control (cross axis control) or arbitrary axis exchange control

Choose which of the following controls to enable; Mixed control (Cross axis control) I, II or arbitrary axis exchange control.

    0: Mixed control (Cross axis control) I or II

    1: Arbitrary axis exchange control

#1432	Ax_Chg_Spec

bit0: Selection of alarm when axis exchange is disabled

Select whether to issue an alarm or wait until the axis becomes exchangeable when axis exchange is disabled.

> 0: Wait until the axis becomes exchangeable when the axis declared in an axis exchange command is incapable of being exchanged.
>
> > * The parameter #1433 (G140TimeOut) determines the operation to be carried out during the waiting time.
>
> 1: Output the alarm (M01 1101) when the axis declared in an axis exchange command is incapable of being exchanged.

bit1: Compensation cancel after arbitrary axis exchange

Select whether to enable canceling of compensation after an arbitrary axis exchange.

> 0: Not cancel compensation after arbitrary axis exchange
>
> 1: Cancel compensation after arbitrary axis exchange

#1433	G140TimeOut	G140 timeout period

Specify a period of time to wait before outputting the alarm (M01 1101) when an axis declared in the axis exchange command is unexchangeable.

If the specified time elapses with the axis remaining unexchangeable, the alarm (M01 1101) is output. However this alarm is cancelled and axis exchange is carried out once the axis becomes capable of being exchanged.

> 0 to 254: Period of time to wait before timeout (sec)
>
> 255: Wait until the axis becomes exchangeable without executing timeout check

(Note) This parameter is enabled when the alarm is not caused by an axis' unexchangeable state (when #1432 Ax_Chg_Spec(bit0) = 0).

---Setting range---

> 0 to 254 (s)
>
> 255: No timeout

#1434	G140Type2	G140 command type 2

Select which axis address(es) can be commanded under G140 (Arbitrary axis exchange) control.

> 0: The axis (or axes) specified in the G140 block can be commanded.
>
> 1: Not only the axis (or axes) specified in the G140 block but those unspecified in the block can also be commanded.

#1435	crsman	Manual interruption during cross machining

Select whether to enable manual interruption for an axis being under cross machining control.

> 0: Disable
>
> 1: Enable

#1436	mstsyn	Enable override for dwell and miscellaneous function time

Select whether to enable override for the dwell time and miscellaneous function time.

> 0: Disable (Override takes no effect.)
>
> 1: Enable (Override takes effect.)

#1437	SBS2_Spec	Selection of alarm when sub part system II start is disabled

bit0: Selection of alarm when sub part system II start is disabled

Select the type of operation to be carried out when the sub part system specified by G144 is incapable of being activated.

> 0: Wait until the system becomes capable of being activated
>
> 1: Output an alarm

bit1: Sub part system control II: Reset type selection

Select how to reset the sub part system control II.

> 0: Reset sub part system at the same time as main part system reset.
>
> 1: Not reset sub part system at the time of main part system reset.

(PR)	#1438	Ofs-SysAssign	Enable part system allocation of tool offset sets

Not used. Set to "0".

(PR)	#1439	Tlife-SysAssign	Part system allocation of life management tools

Select the allocation method of the life management tools.

    0: Automatic equal allocation

    1: Arbitrary allocation

The setting of "1" is enabled for a system configured with two or more part systems.

When "1" is selected for a system configured with a single part system, all the life management tools of the system are allocated to the 1st part system.

(PR)	#1440	multi_sp_syn	Multiple spindle synchronization valid

Select whether to enable multiple spindle synchronization.

    0: Disable multiple spindle synchronization.

    1: Enable multiple spindle synchronization.

(PR)	#1441	Tcode_Method_Chg	T command method selection

Select the tool command method.

    0: Tool life management II format

    1: Tool function

	#1442	G0ol	Enable G00 rapid traverse block overlap

Select whether to enable the G00 rapid traverse block overlap function.

    0: Disable

    1: Enable

	#1443	G28ol	Enable G28 rapid traverse block overlap

Select whether to enable the G28 rapid traverse block overlap function.

    0: Disable

    1: Enable

	#1444	otsys	Stop all part systems at OT

Select whether to stop all the part systems or only the part system where H/W stroke end, soft limit or interference check alarm has occurred.

(Note) If H/W stroke end, soft limit or interference check alarm has occurred on an axis related to superimposition, synchronization, arbitrary axis superimposition, or synchronization during axis traveling, the part system to which the superimposition (synchronous) and reference axes belong is treated as the one where the alarm has occurred.

    0: Stop each part system

    1: Stop all the part systems

(PR)	#1445	Tol-Custom-nondisp	Non-display of additional info on tool management screen

Select whether to display or hide additional information on the tool management screen.

    0: Display

    1: Not display

	#1446	Tlno.hold	Tool length offset No. retention

Select the operation to be performed when command T has no tool length offset No.

    0: Tool length offset No. is deemed as 0.

    1: Last commanded tool length offset No.is applied.
       (Tool length offset No. is unchanged.)

	#1447	G96_tmp_cancel	Temporary cancel of constant surface speed control

    0: Disable a spindle rotation command given in another part system

    1: Enable a spindle rotation command given in another part system

	#1448	Sclamp_err_cancel	Cancel of the error for absence of spindle speed clamp

    0: Disable cancel of the error

    1: Enable cancel of the error

	#1449	m_clamp_on	Manual feed rate clamp ON

0: Rapid traverse rate (#2001 rapid) serves as the maximum speed in jog, handle, incremental or manual reference position return (high-speed) mode. However you can use a PLC device to switch the maximum speed to the manual feed clamp speed (#2614 m_clamp).

1: Manual feed clamp speed (#2614 m_clamp) serves as the maximum speed in jog, handle, incremental, or manual reference position return (high-speed) mode.

(PR)	#1450	5axis_Spec	

bit0: Axis name setting method of rotary axis configuration parameter

Select the axis name setting method for rotary axis configuration parameter (#7900, #7901, #7902, #7922, #7932, #7942, #7952).

0: Set by axis name

1: Set by 2nd axis name

bit1: Using G174 tool axis rotation angle as compensation amount

0: Specify the compensation amount using the address R and R register.

1: Use the tool axis rotation angle of G174 as the compensation amount.

bit2: Application of rotary axis configuration parameters

Select the method of applying the rotary axis configuration parameters.

0: Automatic selection method

1: PLC signal method

(Note) This parameter is enabled when "#1450 5axis_Spec/bit0 (Axis name setting method of rotary axis configuration parameter)" is "1".

	#1451	M[M031-000](SMLK)	Special operation registration M code (High-speed simple program check)

Register an M code to be output during high-speed simple program check.

Each bit of the set value corresponds to the M code number.

(Example) To register M05, set 00000020 in #1451.

Note that operation of the registered M code varies according to #1405 M_mode(SMLK).

---Setting range---

0 to FFFFFFFF

Set this in hexadecimal format.

	#1452	M[M063-032](SMLK)	Special operation registration M code (High-speed simple program check)

Register an M code to be output during high-speed simple program check.

Each bit of the set value corresponds to the M code number.

(Example) To register M05, set 00000020 in #1451.

Note that operation of the registered M code varies according to #1405 M_mode(SMLK).

---Setting range---

0 to FFFFFFFF

Set this in hexadecimal format.

	#1453	M[M095-064](SMLK)	Special operation registration M code (High-speed simple program check)

Register an M code to be output during high-speed simple program check.

Each bit of the set value corresponds to the M code number.

(Example) To register M05, set 00000020 in #1451.

Note that operation of the registered M code varies according to #1405 M_mode(SMLK).

---Setting range---

0 to FFFFFFFF

Set this in hexadecimal format.

#1454	M[M127-096](SMLK)	Special operation registration M code (High-speed simple program check)

Register an M code to be output during high-speed simple program check.

Each bit of the set value corresponds to the M code number.

(Example) To register M05, set 00000020 in #1451.

Note that operation of the registered M code varies according to #1405 M_mode(SMLK).

---Setting range---

0 to FFFFFFFF

Set this in hexadecimal format.

#1455	M[M159-128](SMLK)	Special operation registration M code (High-speed simple program check)

Register an M code to be output during high-speed simple program check.

Each bit of the set value corresponds to the M code number.

(Example) To register M05, set 00000020 in #1451.

Note that operation of the registered M code varies according to #1405 M_mode(SMLK).

---Setting range---

0 to FFFFFFFF

Set this in hexadecimal format.

#1456	M[M191-160](SMLK)	Special operation registration M code (High-speed simple program check)

Register an M code to be output during high-speed simple program check.

Each bit of the set value corresponds to the M code number.

(Example) To register M05, set 00000020 in #1451.

Note that operation of the registered M code varies according to #1405 M_mode(SMLK).

---Setting range---

0 to FFFFFFFF

Set this in hexadecimal format.

#1457	M[M223-192](SMLK)	Special operation registration M code (High-speed simple program check)

Register an M code to be output during high-speed simple program check.

Each bit of the set value corresponds to the M code number.

(Example) To register M05, set 00000020 in #1451.

Note that operation of the registered M code varies according to #1405 M_mode(SMLK).

---Setting range---

0 to FFFFFFFF

Set this in hexadecimal format.

#1458	M[M255-224](SMLK)	Special operation registration M code (High-speed simple program check)

Register an M code to be output during high-speed simple program check.

Each bit of the set value corresponds to the M code number.

(Example) To register M05, set 00000020 in #1451.

Note that operation of the registered M code varies according to #1405 M_mode(SMLK).

---Setting range---

0 to FFFFFFFF

Set this in hexadecimal format.

#1459	M[M287-256](SMLK)	Special operation registration M code (High-speed simple program check)

Register an M code to be output during high-speed simple program check.

Each bit of the set value corresponds to the M code number.

(Example) To register M05, set 00000020 in #1451.

Note that operation of the registered M code varies according to #1405 M_mode(SMLK).

---Setting range---

0 to FFFFFFFF

Set this in hexadecimal format.

#1460	M[M319-288](SMLK)	Special operation registration M code (High-speed simple program check)

Register an M code to be output during high-speed simple program check.

Each bit of the set value corresponds to the M code number.

(Example) To register M05, set 00000020 in #1451.

Note that operation of the registered M code varies according to #1405 M_mode(SMLK).

---Setting range---

0 to FFFFFFFF

Set this in hexadecimal format.

#1461	M[M351-320](SMLK)	Special operation registration M code (High-speed simple program check)

Register an M code to be output during high-speed simple program check.

Each bit of the set value corresponds to the M code number.

(Example) To register M05, set 00000020 in #1451.

Note that operation of the registered M code varies according to #1405 M_mode(SMLK).

---Setting range---

0 to FFFFFFFF

Set this in hexadecimal format.

#1462	M[M383-352](SMLK)	Special operation registration M code (High-speed simple program check)

Register an M code to be output during high-speed simple program check.

Each bit of the set value corresponds to the M code number.

(Example) To register M05, set 00000020 in #1451.

Note that operation of the registered M code varies according to #1405 M_mode(SMLK).

---Setting range---

0 to FFFFFFFF

Set this in hexadecimal format.

#1463	M[M415-384](SMLK)	Special operation registration M code (High-speed simple program check)

Register an M code to be output during high-speed simple program check.

Each bit of the set value corresponds to the M code number.

(Example) To register M05, set 00000020 in #1451.

Note that operation of the registered M code varies according to #1405 M_mode(SMLK).

---Setting range---

0 to FFFFFFFF

Set this in hexadecimal format.

	#1464	M[M447-416](SMLK)	Special operation registration M code (High-speed simple program check)

Register an M code to be output during high-speed simple program check.

Each bit of the set value corresponds to the M code number.

(Example) To register M05, set 00000020 in #1451.

Note that operation of the registered M code varies according to #1405 M_mode(SMLK).

---Setting range---

0 to FFFFFFFF

Set this in hexadecimal format.

	#1465	M[M479-448](SMLK)	Special operation registration M code (High-speed simple program check)

Register an M code to be output during high-speed simple program check.

Each bit of the set value corresponds to the M code number.

(Example) To register M05, set 00000020 in #1451.

Note that operation of the registered M code varies according to #1405 M_mode(SMLK).

---Setting range---

0 to FFFFFFFF

Set this in hexadecimal format.

	#1466	M[M511-480](SMLK)	Special operation registration M code (High-speed simple program check)

Register an M code to be output during high-speed simple program check.

Each bit of the set value corresponds to the M code number.

(Example) To register M05, set 00000020 in #1451.

Note that operation of the registered M code varies according to #1405 M_mode(SMLK).

---Setting range---

0 to FFFFFFFF

Set this in hexadecimal format.

	#1467	Manual MSTB macro	MSTB macro call via manual numerical value command

Not used.

	#1468	ctrl period	Control period

Not used.

(PR)	#1471	mgralmstp	Enable machine groupwise alarm stop

Select whether to enable the machine groupwise alarm stop function.

0: Disable

1: Enable

(PR)	#1472	mgralmrestart	Allowing automatic operation to start after machine groupwise alarm stop

Select whether to allow automatic operation to be activated after machine groupwise alarm stop.

0: Not allow automatic operation to start after machine groupwise alarm stop

1: Allow automatic operation to start after machine groupwise alarm stop

(PR)	#1473	mgralmcont	Allowing operation to continue after machine groupwise alarm stop

When any alarm causes an axis that is in the midst of program execution to stop, this parameter allows you to select the behavior of axes that belong to machine groups other than that of the said axis.

0: Feed hold

1: The operation is allowed to continue.

(PR)	#1474	SBS2_sys num	Number of sub systems to use in sub part system control II

Specify the number of sub part systems to use in sub part system control II.

The specified number of part systems counted from the end of the system's effective part systems are treated as sub part systems.

---Setting range---

0 to 7

(PR)	#1475	MES-IF_on	MES-IF ON

Set whether to enable the MES interface function.

0: Disable

1: Enable

	#1476	ComErrDly	Delayed display of communication alarm

Specify a period of time by which to delay the alarm display and record to the alarm history, when the communication error (Y02 0051) occurs. Set this time when a communication error is caused at power OFF. If it does not occur (if unused), set to 0.

---Setting range---

0 to 5000 (ms)

	#1477	SrvAlmDly	Delayed display of servo alarm

Specify a period of time by which to delay the alarm display and record to the alarm history, when a servo/spindle alarm occurs. Set this time when a servo/spindle alarm is caused at power OFF. If it does not occur (if unused), set to 0.

---Setting range---

0 to 5000 (ms)

(PR)	#1480	tp_invalid	Disable touch panel operation

Select whether to disable input via touch panel.

0: Enable touch panel operation

1: Disable touch panel operation

(PR)	#1481	Enable S-Safety	Enable smart safety observation

Select whether to enable smart safety observation.

0: Disable

1: Enable

(PR)	#1483	SBS1_sys num	Number of sub systems to use in sub part system control I

Specify the number of sub part systems to be used for Sub part system control I. The specified number of part systems counted from the end of the system's effective part systems are treated as sub part systems.

---Setting range---

0 to 2

	#1487	ITF3_Spec	Interference check III specification

Not used.

(PR)	#1488	ITF3 valid	Interference check III valid

Not used.

(PR)	#1489	SLMP_on	SLMP_on

Not used.

#1701	cfg01

bit3: Operation with #50000 variables

Specify how to process read/write operation of #50000s variables via a machining program.

  0: Block by block

  1: Batch process with other macro statements. (conventional)

bit4: Macro single operation

Specify whether to enable parameter "#8101 MACRO SINGLE" in the continuous operation mode.

  0: Enable "#8101 MACRO SINGLE" in the continuous operation mode. (conventional)

  1: Disable "#8101 MACRO SINGLE" in the continuous operation mode.

bit5: Behavior of overlapping for G1 command blocks

Select the overlapping behavior for consecutive G1 command blocks when MSTB command is included in the G1 block.

  0: While MSTB function strobe is ON, overlapping for consecutive G1 blocks is disabled.

  1: While MSTB function strobe is ON, overlapping for consecutive G1 blocks is enabled.

#1702-1725	cfg02-cfg25

Not used. Set to "0".

(PR)	#1751-1760	cfgPR01-cfgPR10

Not used. Set to "0".

(PR)	#1761	cfgPR11

bit2: Selection of trigger edge for Cycle start

Select the trigger edge of the Cycle start signal.

  0: Falling edge (from ON to OFF)

  1: Rising edge (from OFF to ON)

bit4: Direct transfer of spindle speed command data

Select the method of transferring the spindle speed command data to the "Spindle command rotation speed output" device.

  0: The spindle speed command data is transferred not from the NC but from the PLC. Thus a ladder that sets the rotation speed is required in the sequence program.

  1: The spindle speed command data output from the NC is directly transferred.

bit7: Enable change of current FB (load) output unit

Select whether to enable the change of units in which the current FB (load) is output to a register.

When output in units of 0.01%, the output range is from 0 to 327.67%.

  0: Output in units of 0.01%.

  1: The unit is selected from 1% or 0.01% in accordance with the setting of "#1256 set28/bit2".

(PR)	#1762-1775	cfgPR12-cfgPR25

Not used. Set to "0".

#1925	EtherNet	Start of service

Start or stop the Ethernet communication function.

  0: Stop

  1: Start

(PR)	#1926	Global IP address	IP address

Set the main CPU's IP address.

Set the NC IP address seen from an external source.

---Setting range---

  Set these parameters in accordance with the network rules in the connection environment.

(PR)	#1927	Global Subnet mask	Subnet mask

Set the subnet mask for the IP address.

---Setting range---

  Set these parameters in accordance with the network rules in the connection environment.

(PR)	**#1928**	**Global Gateway**	**Gateway**

Set the IP address for the gateway.

---Setting range---

Set these parameters in accordance with the network rules in the connection environment.

	#1929		

Not used. Set to "0".

	#1930		

Not used. Set to "0".

(PR)	**#1931**	**Host number**	**Host No.**

Not used.

(PR)	**#1934**	**Local IP address**	

Not used.

(PR)	**#1935**	**Local Subnet mask**	

Not used.

(PR)	**#1953**	**Intra IP address**	**IP address on non-Windows-based display unit (LAN1) side**

Not used.

(PR)	**#1954**	**Intra Subnet mask**	**Subnet mask on non-Windows-based display unit (LAN1) side**

Not used.

(PR)	**#1955**	**Intra Gateway**	**Gateway on non-Windows-based display unit (LAN1) side**

Not used.

(PR)	**#11001**	**APC type**	**APC screen display type selection**

Not used. Set to "0".

(PR)	**#11002**	**Valid pallet num**	**Number of pallets setting**

Not used. Set to "0".

(PR)	**#11003**	**APLC valid**	**APLC valid**

Temporarily disable APLC.

Normally set "1".

  0: Disable

  1: Enable

(PR)	**#11004**	**PLCauto-run enable**	**PLC automatic startup valid**

Not used.

(PR)	**#11005**	**PC IP address**	**IP address setting**

Not used.

	#11006	**PC Port number**	**Port No. setting**

Not used.

(PR)	**#11007**	**PC Timeout**	**Communication timeout time setting**

Not used.

(PR)	**#11009**	**M2 label O**	**M2 label O**

Select the program number label when using the M2 format.

  0: Label L

  1: Label O

(PR)	#11010	Software keyboard	Software keyboard

Select whether or not to use a software keyboard on a touchscreen.

    0-1: Use (no automatic display)

    2: Use (The keyboard appears automatically on a specific screen or upon Y/N confirmation)

    3: Use (The keyboard appears automatically upon Y/N confirmation)

    4: Use (S/W keyboard is switched to Y/N window upon Y/N confirmation)

	#11011	Handy TERM. PW.	Handy terminal password

Not used.

(PR)	#11012	16 axes for 1ch	Connecting 16 axes for 1ch

Select the maximum number of axes (sum of the NC axis, spindle, and PLC axis) connected to the drive unit interface (channel 1).

    0: Up to 8 axes can be connected to channel 1.

    1: Up to 16 axes can be connected to channel 1. This parameter is disabled when the extension unit is connected. It is possible to connect only up to eight axes or less per channel.

	#11013	3D_MChk	Invalidate 3D machine interference check

Not used. Set to "0".

	#11014	Chk_len1	1st-step interference check distance

Not used. Set to "0.000".

	#11015	Chk_len2	2nd-step interference check distance

Not used. Set to "0.000".

	#11016	Expand_Rate	Shape expansion rate

Not used. Set to "0".

	#11017	T-ofs set at run	Tool compensation amount setting during automatic operation enabled

Select whether to enable the tool compensation amount setting and life value setting during automatic operation and operation pause.

    0: Disable

    1: Enable

	#11018	M password hold	Machine user password is held

When set to "1", the "Machine user" (operation level 6) password will be held even if the NC is restarted.

    0: Do not hold

    1: Machine user password is held

(PR)	#11019	2-system display	2-part system simultaneous display

Select whether to enable simultaneous display of multiple part systems on the monitor screen.

    0: Display one part system on the monitor screen.

    1, 2: Display two part systems simultaneously on the monitor screen.

(Note) If the number of part systems to display is smaller than that of the simultaneous display, a single part system display is selected.

(PR)	#11020	Mcngit_Spec	Machining interruption specification

bit0: Restart after emergency stop

Select whether to enable/disable restart after emergency stop.

    0: Disable

    1: Enable

(Note) When you select "Enable", the option for machining interruption function is needed.

---Setting range---

    0000 to FFFF (hexadecimal)

#11021	**PLC mesg disp type**	**Format of PLC alarm and operator message**

Select the format of PLC alarms and operator messages to be displayed on the bottom right of the screen.

    0: Display up to the first 40 characters.

    1: If text is longer than 40 characters, divide it into two and display separately. (Supplementary information is displayed together)

#11022	**SRAM Output Type**	

Not used. Set to "0".

#11023	**G33.n Drn**	

Not used. Set to "0".

#11024	**G33.n fhd**	

Not used. Set to "0".

#11028	**Tolerance Arc Cent**	**Tolerable correction value of arc center error**

Set the tolerable correction value for the calculated coordinate value error of R-specified circular center.

When a difference between "a line between the start and end points" and "commanded radius x 2" is the tolerance or smaller, the error is corrected so that the middle of a line between the start and end points will be the arc center.

When [Setting value < 0]: 0 (Not correct arc center error)

When [Setting value = 0]: 2 x minimum setting increment

When [Setting value > 0]: Setting value

    ---Setting range---

        <Metric system> -1 to 0.100 (mm)

        <Inch system> -0.0393 to 0.0039 (inch)

#11029	**Arc to G1 no Cent**	**Change command from arc to linear when no arc center designation**

When arc center or radius designation is omitted from arc command, change the arc command into linear without causing program error.

    0: Program error

    1: Change into linear command

#11030	**Man tap sync cancl**	**Synchronization cancel in manual synchronous tapping**

Select whether handle feed of the tapping axis in manual synchronous tappingsynchronizes with the spindle or not.

    0: Synchronize with the spindle

    1: Not synchronize with the spindle

(PR)	**#11031**	**Cursor pos search**	**Cursor position search**

Select the cursor position searching method.

    0: Disable

    1: Pressing the INPUT key in [Monitr] - [Edit] menu starts the operation search for the block with the cursor.

    2: Turning ON/OFF the "Edit/Search" signal in [Monitr] - [Edit] menu starts the operation search for the block with the cursor.

    3: Turning ON/OFF the "Edit/Search" signal in [Monitr] - [Edit] menu starts the operation search for the block with the cursor.
Pressing the reset key shows the top of the program on the [Edit/Search] window.

(PR)	**#11032**	**Menu sel para lkof**	**Validate menu selection parameter setting**

Select whether to enable the setting of the "menu selection parameters" (#10501 to #10530, #10551 to #10580, and #10601 to #10630), with which the order of main menus on Monitor, Setup and Edit screens can be rearranged. And also select who is allowed to do this setting.

    0: Disable

    1: Enable (machine tool builder password is required)

    2: Enable (users are allowed to set)

(PR)	#11033	skipB_no_sens	Unconnected sensor selection when skip is set to con- tact B

Select the contact of the sensor which you wish to set as unconnected, when the skip signal is set to contact B.
Set "1" for the contact to be unconnected.

bit0: Skip input 1

bit1: Skip input 2

bit2: Skip input 3

bit3: Skip input 4

bit4: Skip input 5

bit5: Skip input 6

bit6: Skip input 7

bit7: Skip input 8

(Note 1) This parameter is enabled when "#1258 set30/bit0" is set to "1".

(Note 2) This parameter is independent of PLC skip.

---Setting range---

00000000 to 11111111 (Binary)

	#11034	G12AddrCheckType	Command address type to check in circular cutting

Select the type of command address to check in circular cutting.

0: Regard command addresses other than D, F, I as illegal.

1: Regard the command address H as illegal.
And commands other than D,F,I and M,S,T,B are disabled.

	#11035	Sys. change limit	Part system switching restriction

This restricts switching the part systems displayed on screen.

0: Not restrict

1: Disable the part system switching by pressing [$<->$] key on touch panel.

2: Disable the part system switching by display switch signals(Y730 to Y733).

	#11036	meas dir judge	Non-sensitive band for manual measurement direction judgment (for M system only)

Set the non-sensitive band to be used for judging the manual measurement direction.
If the feedback position fluctuates widely at the axis stop, set the fluctuation width or larger value in this set the parameter.
When set to "0", the band will be 1 (μm).

---Setting range---

0 to 1000 (μm)
0: 1 (μm)

	#11037	R-Navi Index Type	R-Navi machining surface indexing type

Not used.

	#11038	T disp typ	T display (tool command value) type (For L system only)

Select the T display (tool command value) type on the monitor screen between displaying tool No. only or displaying tool No. and compensation No. (L system only)

0: Display tool No. only

1: Display the tool command value (the combined value consisting of the tool No. and compensation No.) last commanded by the program. Even in a manual value command, the program's tool command value is displayed.

	#11039	Cusr pos srch type	Cursor position search type

Set the availability of the cursor position search during single block stop when "#11031 Cursor pos search" is any of "1" to "3".

0: Disable cursor position search during single block stop.

1: Enable cursor position search during single block stop.
Sub-program is displayed when selecting menus [Monitr]-[Edit] while single block stop is carried out during sub-program with this parameter set to 1.

	#11051	**Direct Socket ON**	**Direct Socket communication I/F ON**
		Not used.	

	#11052	**LOG Sort Order**	**Log data sorting order**

Select in which order to sort the operation log files (all logs) to be output.

   0: Sort the data in chronologically ascending order separately for each log type.

   1: Sort the data in chronologically ascending order for all the log types.
     If the times and dates logged are identical, the log files are output in the order of key, touchscreen, alarm, PLC signal, tool offset change, workpiece offset change and AC power.

	#11054	**Sp-stby disp type**	**Spindle-standby display type**

Specify which magazine to display when Sp-stby is selected on the Spindle standby or Tool registration screen.

   0: Fixed to the magazine #1

   1: The magazine selected by the menu (Magazine 1 to Magazine 5).

	#11055	**Disp. sysno**	**Number of part systems to display**

Specify how many part systems to display on a screen.

   0: The same number as that of the enabled part systems

   1 or greater: The number specified by this parameter serves as that of the part systems to display.

(Note) The setting range differs according to the NC model. For the number of part systems displaying in the operating state, follow this parameter setting.

---Setting range---

   0 to 8

(PR)	#11056	**Workshift invalid**	**Workpiece coordinate system shift OFF (For L system only)**

Set this parameter to 1 if you wish to disable the workpiece coordinate system shift function.

   0: Enable the workpiece coordinate shift function

   1: Disable the workpiece coordinate shift function

(PR)	#11058	**plc_opemsg0**	**Operator messages display device**
		Not used.	

(PR)	#11059	**Remote comm enable**	**Remote connect enabled**
		Not used.	

(PR)	#11060	**Screen theme color**	**Select screen theme colors**

Select the screen theme colors.
This selection affects the colors of the entire screen.

   0: Standard colors (gray tone)

   1: Blue tone

(PR)	#11061	**Num of EcoMonitors**	**The Number of EcoMonitorLight connected to CNC**
		Not used.	

(PR)	#11062-11066	**NoHistDevIn.1-5**	**History exclusion PLC input signal 1 to 5**

Specify the PLC input signal (X) that is excluded from the PLC signal log.
Efficiency of the history analysis is improved by excluding the machine contact input/output signals or other frequently switched signals from the signal log.
When "0" is set, the history exclusion PLC input signal is disabled.
Thus X0 cannot be excluded from the signal log.

---Setting range---

   0000 to 1FFF

(PR)	#11067- 11071	NoHistDevOut.1-5	History exclusion PLC output signal 1 to 5

Specify the PLC output signal (Y) that is excluded from the PLC signal log.
Efficiency of the history analysis is improved by excluding the machine contact input/output signals or other frequently switched signals from the signal log.
When "0" is set, the history exclusion PLC output signal is disabled.
Thus Y0 cannot be excluded from the signal log.

---Setting range---

0000 to 1FFF

(PR)	#11080	HomeScreen display	HomeScreen display

Not used.

(PR)	#11082	Lsys_change_Gtype	L system G code system after program format switch (for M system only)

Not used.

	#11086	rot_angle_dsp	Counter display during coordinate rotation

Select the type of counter display (workpiece coordinate position, relative position and absolute position) while #8116 is 0 (coordinate rotation by parameter is enabled).

0: Display the position relative to the orthogonal coordinate system.

1: Display the position relative to the coordinate system rotated through the coordinate rotation by parameter.
(with EXT [external workpiece coordinate offset] added during automatic operation)

2: Display the position relative to the coordinate system rotated through the coordinate rotation by parameter.
(with EXT [external workpiece coordinate offset] constantly added)

(PR)	#11087	Meas basic point	Tool length measurement I reference point (for L system only)

Select how to specify the measurement reference point coordinates for manual tool length measurement I (L system).

0: Use the machine zero point as the reference point

1: Use the coordinates of "#2015 tlml-" as the reference point (the same operation as when #1282 bit2 = 0 for M7)

2: Use the workpiece coordinate system offset (modal) as the reference point (the same operation as when #1282 bit2 = 1 for M7)

(PR)	#11101- 11130	Monitr menu(MTB)1-30	Monitor main menu (MTB) 1 to 30

Designate the destination menu Nos. to move monitor screen's main menus.

-1: Menu not displayed

0: No change

1 to 30: Destination menu No.

(PR)	#11151- 11180	Setup menu (MTB) 1-30	Setup main menu (MTB) 1 to 30

Designate the destination menu Nos. to move setup screen's main menus.

-1: Menu not displayed

0: No change

1 to 30: Destination menu No.

(PR)	#11201- 11230	Edit menu(MTB) 1-30	Edit main menu (MTB) 1 to 30

Designate the destination menu Nos. to move edit screen's main menus.

-1: Menu not displayed

0: No change

1 to 30: Destination menu No.

(PR)	#11251- 11280	Diagn menu(MTB)1-30	Diagn main menu (MTB) 1 to 30

Designate the destination menu Nos. to move diagn screen's main menus.

-1 : Not display the menu

0: No change

1 to 30: Destination menu No.

(PR)	#11301- 11330	Mainte menu(MTB)1-30	Mainte main menu (MTB) 1 to 30

Designate the destination menu Nos. to move mainte screen's main menus.

-1 : Not display the menu

0: No change

1 to 30: Destination menu No.

(PR)	#11746	H4_pno	4th handle selection

Specify the connection destination of the 4th handle. (The following setting values are same as those of the 1st to 3rd handle selection.)

bit0 to bit3: Connection channel

bit4 to bit7: Handle-connected CNC CPU module

Setting value

0001: Host CNC CPU 1CH

0002: Host CNC CPU 2CH

0003: Host CNC CPU 3CH

0031: CNC CPU No. 2 1CH

0032: CNC CPU No. 2 2CH

0033: CNC CPU No. 2 3CH

0041: CNC CPU No. 3 1CH

0042: CNC CPU No. 3 2CH

0043: CNC CPU No. 3 3CH

0051: CNC CPU No. 4 1CH

0052: CNC CPU No. 4 2CH

0053: CNC CPU No. 4 3CH

(Note 1) When the specified destination is not implemented, handle movement is not performed.

(Note 2) When all the "H1_pno" to "H9_pno" are set to "0000", handles are automatically allocated.
In case of arbitrary assignment, set "0000" for the handles which have not been assigned yet.

(Note 3) The values set in bit8 to bitF are ignored.

---Setting range---

0x0000 to 0xFFFF

(PR)	#11747	H5_pno	5th handle selection

Set the connection destination of the 5th handle.
Refer to "#11746 H4_pno" (4th handle selection) for further details.

(PR)	#11748	H6_pno	6th handle selection

Set the connection destination of the 6th handle.
Refer to "#11746 H4_pno" (4th handle selection) for further details.

(PR)	#11749	H7_pno	7th handle selection

Set the connection destination of the 7th handle.
Refer to "#11746 H4_pno" (4th handle selection) for further details.

(PR)	#11750	H8_pno	8th handle selection

Set the connection destination of the 8th handle.
Refer to "#11746 H4_pno" (4th handle selection) for further details.

(PR)	#11751	H9_pno	9th handle selection

Set the connection destination of the 9th handle.
Refer to "#11746 H4_pno" (4th handle selection) for further details.

#11760	MKT_Rate	Threshold percentage for monitoring coil switch duration

Specify the alarm threshold to be applied to the monitoring of the coil switch duration.

The threshold is defined as a percentage (%) of the time set in "#13114 SP114" (Coil switch gate cutoff timer).

When "0" is set, the coil switch duration is not monitored.

---Setting range---

0 to 100 (%)

(PR)	#26750	CPUUnitNum	Number of CPU modules

Specify the number of CPU modules that configure a multiple CPU system.
When set to "0", the number of CPU modules is considered as 2.

(Note) Set the identical value for all the CPU modules.

---Setting range---

0 to 4 (units)

(PR)	#26751	DevCondenseRef	Compressed device refresh ON

Select whether to use the compression setting for the R devices refreshed at END in such a case as when a system is configured with 3 CNC modules.

0: Not use

1: Use

16.4 Axis Specifications Parameters

#2001	rapid	Rapid traverse rate

Set the rapid traverse feedrate for each axis.

(Note) The maximum value to be set depends on the machine specifications.

---Setting range---

1 to 1000000 (mm/min)

#2002	clamp	Cutting feedrate for clamp function

Set the maximum cutting feedrate for each axis.

Even if the feedrate in G01 exceeds this value, the clamp will be applied at this feedrate.

---Setting range---

1 to 1000000 (mm/min)

| (PR) | #2003 | **smgst** | **Acceleration and deceleration modes** |

Set acceleration and deceleration control modes.
Set value is in hexadecimal.
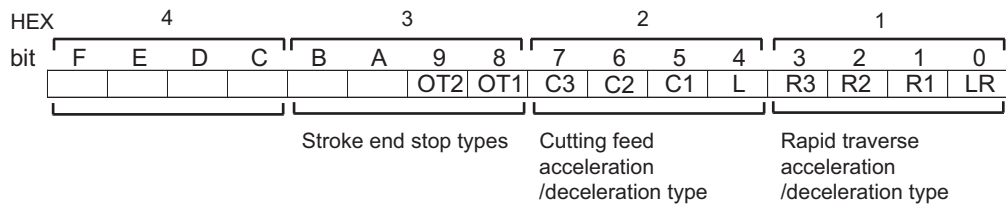
HEX-1 Rapid traverse acceleration/deceleration type

0(bit3,2,1,0 = 0000): Step

1(bit3,2,1,0 = 0001): Linear acceleration/deceleration

2(bit3,2,1,0 = 0010): Primary delay

8(bit3,2,1,0 = 1000): Exponential acceleration and linear deceleration

F(bit3,2,1,0 = 1111): Soft acceleration/deceleration

(Note) Primary delay is applied because R1 setting has priority over R3 setting when R1 and R3 are both set to "1".

HEX-2 Cutting feed acceleration/deceleration type

0 (bit7,6,5,4 = 0000): Step

1 (bit7,6,5,4 = 0001): Linear acceleration/deceleration

2 (bit7,6,5,4 = 0010): Primary delay

8 (bit7,6,5,4 = 1000): Exponential acceleration and linear deceleration

F (bit7,6,5,4 = 1111): Soft acceleration/deceleration

HEX-3 Stroke end stop types

0 (bit9,8 = 00): Linear deceleration (Decelerates at G0t1)

1 (bit9,8 = 01): Linear deceleration (Decelerates at 2×G0t1)

2 (bit9,8 = 10): Position loop step stop

3 (bit9,8 = 11): Position loop step stop
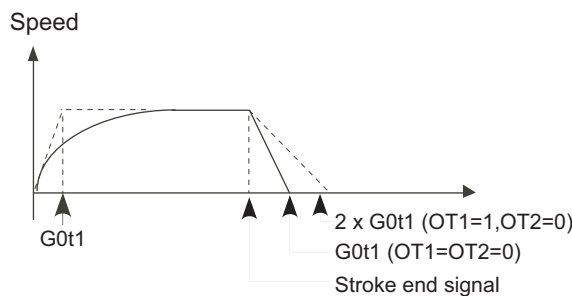
(Note) OT1(bit8) is valid under the following conditions (valid for dog type zero point return):
 - Stop type: Linear deceleration
 - Acceleration/deceleration mode: Exponential Acceleration and Linear deceleration

HEX-4

Not used. Set to "0".

#2004	G0tL	G0 time constant (linear)

Set a linear control time constant for rapid traverse acceleration and deceleration.

This time constant is enabled when LR (rapid traverse feed with linear acceleration/deceleration) or F (soft acceleration/deceleration) is selected in "#2003 smgst" (Acceleration and deceleration modes).
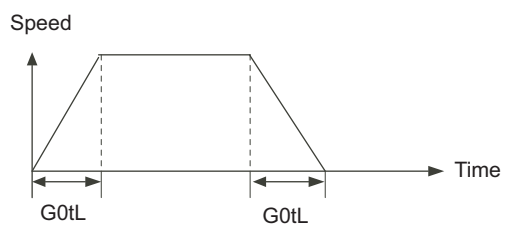
---Setting range---

1 to 4000 (ms)

#2005	G0t1	G0 time constant(primary delay) / Second-step time constant for soft acceleration/deceleration

Set a primary-delay time constant for rapid traverse acceleration and deceleration.

This time constant is enabled when R1 (rapid traverse feed with primary delay) or R3 (exponential acceleration and linear deceleration) is selected in "#2003 smgst" (Acceleration and deceleration modes).

When the soft acceleration/deceleration is selected, the second-step time constant will be used.

<Rapid traverse feed with primary delay>

<Rapid traverse feed with exponential acceleration and linear deceleration>

<Soft acceleration/deceleration>
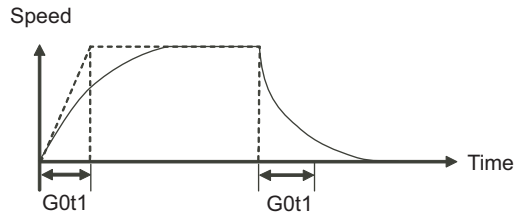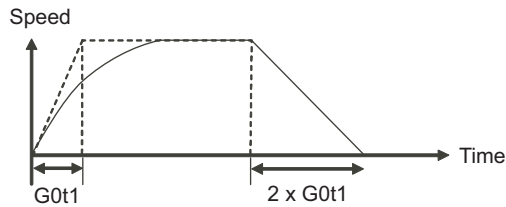
◆When "#1219 aux03/bit7" is set to "0"
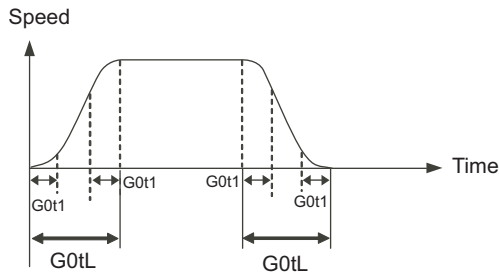
(Note) The time constant setting for the soft acceleration/deceleration can be changed by the setting of "#1219 aux03/bit7"

---Setting range---

1 to 5000 (ms)

#2006	G0t2	

Not used. Set to "0".

#2007	G1tL	G1 time constant (linear)

Set a linear control time constant for cutting acceleration and deceleration.

The time constant will be enabled when LC (cutting feed with linear acceleration/deceleration) or F (soft acceleration/deceleration) is selected in "#2003 smgst" (Acceleration or deceleration modes).
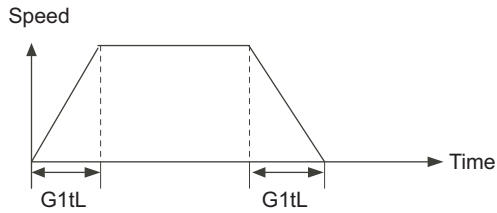
---Setting range---

1 to 4000 (ms)

#2008	G1t1	G1 time constant (primary delay)/Second-step time constant for soft acceleration/deceleration

Set the primary delay time constant for cutting acceleration and deceleration.

The time constant will be enabled when C1 (cutting feed with the primary delay) or C3 (cutting feed with exponential acceleration and linear deceleration) is selected in "#2003 smgst" (Acceleration/deceleration modes).

When the soft acceleration/deceleration is selected, the second-step time constant will be used.

<Cutting feed with primary delay>

<Cutting feed with exponential acceleration and linear deceleration>

<Soft acceleration/deceleration>

---Setting range---

1 to 5000 (ms)

#2009	G1t2	

Not used. Set to "0".

#2010	fwd_g	Feed forward gain

Set a feed forward gain for pre-interpolation acceleration/deceleration.

The larger the set value, the smaller the theoretical control error will be. However, if a machine vibration occurs, set the smaller value.

---Setting range---

0 to 200 (%)

#2011	G0back	G0 backlash

Set up the backlash compensation amount when the direction is reversed with the movement command in rapid traverse feed mode or in manual mode (except for handle feed mode) .

---Setting range---

-9999999 to 9999999

#2012	G1back	G1 backlash

Set up the backlash compensation amount when the direction is reversed with the movement command in cutting mode.
G1 backlash is enabled in handle feed mode.

---Setting range---

-9999999 to 9999999

#2013	OT -	Soft limit I -

Set a soft limit area with reference to the zero point of the basic machine coordinate. Set the coordinate in the negative direction for the movable area of stored stroke limit 1. The coordinate in the positive direction is set in "#2014 OT+".

To narrow the available range in actual use, use the parameters "#8204 OT-" and "#8205 OT+".

When the same value (other than "0") is set in this parameter and "#2014 OT+", this function will be disabled.
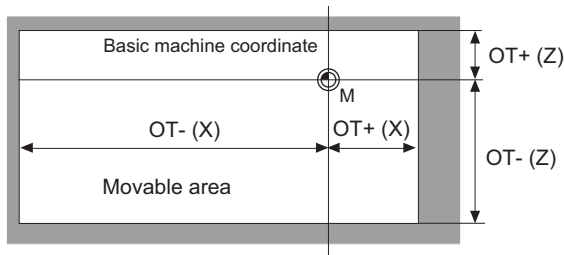
---Setting range---

-99999.999 to 99999.999 (mm)

	#2014	OT +	Soft limit I +

Set a soft limit area with reference to the zero point of the basic machine coordinate. Set the coordinate in the positive direction for the movable area of stored stroke limit 1. The coordinate in the negative direction is set in "#2013 OT-".

To narrow the available range in actual use, use the parameters "#8204 OT-" and "#8205 OT+".

When the same value (other than "0") is set in this parameter and "#2013 OT-", this function will be disabled.
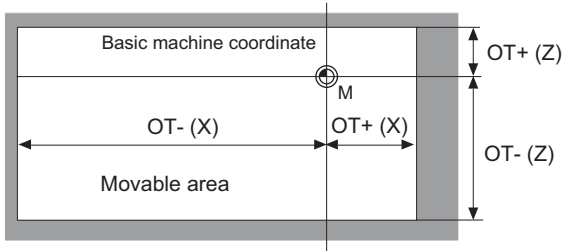
---Setting range---

-99999.999 to 99999.999 (mm)

	#2015	tlml-	Negative direction sensor of tool setter

Set a sensor position in the negative direction when using the tool setter.

When the TLM is used, set up the distance of a tool replacement point (reference point) for measuring the tool length from the zero point to the measurement reference point (surface).

(Note) In the case of the basic axis and inclined axis of the inclined axis specifications, set the position on the orthogonal coordinate.

---Setting range---

-99999.999 to 99999.999 (mm)

	#2016	tlml+	Positive direction sensor of tool setter or TLM standard length

Set the sensor position in the positive direction when using the tool setter.

When the TLM is used, set the distance from a tool change point (reference position) to the measurement basic point (surface) in order to measure the tool length.

(Note) In the case of the basic axis and inclined axis of the inclined axis specifications, set the position on the orthogonal coordinate.

---Setting range---

-99999.999 to 99999.999 (mm)

	#2017	tap_g	Axis servo gain

Set the position loop gain for special operations (synchronized tapping, interpolation with spindle C axis, etc.).

Set the value in 0.25 increments.

The standard setting value is "10".

---Setting range---

0.25 to 200.00 (rad/s)

(PR)	#2018	no_srv	Operation with no servo control

Select when performing test operation without connecting the drive unit and motor.

0: Normal operation

1: Test operation

When "1" is set, the operation will be possible even if drive units and motor are not connected, because the drive system alarm will be ignored.

This parameter is used for test operation during start up: Do not use during normal operation. If "1" is set during normal operation, errors will not be detected even if they occur.

	#2019	revnum	Return steps

Set the steps required for reference position return for each axis.

0: Not execute reference position return.

1 to max. number of NC axes: Steps required for reference position return

#2020	o_chkp	Spindle orientation completion check during second reference position return

Set the distance from the second reference position to the position for checking that the spindle orientation has completed during second reference position return.

When the set value is "0", the above check will be omitted.

---Setting range---

0 to 99999.999 (mm)

#2021	out_f	Maximum speed outside soft limit range (For L system only)

Set the maximum speed outside the soft limit range.

---Setting range---

0 to 1000000 (mm/min)

#2022	G30SLX	Validate soft limit (automatic and manual)

Select whether to disable a soft limit check during the second to the fourth reference position return in both automatic and manual operation modes.

0: Enable

1: Disable

#2023	ozfmin	Set up ATC speed lower limit

Set the minimum speed outside the soft limit range during the second to the fourth reference position return.

---Setting range---

0 to 1000000 (mm/min)

#2024	synerr	Allowable error

Set the maximum synchronization error, allowable at the synchronization error check, for the master axis.

When "0" is set, the error check will not be carried out.

---Setting range---

0 to 99999.999 (mm)

During simple C-axis synchronous control: 0 to 99999.999(°)

#2061	OT_1B-	Soft limit IB-

Set the coordinate of the lower limit of the area where the stored stroke limit IB is inhibited.

Set a value from zero point in the basic machine coordinate system.

If the same value (non-zero) with the same sign as that of "#2062 OT_IB+" is set, the stored stroke limit IB function will be disabled.

---Setting range---

-99999.999 to 99999.999 (mm)

#2062	OT_1B+	Soft limit IB+

Set the coordinate of the upper limit of the area where the stored stroke limit IB is inhibited.

Set a value from zero point in the basic machine coordinate system.

---Setting range---

-99999.999 to 99999.999 (mm)

#2063	OT_1B type	Soft limit IB type

Select the type that applies the settings of "#2062 OT_IB+" and "#2061 OT_IB-" in stored stroke limit I.

0: Soft limit IB

1: Disable

2: Soft limit IC

3: Soft limit is checked for the inclined axis control axis with the program coordinate system.

(Note) This is valid only for inclined axis' basic axis and inclined axis.

	#2068	**G0fwdg**	**G00 feed forward gain**

Set a feed forward gain for G00 pre-interpolation acceleration/deceleration.

The larger the setting value, the shorter the positioning time during in-position checking.

If a machine vibration occurs, set the smaller value.

---Setting range---

0 to 200 (%)

	#2069	**Rcoeff**	**Axis arc radius error correction coefficient**

Set the percentage to increase or decrease the arc radius error correction amount for each axis.

---Setting range---

-100.0 to +100.0 (%)

(PR)	**#2070**	**div_RT**	**Rotational axis division count**

Set the number of divisions of one turn of the rotary axis under control.

(Example)

When "36" is set, one turn is supposed to be 36.000.

(Note 1) When "0" is set, the normal rotary axis (360.000 degrees for one turn) is assumed.

(Note 2) If this parameter is changed when the absolute position detection specification is used, absolute position data will be lost. Initialization must be performed again.

---Setting range---

0 to 999

(PR)	**#2071**	**s_axis**	**Inclined axis selection (for L system only)**

Select whether the axis is to be under the inclined-axis control or to be the basic axis corresponding to the inclined axis.

   0: Not to be under the inclined-axis control

   1: Inclined axis

   2: Basic axis corresponding to inclined axis

(Note) Each of "1" and "2" values must be set for only one axis. If either value is set for two or more axes, inclined-axis control does not work.

	#2072	**rslimt**	**Restart limit**

Set the most minus (-) side position where restart search is possible.

If the machine is positioned on the more minus (-) side than the set value in T-command restart mode, restart search in type 3 will be disabled.

---Setting range---

-99999.999 to 99999.999 (mm)

	#2073	**zrn_dog**	**Origin dog Random assignment device**

Under the standard specifications, the "Reference position return near-point detection" signal is assigned to a fixed device. Set the device in this parameter to assign this signal to a position other than the fixed device.

(Note1) This parameter is enabled in the following conditions.

   NC axis: When "#1226 aux10/bit5" is set to "1".

   PLC axis: When "#1246 set18/bit7" is set to "1".

(Note 2) When this parameter is valid, do not set the existing device number. If the existing device number is set, an emergency stop will occur. However, no device number check will be performed for an axis to which the "Near-point dog ignored" signal or the "PLC axis near-point dog ignored" signal is input.

(Note 3) Assign the "Reference position return near-point detection" signal to the I/O unit on the same base of the CNC CPU. Do not use the signal assigned to the network module such as CC-Link or Ethernet.

---Setting range---

0000 to 02FF (HEX)

#2074	H/W_OT+	H/W OT+ Random assignment device

Under the standard specifications, the "Stroke end (+)" signal is assigned to a fixed device. Set the device in this parameter to assign this signal to a position other than the fixed device.

(Note1) This parameter is enabled in the following conditions.

NC axis: When "#1226 aux10/bit5" is set to "1".

PLC axis: When "#1246 set18/bit7" is set to "1".

(Note 2) When this parameter is valid, do not set the existing device number. If the existing device number is set, an emergency stop will occur. However, no device number check will be performed for an axis to which the "OT ignored" signal or the "PLC axis OT ignored" signal is input.

(Note 3) Assign the "Stroke end" signal to the I/O unit on the same base of the CNC CPU. Do not use the signal assigned to the network module such as CC-Link or Ethernet.

---Setting range---

0000 to 02FF (HEX)

#2075	H/W_OT-	H/W OT- Random assignment device

Under the standard specifications, the "Stroke end (-)" signal is assigned to a fixed device. Set the device in this parameter to assign this signal to a position other than the fixed device.

(Note1) This parameter is enabled in the following conditions.

NC axis: When "#1226 aux10/bit5" is set to "1".

PLC axis: When "#1246 set18/bit7" is set to "1".

(Note 2) When this parameter is valid, do not set the existing device number. If the existing device number is set, an emergency stop will occur. However, no device number check will be performed for an axis to which the "OT ignored" signal or the "PLC axis OT ignored" signal is input.

(Note 3) Assign the "Stroke end" signal to the I/O unit on the same base of the CNC CPU. Do not use the signal assigned to the network module such as CC-Link or Ethernet.

---Setting range---

0000 to 02FF (HEX)

#2076	index_x	Index table indexing axis

Select whether the axis is a normal axis or an index table indexing axis.

0: Normal axis

1: Index table indexing axis

(Note) This parameter is valid only for the NC axis. The parameter is invalid if set for the PLC axis.

#2077	G0inps	G0 in-position width

Set the in-position width for G0.

Between SV024 and this parameter, the parameter with a larger value will be applied.

When "0" is set, this parameter will be invalid. Only SV024 will be available.

When "#1205 G0dbcc" is "1", SV024 is used as the G0 in-position width.

---Setting range---

0.000 to 99.999 (mm)

#2078	G1inps	G1 in-position width

Set the in-position width for G1.

Between SV024 and this parameter, the parameter with a larger value will be applied.

When "0" is set, this parameter will be invalid. Only SV024 will be available.

---Setting range---

0.000 to 99.999 (mm)

(PR)	#2079	chcomp	Chopping compensation coefficient

Set the coefficient to be applied to the compensation amount for the insufficient amount caused by servo delay during chopping.

---Setting range---

0 to 10 (standard value: 8)

#2080	chwid	Bottom dead center position width

Set the tolerance between the commanded stroke and actual stroke.

Compensation will be applied during chopping so that the result of [command width - maximum stroke of top or bottom dead point/ 2] will be within this tolerance.

---Setting range---

0 to 10.000 (mm)

#2081	chclsp	Maximum chopping speed

Set the clamp speed in chopping operation.

When "0" is set, the clamp speed will be determined by "#2002 clamp".

---Setting range---

0 to 60000 (mm/min)

#2082	a_rstax	Restart position return order

Set the No. for each axis in order from the 1st automatically returning axis to the restart position.

When "0" is set, the axis will not return.

Note that when "0" is set for all axes, all of the axes will return simultaneously.

(Note) On the absolute position system, when performing the restart search just after power ON, and when the axis that is the order 0 is moved by the follow-up, an operation error(M01 0128) may occur.

---Setting range---

0 to 16

#2084	G60_ax	Unidirectional positioning operation selection

Select how to operate the unidirectional positioning when the positioning command (G00) is issued.

0: Carry out unidirectional positioning according to the command and modal.

1: Carry out unidirectional positioning regardless of the command and modal.

Set "1" for the axis to carry out the unidirectional positioning at every positioning command, regardless of whether the unidirectional positioning command and modal are issued.

<Related parameters>

"#8209 G60 SHIFT" and "#2076 index_x"

#2086	exdcax	External deceleration speed

Set the maximum feed rate for each axis when the external deceleration signal is ON.
This parameter is valid when "#1239 set11/bit6" is set to "1".

---Setting range---

0 to 1000000 (mm/min)

#2087	syncnt	Synchronization/superimposition control setting for each axis

Set the polarity of synchronized axis with respect to reference axis to the bit corresponding to each axis.

0: Relative to reference axis, polarity is positive

1: Relative to reference axis, polarity is negative

---Setting range---

0 to FF (hexadecimal)

#2088	bsax_sy	Reference axis for synchronous control

Set the reference axis for synchronous control with the 2nd axis name (axname2). A numerical character cannot be set as the 1st character.

---Setting range---

1st character: A to Z

2nd character: A to Z, 1 to 9

#2089	bsax_pl	Superimposition control reference axis

Not used. Set to "0".

#2090	plrapid	Rapid traverse rate for superimposition control

Not used. Set to "0".

#2091	plclamp	Cutting feed clamp speed for superimposition control

Not used. Set to "0".

#2092	plG0tL	G0 time constant for superimposition control (linear)

Not used. Set to "0".

#2093	plG0t1	G0 time constant for superimposition control (primary delay)

Not used. Set to "0".

#2094	plG1tL	G1 time constant for superimposition control (linear)

Not used. Set to "0".

#2095	plG1t1	G1 time constant for superimposition control (primary delay)

Not used. Set to "0".

#2096	crncsp	Minimum corner deceleration speed

Set the minimum clamp speed for corner deceleration in the high-accuracy control mode. Normally set "0".

(Note) This parameter is invalid during SSS control.

---Setting range---

0 to 1000000 (mm/min)

#2097	tlml2-	Sub side tool setter - direction sensor

Set the sensor position (on sub side) in the (-) direction when using the tool setter on the sub spindle side.

(Note) In the case of the basic axis and inclined axis of the inclined axis specifications, set the position on the orthogonal coordinate.

---Setting range---

-99999.999 to 99999.999 (mm)

#2098	tlml2+	Sub side tool setter + direction sensor

Set the sensor position (on sub side) in (+) direction when using the tool setter on the sub spindle side.

(Note) In the case of the basic axis and inclined axis of the inclined axis specifications, set the position on the orthogonal coordinate.

---Setting range---

-99999.999 to 99999.999 (mm)

#2102	skip_tL	Skip time constant linear

Set a linear control time constant for variable speed skip acceleration and deceleration, or for an occasion where a skip command issues acceleration/deceleration time constant enabled (R1).

The time constant will be enabled when LC (cutting feed with linear acceleration/deceleration) or F (soft acceleration/deceleration) is selected in "#2003 smgst" (Acceleration or deceleration modes).

When set to "0", the time constant set by "#2007 G1tL" is used.

---Setting range---

0 to 4000 (ms)

#2103	skip_t1	Skip time constant primary delay / Second-step time constant for soft acceleration/deceleration

Set a primary-delay time constant for variable speed skip acceleration and deceleration, or for an occasion where a skip command issues acceleration/deceleration time constant enabled (R1).

The time constant will be enabled when C1 (cutting feed with the primary delay) or C3 (cutting feed with exponential acceleration and linear deceleration) is selected in "#2003 smgst" (Acceleration/deceleration modes). When the soft acceleration/deceleration is selected, the second-step time constant will be used.

When set to "0", the time constant set by "#2008 G1t1" is used.

---Setting range---

0 to 5000 (ms)

#2106	Index unit	Indexing unit

Set the indexing unit to which the rotary axis can be positioned.

---Setting range---

0 to 360 (°)

#2109	Rapid (H-precision)	Rapid traverse rate for high-accuracy control mode

Set the rapid traverse rate for each axis in the high-accuracy control mode. When 0 is set, "#2001 rapid" is used.

---Setting range---

0 to 1000000 (mm/min)

#2110	Clamp (H-precision)	Cutting feed clamp speed for high-accuracy control mode

Set the cutting feed maximum speed for each axis in the high-accuracy control mode. When 0 is set, "#2002 clamp" is used.

---Setting range---

0 to 1000000 (mm/min)

#2111	Blf valid	Quadrant protrusion compensation valid

Set whether to enable the quadrant protrusion compensation.

0: Disable

1: Enable

If either of "#2112 Blf motor inertia", "#2115 Blf motor stl trq" or "#2113 Blf visc friction" is set to "0", quadrant protrusion compensation will not work even if this parameter is set to "1".

#2112	Blf motor inertia	Motor inertia

Set the motor inertia for quadrant protrusion compensation.

Refer to the servo manual and input the value appropriate for the motor.

---Setting range---

1 to 32000 (10^{-6}kgm^2)

#2113	Blf visc friction	Viscous friction

Set the viscous friction for quadrant protrusion compensation.

After setting the other parameters to the appropriate values, monitor the machine end and gradually adjust the value.

If this parameter setting is small, a recess will form on the inner side of the circle, and if large, a protrusion will form on the outer side of the circle. When the value is appropriate, a spike-shaped quadrant protrusion will form based on normal step-shaped backlash.

---Setting range---

1 to 32767 (1/16 Nm/(rad/s))

#2114	Blf fwdg	Compensation FF gain

Set the feed forward gain for quadrant protrusion compensation.

After setting the other parameters to the appropriate values, monitor the machine end and gradually adjust the value.

If this parameter setting is small, a large quadrant protrusion will form, and if large, a recess will form on the inner side of the circle.

---Setting range---

0 to 1000 (%)

#2115	Blf motor stl trq	Motor stall torque

Set the motor rated current for quadrant protrusion compensation.

Refer to the servo manual and input the value appropriate for the motor.

---Setting range---

1 to 16000 (1/256 Nm)

(PR)	#2116	v_axis	Hypothetical axis

Select whether to control the axis as a hypothetical axis or as an actual axis in hypothetical linear axis control.

When not using the hypothetical linear axis control, set "0" for all axes.

   0: Actual axis

   1: Hypothetical axis

(PR)	#2117	v_axno	Hypothetical axis No.

In hypothetical linear axis control, specify the relation of the actual axis to the hypothetical axis that lies in the hypothetical plane.

For an actual linear axis, specify the axis number of the hypothetical axis that is parallel to the axis.

For an actual rotary axis, specify the axis number of the hypothetical axis that is perpendicular to the actual linear axis.

When a PLC axis number is set, the setting will be ignored.

For a system configured with multiple part systems, an axis number from different part system cannot be set.

   0: Actual or hypothetical axis out of the hypothetical plane

   1 or later (axis numbers used in the part system): Hypothetical axis number to be defined

---Setting range---

   0 to 8

(PR)	#2118	SscDrSel	Speed monitor Door selection

Select which door group of the speed monitoring the spindle belongs to.

   0000: Door 1 group.

   0001: Door 1 group.

   0002: Door 2 group.

   0003: Door 1 and 2 group.

The speed monitoring will not be executed when "#2313 SV113 SSF8/bitF" is OFF regardless of this parameter.

The selected door group must be set when setting the synchronous control.

The spindle/C axis control enables the door selection in "#3071 SscDrSelSp" for the corresponding spindle.

	#2121	vbacklash valid	Variable backlash valid/continuous or Variable backlash II valid

Select whether the variable backlash is to be disabled/enabled/continuous, or variable backlash II enabled.

   0: Disabled

   1: Enable

   2: Continuous

   3: Enable variable backlash II

("#2011 G0back" and "#2012 G1back" will not work unless "0: Disable" is selected.)

	#2122	G0vback+	Variable G0 backlash +

Set the compensation amount for the range of each position during rapid traverse.

(+: B1, =: B2, -: B3 on the compensation amount table)

---Setting range---

   -99999999 to 99999999 (Interpolation unit)

	#2123	G0vback=	Variable G0 backlash =

Set the compensation amount for the range of each position during rapid traverse.

(+: B1, =: B2, -: B3 on the compensation amount table)

---Setting range---

   -99999999 to 99999999 (Interpolation unit)

	#2124	G0vback-	Variable G0 backlash -

Set the compensation amount for the range of each position during rapid traverse.

(+: B1, =: B2, -: B3 on the compensation amount table)

---Setting range---

   -99999999 to 99999999 (Interpolation unit)

#2125	G1vback+	Variable G1 backlash +

Set the compensation amount for the range of each position during cutting feed.

(+: A1, =: A2, -: A3 on the compensation amount table)

---Setting range---

-99999999 to 99999999 (Interpolation unit)

#2126	G1vback=	Variable G1 backlash =

Set the compensation amount for the range of each position during cutting feed.

(+: A1, =: A2, -: A3 on the compensation amount table)

---Setting range---

-99999999 to 99999999 (Interpolation unit)

#2127	G1vback-	Variable G1 backlash -

Set the compensation amount for the range of each position during cutting feed.

(+: A1, =: A2, -: A3 on the compensation amount table)

---Setting range---

-99999999 to 99999999 (Interpolation unit)

#2128	G1vback feed1	G1 variable backlash compensation amount change-over speed 1

Set the speed range during cutting feed.

(The speed less than 1 is the low speed, and the speed exceeding 2 is the high speed.)

Note that the speed range is identified in the order of low, high and medium speed. Consider whether the set value should be larger or smaller than other values.

---Setting range---

0 to 480000 (mm/min)

#2129	G1vback feed2	G1 variable backlash compensation amount change-over speed 2

Set the speed range during cutting feed.

(The speed less than 1 is the low speed, and the speed exceeding 2 is the high speed.)

Note that the speed range is identified in the order of low, high and medium speed. Consider whether the set value should be larger or smaller than other values.

---Setting range---

0 to 480000 (mm/min)

#2130	G1vback dist1	G1 variable backlash compensation amount change-over distance 1

Set the range of the distance during cutting feed.

(The distance less than 1 is the small distance, and the distance exceeding 2 is the large distance.)

Note that the distance range is identified in the order of small, large and medium. Consider whether the set value should be larger or smaller than other values.

---Setting range---

0 to 999999.999999 (mm)

#2131	G1vback dist2	G1 variable backlash compensation amount change-over distance 2

Set the range of the distance during cutting feed.

(The distance less than 1 is the small distance, and the distance exceeding 2 is the large distance.)

Note that the distance range is identified in the order of small, large and medium. Consider whether the set value should be larger or smaller than other values.

---Setting range---

0 to 999999.999999 (mm)

#2132	vback pos1	Variable backlash compensation amount changeover end point position 1

Set the range of the center of the end point position.

(The range less than position 1 is the - range, and the range exceeding position 2 is the + range.)

The end point position range is determined in the order of -, + , and center. Consider whether the set value should be larger or smaller than other values.

(Note 1) If continuous variable backlash is set with "#2121 vbacklash valid", position 1 will be set as the position - point and position 2 will be set as the position + point.

(Note 2) When the size relation of the compensation amount changeover speed and distance 1 and 2 is not appropriate while the variable backlash compensation is valid, the followings will be applied:If the backlash speed and distance are smaller than the compensation amount changeover speed and distance 1, both the speed and distance will be small; if larger than the compensation amount changeover speed and distance 2, both the speed and distance will be large.

---Setting range---

-999999.999999 to 999999.999999 (mm)

#2133	vback pos2	Variable backlash compensation amount changeover end point position 2

Set the range of the center of the end point position.

(The range less than position 1 is the - range, and the range exceeding position 2 is the + range.)

The end point position range is determined in the order of -, + , and center. Consider whether the set value should be larger or smaller than other values.

(Note 1) If continuous variable backlash is set with "#2121 vbacklash valid", position 1 will be set as the position - point and position 2 will be set as the position + point.

(Note 2) When the size relation of the compensation amount changeover speed and distance 1 and 2 is not appropriate while the variable backlash compensation is valid, the followings will be applied:If the backlash speed and distance are smaller than the compensation amount changeover speed and distance 1, both the speed and distance will be small; if larger than the compensation amount changeover speed and distance 2, both the speed and distance will be large.

---Setting range---

-999999.999999 to 999999.999999 (mm)

#2134	vback arc K	Variable backlash arc compensation coefficient

Set the arc compensation coefficient.

---Setting range---

0 to 300(%)

#2135	vback feed refpt	Variable backlash reference position selection (speed)

Select the speed range to be used as the reference position.

0: Low speed

1: Medium speed

2: High speed

#2136	vback pos refpt	Variable backlash reference position selection (end point position)

Select the end point range to be used as the reference position.

0: Position + range

1: Position center range

2: Position - range

#2137	vback dir refpt	Variable backlash reference position selection (entry direction)

Select the entry direction to be used as the reference position.

0: Entry direction +

1: Entry direction -

#2138	vback pos center	Continuous variable backlash position center point

Set the position center point. (This is used only when continuous variable backlash is set with "#2121 vback-lash valid".) Set a value between "#2132 vback pos1" and "#2133 vbackpos2" for the position center point.

(Note) When the size relation of the compensation amount changeover speed and distance 1 and 2 is not appropriate while the variable backlash compensation is valid, the followings will be applied: If the backlash speed and distance are smaller than the compensation amount changeover speed and distance 1, both the speed and distance will be small; if larger than the compensation amount changeover speed and distance 2, both the speed and distance will be large.

---Setting range---

-999999.999999 to 999999.999999 (mm)

#2139	omrff_off	OMR-FF invalid

Select whether to enable or temporarily disable the OMR-FF control when OMR-FF is valid.

0: Enable

1: Temporarily disable

When "1" is selected while OMR-FF is valid, OMR-FF can be temporarily disabled and conventional feed forward control can be applied instead.

(PR)	#2140	Ssc Svof Filter	Speed monitor Error detection time during servo OFF

Set the error detection time for when an error of command speed monitoring or feedback speed monitoring is detected during servo OFF.

An alarm will occur if the time, for which the speed has been exceeding the safe speed or safe rotation speed, exceeds the error detection time set in this parameter.

If "0" is set, it will be handled as 200 (ms).

---Setting range---

0 to 9999(ms)

#2141	chtL	Chopping first-step time constant for soft acceleration/deceleration

Set the first-step time constant for the chopping axis when soft acceleration/deceleration is applied.

Note that, however, there may be cases where actual time constant is shorter than the set time constant, because the time constant is automatically calculated according to the feedrate so that the acceleration rate during acceleration/deceleration (clamp speed/chopping time constant) will be constant.

When "0" is set, "#2007 G1tL" will be valid.

---Setting range---

0 to 4000 (ms)

#2142	cht1	Chopping second-step time constant for soft acceleration/deceleration

Set the second-step time constant for the chopping axis when soft acceleration/deceleration is applied.

Note that, however, there may be cases where actual time constant is shorter than the set time constant, because the time constant is automatically calculated so that the ratio between first-step and second-step time constant will be constant.

When "0" is set, "#2008 G1t1" will be valid.

---Setting range---

0 to 4000 (ms)

#2143	polar	Control axis relative polarity

Not used. Set to "0".

#2144	baseps	Base machine coordinate zero point relative distance

Not used. Set to "0.000".

#2146	Blf_L1	Reference distance for position-dependent increasing-type backlash compensation 1

Set the distance for specifying the compensation change rate in position-dependent increasing-type backlash compensation.
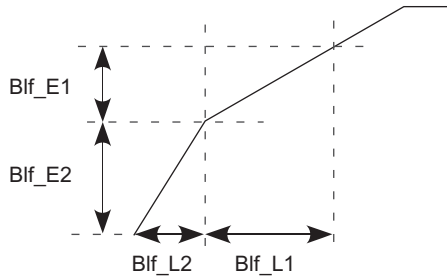
When "#2148 Blf_E1" is set to "0", the position-dependent increasing-type backlash compensation function will be disabled.

---Setting range---

0.000 to 99999.999 (mm)

#2147	Blf_L2	Reference distance for position-dependent increasing-type backlash compensation 2

Set the distance for specifying the compensation change rate in position-dependent increasing-type backlash compensation.
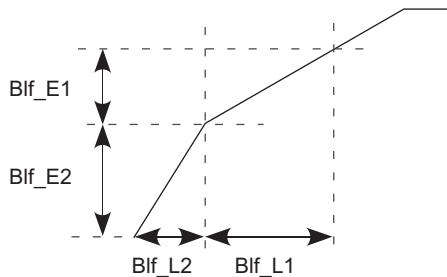
When "#2148 Blf_E1" is set to "0", the position-dependent increasing-type backlash compensation function will be disabled.

---Setting range---

0.000 to 99999.999 (mm)

#2148	Blf_E1	Reference amount of position-dependent increasing-type backlash compensation 1

Set the compensation amount for specifying the compensation change rate in position-dependent increasing-type backlash compensation.
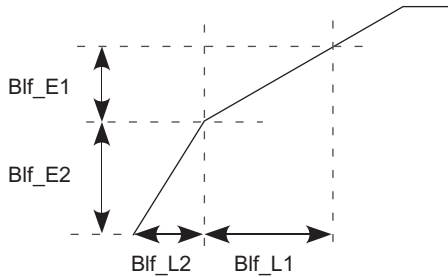
When "#2148 Blf_E1" is set to "0", the position-dependent increasing-type backlash compensation function will be disabled.

---Setting range---

0 to 9999999 (Machine error compensation unit)

#2149	Blf_E2	Reference amount of position-dependent increasing-type backlash compensation 2

Set the compensation amount for specifying the compensation change rate in position-dependent increasing-type backlash compensation.
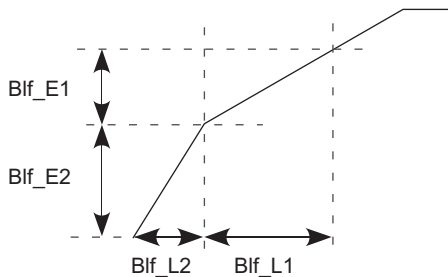
When "#2148 Blf_E1" is set to "0", the position-dependent increasing-type backlash compensation function will be disabled.

---Setting range---

0 to 9999999 (Machine error compensation unit)

#2150	Rot_len	Farthest distance from rotary axis center

Set the farthest distance of the rotating part from the rotation center for executing the 3D machine interference check. When "0" is set, this distance will conform to the rotary axis' specification speed.

---Setting range---

0.000 to 99999.999 (mm)

#2151	rated_spd	Rated speed

Set the maximum speed which can be driven with the motor's maximum torque.

(Note 1) This parameter's setting value must be smaller than "#2001 rapid Rapid traverse". If bigger, constant inclination acceleration/deceleration will be applied.

(Note 2) If rapid traverse constant-gradient multi-step acceleration/deceleration is valid, and also if this parameter is set to "0", constant inclination acceleration/deceleration will be applied.
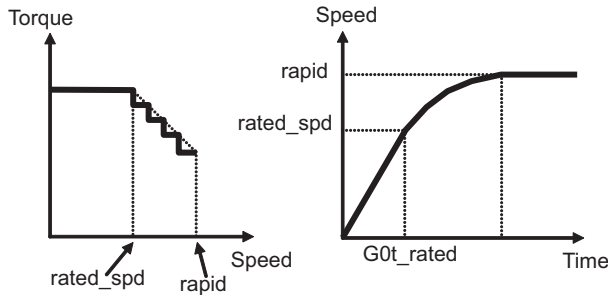
---Setting range---

0 to 1000000 (mm/min)

#2152	acc_rate	Acceleration rate in proportion to the maximum acceleration rate

Set the rate in proportion to the maximum acceleration rate in rapid traverse.

(Note) If this parameter is set to "0" or "100", constant inclination acceleration/deceleration will be applied.

$$acc\_rate = \frac{a_{min}}{a_{max}} \times 100$$
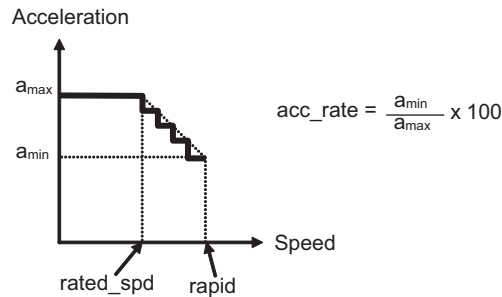
---Setting range---

0 to 100 (%)

#2153	G0t_rated	G0 time constant up to rated speed (multi-step acceleration/deceleration)

Set the acceleration rate up to the rated speed of rapid traverse constant-gradient multi-step acceleration/deceleration.

(Note) If this parameter is set to "0", constant inclination acceleration/deceleration will be applied.

---Setting range---

0 to 4000 (ms)

#2155	hob_fwd_g	Feed forward gain for hobbing machining

Set the feed forward gain when controlling as workpiece axis of tool spindle synchronization II (hobbing).

---Setting range---

0 to 200 (%)

#2157	G1bFx	Maximum axis-specific pre-interpolation cutting feed rate

Not used. Set to "0".

#2158	G1btLx	Axis-specific pre-interpolation cutting feed time constant

Not used. Set to "0".

#2159	compx	Accuracy coefficient for each axis

Specify the compensation coefficient to be used for adjusting a path error and clamp speed at a corner for each axis during the high-accuracy control mode. If the setting value is larger, the edge accuracy will improve, but the cycle time may be longer because the corner speed will slow down.

This parameter is disabled when the axis-specific acceleration tolerance control is OFF.

---Setting range---

-1000 to 99 (%)

#2161	exdcax1	External deceleration speed 1

Set the upper limit value of feedrate for each axis when the external deceleration signal is enabled and external deceleration speed 1 is selected.
This parameter is valid when "#1239 set11/bit6" is set to "1".

---Setting range---

0 to 1000000 (mm/min)

#2162	exdcax2	External deceleration speed 2

Set the upper limit value of feedrate for each axis when the external deceleration signal is enabled and external deceleration speed 2 is selected.
This parameter is valid when "#1239 set11/bit6" is set to "1".

---Setting range---

0 to 1000000 (mm/min)

#2163	exdcax3	External deceleration speed 3

Set the upper limit value of feedrate for each axis when the external deceleration signal is enabled and external deceleration speed 3 is selected.
This parameter is valid when "#1239 set11/bit6" is set to "1".

---Setting range---

0 to 1000000 (mm/min)

#2164	exdcax4	External deceleration speed 4

Set the upper limit value of feedrate for each axis when the external deceleration signal is enabled and external deceleration speed 4 is selected.
This parameter is valid when "#1239 set11/bit6" is set to "1".

---Setting range---

0 to 1000000 (mm/min)

#2165	exdcax5	External deceleration speed 5

Set the upper limit value of feedrate for each axis when the external deceleration signal is enabled and external deceleration speed 5 is selected.
This parameter is valid when "#1239 set11/bit6" is set to "1".

---Setting range---

0 to 1000000 (mm/min)

#2169	Man meas rtrn dir	Return direction in manual measurement

Select the direction of return operation in manual measurement.

0: Opposite to the contact direction

1: Fixed to the + direction

Attempting return in the - direction will cause the operation alarm "0033 Rtn dir err in manual measure".

2: Fixed to the - direction

Attempting return in the + direction will cause the operation alarm "0033 Rtn dir err in manual measure".

#2170	Lmc1QR	Lost motion compensation gain 1 for high-speed retract

Set the lost motion compensation gain in drilling cycle at high-speed retract (CW: - to + direction, CCW: + to - direction).

Set "-1" when drilling cycle at high-speed retract is not performed.

When set to 0, the performance will follow the setting of "#2171 Lmc2QR (Lost motion compensation gain 2 for high-speed retract)".

---Setting range---

-1, 0 to 200(%)

#2171	Lmc2QR	Lost motion compensation gain 2 for high-speed retract

Set the lost motion compensation gain in drilling cycle at high-speed retract (CW: - to + direction, CCW: + to - direction).

Set "-1" when drilling cycle at high-speed retract is not performed.

When set to 0, the performance will follow the setting of "#2170 Lmc1QR (Lost motion compensation gain 1 for high-speed retract)".

---Setting range---

-1, 0 to 200(%)

#2172	LmcdQR	Lost motion compensation timing for high-speed retract

Set the timing of the lost motion compensation in drilling cycle at high-speed retract.

When set to 0, the performance will follow the setting of "#2239 SV039 LMCD (Lost motion compensation timing)".

---Setting range---

0 to 2000 (ms)

#2173	LmckQR	Lost motion compensation 3 spring constant for high-speed retract

Set the machine system's spring constant when using lost motion compensation type 3 in drilling cycle with high-speed retract.

When set to "0", the performance will follow the setting of "#2285 SV085 LMCk (Lost motion compensation 3 spring constant)".

---Setting range---

0 to 32767 (0.01%/μm)

#2174	LmccQR	Lost motion compensation 3 viscous coefficient for high-speed retract

Set the machine system's viscous coefficient when using lost motion compensation type 3 in drilling cycle at high-speed retract.

When set to "0", the performance will follow the setting of "#2286 SV086 LMCc (Lost motion compensation 3 viscous coefficient)".

---Setting range---

0 to 32767(0.01%/μm)

#2175	Special Ax Radius	Special diametral axis radius

Set the radius of the special diametral axis.

---Setting range---

0 to 99999.999 (mm)

#2176	Special Ax Clamp	Special diametral axis clamp speed

Set a clamp speed for the special diametral axis control.

Set the limit speed of the drive system in this parameter.

---Setting range---

0 to 1000000 (°/min)

(Note) For "#2001 rapid" and "#2002 clamp", set speeds on a machining line.
When the value in "#2176 Special Ax Clamp" is smaller than that in "#2001 rapid", "Special Ax Clamp" value will be applied to the clamp speed.

#2177	ManualFeedBtL	Time constant for manual feed rate B

Set the acceleration/deceleration time constant for manual feed rate B.

(Note) When set to "0", this parameter will not be used: conventional acceleration/deceleration will be performed.

---Setting range---

0 to 20000 (ms)

(PR)	#2180	S_DIN	Speed observation input door No.

Set the door signal input in the drive unit.
Use this parameter only when the axis with a door signal belongs to several door groups.
The correspondence between the door signals and bits are as follows.

bit0: Door1 signal
bit1: Door2 signal

If the axis does not receive any door signal, set to "0".
If 0 is set to the axis to which a door signal is input, the setting of #2118 is applied.
Do not turn ON more than one bit.
Only the door signals set in #2118 can be set.

---Setting range---

0000 to 0002 (HEX)

(PR)	#2181	sscfeed1	Observation speed 1

Set the observation speed, which is at the machine end, in the multi-step speed monitor.

(Note 1) When the setting value is larger than 18000, the last 2 digits will be ignored.
E.g.: 1234567 -> 1234500 (mm/min, °/min)

(Note 2) Observation speeds (#2181 to #2186 and #2191 to #2192) need to satisfy the following condition.
If not satisfied, the alarm (Y20 0007) will result.

$$\frac{sscfeed1\sim8}{SV018:PIT} \times \frac{SV002:PC2}{SV001:PC1} \leq 32767$$

---Setting range---

0 to 6553500 (mm/min or °/min)

(PR)	#2182	sscfeed2	Observation speed 2

Set the observation speed, which is at the machine end, in the multi-step speed monitor.

(Note 1) When the setting value is larger than 18000, the last 2 digits will be ignored.
E.g.: 1234567 -> 1234500 (mm/min, °/min)

(Note 2) Observation speeds (#2181 to #2186 and #2191 to #2192) need to satisfy the following condition.
If not satisfied, the alarm (Y20 0007) will result.

$$\frac{sscfeed1\sim8}{SV018:PIT} \times \frac{SV002:PC2}{SV001:PC1} \leq 32767$$

---Setting range---

0 to 6553500 (mm/min or °/min)

(PR)	#2183	sscfeed3	Observation speed 3

Set the observation speed, which is at the machine end, in the multi-step speed monitor.

(Note 1) When the setting value is larger than 18000, the last 2 digits will be ignored.
E.g.: 1234567 -> 1234500 (mm/min, °/min)

(Note 2) Observation speeds (#2181 to #2186 and #2191 to #2192) need to satisfy the following condition.
If not satisfied, the alarm (Y20 0007) will result.

$$\frac{sscfeed1\sim8}{SV018:PIT} \times \frac{SV002:PC2}{SV001:PC1} \leq 32767$$

---Setting range---

0 to 6553500 (mm/min or °/min)

(PR)	#2184	sscfeed4	Observation speed 4

Set the observation speed, which is at the machine end, in the multi-step speed monitor.

(Note 1) When the setting value is larger than 18000, the last 2 digits will be ignored.
E.g.: 1234567 -> 1234500 (mm/min, °/min)

(Note 2) Observation speeds (#2181 to #2186 and #2191 to #2192) need to satisfy the following condition. If not satisfied, the alarm (Y20 0007) will result.

$$\frac{\text{sscfeed1}\sim8}{\text{SV018:PIT}} \times \frac{\text{SV002:PC2}}{\text{SV001:PC1}} \leq 32767$$

---Setting range---

0 to 6553500 (mm/min or °/min)

(PR)	#2185	sscfeed5	Observation speed 5

Set the observation speed, which is at the machine end, in the multi-step speed monitor.

(Note 1) When the setting value is larger than 18000, the last 2 digits will be ignored.
E.g.: 1234567 -> 1234500 (mm/min, °/min)

(Note 2) Observation speeds (#2181 to #2186 and #2191 to #2192) need to satisfy the following condition. If not satisfied, the alarm (Y20 0007) will result.

$$\frac{\text{sscfeed1}\sim8}{\text{SV018:PIT}} \times \frac{\text{SV002:PC2}}{\text{SV001:PC1}} \leq 32767$$

---Setting range---

0 to 6553500 (mm/min or °/min)

(PR)	#2186	sscfeed6	Observation speed 6

Set the observation speed, which is at the machine end, in the multi-step speed monitor.

(Note 1) When the setting value is larger than 18000, the last 2 digits will be ignored.
E.g.: 1234567 -> 1234500 (mm/min, °/min)

(Note 2) Observation speeds (#2181 to #2186 and #2191 to #2192) need to satisfy the following condition. If not satisfied, the alarm (Y20 0007) will result.

$$\frac{\text{sscfeed1}\sim8}{\text{SV018:PIT}} \times \frac{\text{SV002:PC2}}{\text{SV001:PC1}} \leq 32767$$

---Setting range---

0 to 6553500 (mm/min or °/min)

(PR)	#2187	chgPLCax	PLC axis switchover axis No.

Specify the I/F No. of the PLC axis to use when switching between NC axis and PLC axis. Set the I/F No. of a vacant PLC axis.

When not using, set to "0".

---Setting range---

0 to 8

| (PR) | #2188 | S_SigIn | Safety observation signal input |

This parameter specifies which observation speed change signal is input in the drive unit.
The observation speed change signal corresponds to the following bits of the parameter.

   bit0: Observation speed change signal 1 is connected.

   bit1: Observation speed change signal 2 is connected.

   bit2: Observation speed change signal 3 is connected.

If the axis receives no observation speed change signal, set to "0000".

(Note) When a same setting value is set to more than one axis, or when more than one bit is set to turn ON for one axis, the alarm (Y20 0027) will occur.

---Setting range---

   0000 to 0004 (HEX)

| | #2189 | StlTrq (PwrCal) | Stall torque for power computation |

Specify the stall torque of the servo motor.

This value is used for calculating the servo motor's power consumption.

---Setting range---

   0.000 to 1000.000 (N•m)

| (PR) | #2190 | OT_Rreg | Designate R register for stored stroke limit I |

Set the head R register No. to be used for setting/checking stored stroke limit I.

Eight consecutive R registers from the R register No. set here will be the area for stored stroke limit I.

Changing the areas for stored stroke limit I will be disabled if an R register that is not in the user area is set.

In addition, make sure to set an even number for the head R register No. Changing the areas for stored stroke limit I will be disabled if an odd number is set.

---Setting range---

   0 to 29892

| (PR) | #2191 | sscfeed7 | Observation speed 7 |

Set the observation speed, which is at the machine end, in the multi-step speed monitor.

(Note 1) When the setting value is larger than 18000, the last 2 digits will be ignored.
   E.g.: 1234567 -> 1234500 (mm/min, °/min)

(Note 2) Observation speeds (#2181 to #2186 and #2191 to #2192) need to satisfy the following condition. If not satisfied, the alarm (Y20 0007) will result.

$$\frac{\text{sscfeed1} \sim 8}{\text{SV018:PIT}} \times \frac{\text{SV002:PC2}}{\text{SV001:PC1}} \leq 32767$$

---Setting range---

   0 to 6553500 (mm/min or °/min)

| (PR) | #2192 | sscfeed8 | Observation speed 8 |

Set the observation speed, which is at the machine end, in the multi-step speed monitor.

(Note 1) When the setting value is larger than 18000, the last 2 digits will be ignored.
   E.g.: 1234567 -> 1234500 (mm/min, °/min)

(Note 2) Observation speeds (#2181 to #2186 and #2191 to #2192) need to satisfy the following condition. If not satisfied, the alarm (Y20 0007) will result.

$$\frac{\text{sscfeed1} \sim 8}{\text{SV018:PIT}} \times \frac{\text{SV002:PC2}}{\text{SV001:PC1}} \leq 32767$$

---Setting range---

   0 to 6553500 (mm/min or °/min)

#2195	hob_tL	Hobbing workpiece axis time constant

Set the constant inclination acceleration/deceleration time constant of the hobbing workpiece axis when issuing a hobbing command while the hobbing spindle is rotating. Hobbing workpiece axis time constant is the constant inclination acceleration/deceleration time constant with respect to #2002 Cutting feed rate for clamp function.

If the setting value of hobbing workpiece axis time constant is out of setting range, set the maximum value in the setting range.

---Setting range---

1 to 4000 (ms)

#2198	G0tMin	Minimum time constant for rapid traverse constant-gradient acc./dec.

Acceleration/Deceleration is carried out so that the acceleration/deceleration time will not become longer than this parameter's setting when the acceleration/deceleration type of rapid traverse command is constant inclination.
Set a value smaller than "#2004 G0tL".
This parameter is enabled when "#1200 G0_acc" is constant inclination type.
This parameter is enabled only during fixed cycle if "#1253 set25/bit2" (Acceleration/Deceleration mode change in hole drilling cycle) is enabled even if "#1200 G0_acc" is constant inclination type.
This parameter is disabled if "0" or a value larger than "#2004 G0tL" is set.

---Setting range---

0 to 4000 (ms)

#2199	G1tMin	Minimum time constant for cutting feed constant inclination acc./dec.

Acceleration/Deceleration is carried out so that the acceleration/deceleration time will not become longer than this parameter's setting when the acceleration/deceleration type of linear interpolation command is constant inclination.
Set a value smaller than "#2007 G1tL".
This parameter is enabled when "#1201 G1_acc" is constant inclination type.
This parameter is enabled only during fixed cycle if "#1253 set25/bit2" (Acceleration/Deceleration mode change in hole drilling cycle) is enabled even if "#1201 G1_acc" is constant inclination type.
This parameter is disabled if "0" or a value larger than "#2007 G1tL" is set.

---Setting range---

0 to 4000 (ms)

#2561	VBL2 VG1	Variable backlash comp II Changeover speed 1

Set the changeover speed at speed normalization.
Set a value smaller than that in "#2562 VBL2 VG0".
Normally, the "#2561 VBL2 VG1" value corresponds to the cutting feedrate, the "#2562 VBL2 VG0" value to the rapid traverse rate.

---Setting range---

1 to 1000000 (mm/min)

#2562	VBL2 VG0	Variable backlash comp II Changeover speed 2

Set the changeover speed at speed normalization.
Set a value greater than that in "#2561 VBL2 VG1".
Normally, the "#2561 VBL2 VG1" value corresponds to the cutting feedrate, the "#2562 VBL2 VG0" value to the rapid traverse rate.

---Setting range---

1 to 1000000 (mm/min)

#2563	VBL2 P1	Variable backlash comp II Stroke position 1

Set the most plus (+) side stroke position among the three.
Set the parameters VBL2 P1 to P3 to be "VBL2 P1 > VBL2 P2 > VBL2 P3".
Normally, divide the axis's stroke by four, and set a dividing position (except for the both ends) to be a stroke position.

---Setting range---

-99999.999 to 99999.999 (mm)

#2564	VBL2 P2	Variable backlash comp II Stroke position 2

Set the middle stroke position among the three.
Set the parameters VBL2 P1 to P3 to be "VBL2 P1 > VBL2 P2 > VBL2 P3".
Normally, divide the axis's stroke by four, and set a dividing position (except for the both ends) to be a stroke position.

---Setting range---

-99999.999 to 99999.999 (mm)

#2565	VBL2 P3	Variable backlash comp II Stroke position 3

Set the most minus (-) side stroke position among the three.
Set the parameters VBL2 P1 to P3 to be "VBL2 P1 > VBL2 P2 > VBL2 P3".
Normally, divide the axis's stroke by four, and set a dividing position (except for the both ends) to be a stroke position.

---Setting range---

-99999.999 to 99999.999 (mm)

#2566	VBL2 BL11	Variable backlash comp II Comp data at changeover spd 1 and stroke pos 1

Set the compensation data (backlash amount) at changeover speed 1 and stroke position 1.
Calculate the current compensation data according to the current speed and position.

---Setting range---

-99999999 to 99999999 (Machine error compensation unit)

#2567	VBL2 BL12	Variable backlash comp II Comp data at changeover spd 1 and stroke pos 2

Set the compensation data (backlash amount) at changeover speed 1 and stroke position 2.
Calculate the current compensation data according to the current speed and position.

---Setting range---

-99999999 to 99999999 (Machine error compensation unit)

#2568	VBL2 BL13	Variable backlash comp II Comp data at changeover spd 1 and stroke pos 3

Set the compensation data (backlash amount) at changeover speed 1 and stroke position 3.
Calculate the current compensation data according to the current speed and position.

---Setting range---

-99999999 to 99999999 (Machine error compensation unit)

#2569	VBL2 BL01	Variable backlash comp II Comp data at changeover spd 2 and stroke pos 1

Set the compensation data (backlash amount) at changeover speed 2 and stroke position 1.
Calculate the current compensation data according to the current speed and position.

---Setting range---

-99999999 to 99999999 (Machine error compensation unit)

#2570	**VBL2 BL02**	**Variable backlash comp II Comp data at changeover spd 2 and stroke pos 2**

Set the compensation data (backlash amount) at changeover speed 2 and stroke position 2.
Calculate the current compensation data according to the current speed and position.

---Setting range---

-99999999 to 99999999 (Machine error compensation unit)

#2571	**VBL2 BL03**	**Variable backlash comp II Comp data at changeover spd 2 and stroke pos 3**

Set the compensation data (backlash amount) at changeover speed 2 and stroke position 3.
Calculate the current compensation data according to the current speed and position.

---Setting range---

-99999999 to 99999999 (Machine error compensation unit)

#2572	**VBL2 FloatTC**	**Variable backlash comp II Time constant in calculating float amt**

Set the time constant in calculating the float amount. Set a value greater than the calculation cycle.

---Setting range---

0 to 10000 (ms)

#2573	**VBL2 LMMul**	**Variable backlash comp II Multiplier in calculating lost motion amt**

Set the multiplier in calculating the lost motion amount. When "1000" is set, the multiplier is "1".

---Setting range---

0 to 1000 (1/1000)

#2574	**VBL2 VBound**	**Variable backlash comp II Speed boundary value**

Set the boundary value of the speed in calculating the compensation amount.

---Setting range---

1 to 1000000 (mm/min)

#2575	**VBL2 CompMag**	**Variable backlash comp II Compensation magnification**

Set the compensation magnification in calculating the compensation amount. When "0" is set, the magnification is 100%.

---Setting range---

0 to 300(%)

#2576	**VBL2 CompMul**	**Variable backlash comp II Multiplier in calculating compensation amount**

Set the multiplier in calculating the compensation amount. When "1000" is set, the multiplier is "1".

---Setting range---

0 to 1000 (1/1000)

#2577	**VBL2 BLE**	**Variable backlash comp II Gradually increase amount**

Set the value to subtract from the compensation amount (CMP) at reversing the axis travel direction.

---Setting range---

-99999999 to 99999999 (Machine error compensation unit)

#2578	**VBL2 BLL**	**Variable backlash comp II Gradually increase travel distance**

Set the travel distance to return to the compensation amount (CMP) from the reverse point of the axis travel direction.

---Setting range---

0 to 99999.999 (mm)

(PR)	**#2580**	**index_Gcmd**	**Indexing axis G command check**

The commanded G code of the index table indexing axis is checked.

0: Check is not performed.

1: Cutting feed G command is prohibited.

#2584	VBL2 Vlimit	Variable backlash compensation 2: Speed to reset compensation scale to 100%

Specify the speed at which compensation scale is reset to 100%.
When "0" is set, this parameter is disabled.
If a set speed is greater than "#2574 VBL2 VBound", the speed is clamped at "#2574 VBL2 VBound".

---Setting range---

0 to 1000000 (mm/min)

#2598	G0tL_2	G0 time constant 2 (linear)

Set a linear control time constant for rapid traverse acceleration/deceleration to be applied when the G0 time constant switchover request signal is ON.

This time constant is enabled when LR (rapid traverse feed with linear acceleration/deceleration) or F (soft acceleration/deceleration) is selected in "#2003 smgst" (Acceleration and deceleration modes).

If #2598 is 0, the time constant set in "#2004 G0tL (G0 time constant)" will be used.

---Setting range---

0 to 4000(ms)

#2599	G0t1_2	G0 time constant 2 (primary delay)/2nd-step time constant for soft acceleration/deceleration

Set a primary-delay time constant for rapid traverse acceleration/deceleration to be applied when the G0 time constant switchover request signal is ON.

This time constant is enabled when R1 (rapid traverse feed with primary delay) or R3 (exponential acceleration and linear deceleration) is selected in "#2003 smgst" (Acceleration and deceleration modes).

When the soft acceleration/deceleration is selected, the second-step time constant will be used.

If #2599 is set to 0, the time constant set in "#2005 G0t1 (G0 time constant (primary delay)/2nd-step time constant for soft acceleration/deceleration)" will be used.

---Setting range---

0 to 5000 (ms)

(PR)	#2614	JH_smgSel	Jog/handle acceleration/deceleration selection

Switch jog/handle time constants. Set per axis.

0: Not use

1: (Not used)

2: Enable for handle feed

#2616	JHtL	Jog/handle time constant (linear)

Set a linear control time constant for jog/handle feed acceleration/deceleration.
When set to "0", the time constant will be clamped at 1 [ms].

Speed

Time

JHtL   JHtL

---Setting range---

0 to 4000 (ms)

#2619	thr_clamp	Thread cut clamp speed

Specify the maximum cutting feed rate to be applied to thread cutting for each axis.

---Setting range---

1 to 1000000

#2620	thr_t	Thread cut time constant

Specify the primary delay time constant to be used in acceleration/deceleration of a thread cut axis.

* This parameter is enabled when either C1 (Primary delay cutting feed) or LC (Linear acceleration/deceleration cutting feed) is selected for the acceleration/deceleration mode (#2003 smgst).

---Setting range---

0 to 4000

#2621	pl rapid2	Rapid traverse rate for superimposition control 2

Not used. Set to "0".

#2622	pl3G0tL	G0 time constant (linear) for 3-axis serial superimposition control

Not used. Set to "0".

#2623	pl3G0t1	G0 time constant (primary delay) for 3-axis serial superimposition control

Not used. Set to "0".

#2624	pl3G1tL	G1 time constant (linear) for 3-axis serial superimposition control

Not used. Set to "0".

#2625	pl3G1t1	G1 time constant (primary delay) for 3-axis serial superimposition control

Not used. Set to "0".

#2626	pl3rapid	Rapid traverse rate for 3-axis serial superimposition control

Not used. Set to "0".

#2627	pl3rapid2	Rapid traverse rate for 3-axis serial superimposition control 2

Not used. Set to "0".

#2628	pl3rapid3	Rapid traverse rate for 3-axis serial superimposition control 3

Not used. Set to "0".

#2629	pl3clamp	Cutting feed clamp speed for 3-axis serial superimposition control

Not used. Set to "0".

#2630	pl3clamp2	Cutting feed clamp speed for 3-axis serial superimposition control 2

Not used. Set to "0".

#2631	G0olinps	Rapid traverse block overlap G00 in-position width

Specify the in-position width for the rapid traverse block overlap at the joint of consecutively given G00 blocks.

---Setting range---

0.000 to 1000.000 (mm)

#2632	G1olinps	Rapid traverse block overlap G01 in-position width

Specify the in-position width for the rapid traverse block overlap at the joint of two blocks where G01 is included.

---Setting range---

0.000 to 1000.000 (mm)

#2633	G28olinps	Rapid traverse block overlap G28 in-position width

Specify the in-position width for the rapid traverse block overlap at the joint of two blocks where G28/G30 is included.

---Setting range---

0.000 to 1000.000 (mm)

(PR)	#2634	SrvFunc01

bit0: Change output units of servo axis cutting torue

Change the output units of the servo axis cutting torque.

0: Output unit 1%

1: Output unit 0.01%

bit1: Select stop method at collision detection

Set the operation when a collision is detected.

0: Emergency stop.

1: Servo alarm occurs to an axis that the collision was detected.

The axes in the part system that the collision was detected will be in an automatic interlocked state.

Related parameters: SV035/bitE-C, SV035/bitB, SV060, CrshStpSel

	#2639	tskip_T	Non-sensitive band for torque skip

Specify a period of time in which torque skip condition is disabled. This is effective when an improper skip is generated due to current flown during acceleration (when G160 is commanded).

---Setting range---

0 to 32767(ms)

	#2641	m_clamp	Manual feed clamp speed

Specify the maximum speed to be applied to each axis when manual speed clamp is enabled.

When 0 is set, the rapid traverse rate (#2001 rapid) is applied.

---Setting range---

0 to 1000000 (mm/min)

	#2642	jogfeed	Jog feed rate

Specify a feed rate to be applied to each axis during jog mode.

When 0 is set, the manual feed rate selected by Manual feedrate method selection (JVS) signal is applied.

---Setting range---

0 to 1000000 (mm/min)

(PR)	#2643	LdMeter thresholdY	Loadmeter: Caution (Yellow) threshold

Specify the servo load current (%) at which the loadmeter displays a caution sign (yellow).

If servo load current exceeds the specified value, the loadmeter displays a caution (yellow).

If you wish to avoid showing the caution (yellow), set this parameter to be the same as "#2644 LdMeter thresholdR".

When "0" is set, the value becomes 100% (default).

---Setting range---

0 to 300(%)

(PR)	#2644	LdMeter thresholdR	Loadmeter: Warning (Red) threshold

Specify the servo load current (%) at which the loadmeter displays a warning sign (red).

If servo load current exceeds the specified value, the loadmeter displays a warning (red).

If you wish to avoid showing the warning (red), set this parameter to be the same as "#2645 LdMeter load max".

When "0" is set, the value becomes 150% (default).

---Setting range---

0 to 300(%)

(PR)	#2645	LdMeter load max	Loadmeter: Maximum servo load current

Specify the maximum servo load current (%) for loadmeter display.

When "0" is set, the value becomes 200% (default).

---Setting range---

0 to 300(%)

	#2646	**distt**	**Load observation disturbance torque filter time constant**
	Not used. Set to "0".		
(PR)	**#2651**	**RT2G0**	**RT2: Minimum value of G0 acce/dece time constant**
	Not used.		
(PR)	**#2652**	**RT2G1**	**RT2: Enable switching of G1 acce/dece time constant**
	Not used.		
	#2653	**RT2G0tL**	**RT2: Minimum value of G0 acce/dece time constant**
	Not used.		
	#2654	**RT2G1tLA**	**RT2: Minimum value of acce/dece time constant after G1 interpolation**
	Not used.		
	#2655	**RT2G1tLB**	**RT2: Minimum value of acce/dece time constant before G1 interpolation**
	Not used.		
	#2656	**RT2 G0rng**	**RT2: Changing amount of G0 acce/dece time constant**
	Not used.		
	#2657	**RT2G1rngA**	**RT2: Changing amount of acce/dece time constant after G1 interpolation**
	Not used.		
	#2658	**RT2G1rngB**	**RT2: Changing amount of acce/dece time constant before G1 interpolation**
	Not used.		
	#2659	**tolerance**	**Tolerance**

Specify a tolerance (tolerable error) to be used under tolerance control.
Set a tolerable error for fine segment program created by CAM. (Usually around 0.01(mm))
If 0.000 is set, it is operated with the tolerance of 0.01(mm).
When designating the tolerance amount with the ", K address", this parameter is not used.

---Setting range---

0.000 to 100.000 (mm)

	#2660	**omrff_inps**	**OMR-FF in-position width**

Specify the in-position width at which the standard model gain is switched under OMR-FF control.
When set to "0", command deceleration check is performed.

---Setting range---

0.000 to 99.999 (mm)

	#2661	**ITF3_ILMT**	**Interference check III torque limit at entering interference warning area**
	Not used.		
	#2662	**ITF3_Clamp**	**Interference check III clamp speed at entering interference warning area**
	Not used.		
	#2663	**IDD CauThreshold**	**Motor insulation deterioration: Caution threshold**

Set the threshold so that "Z38 Insulation deterioration wrn 0001" could occur. When performing the insulation deterioration detection and the detected value falls below the parameter setting value, "Z38 Insulation deterioration wrn 0001" occurs.

If "0" is set, the standard value (100[0.1 megohm]) will be applied.

---Setting range---

0 to 300 (0.1 megohm)

#2664	IDD ChgThreshold	Motor insulation deterioration: Replacement threshold

Set the threshold so that "Z38 Insulation deterioration wrn 0002" could occur. When performing the insulation deterioration detection and the detected value falls below the parameter setting value, "Z38 Insulation deterioration wrn 0002" occurs.

If "0" is set, the standard value (10[0.1 megohm]) will be applied.

---Setting range---

0 to 300 (0.1 megohm)

16.5 Zero Point Return Parameters

#2025	G28rap	G28 rapid traverse rate

Set a rapid traverse rate for the dog type reference position return command.

This is not used for the distance-coded reference position detection.

---Setting range---

1 to 1000000 (mm/min)

#2026	G28crp	G28 approach speed

Set up the speed of approach to the reference point in the reference point return command. This speed is attained after the system stops with deceleration by dog detection.

In the distance-coded reference position detection, the set value will be applied from the start of reference position establishment.

(Note) The G28 approach speed unit is (10°/min) only when using the Z-phase type encoder (#1226 aux10/bit3=1) for the spindle/C-axis reference position return type. The same unit is used for both the micrometric and sub-micrometric specifications.

---Setting range---

1 to 60000 (mm/min)

#2027	G28sft	Reference position shift distance

Set the distance from the electrical zero-point detection position to the reference position.

This is not used for the distance-coded reference position detection.

(Note 1) When "#1240 set12/bit2" is ON, a magnification (C: 10-fold, D: 100-fold and E: 1000-fold) corresponding to the input setting unit ("#1003 iunit") will be applied to the setting value.

(Note 2) The sign of setting value is will be following: the direction of "#2030 dir (-)" Reference position direction (-) is plus, and the opposite direction is minus.

(Note 3) When set value is set to minus, the axis moves to electrical zero-point detection position at first and then moves in opposite direction.

---Setting range---

-99.999 to +99.999 (mm)

#2028	grmask	Grid mask amount

Set the distance where the grid point will be ignored when near-point dog OFF signals are close to that grid point during reference position return.
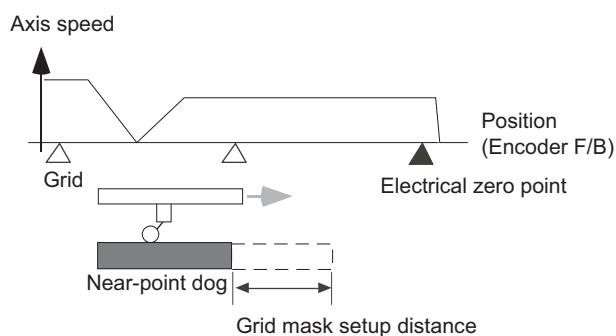
The grid mask is valid for one grid.

This is not used for the distance-coded reference position detection.

---Setting range---

0.000 to 99.999 (mm)

#2029	grspc	Grid interval

Set the distance between grids.

Generally, set up the value equal to the ball screw pitch. However, if the encoder grid interval is not equal to the screw pitch when measured with a linear scale, set up the encoder grid interval.

To make the grid space smaller, set a divisor of the grid space.

This is not used for the distance-coded reference position detection.

(Note) Set the grid interval "#2029 grspc" according to the reference encoder for grid interval "#2041 grspcref".

(1) Semi-closed loop control

If "#2041 grspcref" is set to "0" (grid interval by the motor-side), set "#2029 grspc" to the same value as the ball screw pitch.

If "#2041 grspcref" is set to "1" (grid interval by the machine-side), set "#2029 grspc" to the moving amount calculation value per a motor rotation ("#2201 SV001 PC1" / "#2202 SV002 PC2" x "#2218 SV018 PIT").

(2) Full-closed loop control

If "#2041 grspcref" is set to "1" (grid interval by the machine-side), set "#2029 grspc" to the same value as the Z phase pitch.

If "#2041 grspcref" is set to "0" (grid interval by the motor-side), set "#2029 grspc" to the moving amount calculation value per Z phase pitch ("#2202 SV002 PC2" / "#2201 SV001 PC1" x the Z phase pitch of the machine-side).

(*) If "#2029 grspc" is set to "0", the ball screw pitch "#2218 SV018 PIT" is used instead of the grid interval.

---Setting range---

0.000 to 999.999 (mm)

(PR)	#2030	dir (-)	Reference position direction (-)

Select which side of the near-point dog the reference position is established.

For a rotary axis, select a direction that heads to the zero point from the intermediate point during automatic zero point return.

0: Positive direction

1: Negative direction

Directions in which reference position is established as viewed from the near-point dog
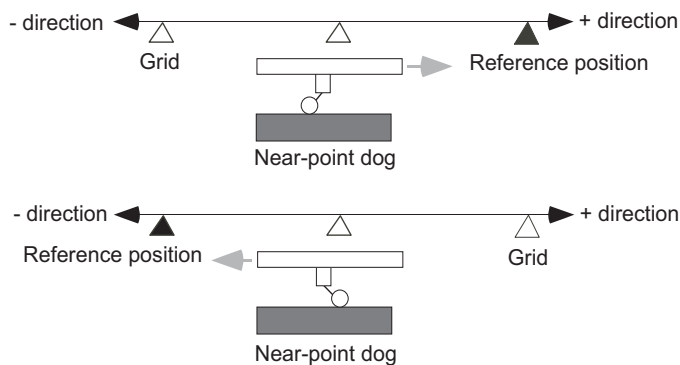
#2031	noref	Axis without reference position

Select whether the reference position is provided for the axis.

0: Reference position is provided. (Normal controlled axis)

1: No reference position is provided.

When "1" is set, reference position return is not required before automatic operation starts.

	#2032	nochk	Whether reference position return is completed not checked

Select whether to check the reference position return completion.

    0: Check the reference position return completion.

    1: Not check the reference position return completion.

When "1" is set, the absolute and incremental commands can be executed even if dog type (or Z phase pulse system) reference position return is not completed.

Note that this setting is available for a rotary axis only.

(PR)	#2033	zp_no	Z phase pulse system reference position return spindle encoder No.

Not used. Set to "0".

(PR)	#2034	rfpofs	Distance-coded reference position detection offset

Not used. Set to "0.000".

	#2035	srchmax	Distance-coded reference position detection scan distance

Not used. Set to "0.000".

#2036	slv_adjust	Reference position adjustment value

Set the distance from the first grid point after leaving the near point dog on the slave axis to the position where the reference position is actually established in dog-type reference position return in synchronous control. (Reference position shift amount is not included.)

The adjustment value will be automatically set in the slave axis's parameter according to the reference position adjustment complete signal from PLC.

Fine adjustment "is also available from the parameter screen.

In the distance-coded reference position detection, the reference position adjustment value will be invalid.
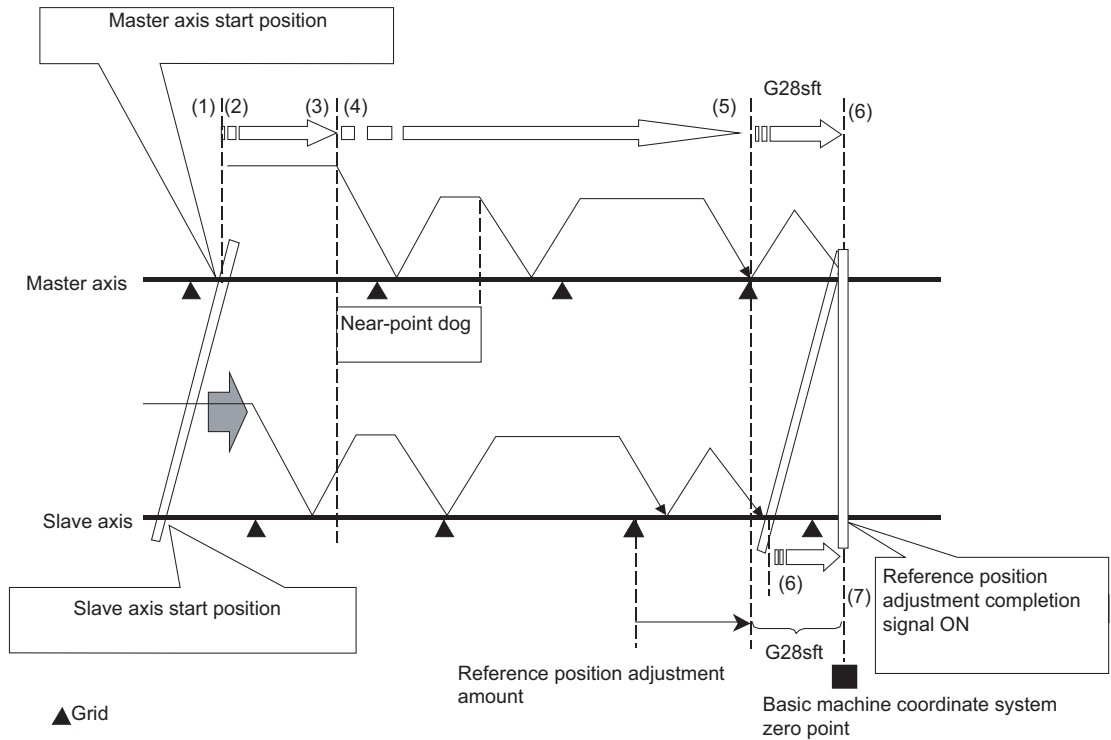
(Note 1) This parameter is enabled when the synchronization at zero point initialization ("#1493 ref_syn" = "1" of the master axis) is applied.

(Note 2) This parameter can be set when one of the following settings is applied.
 - Relative position detection ("#2049 type" = "0")
 - Dog-type absolute position detection ("#2049 type" = "3")
 - Simple absolute position ("#2049 type" = "9")

(Note 3) Set "0" when using the speed/current command synchronization control.

(Note 4) A setting unit of this parameter is [mm]. It is not influenced by the content of the following parameters setting.
 - "#1003 iunit"
 - "#1004 ctrl_unit"
 - "#1005 plcunit"
 - "#1040 M_inch"
 - "#1041 I_inch"
 - "#1240 set12/bit2" (Zero point shift amount magnification)

(Note 5) The number of the significant digits after decimal point follows "#1004 ctrl_unit".

(Note 6) A change of this parameter requires reference position return. When the automatic operation starts without reference position return, an alarm will occur.

---Setting range---

0 to 99999.999999 (mm)

#2037	G53ofs	Reference position #1

Set the position of the first reference position from the zero point of the basic machine coordinate.
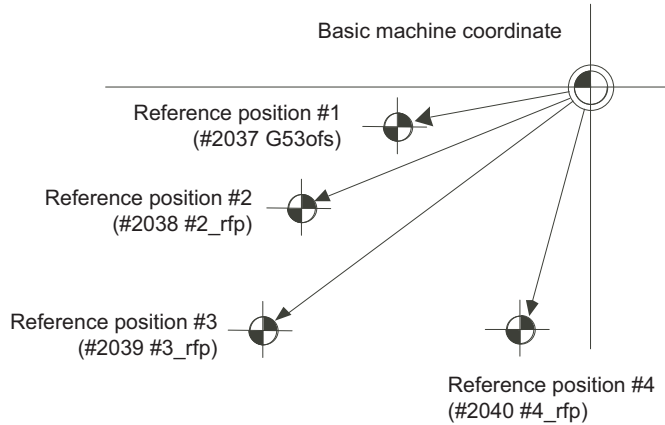
---Setting range---

-99999.999 to 99999.999 (mm)

#2038	#2_rfp	Reference position #2

Set the position of the second reference position from the zero point of the basic machine coordinate.
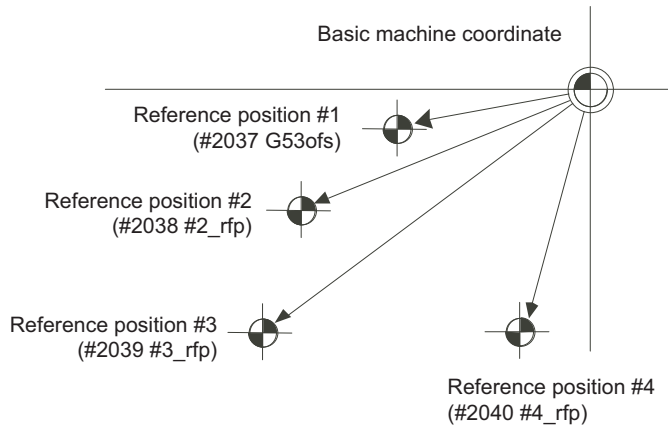
---Setting range---

-99999.999 to 99999.999 (mm)

#2039	#3_rfp	Reference position #3

Set the position of the third reference position from the zero point of the basic machine coordinate.
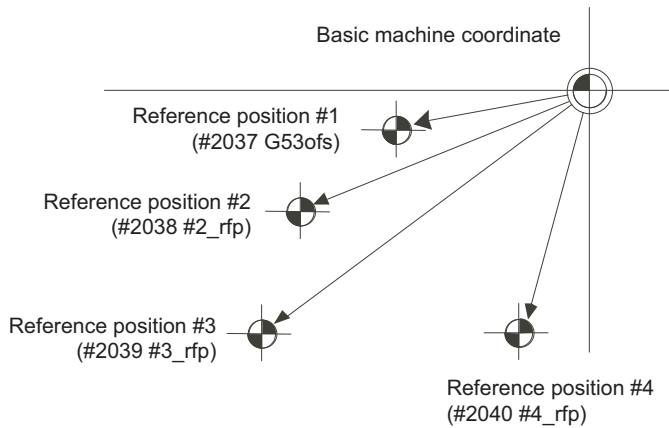
---Setting range---

-99999.999 to 99999.999 (mm)

#2040	#4_rfp	Reference position #4

Set the position of the fourth reference position from the zero point of the basic machine coordinate.
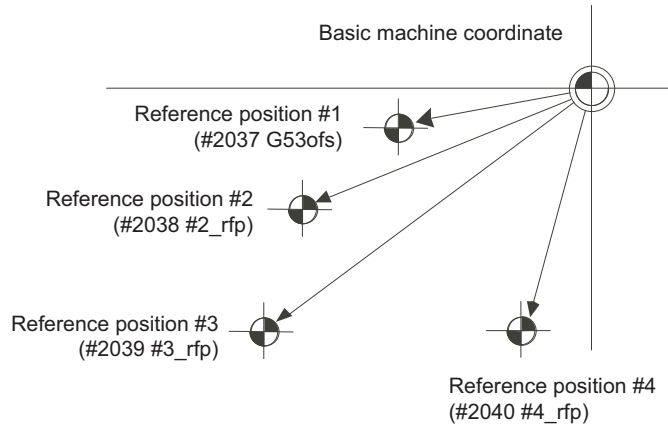
---Setting range---

-99999.999 to 99999.999 (mm)

#2041	grspcref	Reference encoder for grid interval

Not used.

16.6 Absolute Position Detection Parameters

(PR)	#2049	type	Absolute position detection method

Select the absolute position zero point alignment method.

0: Not absolute position detection

1: Stopper method (push against mechanical stopper)

2: Marked point alignment method I (The grid point is the reference position.)

3: Dog-type (align with dog and near point detection switch)

4: Marked point alignment method II (The position with which the mark was aligned is the reference position.)

5: Grid-on method (position on the nearest grid point)

9: Simple absolute position (Not absolute position detection, but the position when the power is turned off is registered.)

#2050	absdir	Basic point of Z direction

Select the direction of the grid point immediately before the machine basic position (basic point of encoder) in the marked point alignment.

0: Positive direction

1: Negative direction

#2051	check	Check

Set the tolerable range of travel distance (deviation distance) while the power is turned OFF.

If the distance between the position when the power is turned OFF and when the power is turned ON again is larger than the set value, the information is notified to the PLC. (signal name: Absolute position warning)

Set "0" to omit the check.

---Setting range---

0 to 99999.999 (mm)

#2054	clpush	Current limit (%)

Set the current limit value during the stopper operation in the dogless-type absolute position detection.

The setting value is the ratio of the current limit value to the rated current value.

---Setting range---

0 to 100 (%)

#2055	pushf	Push speed

Set the feedrate for the automatic initial setting during stopper method.

---Setting range---

1 to 999 (mm/min)

#2056	aproch	Approach

Set the approach distance of the stopper when deciding the absolute position basic point with the stopper method.

After using stopper once, the tool returns with this distance, and then use stopper again.

---Setting range---

0 to 999.999 (mm)

#2057	nrefp	Near zero point +

Set the positive direction width where the near reference position signal is output.

When set to "0", the value is the same as #2218 SV018(PIT).

(Note) When "#1240 set12/bit2" is ON, a magnification (C: 10-fold, D: 100-fold, E: 1000-fold) corresponding to the input setting increment ("#1003 iunit") will be applied to the setting value.

---Setting range---

0 to 999.999 (mm)

(Input setting increment applied)

#2058	nrefn	Near zero point -

Set the negative direction width where the near reference position signal is output.

When set to "0", the value is the same as #2218 SV018(PIT).

(Note) When "#1240 set12/bit2" is ON, a magnification (C: 10-fold, D: 100-fold, E: 1000-fold) corresponding to the input setting increment ("#1003 iunit") will be applied to the setting value.

---Setting range---

0 to 999.999 (mm)

(Input setting increment applied)

#2059	zerbas	Select zero point parameter and basic point

Select which is to be the zero point coordinate position during absolute position initial setting.

0: Position where the axis was stopped.

1: Grid point just before stopper.

16.7 Servo Parameters

(PR)	#2201	SV001 PC1	Motor side gear ratio

Set the gear ratio in the motor side when there is the gear between the servo motor's shaft and machine (ball screw, etc.).
For the rotary axis, set the total deceleration (acceleration) ratio.
Even if the gear ratio is within the setting range, the electronic gears may overflow and an initial parameter error (servo alarm 37) may occur.

For linear servo system
Set to "1".

---Setting range---

1 to 32767

(PR)	#2202	SV002 PC2	Machine side gear ratio

Set the gear ratio in the machine side when there is the gear between the servo motor's shaft and machine (ball screw, etc.).
For the rotary axis, set the total deceleration (acceleration) ratio.
Even if the gear ratio is within the setting range, the electronic gears may overflow and an initial parameter error (servo alarm 37) may occur.

For linear servo system
Set to "1".

---Setting range---

1 to 32767

#2203	SV003 PGN1	Position loop gain 1

Set the position loop gain. The standard setting is "33".
The higher the setting value is, the more accurately the command can be followed, and the shorter the settling time in positioning gets, however, note that a bigger shock will be applied to the machine during acceleration/deceleration.
When using the SHG control, also set SV004 (PGN2) and SV057 (SHGC).

When using the OMR-FF control, set the servo rigidity against quadrant projection or cutting load, etc. For the tracking ability to the command, set by SV106(PGM).

---Setting range---

1 to 200 (rad/s)

#2204	SV004 PGN2	Position loop gain 2

When performing the SHG control, set the value of "SV003 x 8/3" to "SV004".
When not using the SHG control, set to "0".
When using the OMR-FF control, set to "0".

Related parameters: SV003, SV057

---Setting range---

0 to 999 (rad/s)

#2205	SV005 VGN1	Speed loop gain 1

Set the speed loop gain.
The higher the setting value is, the more accurate the control will be, however, vibration tends to occur.
If vibration occurs, adjust by lowering by 20 to 30%.
The value should be determined to the 70 to 80% of the value at which the vibration stops.
The value differs depending on servo motors.
Aim at the standard value determined by the servo motor type and load inertia ratio to adjust.

---Setting range---

1 to 30000

#2206	SV006 VGN2	Speed loop gain 2

Set the speed loop gain at the motor limitation speed VLMT (maximum rotation speed x 1.15) with "VCS(SV029: Speed at the change of speed loop gain)".
Use this to suppress noise at high speed rotation during rapid traverse, etc. Then, the speed loop gain decreases at faster speed than the setting value of VCS. When not using, set to "0".
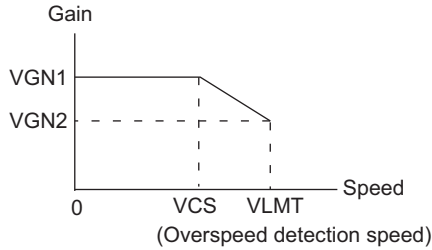
---Setting range---

-1000 to 30000

#2207	SV007 VIL	Speed loop delay compensation

Set this when the limit cycle occurs in the full-closed loop, or overshooting occurs in positioning. The speed loop delay compensation method can be selected with SV027/bit1,0.
Normally, use "Changeover type 2". Changeover type 2 controls the occurrence of overshooting by lowering the speed loop lead compensation after the position droop gets 0.
When setting this parameter, make sure to set the torque offset (SV032).

---Setting range---

0 to 32767

#2208	SV008 VIA	Speed loop lead compensation

Set the gain of the speed loop integral control.
    Standard setting: 1364
    Standard setting in the SHG control: 1900
Adjust the value by increasing/decreasing this by about 100 at a time.
Raise this value to improve contour tracking accuracy in high-speed cutting.
Lower this value when the position droop does not stabilize (when the vibration of 10 to 20Hz occurs).

---Setting range---

1 to 9999

#2209	SV009 IQA	Current loop q axis lead compensation

Set the fixed value of each motor.
Set the standard value for each motor described in the standard parameter list.

---Setting range---

1 to 20480

#2210	SV010 IDA	Current loop d axis lead compensation

Set the fixed value of each motor.
Set the standard value for each motor described in the standard parameter list.

---Setting range---

1 to 20480

#2211	SV011 IQG	Current loop q axis gain

Set the fixed value of each motor.
Set the standard value for each motor described in the standard parameter list.

---Setting range---

1 to 8192

#2212	SV012 IDG	Current loop d axis gain

Set the fixed value of each motor.
Set the standard value for each motor described in the standard parameter list.

---Setting range---

1 to 8192

#2213	SV013 ILMT	Current limit value

Set the current (torque) limit value in a normal operation.
This is a limit value in forward run and reverse run (for linear motors: forward and reverse direction).
When the standard setting value is "800", the maximum torque is determined by the specification of the motor.
Set this parameter as a proportion (%) to the stall current.

---Setting range---

0 - 999 (Stall current %)

#2214	SV014 ILMTsp	Current limit value in special control

Set the current (torque) limit value in a special operation (absolute position initial setting, stopper control and etc.).
This is a limit value in forward and reverse directions.
Set to "800" when not using.
Set this parameter as a proportion (%) to the stall current.

---Setting range---

0 - 999 (Stall current %)
However, when SV084/bitB=1, the setting range is from 0 to 32767 (Stall current 0.01%).

#2215	SV015 FFC	Acceleration rate feed forward gain

When a relative error in synchronous control is too large, set this parameter to the axis that is delaying.
The standard setting is "0". The standard setting in the SHG control is "100".
To adjust a relative error in acceleration/deceleration, increase the value by 50 at a time.

---Setting range---

0 to 999 (%)

#2216	SV016 LMC1	Lost motion compensation 1

Set this parameter when the protrusion (that occurs due to the non-sensitive band by friction, torsion, backlash, etc.) at quadrant change is too large. This sets the compensation torque at quadrant change (when an axis feed direction is reversed) by the proportion (%) to the stall torque. Whether to enable the lost motion compensation and the method can be set with other parameters.

Type 2: When SV027/bit9, 8=10 (Compatible with obsolete type)
    Set the type 2 method compensation torque. The standard setting is double the friction torque.
    Related parameters: SV027/bit9,8, SV033/bitF, SV039, SV040, SV041, SV082/bit2

Type 3: When SV082/bit1=1
    Set the compensation torque equivalent of dynamic friction amount of the type 3 method compensation amount. The standard setting is double the dynamic friction torque.
    Related parameters: SV041, SV082/bit2,1, SV085, SV086

To vary compensation amount according to the direction.
    When SV041 (LMC2) is "0", compensate with the value of SV016 (LMC1) in both +/-directions.
    If you wish to change the compensation amount depending on the command direction, set this and SV041 (LMC2).
    (SV016: + direction, SV041: - direction. However, the directions may be opposite depending on other settings.)
    When "-1" is set, the compensation will not be performed in the direction of the command.

---Setting range---

-1 to 200 (Stall current %)
Note that when SV082/bit2 is "1", the setting range is between -1 and 20000 (Stall current 0.01%).

(PR)   #2217   SV017 SPEC1   Servo specification 1

Select the servo specifications.
A function is allocated to each bit.
Set this in hexadecimal format.
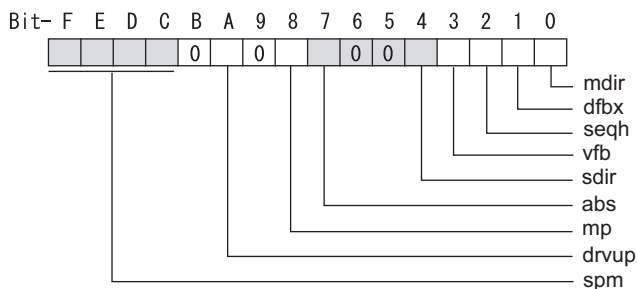
bit F-C : spm Motor series selection

0: Not used
1: 200V HG motor (Standard)
2: Not used
3: 400V HG-H, HQ-H motor (Standard)
6: 200V LM-F linear motor
7: 200V direct-drive motor
8: 400V LM-F linear motor
9: 400V direct-drive motor

bit B :

Not used. Set to "0".

bit A : drvup Combined drive unit:

0: Normal setting (Combined drive unit: normal)
1: Combined drive unit: one upgrade

(Note) It is not available for MDS-EJ/EJH Series.

bit 9 :

Not used. Set to "0".

bit 8 : mp MPI scale pole number setting

0: 360 poles   1: 720 poles

bit 7 : abs Position control

These parameters are set automatically by the NC system.
0: Incremental   1: Absolute position control

bit 6-5 :

Not used. Set to "0".

bit 4 : sdir Sub side encoder feedback

Set the machine side encoder's installation polarity.
0: Forward polarity   1: Reverse polarity

bit 3 : vfb Speed feedback filter

0: Stop   1: Start (4500Hz)

bit 2 : seqh Ready on sequence

0: Normal   1: High-speed

bit 1 : dfbx Dual feedback control

Control the position FB signal in full closed control by the combination of a motor side encoder and machine side encoder.
0: Stop   1: Start

Related parameters: SV051, SV052

bit 0 : mdir Machine side encoder feedback (for Linear/direct-drive motor)

Set the encoder installation polarity in the linear servo and direct-drive motor control.
0: Forward polarity   1: Reverse polarity

(PR)	#2218	SV018 PIT	Ball screw pitch/Magnetic pole pitch

For servo motor:
   Set the ball screw pitch. For the rotary axis, set to "360".

For direct-drive motor
   Set to "360".

For linear motor
   Set the ball screw pitch. (For LM-F series, set to "48")

---Setting range---

   For general motor: 1 to 32767 (mm/rev)
    - For linear motor 1 to 32767 (mm)

(PR)	#2219	SV019 RNG1	Sub side encoder resolution

For semi-closed loop control
   Set the same value as SV020.

For full-closed loop control
   Set the number of pulses per ball screw pitch.

For direct-drive motor
   Set the same value as SV020.

For 1000 pulse unit resolution encoder, set the number of pulses in SV019 in increments of 1000 pulse (kp).
The value must be input in increments of 10K pulses (the 1st digit of the setting value is "0").
In this case, make sure to set "0" to SV117.
For high-accuracy binary resolution encoder, set the number of pulses to four bite data of SV117 (high-order) and SV019 (low-order) in pulse (p) unit.
   SV117 = number of pulses / 65536 (when =0, set "-1" to SV117)
   SV019 = the remainder of number of "pulses / 65536"

---Setting range---

   When SV117 = 0, the setting range is from 0 to 32767 (kp)
    When SV117≠0, the setting range is from 0 to 65535 (p)

(PR)	#2220	SV020 RNG2	Main side encoder resolution

Normally, set to "0".

For linear motor
   Set the number of pulses of the encoder per magnetic pole pitch with SV118.

For direct-drive motor
   Set the number of pulses per revolution of the motor side encoder.

For 1000 pulse unit resolution encoder, set the number of pulses to SV020 in increments of 1000 pulse(kp).
The value must be input in increments of 10K pulses (the 1st digit of the setting value is "0").
In this case, make sure to set SV118 to "0". For high-accuracy binary resolution encoder, set the number of pulses to four bite data of SV118 (high-order) and SV020 (low-order) in pulse(p) unit.
   SV118 = number of pulses / 65536 (when =0, set "-1" to SV118)
   SV020 = the remainder of "number of pulses / 65536"

---Setting range---

   When SV118 = 0, the setting range is from 0 to 32767 (kp)
    When SV118≠0, the setting range is from 0 to 65535 (p)

	#2221	SV021 OLT	Overload detection time constant

Normally, set to "60". (For Mitsubishi Electric adjustment.)

Related parameters: SV022

---Setting range---

   1 to 999 (s)

| **#2222** | **SV022 OLL** | **Overload detection level** |

Set the "Overload 1" (Alarm 50) current detection level as percentage to the stall current.
Normally set this parameter to "150". (For Mitsubishi Electric adjustment.)

Related parameters: SV021

---Setting range---

110 to 500 (Stall current %)

| **#2223** | **SV023 OD1** | **Excessive error detection width during servo ON** |

Set the excessive error detection width in servo ON.
When set to "0", the excessive error alarm detection will be ignored, so do not set to "0".
<Standard setting value>
  OD1=OD2= (Rapid traverse rate [mm/min]) / (60×PGN1) / 2 [mm]

Related parameters: SV026

---Setting range---

0 to 32767 (mm)
  However, when SV084/bitC=1, the setting range is from 0 to 32767 (μm).

| **#2224** | **SV024 INP** | **In-position detection width** |

Set the in-position detection width.
Set the positioning accuracy required for the machine.
The lower the setting is, the higher the positioning accuracy will be. However the cycle time (settling time) becomes longer.
The standard setting value is "50".

---Setting range---

1 to 32767 (μm)

| **(PR)** | **#2225** | **SV025 MTYP** | **Motor/Encoder type** |

Set the position encoder type, speed encoder type and motor type.
The setting value is a four-digit hex (HEX).
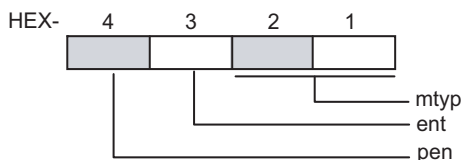
bit F-C: pen(HEX-4) Position encoder

Semi-closed loop control by general motor
    pen=2

Full-closed loop control by general motor
  - Ball screw end encoder (OSA405ET2AS, OSA676ET2AS)
    pen=6
  - For serial signal output rotary scale (including MDS-EX-HR)
    pen=6
  - For rectangular wave signal output linear scale
    pen=8
  - For serial signal output linear scale (including MDS-EX-HR and MPI scale)
    pen=A
  - For speed command synchronization control
    Primary axis pen=A
    Secondary axis pen=D

For linear motor
    pen=A

For direct-drive motor
    pen=2

bit B-8: ent(HEX-3) Speed encoder

For general motor: ent=2
For linear motor: ent=A
For direct-drive motor: ent=2

bit 7-0: mtyp(HEX-2,1) Motor type

Set the motor type. Set this with SV017/bitF-C.

For SV017/bitF-C = 1 (200V standard motor series)

HG75	: 41h	HG123	: 64h
HG105	: 42h	HG142	: 65h
HG54	: 43h	HG46	: BAh
HG104	: 44h	HG56	: BBh
HG154	: 45h 4Fh(Note 1)	HG96	: BCh
HG224	: 46h		
HG204	: 47h		
HG354	: 48h		
HG223	: 66h		
HG303	: 68h		
HG453	: 49h		
HG603	: 69h		
HG702	: 6Ah		
HG703	: 4Ah		
HG903	: 4Bh		
HG1103	: 4Ch		
HG302	: 67h		

(Note 1) When MDS-E-V3 is connected

For SV017/bitF-C = 3 (400V standard motor series)

HG-H75	: 41h	HQ-H903	: 58h
HG-H105	: 42h	HQ-H1103	: 59h
HG-H54	: 43h		
HG-H104	: 44h		
HG-H154	: 45h		
HG-H224	: 46h		
HG-H204	: 47h		
HG-H354	: 48h		
HG-H453	: 49h		
HG-H703	: 4Ah		
HG-H903	: 4Bh		
HG-H1502	: 4Dh		

For linear motor and direct-drive motor, follow the settings stated in respective materials.

#2226	SV026 OD2	Excessive error detection width during servo OFF

Set the excessive error detection width during servo OFF.
When set to "0", the excessive error alarm detection will be ignored, so do not set to "0".
<Standard setting value>
  OD1=OD2= (Rapid traverse rate [mm/min]) / (60×PGN1) / 2 [mm]

Related parameters: SV023

---Setting range---

0 to 32767 (mm)
  However, when SV084/bitC=1, the setting range is from 0 to 32767 (µm).

#2227	**SV027 SSF1**	**Servo function 1**

Select the servo functions.
A function is assigned to each bit.
Set this in hexadecimal format.

```
Bit- F E D C B A 9 8 7 6 5 4 3 2 1 0
     0   0 0       0 0     0 0
```
```
                                    vcnt
                                 vfct
                           lmc
                          ovs
                    zrn2
```
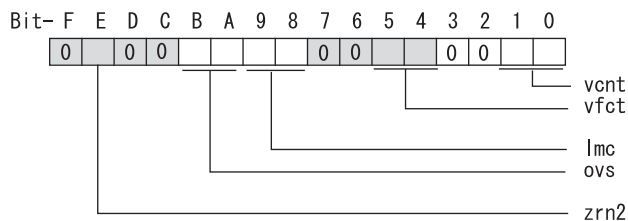
bit F :

Not used. Set to "0".

bit E : zrn2

Set to "1". (Fixed)

bit D :

Not used. Set to "0".

bit C :

Not used. Set to "0".

bit B-A : ovs Overshooting compensation

Set this if overshooting occurs during positioning.
bitB,A=
00: Compensation stop
01: Setting prohibited
10: Setting prohibited
11: Type 3
Set the compensation amount in SV031(OVS1) and SV042(OVS2).

Related parameters: SV031, SV042, SV034/bitF-C

bit 9-8 : lmc Lost motion compensation type

Set this parameter when the protrusion at quadrant change is too large.
Type 2 has an obsolete type compatible control.
bit9,8=
00: Compensation stop
01: Setting prohibited
10: Type 2
11: Setting prohibited
Set the compensation amount in SV016(LMC1) and SV041(LMC2).
(Note) When "SV082/bit1=1", the lost motion compensation type 3 will be selected regardless of this setting.

bit 7 :

Not used. Set to "0".

bit 6 :

Not used. Set to "0".

bit 5-4 : vfct Jitter compensation pulse number

Suppress vibration by machine backlash when axis stops.
bit5,4=
00: Disable
01: 1 pulse
10: 2 pulse
11: 3 pulses

bit 3 :

Not used. Set to "0".

bit 2 :

Not used. Set to "0".

bit 1-0 : vcnt Speed loop delay compensation changeover type selection

Normally, use "Changeover type 2".
bit1,0=
00: Disable
01: Changeover type 1
10: Changeover type 2
11: Setting prohibited

Related parameters: SV007

(PR)	#2228	SV028 MSFT	Magnetic pole shift amount (for linear/direct-drive motor)

Set this parameter to adjust the motor magnetic pole position and encoder's installation phase when using linear motors or direct-drive motors.
During the DC excitation of the initial setup (SV034/bit4=1), set the same value displayed in "AFLT gain" on the NC monitor screen.

Related parameters: SV034/bit4, SV061, SV062, SV063

For general motor:
    Not used. Set to "0".

---Setting range---

-18000 to 18000 (electrical angle 0.01°)

#2229	SV029 VCS	Speed at the change of speed loop gain

Noise at high speed rotation including rapid traverse can be reduced by lowering the speed loop gain at high speeds.
Set the speed at which the speed loop gain changes. Use this with SV006 (VGN2).
When not using, set to "0".

---Setting range---

0 to 9999 (r/min)

#2230	SV030 IVC	Voltage non-sensitive band compensation

When 100% is set, the voltage reduction amount equivalent to the logical non-energization in the PWM control will be compensated.
When "0" is set, 100% compensation will be performed.
Adjust in increments of 10% from the default value of 100%.
If increased too much, vibration or vibration noise may be generated.

---Setting range---

0 to 255 (%)

#2231	SV031 OVS1	Overshooting compensation 1

This compensates the motor torque when overshooting occurs during positioning. This is valid only when the overshooting compensation (SV027/bitB,A) is selected.

Type 3 SV027/bitB,A=11
    Set the compensation amount based on the motor stall current. Observing positioning droop waveform, increase in increments of 1% and find the value where overshooting does not occur.

To vary compensation amount depending on the direction.
    When SV042 (OVS2) is "0", change the SV031 (OVS1) value in both of the +/- directions to compensate. To vary the compensation amount depending on the command direction, set this and SV042 (OVS2). (SV031: + direction, SV042: - direction. However, the directions may be opposite depending on other settings.)
    When "-1" is set, the compensation will not be performed in the direction of the command.

Related parameters: SV027/bitB,A, SV034/bitF-C, SV042, SV082/bit2

---Setting range---

-1 to 100 (Stall current %)
    Note that the range will be "-1 - 10000" (Stall current 0.01%) when SV082/bit2 is "1".

#2232	SV032 TOF	Torque offset

Set the unbalance torque on vertical axis and inclined axis.
When the vertical axis pull up function is enabled, the pull up compensation direction is determined by this parameter's sign. When set to "0", and the pull up function is enabled (SV033/bitE=1), the alarm "S02 2233 Initial parameter error" occurs.
This can be used for speed loop delay compensation and collision detection function.
To use load inertia estimation function (drive monitor display), set this parameter, friction torque (SV045) and load inertia display enabling flag(SV035/bitF).

Related parameters: SV007, SV033/bitE, SV059

---Setting range---

-100 to 100 (Stall current %)

#2233	SV033 SSF2	Servo function 2

Select the servo functions.
A function is assigned to each bit.
Set this in hexadecimal format.

```
Bit- F E D C B A 9 8 7 6 5 4 3 2 1 0
     [ ][ ][ ][0][0][0][0][0][ ][ ][ ][ ][ ][ ][ ][0]
```
nfd1
fhz3
nfd2
rps
zup
lmc2a
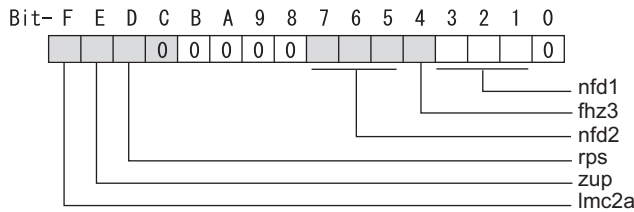
bit F : lmc2a Lost motion compensation 2 timing

  0: Normal   1: Change

bit E : zup Vertical axis pull up function

  0: Stop   1: Enable

Related parameters: SV032, SV095

bit D : rps Safely limited speed setting increment

Change the setting units of the specified speed signal output speed (SV073).

  0: mm/min   1: 100mm/min

Related parameters: SV073

bit C-8 :

Not used. Set to "0".

bit 7-5 : nfd2 Depth of Notch filter 2

Set the depth of Notch filter 2 (SV046).
bit7,6,5=
000: -∞
001: -18.1[dB]
010: -12.0[dB]
011: -8.5[dB]
100: -6.0[dB]
101: -4.1[dB]
110: -2.5[dB]
111: -1.2[dB]

bit 4 : fhz3 Notch filter 3

  0: Stop   1: Start (1125Hz)

bit 3-1 : nfd1 Depth of Notch filter 1

Set the depth of Notch filter 1 (SV038).
bit3,2,1=
000: -∞
001: -18.1[dB]
010: -12.0[dB]
011: -8.5[dB]
100: -6.0[dB]
101: -4.1[dB]
110: -2.5[dB]
111: -1.2[dB]

bit 0 :

Not used. Set to "0".

#2234	SV034 SSF3	Servo function 3

Select the servo functions.
A function is assigned to each bit.
Set this in hexadecimal format.
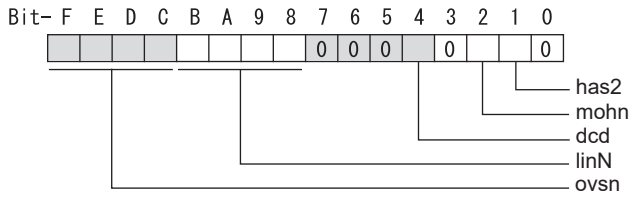
bit F-C: ovsn Overshooting compensation type 3 Non-sensitive band

Set the non-sensitive band of the model position droop overshooting amount in increments of 2μm.
In the feed forward control, set the non-sensitive band of the model position droop and ignore the overshooting of the model.
 0 : 0 μm, 1: 2 μm, 2: 4μm,---, E : 28 μm, F: 30μm

bit B-8 : linN The number of parallel connections when using linear motors (for linear)

Set to"2" to perform 1 amplifier 2 motor control by linear servo.

bit 7-5 :

Not used. Set to "0".

bit 4 : dcd (linear/direct-drive motor)

 0: Normal setting   1: DC excitation mode

Related parameters: SV061, SV062, SV063

bit 3 :

Not used. Set to "0".

bit 2 : mohn Thermistor temperature detection (linear/direct-drive motor)

 0: Normal setting   1: Disable

bit 1 : has HAS control

This stabilizes the speed overshooting by torque saturation phenomenon.
 0: Normal setting   1: Enable

Related parameters: SV084/bitF

bit 0 :

Not used. Set to "0".

#2235	SV035 SSF4	Servo function 4

Select the servo functions.
A function is assigned to each bit.
Set this in hexadecimal format.

```
Bit- F E D C B A 9 8 7 6 5 4 3 2 1 0
     ┌─┬─┬─┬─┬─┬─┬─┬─┬─┬─┬─┬─┬─┬─┬─┬─┐
     │ │ │ │ │ │ │ │ │ │ │0│0│ │0│0│0│
     └─┴─┴─┴─┴─┴─┴─┴─┴─┴─┴─┴─┴─┴─┴─┴─┘
                                 └──── clof
                               └────── stod
                             └──────── ckab
                         └──────────── cltq
                       └────────────── clstp
                     └──────────────── cl2n
                   └────────────────── clG1
                 └──────────────────── clt
```
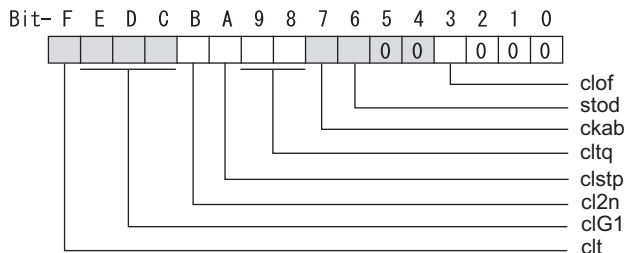
bit F: clt Inertia ratio display

0: Setting for normal use

1: Display the total inertia ratio estimated at acceleration/deceleration at the inertia ratio on the servo monitor screen
To display it on the screen, set an imbalance torque and friction torque to both SV032 and SV045 and repeat acceleration/deceleration operations for several times.

bit E-C: clG1 G1 Collision detection level

Set the collision detection level in the collision detection method 1 during cutting feed (G1) in multiples of that of rapid traverse (G0). When set to "0", detection of collision detection method 1 during cutting feed will be ignored.
G1 Collision detection level = G0 collision detection level (SV060) × clG1

bit B: cl2n Collision detection method 2

0: Enable   1: Disable

bit A: clstp Collision detection method 1 disabled during stop

0: Collision detection method 1 enabled during stop

1: Collision detection method 1 disabled during stop

bit 9-8: cltq Retract torque in collision detection

Set the retract torque in collision detection using the ratio of motor's maximum torque.
bit9,8=
00: 100%
01: 90%
10: 80% (Standard)
11: 70%

bit 7: ckab No signal detection 2

Set this to use rectangular wave output linear scale.
This enables the detection of No signal 2 (alarm 21).
0: Disable   1: Enable

bit 6: stod Alarm 4D-2 detection disabled during deceleration and stop

0: Normal   1: Alarm 4D-2 detection disabled during deceleration and stop

bit 5-4:

Not used. Set to "0".

bit 3: clof Collision detection estimated disturbance torque offset

0: Disable   1: Enable

bit 2-0:

Not used. Set to "0".

(PR)	#2236	SV036 PTYP	Power supply type/ Regenerative resistor type

MDS-E/EH Series: Power supply type

When connecting a power supply unit, set a code for each power supply unit.

```
Bit- F E D C B A 9 8 7 6 5 4 3 2 1 0
```
                                              ptyp
                                              rtyp
                                              amp

bit F-C : amp

Set the power backup function to be used.
No function used : 0
Deceleration and stop function at power failure : 8
Retraction function at power failure : C

bit B-8 : rtyp

Not used. Set to "0".

bit 7-0 : ptyp External emergency stop setting

When the emergency stop input signal of the power supply unit is "disabled"
Power supply unit is not connected   : 00
MDS-E-CV-37 / MDS-EH-CV-37   : 04
MDS-E-CV-75 / MDS-EH-CV-75   : 08
MDS-E-CV-110 / MDS-EH-CV-110   : 11
MDS-E-CV-185 / MDS-EH-CV-185   : 19
MDS-E-CV-300 / MDS-EH-CV-300   : 30
MDS-E-CV-370 / MDS-EH-CV-370   : 37
MDS-E-CV-450 / MDS-EH-CV-450   : 45
MDS-E-CV-550 / MDS-EH-CV-550   : 55
                    MDS-EH-CV-750   : 75

When the emergency stop input signal of the power supply unit is "enabled"
(Note) Set the power supply rotary switch to "4".
Power supply unit is not connected   : 00
MDS-E-CV-37 / MDS-EH-CV-37   : 44
MDS-E-CV-75 / MDS-EH-CV-75   : 48
MDS-E-CV-110 / MDS-EH-CV-110   : 51
MDS-E-CV-185 / MDS-EH-CV-185   : 59
MDS-E-CV-300 / MDS-EH-CV-300   : 70
MDS-E-CV-370 / MDS-EH-CV-370   : 77
MDS-E-CV-450 / MDS-EH-CV-450   : 85
MDS-E-CV-550 / MDS-EH-CV-550   : 95
                    MDS-EH-CV-750   : B5

MDS-EM/EMH Series

Not used. Set to "0000".
External emergency stop power supply type is set by spindle parameter (SP032).

MDS-EJ/EJH Series: Regenerative resistor type

Set the regenerative resistor type.

```
Bit- F E D C B A 9 8 7 6 5 4 3 2 1 0
                                0 0 0 0
                                        emgx
                                        rtyp
                                        amp
```
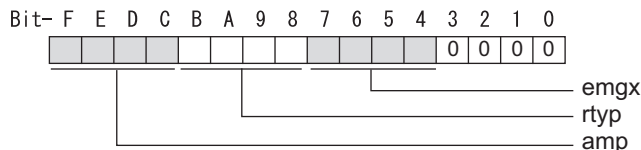
bit F-8 : amp(bit F-C) / rtyp(bit B-8)

Resistor built-in drive unit	: 10
Setting prohibited	: 11
MR-RB032	: 12
MR-RB12 or GZG200W39OHMK	: 13
MR-RB32 or GZG200W120OHMK 3 units connected in parallel	: 14
MR-RB30 or GZG200W39OHMK 3 units connected in parallel	: 15
MR-RB50 or GZG300W39OHMK 3 units connected in parallel	: 16
MR-RB31 or GZG200W20OHMK 3 units connected in parallel	: 17
MR-RB51 or GZG300W20OHMK 3 units connected in parallel	: 18
Setting prohibited	: 19-1F
Setting prohibited	: 20-23
FCUA-RB22	: 24
FCUA-RB37	: 25
FCUA-RB55	: 26
FCUA-RB75/2	: 27
Setting prohibited	: 28
R-UNIT2	: 29
Setting prohibited	: 2A-2C
FCUA-RB75/2 2 units connected in parallel	: 2D
FCUA-RB55 2 units connected in parallel	: 2E
Setting prohibited	: 2F
MR-RB1H-4	: 33
MR-RB3M-4	: 34
MR-RB3G-4	: 35
MR-RB5G-4	: 36

bit 7-4 : emgx External emergency stop function

Set the external emergency stop function.
 0: Disable 4: Enable

bit 3-0 :

Not used. Set to "0".

#2237	SV037 JL	Load inertia scale

Set the motor axis conversion total load inertia including motor itself in proportion to the motor inertia.
 $SV037(JL)=(Jm+Jl)/Jm \times 100$
  Jm: Motor inertia
  Jl: Motor axis conversion load inertia

For linear motor, set the gross mass of the moving sections in kg unit.

<<Drive monitor load inertia ratio display>>
Set SV035/bitF=1 and imbalance torque and friction torque to both SV032 and SV045, and then repeat acceleration/deceleration for several times.

 ---Setting range---

 For general motor: 0 to 5000 (%)
   For linear motor 0 to 5000 (kg)

#2238	SV038 FHz1	Notch filter frequency 1

Set the vibration frequency to suppress when machine vibration occurs.
(Normally, do not set 80 or less.)
Set to "0" when not using.

Related parameters: SV033/bit3-1, SV115

---Setting range---

0 to 5000 (Hz)

#2239	SV039 LMCD	Lost motion compensation timing

Set this when the timing of lost motion compensation type 2 does not match.
Adjust increments of 10 at a time.

---Setting range---

0 to 2000 (ms)

#2240	SV040 LMCT	Lost motion compensation non-sensitive band

Set the non-sensitive band of the lost motion compensation in the feed forward control.
When "0" is set, 2μm is the actual value to be set. Adjust increments of 1μm.

---Setting range---

0 to 255 (μm)

#2241	SV041 LMC2	Lost motion compensation 2

Set this with SV016 (LMC1) only when you wish to vary the lost motion compensation amount depending on the command directions.
Normally, set to "0".

---Setting range---

-1 to 200 (Stall current %)
   Note that when SV082/bit2 is "1", the setting range is between -1 and 20000 (Stall current 0.01%).

#2242	SV042 OVS2	Overshooting compensation 2

Set this with SV031 (OVS1) only when you wish to vary the overshooting compensation amount depending on the command directions.
Normally, set to "0".

---Setting range---

-1 to 100 (Stall current %)
   Note that when SV082/bit2 is "1", the setting range is between -1 and 10000 (Stall current 0.01%).

#2243	SV043 OBS1	Disturbance observer filter frequency

Set the disturbance observer filter band.
Normally, set to "100". Setting values of 49 or less is equal to "0" setting.
To use the disturbance observer, also set SV037 (JL) and SV044 (OBS2).
When disturbance observer related parameters are changed, lost motion compensation needs to be readjusted.
Set to "0" when not using.

---Setting range---

0 to 1000 (rad/s)

#2244	SV044 OBS2	Disturbance observer gain

Set the disturbance observer gain. The standard setting is "100 to 300".
To use the disturbance observer, also set SV037 (JL) and SV043 (OBS1).
When disturbance observer related parameters are changed, lost motion compensation needs to be readjusted.
Set to "0" when not using.

---Setting range---

0 to 500 (%)

#2245	SV045 TRUB	Friction torque

Set the frictional torque when using the collision detection function.
To use load inertia estimation function (drive monitor display), set this parameter, imbalance torque (SV032) and load inertia display enabling flag (SV035/bitF).

---Setting range---

0 to 255 (Stall current %)

#2246	SV046 FHz2	Notch filter frequency 2

Set the vibration frequency to suppress when machine vibration occurs.
(Normally, do not set 80 or less.)
Set to "0" when not using.

Related parameters: SV033/bit7-5, SV115

---Setting range---

0 to 5000 (Hz)

#2247	SV047 EC	Inductive voltage compensation gain

Set the inductive voltage compensation gain. Standard setting value is "100".
If the current FB peak exceeds the current command peak, lower the gain.

---Setting range---

0 to 200 (%)

#2248	SV048 EMGrt	Vertical axis drop prevention time

Input the time required to prevent the vertical axis from dropping by delaying READY OFF until the brake works at an emergency stop.
Increase in increments of 100ms at a time, find and set the value where the axis does not drop.
When using a motor with a break of HG(-H) Series and HQ-H Series, set to "200ms" as a standard.
When the pull up function is enabled (SV033/bitE=1), the pull up is established during the drop prevention time.

(Note) When not using the spindle drive unit, use the servo axis that controls vertical axis drop prevention control to control the power supply (connect with CN4).

Related parameters: SV033/bitE, SV055, SV056

---Setting range---

0 to 20000 (ms)
When set to "0", and the pull up function is enabled (SV033/bitE=1), the alarm "S02 2233 Initial parameter error" occurs.

#2249	SV049 PGN1sp	Position loop gain 1 in spindle synchronous control

Set the position loop gain during spindle synchronization control (synchronous tapping and synchronization control with spindle C-axis).
Set the same value as that of the position loop gain for spindle synchronous tapping control.
When performing the SHG control, set this parameter with SV050 (PGN2sp) and SV058 (SHGCsp).
When changing the value, change the value of "#2017 tap_g Axis servo gain".

---Setting range---

1 to 200 (rad/s)

#2250	SV050 PGN2sp	Position loop gain 2 in spindle synchronous control

When using SHG control during spindle synchronous control (synchronous tapping and synchronization control with spindle C-axis), set this parameter with SV049 (PGN1sp) and SV058 (SHGCsp).
Make sure to set the value 8/3 times that of SV049.
When not using the SHG control, set to "0".

---Setting range---

0 to 999 (rad/s)

#2251	SV051 DFBT	Dual feedback control time constant

Set the control time constant in dual feed back.
When "0" is set, it operates at 1ms.
The higher the time constant is, the closer it gets to the semi-closed control, so the limit of the position loop gain will be raised.

For linear servo/direct-drive motor system
Not used. Set to "0".

Related parameters: SV017/bit1, SV052

---Setting range---

0 to 9999 (ms)

#2252	SV052 DFBN	Dual feedback control non-sensitive band

Set the non-sensitive band in the dual feedback control.
Normally, set to "0".

For linear servo/direct-drive motor system
　Not used. Set to "0".

Related parameters: SV017/bit1, SV052

---Setting range---

　0 to 9999 (μm)

#2253	SV053 OD3	Excessive error detection width in special control

Set the excessive error detection width when servo ON in a special control (initial absolute position setting, stopper control and etc.).
When "0" is set, excessive error detection will not be performed when servo ON during a special control.

---Setting range---

　0 to 32767 (mm)
　　However, when SV084/bitC=1, the setting range is from 0 to 32767 (μm).

#2254	SV054 ORE	Overrun detection width in closed loop control

Set the overrun detection width in the full-closed loop control.
When the gap between the motor side encoder and the linear scale (machine side encoder) exceeds the value set by this parameter, it will be judged as overrun and "Alarm 43" will be detected.
When "-1" is set, if the differential velocity between the motor side encoder and the machine side encoder exceeds the 30% of the maximum motor speed, it will be judged as overrun and "Alarm 43" will be detected.
When "0" is set, overrun will be detected with a 2mm width.

For linear servo/direct-drive motor system
　Not used. Set to "0".

---Setting range---

　-1 to 32767 (mm)
　　However, when SV084/bitD=1, the setting range is from -1 to 32767 (μm).

#2255	SV055 EMGx	Max. gate off delay time after emergency stop

Set the time required between an emergency stop and forced READY OFF.
Set the maximum value "+ 100ms" of the SV056 setting value of the servo drive unit electrified by the same power supply unit.
When executing the vertical axis drop prevention, the gate off will be delayed for the length of time set at SV048 even when SV055's is smaller than that of SV048.

Related parameters: SV048, SV056

---Setting range---

　0 to 20000 (ms)

#2256	SV056 EMGt	Deceleration time constant at emergency stop

Set the time constant used for the deceleration control at emergency stop.
Set the time required to stop from rapid traverse rate (rapid).
The standard setting value is EMGt≤G0tL×0.9.
However, note that the standard setting value differs from the above-mentioned value when the setting value of "#2003:smgst Acceleration and deceleration modes bit 3-0:Rapid traverse acceleration/deceleration type" is 8 or F. Refer to Instruction Manual of the drive unit (section "5.5.1 Deceleration Control") for details.

Related parameters: SV048, SV055

---Setting range---

　0 to 20000 (ms)

#2257	SV057 SHGC	SHG control gain

When performing the SHG control, set to SV003(PGN1)×6.
When not using the SHG control, set to "0".
When using the OMR-FF control, set to "0".

Related parameters: SV003, SV004

---Setting range---

　0 to 1200 (rad/s)

#2258	SV058 SHGCsp	SHG control gain in spindle synchronous control

When using SHG control during spindle synchronization control (synchronous tapping and synchronous control with spindle C-axis), set this parameter with SV049 (PGN1sp) and SV050 (PGN2sp).
Make sure to set the value 6 times that of SV049.
When not using the SHG control, set to "0".

---Setting range---

0 to 1200 (rad/s)

#2259	SV059 TCNV	Collision detection torque estimated gain

Set the torque estimated gain when using the collision detection function.
The standard setting value is the same as the load inertia ratio (SV037 setting value) including motor inertia.
Set to "0" when not using the collision detection function.

Related parameters: SV032, SV035/bitF-8, SV037, SV045, SV060

<<Drive monitor load inertia ratio display>>
Set SV035/bitF=1 and imbalance torque and friction torque to both SV032 and SV045, and then repeat acceleration/deceleration for several times.

---Setting range---

For general motor: 0 to 5000 (%)
For linear motor: 0 to 5000 (kg)

#2260	SV060 TLMT	Collision detection level

When using the collision detection function, set the collision detection level at the G0 feeding.
When "0" is set, none of the collision detection function will work.

Related parameters: SV032, SV035/bitF-8, SV037, SV045, SV059

---Setting range---

0 to 999 (Stall current %)

#2261	SV061 DA1NO	D/A output ch1 data No. / Initial DC excitation level

Input the data number you wish to output to the D/A output channel 1.
When using the 2-axis drive unit, set "-1" to the axis that the data will not be output.

When the DC excitation is running (SV034/bit4=1):
    Use this when the DC excitation is running (SV034/bit4=1) to adjust the initial magnetic pole position (when measuring the magnetic pole shift amount) for linear motor and direct-drive motor.
    Set the initial excitation level in DC excitation control.
    Set 10% as standard.
    Related parameters: SV062, SV063

---Setting range---

-32768 to 32767
    When the DC excitation is running (SV034/bit4=1):   0 to 100 (Stall current %)

#2262	SV062 DA2NO	D/A output ch2 data No. / Final DC excitation level

Input the data number you wish to output to the D/A output channel 2.
When using the 2-axis drive unit, set "-1" to the axis that the data will not be output.

When the DC excitation is running (SV034/bit4=1):
    Use this when the DC excitation is running (SV034/bit4=1) to adjust the initial magnetic pole position (when measuring the magnetic pole shift amount) for linear motor and direct-drive motor.
    Set the final excitation level in DC excitation control.
    Set 10% as standard.
    When the magnetic pole shift amount measurement value is unsteady, adjust the value in increments of 5%.
    Related parameters: SV061, SV063

---Setting range---

-32768 to 32767
    When the DC excitation is running (SV034/bit4=1):   0 to 100 (Stall current %)

#2263	SV063 DA1MPY	D/A output ch1 output scale / Initial DC excitation time

Set output scale of the D/A output channel 1 in increment of 1/100.
When "0" is set, the magnification is the same as when "100" is set.

When the DC excitation is running (SV034/bit4=1):
Use this when the DC excitation is running (SV034/bit4=1) to adjust the initial magnetic pole position (when measuring the magnetic pole shift amount) for linear motor and direct-drive motor.
Set the initial excitation time in DC excitation control.
Set 1000ms as standard.
When the magnetic pole shift amount measurement value is unsteady, adjust the value in increments of 500ms.
Related parameters: SV061, SV062

---Setting range---

-32768 to 32767 (1/100-fold)
When the DC excitation is running (SV034/bit4=1):   0 to 10000 (ms)

#2264	SV064 DA2MPY	D/A output ch2 output scale

Set output scale of the D/A output channel 2 in increment of 1/100.
When "0" is set, the magnification is the same as when "100" is set.

---Setting range---

-32768 to 32767 (1/100-fold)

#2265	SV065 TLC	Machine end compensation gain

The shape of the machine end is compensated by compensating the spring effect from the machine end to the motor end.
Set the machine end compensation gain. Measure the error amount by roundness measurement and estimate the setting value by the following formula.

Compensation amount (μm) = Command speed F(mm/min)2 * SV065 / (Radius R(mm) * SV003 * 16,200,000)

Set to "0" when not using.

---Setting range---

-30000 to 30000 (Acceleration ratio 0.1%)

#2266-2272	SV066 - SV072	

This parameter is set automatically by the NC system.

(PR)	#2273	SV073 FEEDout	Specified speed output speed

Set the specified speed.
Also set SV082/bit9,8 to output digital signal.

---Setting range---

0 to 32767 (mm/min)
However, when SV033/bitD=1, the setting range is from 0 to 32767 (100mm/min).
(Only for MDS-E/EH and MDS-EM/EMH)

#2274-2280	SV074 - SV080	

This parameter is set automatically by the NC system.

(PR)	#2281	SV081 SPEC2	Servo specification 2

Select the servo functions.
A function is assigned to each bit.
Set this in hexadecimal format.
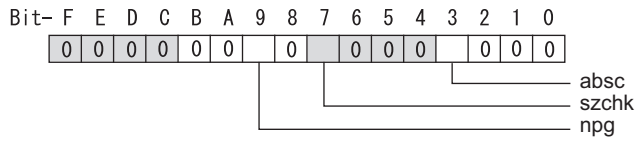
bit F-A:

Not used. Set to "0".

bit 9: npg Earth fault detection

0: Disable   1: Enable (standard)

Set "0" and it is constantly "Enable" for MDS-EJ/EJH Series.

bit 8:

Not used. Set to "0".

bit 7: szchk Distance-coded reference scale reference mark

0: Check at 4 points (standard)   1: Check at 3 points

bit 6-4:

Not used. Set to "0".

bit 3: absc Distance-coded reference scale

0: Disable   1: Enable

bit 2-0:

Not used. Set to "0".

#2282	SV082 SSF5	Servo function 5

Select the servo functions.
A function is assigned to each bit.
Set this in hexadecimal format.
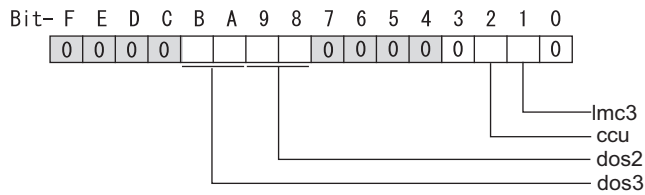
bit F-C:

Not used. Set to "0".

bit B-A: dos3 Digital signal output 3 selection

bitB,A=
00: Disable
01: Setting prohibited
10: Contactor control signal output (For MDS-EJ/EJH)
11: Setting prohibited

bit 9-8: dos2 Digital signal output 2 selection

bit9,8=
00: Disable
01: Specified speed output
10: Setting prohibited
11: Setting prohibited

bit 7-3:

Not used. Set to "0".

bit 2: ccu Lost motion overshoot compensation compensation amount setting increment

0: Stall current %   1: Stall current 0.01%

bit 1: lmc3 Lost motion compensation type 3

Set this when protrusion at a quadrant change is too big.

0: Stop   1: Start

Related parameters: SV016, SV041, SV085, SV086

bit 0:

Not used. Set to "0".

#2283	SV083 SSF6	Servo function 6

Select the servo functions.
A function is assigned to each bit.
Set this in hexadecimal format.

```
Bit- F  E  D  C  B  A  9  8  7  6  5  4  3  2  1  0
     0  0  0  0  0  0  0  0  |  |  |  0  |  |  |  0
                            └──────┘              nfd4
                                        └──────┘
                            └───────────────────── nfd5
```
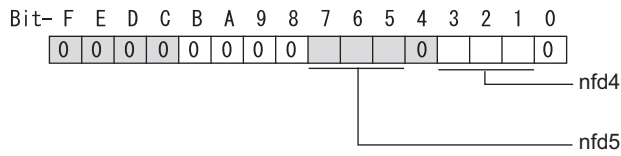
bit F-8 :

Not used. Set to "0".

bit 7-5 : nfd5 Depth of Notch filter 5

Set the depth of Notch filter 5 (SV088).
bit7,6,5=
000: -∞
001: -18.1[dB]
010: -12.0[dB]
011: -8.5[dB]
100: -6.0[dB]
101: -4.1[dB]
110: -2.5[dB]
111: -1.2[dB]

bit 4 :

Not used. Set to "0".

bit 3-1 : nfd4 Depth of Notch filter 4

Set the depth of Notch filter 4 (SV087).
bit3,2,1=
000: -∞
001: -18.1[dB]
010: -12.0[dB]
011: -8.5[dB]
100: -6.0[dB]
101: -4.1[dB]
110: -2.5[dB]
111: -1.2[dB]

bit 0 :

Not used. Set to "0".

#2284	SV084 SSF7	Servo function 7

Select the servo functions.
A function is assigned to each bit.
Set this in hexadecimal format.

```
Bit- F  E  D  C  B  A  9  8  7  6  5  4  3  2  1  0
        0           0  0  0  0  0  0  0  0  0
                                            └── irms
                                     └── ilm2u
                                  └── odu
                           └── oru
                     └── h2c
```
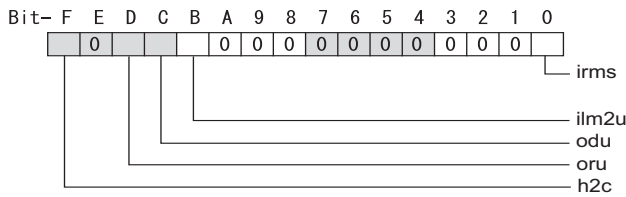
bit F : h2c HAS control cancel amount

0: 1/4 (standard)   1: 1/2

Related parameters: SV034/bit1

bit E :

Not used. Set to "0".

bit D : oru Overrun detection width unit

0: mm (normal setting)   1: µm

bit C : odu Excessive error detection width unit

0: mm (normal setting)   1: µm

bit B : ilm2u Current limit value (SV014) in special control setting unit

0: Stall current % (normal setting)   1: Stall current 0.01%

bit A-1 :

Not used. Set to "0".

bit 0 : irms Motor current display

0: Motor q axis current display (normal)   1: Motor effective current display

#2285	SV085 LMCk	Lost motion compensation 3 spring constant

Set the machine system's spring constant when selecting lost motion compensation type 3.
When not using, set to "0".

Related parameters: SV016, SV041, SV082/bit2,1, SV086

---Setting range---

0 to 32767 (0.01%/µm)

#2286	SV086 LMCc	Lost motion compensation 3 viscous coefficient

Set the machine system's viscous coefficient when selecting lost motion compensation type 3.
When not using, set to "0".

Related parameters: SV016, SV041, SV082/bit2,1, SV086

---Setting range---

0 to 32767 (0.01%•s/mm)

#2287	SV087 FHz4	Notch filter frequency 4

Set the vibration frequency to suppress when machine vibration occurs.
(Normally, do not set 80 or less.)
Set to "0" when not using.

Related parameters: SV083/bit3-1, SV115

---Setting range---

0 to 5000 (Hz)

#2288	SV088 FHz5	Notch filter frequency 5

Set the vibration frequency to suppress when machine vibration occurs.
(Normally, do not set 80 or less.)
Set to "0" when not using.

Related parameters: SV083/bit7-5, SV115

---Setting range---

0 to 5000 (Hz)

#2289	SV089	

Not used. Set to "0".

#2290	SV090	

Not used. Set to "0".

#2291	SV091 LMC4G	Lost motion compensation 4 gain

Use this with LMC compensation type 3. As the delay in path tracking is monitored and compensated, the delay in path tracking will be minimized even if machine friction amount changes by aging. Use the lost motion compensation amount (SV016) * 5 (10% of the dynamic friction torque) as the target. The higher the setting value is, the more accurate the quadrant change be; however, the more likely vibrations occur.

---Setting range---

0 to 20000 (Stall current 0.01%)

#2292	SV092	

Not used. Set to "0".

#2293	SV093	

Not used. Set to "0".

#2294	SV094 MPV	Magnetic pole position error detection speed

The magnetic pole position detection function monitors the command speed and motor speed at the position command stop and detects the magnetic pole position error alarm (3E) if any. Set the error detection level for the command speed and motor speed at the position command stop.
Be aware when setting the parameter as the setting units for general motors and linear motors are different.

<<For general motor>>
  When the command speed error detection level is set to "0", the magnetic pole position error (3E) is detected at 10r/min.
  Set "10" as standard.
  This detects the magnetic pole position error (3E) when the motor rotation speed is 100r/min and more.

<<For linear motor>>
  When the command motor speed level is set to "0", the magnetic pole position error (3E) is detected at 1mm/s.
  Set "10" as standard.
  This detects the magnetic pole position error (3E) when the motor speed is 10mm/s and more.

---Setting range---

0 to 31999

  <<For general motor>>
  Ten-thousands digit, Thousands digit ----------- Command speed error detection level (10r/min)
  Hundreds digit, Tens digit, Ones digit ----------- Motor speed error detection level (10r/min)

  <<For linear motor>>
  Ten-thousands digit, Thousands digit ----------- Command speed error detection speed level (1mm/s)
  Hundreds digit, Tens digit, Ones digit ----------- Motor speed error detection level (1mm/s)

#2295	**SV095 ZUPD**	**Vertical axis pull up distance**

Set this parameter to adjust the pull up distance when the vertical axis pull up function is enabled. When the pull up function is enabled and this parameter is set to "0", for a rotary motor, 8/1000 of a rotation at the motor end is internally set as the pull up distance, and for a linear motor, 80[μm] is set.

Related parameters:
   SV032 : The pull up direction is determined. When "0" is set, the alarm occurs.
   SV033/bitE : Start-up of the pull up function
   SV048 : Set the drop prevention time. When "0" is set, the alarm occurs.

---Setting range---

   0 to 2000 (μm)

#2296-2305	**SV096 - SV105**

Not used. Set to "0".

#2306	**SV106 PGM**	**OMR-FF scale model gain**

Set the scale model gain (position response) in OMR-FF control.
Set the same value as SV003(PGN1).
Increase the setting value to perform a high-speed machining such as a fine arc or to improve the path error.Lower the value when vibration occurs during acceleration/deceleration.
Set to "0" when not using OMR-FF control.

---Setting range---

   0 to 300 (rad/s)

#2307-2311	**SV107 - SV111**

Not used. Set to "0".

#2312	**SV112 IFF**	**OMR-FF current feed forward gain**

Set the current feed forward rate in OMR-FF control.
The standard setting is "10000".
Setting value of "0" is equal to "10000(100%)" setting.
Set to "0" when not using OMR-FF control.

---Setting range---

   0 to 32767 (0.01%)

#2313	**SV113 SSF8**	**Servo function 8**

Select the servo functions.
A function is assigned to each bit.
Set this in hexadecimal format.

```
Bit- F  E  D  C  B  A  9  8  7  6  5  4  3  2  1  0
    | 0| 0| 0| 0| 0| 0| 0|  |  | 0| 0| 0| 0| 0| 0|  |
                          |  |              └─ omrffon
                          |  └───────────── nmerc
                          └──────────────── sto
```
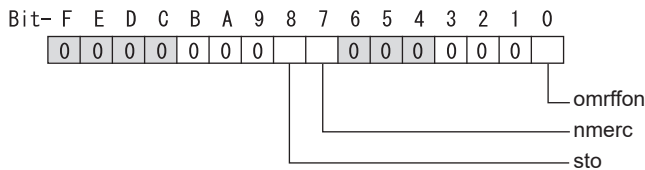
bit F-9 :

Not used. Set to "0".

bit 8 : sto Dedicated wiring STO function

Set this parameter to use dedicated wiring STO function.
0: Dedicated wiring STO function unused   1: Dedicated wiring STO function used
   (Only for MDS-E/EH and MDS-EJ/EJH)

bit 7 : nmerc Machine error compensation amount

 (Note) Do not turn ON the NC power supply with the setting as disable (set to "1"). The initial parameter error alarm is detected.
 0: Enable (Normal setting) 1: Disable

bit 0 : omrffon OMR-FF control enabled

   0: Disable 1: Enable

#2314	SV114 SSF9	Servo function 9

Select the servo functions.
A function is assigned to each bit.
Set this in hexadecimal format.

```
Bit- F  E  D  C  B  A  9  8  7  6  5  4  3  2  1  0
     0  0  0  0  0  0  0        0  0  0  0  0  0  0
                            │  │                    cse
                            │  └──────────────────  
                            └───────────────────── nohis
```
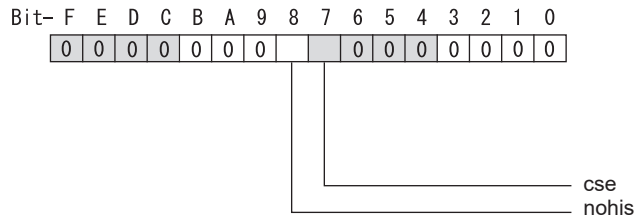
bit F-9 :

Set to "8" when HG46, 56, 96 motors are driven by MDS-E-V3.
Set to "0" for other cases.

bit 8 : nohis History of communication error alarm between NC and DRV (34, 36, 38, 39)

0: Enable   1: Disable

bit 7 : cse Command speed monitoring function

0: Disable   1: Enable (Normal setting)

bit 6-0 :

Not used. Set to "0".

#2315	**SV115 SSF10**	**Servo function 10**

Select the servo functions.
A function is assigned to each bit.
Set this in hexadecimal format.
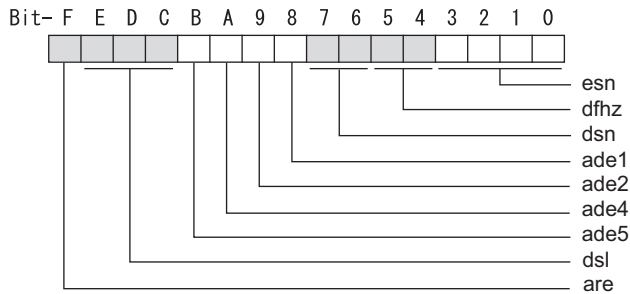
bit F : are Notch filter5 all frequencies adapted

When enabled, Notch filter5 all frequencies adaptive range is not limited regardless of SV115/bit4,5 setting.
 0: Disable   1: Enable

bit E-C: dsl Notch filter frequency display

Switch the "AFLT frequency" display on drive monitor screen to check every notch filter frequency.
When the selected notch filter is not used, "0" is displayed.

 bitE,D,C=
 000 : Estimated resonance frequency (Normal display)
 001 : Notch filter 1 frequency
 010 : Notch filter 2 frequency
 011 : Notch filter 3 frequency (always displays 1125Hz)
 100 : Notch filter 4 frequency
 101 : Notch filter 5 frequency
 Other settings: setting prohibited

bit B : ade5 Notch filter 5 / Adaptive follow-up function

   0: Disable   1: Enable

bit A : ade4 Notch filter 4 / Adaptive follow-up function

   0: Disable   1: Enable

bit 9 : ade2 Notch filter 2 / Adaptive follow-up function

   0: Disable   1: Enable

bit 8 : ade1 Notch filter 1 / Adaptive follow-up function

   0: Disable   1: Enable

bit 7-6 : dsn Estimated resonance frequency display holding time

Set the estimated resonance frequency display holding time to the "AFLT frequency" display on drive monitor screen.

 bit7,6=
 00: 4 [s]
 01: 8 [s]
 10: 12 [s]
 11: 16 [s]

bit 5-4 : dfhz Notch filter frequency range

Set the adaptive range of the notch filter frequency. When the adaptive follow-up function is enabled and if the estimated resonance frequency exists in the set range, the notch filter will be adapted. Normally set this parameter to "00".

 bit5,4=
 00: -10 to 10 [%]
 01: -20 to 20 [%]
 10: -30 to 30 [%]
 11: -40 to 40 [%]

bit 3-0 : esn Sensitivity of estimated resonance frequency

Set the sensitivity of the estimated resonance frequency. When the notch filter adaptive follow-up function is enabled, smaller setting value enables to detect smaller vibration component, however, adaptive movement will be repeated frequently. Normally set this parameter to "0".

  0 : Normal setting (same sensitivity as A)   1 : Sensitivity high to F : Sensitivity low

#2316	SV116 SSF11	Servo function 11

bit1: fctcfw Full-closed torsion compensation function forward direction compensation enabled

Compensate the torsion amount in the forward direction with the full-closed torsion compensation function. When compensating the torsion amount in the reverse direction only, set to "0".

  0: Stop 1: Start

(PR)	#2317	SV117 RNG1ex	Expansion sub side encoder resolution

For high-accuracy binary resolution encoder, set the number of pulses to four bite data of SV117 (high-order) and SV019 (low-order) by pulse (p).
When SV117=0, the setting unit of SV019 is (kp).
Refer to SV019 for details.

Related parameters: SV019, SV020, SV118

---Setting range---

  -1 to 32767

(PR)	#2318	SV118 RNG2ex	Expansion main side encoder resolution

When using high-accuracy binary resolution encoder, set the number of pulses to four bite data of SV118 (high-order) and SV020 (low-order) by pulse (p).
When SV118=0, the setting unit of SV020 is (kp).
Refer to SV020 for details.

Related parameters: SV019, SV020, SV117

---Setting range---

  -1 to 32767

#2319-2328	SV119 - SV128

Not used. Set to "0".

#2329	SV129 Kwf	Synchronous control feed forward filter frequency

Set the acceleration rate feed forward filter frequency in high-speed synchronous tapping control. The standard setting is "600".

Related parameters: SV244

---Setting range---

  0 to 32767 (rad/s)

(PR)	#2330	SV130 RPITS	Base reference mark interval

Set the base reference mark intervals of distance-coded reference scale.   When the distance-coded reference scale is not used, set to "0".
The interval of basic reference mark (SV130) and auxiliary interval (SV131) must be in the specified relationship. Other settings cause the initial parameter error (alarm 37).
Following is the specified relationship.

  The quotient of (SV130×1000) / SV131 must be 4 or more and leaves no remainder.

Related parameters: SV081/bit7,3, SV131, SV134 to SV137

---Setting range---

  0 to 32767 (mm)

(PR)	#2331	SV131 DPITS	Auxiliary reference mark interval

Set the auxiliary interval of reference mark in the distance-coded reference scale. When the distance-coded reference scale is not used, set to "0".
The interval of basic reference mark (SV130) and auxiliary interval (SV131) must be in the specified relationship. Other settings cause the initial parameter error (alarm 37).
Following is the specified relationship.

The quotient of (SV130×1000) / SV131 must be 4 or more and leaves no remainder.

Related parameters: SV081/bit7,3, SV130, SV134 to SV137

---Setting range---

0 to 32767 (μm)

	#2332	SV132	

Not used. Set to "0".

	#2333	SV133	

Not used. Set to "0".

	#2334	SV134 RRn0	Distance-coded reference check / revolution counter

Set this parameter to operate distance-coded reference check when using distance-coded reference scale. During the distance-coded reference check initial setup (SV137:RAER=-1), set the following items on the NC drive monitor screen after the distance-coded reference check initial setup warning A3 turns OFF.

SV134=Rn, SV135=Pn, SV136=MPOS

When reference point is set, the warning A3 turns OFF.
To enable the distance-coded reference check function, SV081/bit3=1setting and a battery option are needed.

Related parameters: SV081/bit3,7, SV130, SV131, SV134 to SV137

---Setting range---

-32768 to 32767

	#2335	SV135 RPn0H	Distance-coded reference check /position within one rotation High

Set this parameter to operate distance-coded reference check when using distance-coded reference scale. During the distance-coded reference check initial setup (SV137:RAER=-1), set the following items on the NC drive monitor screen after the distance-coded reference check initial setup warning A3 turns OFF.

SV134=Rn, SV135=Pn, SV136=MPOS

When reference point is set, the warning A3 turns OFF.
To enable the distance-coded reference check function, SV081/bit3=1setting and a battery option are needed.

Related parameters: SV081/bit3,7, SV130, SV131, SV134 to SV137

---Setting range---

-32768 to 32767

	#2336	SV136 RPn0L	Distance-coded reference check / position within one rotation Low

Set this parameter to operate distance-coded reference check when using distance-coded reference scale. During the distance-coded reference check initial setup (SV137:RAER=-1), set the following items on the NC drive monitor screen after the distance-coded reference check initial setup warning A3 turns OFF.

SV134=Rn, SV135=Pn, SV136=MPOS

When reference point is set, the warning A3 turns OFF.
To enable the distance-coded reference check function, SV081/bit3=1setting and a battery option are needed.

Related parameters: SV081/bit3,7, SV130, SV131, SV134 to SV137

---Setting range---

-32768 to 32767

#2337	SV137 RAER	Distance-coded reference check allowable width

For the distance-coded reference check function when using distance-coded reference scale, set the allowable gap from the reference point position data calculated by the main side encoder. When the gap exceeds the allowable range, reference point created by distance-code is judged as wrong and detects alarm 42.
The standard setting value is "basic reference mark interval (SV130) / 4".
SV137=0 setting carries out the same operation as the standard setting value.
SV137=-1 setting enables the distance-coded reference initial set up mode and displays setting values of SV134 to SV136 on NC drive monitor.
To enable the distance-coded reference check function, SV081/bit3=1setting and a battery option are needed.
When SV137=32767, the distance-coded reference check function is disabled.

Related parameters: SV081/bit3,7, SV130, SV131, SV134 to SV136

---Setting range---

-1 to 32767 (mm)

#2338-2397	SV138 - SV197

Not used. Set to "0".

#2398	SV198 NSE	No signal 2 special detection width

Set the special detection width for the no signal 2 (alarm 21).
This detects no signal 2 (alarm 21) when machine side feedback is not invoked even if the motor side encoder feedback exceeds this setting in the rectangular wave signal output linear scale.
When "0" is set, the detection will be performed with a 15μm width.

---Setting range---

0 to 32767 (μm)

#2399	SV199 RTGM	Real-time tuning: maximum adaptive gain multiplier

In case that machine resonance is induced when mounting a workpiece, the speed loop gain is switched automatically in response to inertia by setting the speed loop gain and workpiece inertia multiplier in advance.

The speed loop gain SV199(RTGM) changes in response to the estimated inertia ratio SV200(RTJX) based on the speed loop gain SV005(VGN1) and the inertia multiplier SV037(JL) which were adjusted when no workpiece was mounted.

When SV199 is set to "0", the adaptation of the speed loop gain will be disabled.

Speed control gain multiplier [%]

RTGM
(SV199)

VGN1
(SV005)

JL
(SV037)

RTJX
(SV200)

Estimated inertia ratio [%]

Related parameters: SV005, SV037, SV200

---Setting range---

0 to 5000 (%)

#2400	SV200 RTJX	Real-time tuning: maximum adaptive inertia ratio

In case that machine resonance is induced when mounting a workpiece, the speed loop gain is switched automatically in response to inertia by setting the speed loop gain and workpiece inertia multiplier in advance.

The speed loop gain SV199(RTGM) changes in response to the estimated inertia ratio SV200(RTJX) based on the speed loop gain SV005(VGN1) and the inertia multiplier SV037(JL) which were adjusted when no workpiece was mounted.

When SV199 is set to "0", the adaptation of the speed loop gain will be disabled.

Speed control gain multiplier [%]
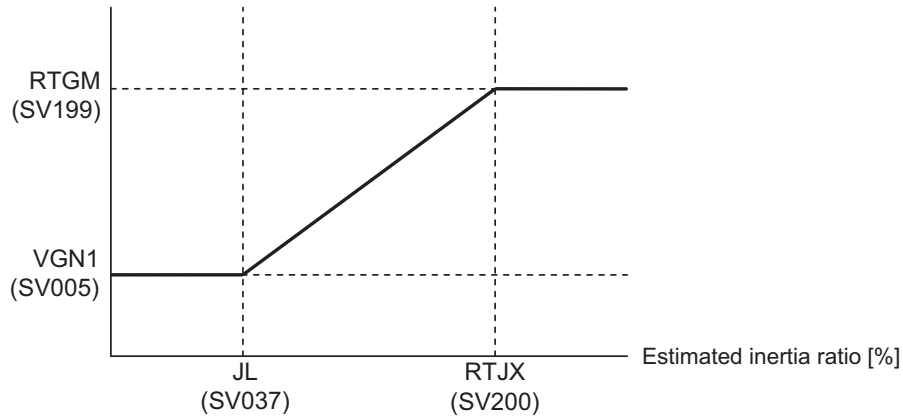
Related parameters: SV005, SV037, SV199

---Setting range---

0 to 32767 (%)

#2401-2405	SV201 - SV205	

Not used. Set to "0".

#2406	SV206 FCTC	Full-closed torsion compensation control torsion amount

Set the compensation amount of full-closed torsion compensation function.

Set the torsion amount between the motor-end position and the machine-end position right after the stop as a standard setting value.

When not using, set to "0".

---Setting range---

0 to 32767 (0.01μm)

#2407-2436	SV207 - SV236	

Not used. Set to "0".

(PR)	#2437	SV237 TCF	Torque command filter

Set the filter for the torque command.

The standard value is "3000" when using HG46, HG56, or HG96.

---Setting range---

0 to 5000 (rad/s)

#2438	SV238 SSCFEED	Safely limited speed

Set the machine's safely limited speed for the SLS (Safely Limited Speed) function.

Set this parameter within the following setting ranges.

For linear axis: 2000mm/min or less

For rotary axis: 18000°/min (50r/min) or less

When not using, set to "0".

---Setting range---

0 to 18000 (mm/min) or (°/min)

However, when SV033/bitD = 1, the setting range is from -32768 to 32767 (100mm/min) or (100°/min).

#2439	SV239 SSCRPM	Safely limited motor speed

Set the motor's safely limited speed for the SLS (Safely Limited Speed) function.

Set a value to hold the following relationship.

Be aware when setting the parameter as the setting units for general motors and linear motors are different.

<<For general motor>>

SV239 = (SV238/SV018) × (SV002/SV001)

Only when the product is 0, set to "1".

<<For linear motor>>

SV239 = SV238/60

Only when the product is 0, set to "1".

When not using, set to "0".

---Setting range---

For general motor: 0 to 32767 (r/min)

For linear motor: 0 to 32767 (mm/s)

(Note) The value of the safely limited speed and safely limited motor speed must satisfy the above relation. If this relation is not satisfied, the parameter error (37 or E4) will occur. (Error parameter No. is 239.) Checking this relation is executed when the drive unit is turned ON and parameter is changed and speed observation mode (states when a speed observation command is turned ON) is entered.

$$\frac{SV238 : SSCFEED}{SV018 : PIT} \times \frac{SV002 : PC2}{SV001 : PC1} = SV239 : SSCRPM$$

Note that "1 (r/min)" is applied when the calculation result is "0 (r/min)"

#2440-2443	SV240 - SV243	

Not used. Set to "0".

(PR)	#2444	SV244 DUNIT	Communication interpolation unit for communication among drive units

Set the communication interpolation unit among drive units in high-speed synchronous tapping control. When set to "0", it will be regarded as 20 (0.05μm) is set.

Related parameters: SV129

---Setting range---

0 to 2000 (1/μm)

#2445-2456	SV245 - SV256	

Not used. Set to "0".

16.8 Spindle Specification Parameters

#3001	slimt1	Limit rotation speed (Gear: 00)

Set the spindle rotation speed for maximum motor speed when gear 00 is selected.

Set the spindle rotation speed for the S analog output=10V during analog spindle control.

---Setting range---

0 to 999999 (r/min)

#3002	slimt2	Limit rotation speed (Gear: 01)

Set the spindle rotation speed for maximum motor speed when gear 01 is selected.

Set the spindle rotation speed for the S analog output=10V during analog spindle control.

---Setting range---

0 to 999999 (r/min)

#3003	slimt3	Limit rotation speed (Gear: 10)

Set the spindle rotation speed for maximum motor speed when gear 10 is selected.

Set the spindle rotation speed for the S analog output=10V during analog spindle control.

---Setting range---

0 to 999999 (r/min)

#3004	slimt4	Limit rotation speed (Gear: 11)

Set the spindle rotation speed for maximum motor speed when gear 11 is selected.

Set the spindle rotation speed for the S analog output=10V during analog spindle control.

---Setting range---

0 to 999999 (r/min)

#3005	smax 1	Maximum rotation speed (Gear: 00)

Set the maximum spindle rotation speed which is actually commanded when gear 00 is selected.

Set this as smax1(#3005)<= slimit1(#3001).

By comparing the S command value and the values of gear 1 - 4, a spindle gear shift command will be output automatically.

---Setting range---

0 to 999999 (r/min)

#3006	smax 2	Maximum rotation speed (Gear: 01)

Set the maximum spindle rotation speed which is actually commanded when gear 01 is selected.

Set this as smax2(#3006)<= slimit2 (#3002).

By comparing the S command value and the values of gear 1 - 4, a spindle gear shift command will be output automatically.

---Setting range---

0 to 999999 (r/min)

#3007	smax 3	Maximum rotation speed (Gear: 10)

Set the maximum spindle rotation speed which is actually commanded when gear 10 is selected.

Set this as smax3(#3007)<= slimit3 (#3003).

By comparing the S command value and the values of gear 1 - 4, a spindle gear shift command will be output automatically.

---Setting range---

0 to 999999 (r/min)

#3008	smax 4	Maximum rotation speed (Gear: 11)

Set the maximum spindle rotation speed which is actually commanded when gear 11 is selected.

Set this as smax4(#3008)<= slimit4 (#3004).

By comparing the S command value and the values of gear 1 - 4, a spindle gear shift command will be output automatically.

---Setting range---

0 to 999999 (r/min)

#3009	ssift 1	Shift rotation speed (Gear: 00)

Set the spindle speed for gear shifting with gear 00.

(Note) Setting too large value may cause a gear nick when changing gears.

---Setting range---

0 to 32767 (r/min)

#3010	ssift 2	Shift rotation speed (Gear: 01)

Set the spindle speed for gear shifting with gear 01.

(Note) Setting too large value may cause a gear nick when changing gears.

---Setting range---

0 to 32767 (r/min)

#3011	ssift 3	Shift rotation speed (Gear: 10)

Set the spindle speed for gear shifting with gear 10.

(Note) Setting too large value may cause a gear nick when changing gears.

---Setting range---

0 to 32767 (r/min)

#3012	ssift 4	Shift rotation speed (Gear: 11)

Set the spindle speed for gear shifting with gear 11.

(Note) Setting too large value may cause a gear nick when changing gears.

---Setting range---

0 to 32767 (r/min)

#3013	stap 1	Synchronous tapping 1st step rotation speed (Gear: 00)

Set the speed which switches from 1st step to 2nd step in synchronous tapping multi-step acceleration/deceleration control when gear 00 is selected.
The inclination of linear acceleration/deceleration control for 1st step is determined by the ratio of "stap1"(#3013) to "stapt1"(#3017).
When the inclination is not set after 2nd step or it is higher than that of 1st step, the acceleration/deceleration control is executed with the same inclination as the 1st step for the rotation speed of "stap1" or higher.

---Setting range---

0 to 99999 (r/min)

#3014	stap 2	Synchronous tapping 1st step rotation speed (Gear: 01)

Set the speed which switches from 1st step to 2nd step in synchronous tapping multi-step acceleration/deceleration control when gear 01 is selected.
The inclination of linear acceleration/deceleration control for 1st step is determined by the ratio of "stap2" (#3014) to "stapt2" (#3018).
When the inclination is not set after 2nd step or it is higher than that of 1st step, the acceleration/deceleration control is executed with the same inclination as the 1st step for the rotation speed of "stap2" or higher.

---Setting range---

0 to 99999 (r/min)

#3015	stap 3	Synchronous tapping 1st step rotation speed (Gear: 10)

Set the speed which switches from 1st step to 2nd step in synchronous tapping multi-step acceleration/deceleration control when gear 10 is selected.
The inclination of linear acceleration/deceleration control for 1st step is determined by the ratio of "stap3" (#3015) to "stapt3" (#3019).
When the inclination is not set after 2nd step or it is higher than that of 1st step, the acceleration/deceleration control is executed with the same inclination as the 1st step for the rotation speed of "stap3" or higher.

---Setting range---

0 to 99999 (r/min)

#3016	stap 4	Synchronous tapping 1st step rotation speed (Gear: 11)

Set the speed which switches from 1st step to 2nd step in synchronous tapping multi-step acceleration/deceleration control when gear 11 is selected.

The inclination of linear acceleration/deceleration control for 1st step is determined by the ratio of "stap4" (#3016) to "stapt4" (#3020).

When the inclination is not set after 2nd step or it is higher than that of 1st step, the acceleration/deceleration control is executed with the same inclination as the 1st step for the rotation speed of "stap4" or higher.

---Setting range---

　0 to 99999 (r/min)

#3017	stapt 1	Synchronous tapping 1st step acceleration/deceleration time constant (Gear: 00)

Set the time constant for synchronous tapping 1st step linear acceleration/deceleration control when gear 00 is selected. (linear acceleration/deceleration pattern)

---Setting range---

　1 to 5000 (ms)

#3018	stapt 2	Synchronous tapping 1st step acceleration/deceleration time constant (Gear: 01)

Set the time constant for synchronous tapping 1st step linear acceleration/deceleration control when gear 01 is selected. (linear acceleration/deceleration pattern)

---Setting range---

　1 to 5000 (ms)

#3019	stapt 3	Synchronous tapping 1st step acceleration/deceleration time constant (Gear: 10)

Set the time constant for synchronous tapping 1st step linear acceleration/deceleration control when gear 10 is selected. (linear acceleration/deceleration pattern)

---Setting range---

　1 to 5000 (ms)

#3020	stapt 4	Synchronous tapping 1st step acceleration/deceleration time constant (Gear: 11)

Set the time constant for synchronous tapping 1st step linear acceleration/deceleration control when gear 11 is selected. (linear acceleration/deceleration pattern)

---Setting range---

1 to 5000 (ms)

<Relation of spindle limit rotation speed and spindle maximum rotation speed>

The spindle rotation speed which can be attained at the spindle motor's maximum rotation speed is set for the limit rotation speed (slimt). This value is obtained by multiplying the gear ratio on the spindle motor maximum rotation speed (SP026). Set the maximum rotation speed (smax) when the rotation speed is to be limited according to the machine specifications, such as the spindle gear specifications. Up to four value can be set for gear changeover.

<Synchronous tapping multi-step acceleration/deceleration control parameter>
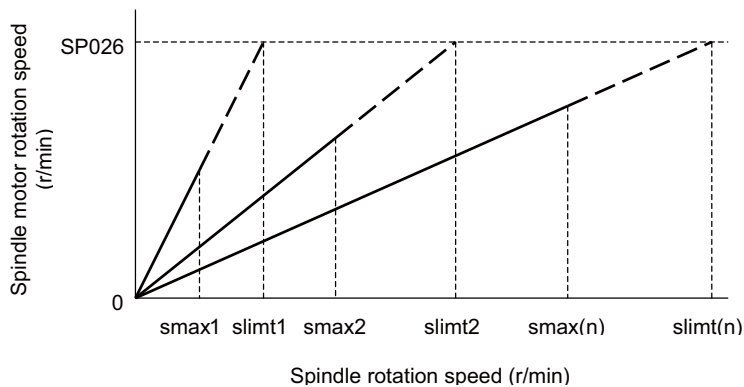
The acceleration/deceleration control can be set up to three steps in synchronous tapping control to carry out an optimal acceleration/deceleration control in accordance with the spindle motor characteristics whose output torque steps down when exceeding the base rotation speed.

Set the inclination for 2nd step or subsequent steps when the maximum rotation speed exceeds the base rotation speed during synchronous tapping control.

When the inclination is not set after 2nd step or it is higher than that of 1st step, the acceleration/deceleration control is executed with the same inclination as the 1st step for all the rotation speed.

<Spindle synchronization multi-step acceleration/deceleration control parameter>
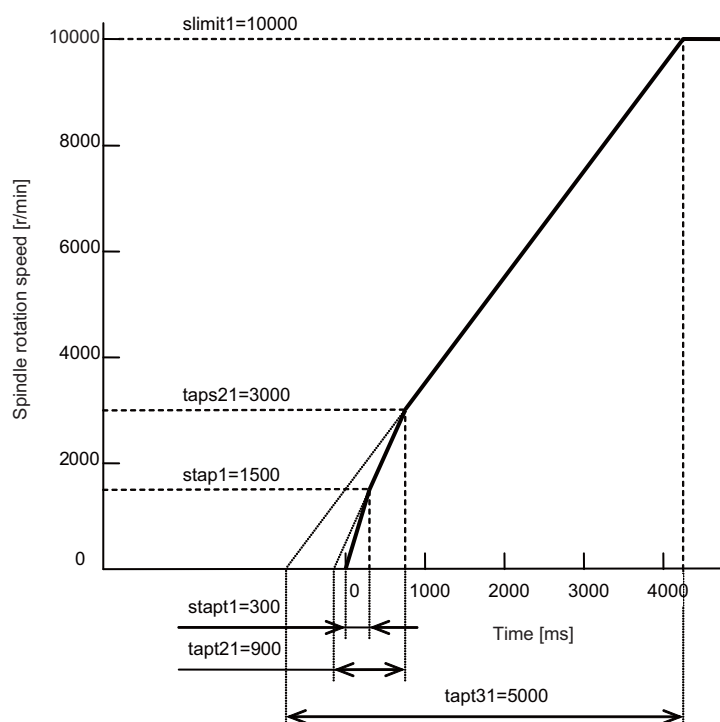
The acceleration/deceleration control can be set up to eight steps in spindle synchronization control to carry out an optimal acceleration/deceleration control in accordance with the spindle motor characteristics whose output torque steps down when exceeding the base rotation speed and further attenuate in output stepdown zone.

For 2nd step or subsequent steps, the specification allows to set the time constant magnification and changeover rotation speed based on the acceleration/deceleration setting of the 1st step.

Set the value of limit rotation speed or higher as the changeover rotation speed for the step not to be shifted when not carrying out a step shift.

#3021		
Not used. Set to "0".		

#3022	sgear	Encoder gear ratio

Set the deceleration rate of the encoder to the spindle when inputting ABZ pulse output encoder feedback to NC during analog spindle control.

  0: 1/1

  1: 1/2

  2: 1/4

  3: 1/8

---Setting range---

  0 to 3

#3023	smini	Minimum rotation speed

Set the minimum spindle speed.

If an S command below this setting is issued, the spindle will rotate at the minimum speed set by this parameter.

---Setting range---

0 to 32767 (r/min)

(PR)	#3024	sout	Spindle connection interface

Select the connection interface with the spindle drive unit.

0: No unit to connect

1: Digital optical (Mitsubishi spindle drive unit)

2-5: S-analog (Analog I/F spindle drive unit)

(PR)	#3025	enc-on	Spindle encoder

Set the connection specifications of a spindle's encoder.

0: Without encoder feedback when using analog spindle and connecting to NC

1: With encoder feedback when using analog spindle and connecting to NC

2: Mitsubishi spindle drive unit

#3026	cs_ori	Selection of winding in orientation mode

Select the coil control in orientation mode for the spindle motor which performs coil changeover.

0: Perform coil changeover based on the command from NC. (depending on the setting of parameter #1239/bit0)

1: Use the coil L

#3027	cs_syn	Selection of winding in spindle synchronization control mode

Select the coil control in spindle synchronization control mode for the spindle motor which performs coil changeover.

0: Perform coil changeover based on the command from NC. (depending on the setting of parameter #1239/bit0)

1: Use the coil H

#3028	sprcmm	Tap cycle M command selection

Set the M codes for the spindle forward run/reverse run commands during tapping cycle.

High-order 3 digits: Set the M code for spindle forward run command.

Low-order 3 digits: Set the M code for spindle reverse run command.

When "0" is set, it is handled assuming that "3004" is set (the M code for spindle forward run command is "3" and the M code for spindle reverse run command is "4").

---Setting range---

0 to 999999

#3029	tapsel	Asynchronous tap gear selection

Select the speed which is compared with S command at gear selection when using asynchronous tapping control with the spindle which performs gear changeover.

0: Synchronous tapping 1st step rotation speed (stap)--- Multi-step acceleration/deceleration is not used.

1: Maximum speed (smax)--- Multi-step acceleration/deceleration is used.

This parameter is enabled only when "#1272 ext08/bit1 is 1".

#3030		

Not used. Set to "0".

(PR)	#3031	smcp_no	Drive unit I/F channel No. (spindle)

Set the interface channel No. of CNC control unit to which the spindle is connected and the axis No. within each channel.

Set this parameter in 4-digit hexadecimal format.
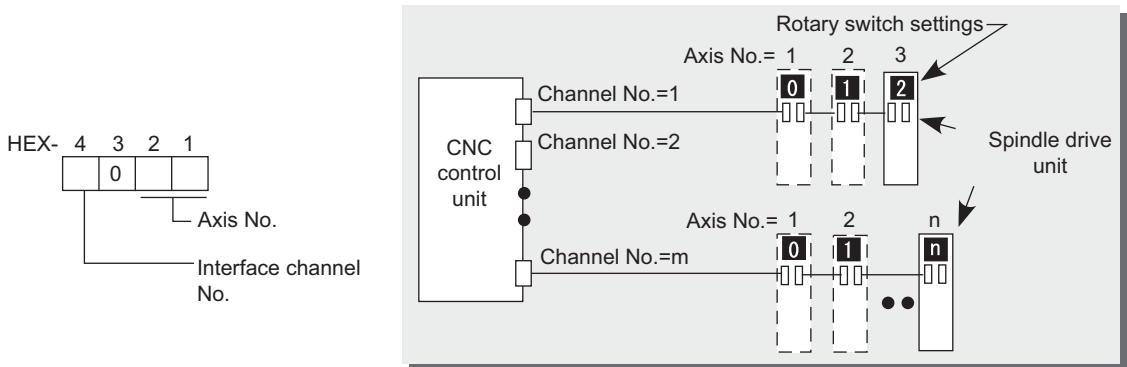
HEX-4: Drive unit interface channel No.

HEX-3: Not used. Set to "0".

HEX-2, 1: Axis No.

For an analog spindle, set to "0000".

---Setting range---

0000, 1001 to 1010, 2001 to 2010

	#3032		

Not used. Set to "0".

(PR)	#3035	spunit	Output unit

Select the data unit for communication with the spindle drive unit.

This selection is applied to the data communicated between the NC and spindle drive unit as well as the spindle movement data. Although the standard setting is B (0.001deg), set the same value as "#1004 ctrl_unit" when using Spindle/C axis control.

B: 0.001deg (1μm)

C: 0.0001deg (0.1μm)

D: 0.00001deg (10nm)

E: 0.000001deg (1nm)

	#3037	taps21	Synchronous tapping 2nd step rotation speed (Gear: 00)

Set the speed which switches from 2nd step to 3rd step in synchronous tapping multi-step acceleration/deceleration control when gear 00 is selected.
The inclination of linear acceleration/deceleration control for 2nd step is determined by the ratio of "taps21" (#3037) to "tapt21" (#3041).
When the inclination is not set for 3rd step or it is higher than that of 2nd step, the acceleration/deceleration control is executed with the same inclination as the 2nd step for the rotation speed of "taps21" or higher.

---Setting range---

0 to 99999 (r/min)

	#3038	taps22	Synchronous tapping 2nd step rotation speed (Gear: 01)

Set the speed which switches from 2nd step to 3rd step in synchronous tapping multi-step acceleration/deceleration control when gear 01 is selected.
The inclination of linear acceleration/deceleration control for 2nd step is determined by the ratio of "taps22" (#3038) to "tapt22" (#3042).
When the inclination is not set for 3rd step or it is higher than that of 2nd step, the acceleration/deceleration control is executed with the same inclination as the 2nd step for the rotation speed of "taps22" or higher.

---Setting range---

0 to 99999 (r/min)

#3039	taps23	Synchronous tapping 2nd step rotation speed (Gear: 10)

Set the speed which switches from 2nd step to 3rd step in synchronous tapping multi-step acceleration/deceleration control when gear 10 is selected.

The inclination of linear acceleration/deceleration control for 2nd step is determined by the ratio of "taps23" (#3039) to "tapt23" (#3043).

When the inclination is not set for 3rd step or it is higher than that of 2nd step, the acceleration/deceleration control is executed with the same inclination as the 2nd step for the rotation speed of "taps23" or higher.
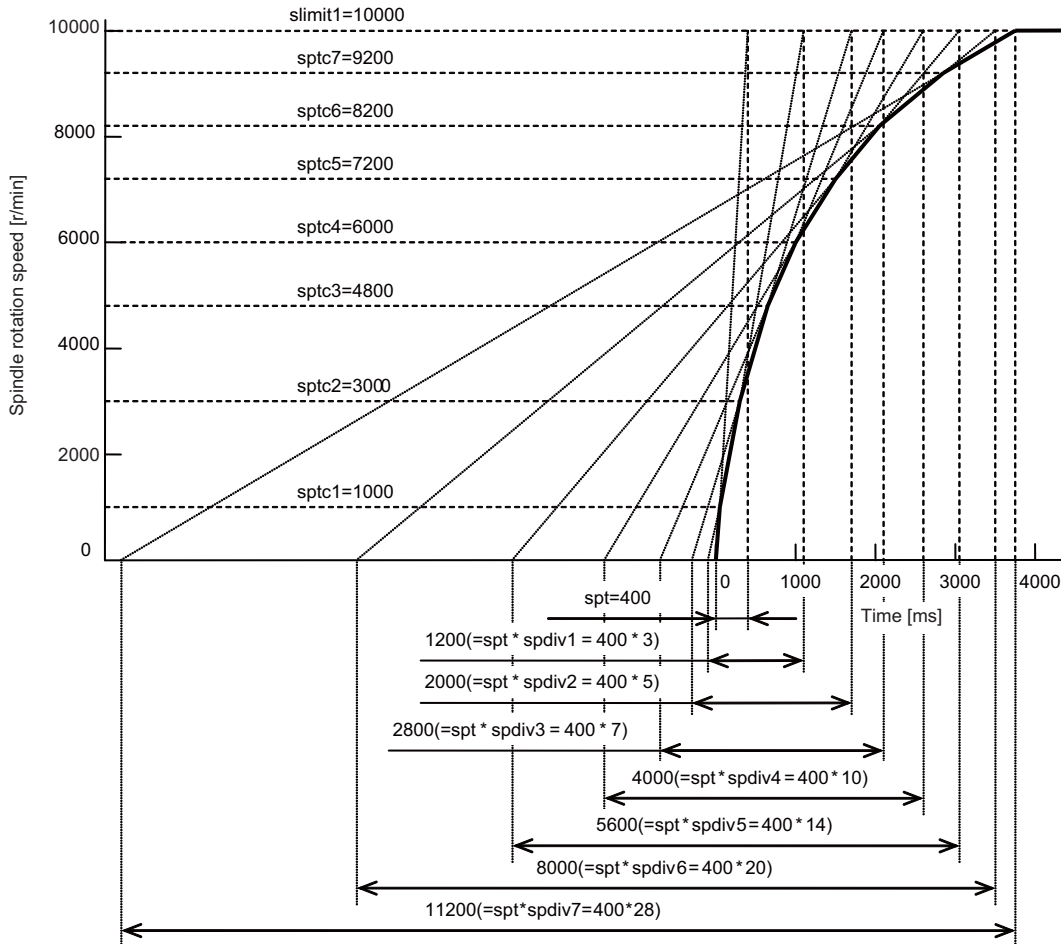
---Setting range---

0 to 99999 (r/min)

#3040	taps24	Synchronous tapping 2nd step rotation speed (Gear: 11)

Set the speed which switches from 2nd step to 3rd step in synchronous tapping multi-step acceleration/deceleration control when gear 11 is selected.

The inclination of linear acceleration/deceleration control for 2nd step is determined by the ratio of "taps24" (#3040) to "tapt24" (#3044).

When the inclination is not set for 3rd step or it is higher than that of 2nd step, the acceleration/deceleration control is executed with the same inclination as the 2nd step for the rotation speed of "taps24" or higher.

---Setting range---

0 to 99999 (r/min)

#3041	tapt21	Synchronous tapping 2nd step acceleration/deceleration time constant (Gear: 00)

Set the time constant for synchronous tapping 2nd step linear acceleration/deceleration control when gear 00 is selected.

---Setting range---

1 to 5000 (ms)

#3042	tapt22	Synchronous tapping 2nd step acceleration/deceleration time constant (Gear: 01)

Set the time constant for synchronous tapping 2nd step linear acceleration/deceleration control when gear 01 is selected.

---Setting range---

1 to 5000 (ms)

#3043	tapt23	Synchronous tapping 2nd step acceleration/deceleration time constant (Gear: 10)

Set the time constant for synchronous tapping 2nd step linear acceleration/deceleration control when gear 10 is selected.

---Setting range---

1 to 5000 (ms)

#3044	tapt24	Synchronous tapping 2nd step acceleration/deceleration time constant (Gear: 11)

Set the time constant for synchronous tapping 2nd step linear acceleration/deceleration control when gear 11 is selected.

---Setting range---

1 to 5000 (ms)

#3045	tapt31	Synchronous tapping 3rd step acceleration/deceleration time constant (Gear: 00)

Set the time constant for synchronous tapping 3rd step linear acceleration/deceleration control when gear 00 is selected.

The inclination of linear acceleration/deceleration control for 3rd step is determined by the ratio of slimit1(#3001) to tapt31(#3045).

---Setting range---

1 to 5000 (ms)

#3046	tapt32	Synchronous tapping 3rd step acceleration/deceleration time constant (Gear: 01)

Set the time constant for synchronous tapping 3rd step linear acceleration/deceleration control when gear 01 is selected.

The inclination of linear acceleration/deceleration control for 3rd step is determined by the ratio of slimit2 (#3002) to tapt32 (#3046).

---Setting range---

1 to 5000 (ms)

#3047	tapt33	Synchronous tapping 3rd step acceleration/deceleration time constant (Gear: 10)

Set the time constant for synchronous tapping 3rd step linear acceleration/deceleration control when gear 10 is selected.

The inclination of linear acceleration/deceleration control for 3rd step is determined by the ratio of slimit3(#3003) to tapt33(#3047).

---Setting range---

1 to 5000 (ms)

#3048	tapt34	Synchronous tapping 3rd step acceleration/deceleration time constant (Gear: 11)

Set the time constant for synchronous tapping 3rd step linear acceleration/deceleration control when gear 11 is selected.

The inclination of linear acceleration/deceleration control for 3rd step is determined by the ratio of slimit4(#3004) to tapt34(#3048).

---Setting range---

1 to 5000(ms)

#3049	spt	Spindle synchronization acceleration/deceleration time constant

Set the acceleration/deceleration time constant under spindle synchronization control.

The inclination of acceleration/deceleration control is determined by the ratio to limit rotation speed (slimit). Set the same value for the reference axis and synchronized axis.

The time constant for 2nd step or subsequent steps is the magnification setting on the basis of this setting value.

---Setting range---

0 to 9999 (ms)

#3050	sprlv	Spindle synchronization rotation speed attainment level

Set the level of speed difference between the reference and synchronized spindles during spindle synchronization control. Setting of the synchronized spindle side is enabled. When the difference becomes below the setting level, the spindle speed synchronization complete signal will turn ON.

---Setting range---

0 to 4095 (pulse) (1 pulse = 0.088°)

#3051	spplv	Spindle phase synchronization attainment level

Set the level of phase difference between the reference and synchronized spindles during spindle synchronization. Setting of the synchronized spindle side is enabled. When the difference becomes below the setting level, the spindle phase synchronization complete signal will go ON.

---Setting range---

0 to 4095 (pulse) (1 pulse = 0.088°)

#3052	spplr	Spindle synchronization relative polarity

Set the polarity to match the rotation direction between the spindles which perform synchronization control under spindle synchronization control.

0: Positive polarity (Spindle CW rotation at motor CW rotation)

1: Negative polarity (Spindle CCW rotation at motor CW rotation)

---Setting range---

0000/0001 (HEX)

#3053	sppst	Spindle encoder Z -phase position

Set the deviation amount from the spindle's basic point to the spindle encoder's Z phase.

Obtain the deviation amount, considering a clockwise direction as positive when viewed from the spindle's front side.

---Setting range---

0 to 359999 (1/1000°)

#3054	sptc1	Spindle synchronization multi-step acceleration/deceleration changeover speed 1

Set the speed which switches from 1st step to 2nd step in spindle synchronization multi-step acceleration/ deceleration control.

Set the same value for the reference axis and synchronized axis.

Set the value of limit rotation speed (slimit) or higher not to carry out a step shift.

---Setting range---

0 to 99999 (r/min)

#3055	sptc2	Spindle synchronization multi-step acceleration/deceleration changeover speed 2

Set the speed which switches from 2nd step to 3rd step in spindle synchronization multi-step acceleration/ deceleration control.

Set the same value for the reference axis and synchronized axis.

Set the value of limit rotation speed (slimit) or higher not to carry out a step shift.

---Setting range---

0 to 99999 (r/min)

#3056	sptc3	Spindle synchronization multi-step acceleration/deceleration changeover speed 3

Set the speed which switches from 3rd step to 4th step in spindle synchronization multi-step acceleration/ deceleration control.

Set the same value for the reference axis and synchronized axis.

Set the value of limit rotation speed (slimit) or higher not to carry out a step shift.

---Setting range---

0 to 99999 (r/min)

#3057	sptc4	Spindle synchronization multi-step acceleration/deceleration changeover speed 4

Set the speed which switches from 4th step to 5th step in spindle synchronization multi-step acceleration/ deceleration control.

Set the same value for the reference axis and synchronized axis.

Set the value of limit rotation speed (slimit) or higher not to carry out a step shift.

---Setting range---

0 to 99999 (r/min)

#3058	sptc5	Spindle synchronization multi-step acceleration/deceleration changeover speed 5

Set the speed which switches from 5th step to 6th step in spindle synchronization multi-step acceleration/ deceleration control.

Set the same value for the reference axis and synchronized axis.

Set the value of limit rotation speed (slimit) or higher not to carry out a step shift.

---Setting range---

0 to 99999 (r/min)

#3059	sptc6	Spindle synchronization multi-step acceleration/deceleration changeover speed 6

Set the speed which switches from 6th step to 7th step in spindle synchronization multi-step acceleration/deceleration control.

Set the same value for the reference axis and synchronized axis.

Set the value of limit rotation speed (slimit) or higher not to carry out a step shift.

---Setting range---

0 to 99999 (r/min)

#3060	sptc7	Spindle synchronization multi-step acceleration/deceleration changeover speed 7

Set the speed which switches from 7th step to 8th step in spindle synchronization multi-step acceleration/deceleration control.

Set the same value for the reference axis and synchronized axis.

Set the value of limit rotation speed (slimit) or higher not to carry out a step shift.

---Setting range---

0 to 99999 (r/min)

#3061	spdiv1	Time constant magnification for changeover speed 1

Set the acceleration/deceleration time constant to be used at the speed of changeover speed 1 (sptc1) and higher in spindle synchronization multi-step acceleration/deceleration control. Set this as a magnification in relation to the spindle synchronization acceleration/deceleration time constant (spt).

---Setting range---

0 to 127

#3062	spdiv2	Time constant magnification for changeover speed 2

Set the acceleration/deceleration time constant to be used at the speed of changeover speed 2 (sptc2) and higher in spindle synchronization multi-step acceleration/deceleration control. Set this as a magnification in relation to the spindle synchronization acceleration/deceleration time constant (spt).

---Setting range---

0 to 127

#3063	spdiv3	Time constant magnification for changeover speed 3

Set the acceleration/deceleration time constant to be used at the speed of changeover speed 3 (sptc3) and higher in spindle synchronization multi-step acceleration/deceleration control. Set this as a magnification in relation to the spindle synchronization acceleration/deceleration time constant (spt).

---Setting range---

0 to 127

#3064	spdiv4	Time constant magnification for changeover speed 4

Set the acceleration/deceleration time constant to be used at the speed of changeover speed 4 (sptc4) and higher in spindle synchronization multi-step acceleration/deceleration control. Set this as a magnification in relation to the spindle synchronization acceleration/deceleration time constant (spt).

---Setting range---

0 to 127

#3065	spdiv5	Time constant magnification for changeover speed 5

Set the acceleration/deceleration time constant to be used at the speed of changeover speed 5 (sptc5) and higher in spindle synchronization multi-step acceleration/deceleration control. Set this as a magnification in relation to the spindle synchronization acceleration/deceleration time constant (spt).

---Setting range---

0 to 127

#3066	spdiv6	Time constant magnification for changeover speed 6

Set the acceleration/deceleration time constant to be used at the speed of changeover speed 6 (sptc6) and higher in spindle synchronization multi-step acceleration/deceleration control. Set this as a magnification in relation to the spindle synchronization acceleration/deceleration time constant (spt).

---Setting range---

0 to 127

#3067	spdiv7	Time constant magnification for changeover speed 7

Set the acceleration/deceleration time constant to be used at the speed of changeover speed 7 (sptc7) and higher in spindle synchronization multi-step acceleration/deceleration control. Set this as a magnification in relation to the spindle synchronization acceleration/deceleration time constant (spt).

---Setting range---

0 to 127

#3068	symtm1	Phase synchronization start confirmation time

Set the time to confirm that synchronization is attained before spindle phase synchronization control is started.

When "0" is set, the time will be 2000ms. When "100" or less is set, the time will be 100ms.

---Setting range---

0 to 9999 (ms)

#3069	symtm2	Phase synchronization end confirmation time

Set a period of waiting time for spindle phase synchronization control's completion as a time in which the speed stays within the attainment range.

When "0" is set, the time will be 500ms. When "100" or less is set, the time will be 100ms.

---Setting range---

0 to 9999(ms)

#3070	syprt	Phase synchronization alignment speed

Set the amount of speed fluctuation of synchronized spindle during spindle phase synchronization control. Set this as a proportion to commanded speed.

When "0" is set, the amount will be 5%.

---Setting range---

0 to 100 (%)

(PR)	#3071	SscDrSelSp	Speed monitor Door selection

Select which door group of the speed monitoring a spindle belongs to.

0000: Belong to the door 1 group.

0001: Belong to the door 1 group.

0002: Belong to the door 2 group.

0003: Belong to the door 1 and 2 groups.

(Note) Speed monitoring function is validated when "SP229/bitF=1".

---Setting range---

0000 to 0003 (HEX)

(PR)	#3072	Ssc Svof Filter Sp	Speed monitor Error detection time during servo OFF

Set the error detection time for when an error of command speed monitoring or feedback speed monitoring is detected during servo OFF.

The alarm will occur if actual speed exceeds safe speed or safe rotation speed for a period of time longer than this setting.

When "0" is set, the detection time will be 200 (ms).

(Note) Speed monitoring function is validated when "SP229/bitF=1".

---Setting range---

0 to 9999(ms)

#3074	GBsp	Guide bushing spindle synchronization control

Not used. Set to "0".

(PR)	#3077	Sname	Spindle command name

Specify a spindle name to be used for giving a spindle command.
When spindle command name has been set for all the spindles, the spindle name type is used. If "0" is set to any spindle, the spindle No. type is selected.
(Note) Do not set an identical name to two or more of all the spindles.

---Setting range---

0 to 9

#3098	IDD CauThresholdSp	Motor insulation deterioration: Caution threshold

Set the threshold so that "Z38 Insulation deterioration wrn 0001" could occur. When performing the insulation deterioration detection and the detected value falls below the parameter setting value, "Z38 Insulation deterioration wrn 0001" occurs.

If "0" is set, the standard value (100 [0.1 megohm]) will be applied.

---Setting range---

0 to 300 (0.1 megohm)

#3099	IDD ChgThresholdSp	Motor insulation deterioration: Replacement threshold

Set the threshold so that "Z38 Insulation deterioration wrn 0002" could occur. When performing the insulation deterioration detection and the detected value falls below the parameter setting value, "Z38 Insulation deterioration wrn 0002" occurs.

If "0" is set, the standard value (10[0.1 megohm]) will be applied.

---Setting range---

0 to 300 (0.1 megohm)

#3101	sp_t 1	Acceleration/deceleration time constant with S command (Gear: 00)

Set the acceleration/deceleration time constant with S command (speed operation mode) when gear 00 is selected. Set the linear acceleration/deceleration time up to limit rotation speed (slimit1). Set the short time constant that the motor torque at acceleration is always saturated, however, when an abnormal noise or V-belt slip occurs, increase the time constant.

---Setting range---

0 to 30000(ms)

#3102	sp_t 2	Acceleration/deceleration time constant with S command (Gear: 01)

Set the acceleration/deceleration time constant with S command (speed operation mode) when gear 01 is selected. Set the linear acceleration/deceleration time up to limit rotation speed (slimit2). Set the short time constant that the motor torque at acceleration is always saturated, however, when an abnormal noise or V-belt slip occurs, increase the time constant.

---Setting range---

0 to 30000 (ms)

#3103	sp_t 3	Acceleration/deceleration time constant with S command (Gear: 10)

Set the acceleration/deceleration time constant with S command (speed operation mode) when gear 10 is selected. Set the linear acceleration/deceleration time up to limit rotation speed (slimit3). Set the short time constant that the motor torque at acceleration is always saturated, however, when an abnormal noise or V-belt slip occurs, increase the time constant.

---Setting range---

0 to 30000 (ms)

#3104	sp_t 4	Acceleration/deceleration time constant with S command (Gear: 11)

Set the acceleration/deceleration time constant with S command (speed operation mode) when gear 11 is selected. Set the linear acceleration/deceleration time up to limit rotation speed (slimit4). Set the short time constant that the motor torque at acceleration is always saturated, however, when an abnormal noise or V-belt slip occurs, increase the time constant.

---Setting range---

0 to 30000 (ms)

#3105	sut	Speed reach range

Set the speed deviation rate with respect to the commanded speed, at which the speed reach signal will be output.
It will be 15% when set to "0".
If the speed deviation is smaller than 45r/min, it will be set as 45r/min.

---Setting range---

0 to 100 (%)

#3106	zrn_typ	Zero point return specifications

Select the zero point return specification.

Functions are allocated to each bit.

Set this in hexadecimal format.
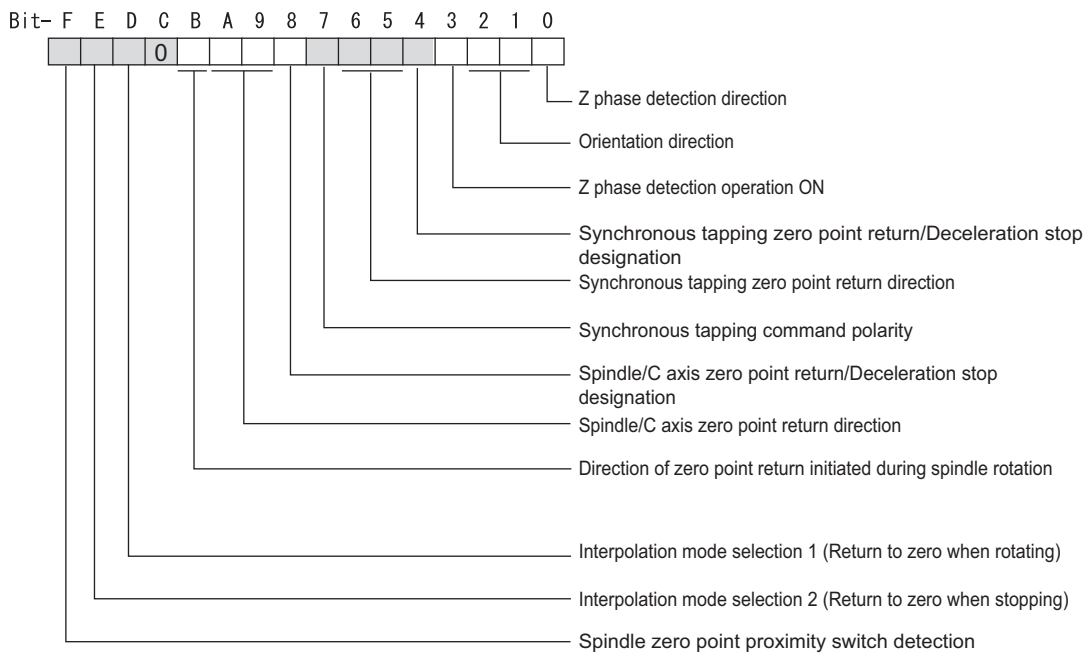
bitF: Spindle zero point detection with proximity switch

    0: Normal

    1: Enable spindle zero point detection using proximity switch

bitE: Interpolation mode selection 2 (Return to zero when stopping)

    0: Interpolation (Use "#13002 SP002 PGN")

    1: Non-interpolation (Use "#13001 SP001 PGV")

bitD: Interpolation mode selection 1 (Return to zero when rotating)

    0: Non-interpolation mode

    1: Interpolation mode

bitC:

    Not used.

bitB: Zero return direction spindle rotation

    0: Zero return direction

    1: Spindle rotation direction

bitA-9: Spindle/C axis zero point return direction

    bitA,9=

        00: Short-cut

        01: Forward run

        10: Reverse run

bit8: Spindle/C axis zero return or deceleration stop

    0: Return to zero

    1: Decelerate to a stop

bit7: Synchronous tapping command polarity

    0: Forward direction

    1: Reverse direction (The standard setting when spindle and motor are directly coupled)

bit6-5: Synchronous tapping zero point return direction

bit6,5=

00: Short-cut

01: Forward run

10: Reverse run

bit4: Sync tap zero return or deceleration stop

0: Return to zero

1: Decelerate to a stop

bit3: Phase Z signal detection ON

0: Turn the spindle at a commanded speed and in a signal direction.

1: Apply the phase Z detect speed and direction until detection. After that, apply a commanded speed and signal direction.

bit2-1: Orientation direction

bit2,1=

00: Short-cut

01: Forward run

10: Reverse run

bit0: Z phase detection direction

0: Forward direction

1: Reverse direction

#3107	ori_spd	Orientation command speed

Set the spindle speed during orientation command.

When the spindle is not running or running to the different direction with the orientation, the orientation is carried out with this speed after a stop. When the spindle is running to the same direction with the orientation, this parameter does not have a meaning because it decelerates directly and the orientation is carried out.

---Setting range---

1 to 99999 (r/min)

#3108	ori_sft	Position shift amount for orientation

The orientation stop position can be moved by this parameter setting although normally the position is Z-phase position.

During multi-point orientation control, the stop position is determined by the total value of this parameter and the position data for multi-point orientation of PLC input.

---Setting range---

-35999 to 35999 (0.01°)

#3109	zdetspd	Z phase detection speed

For the first S command after power is turned ON, the spindle rotates at the speed of setting value for this parameter until Z phase is detected twice.

When "#3106/bitF = 1" (Spindle zero point proximity switch detection enabled), also proximity switch is detected.

(Note) When spindle zero point proximity switch detection is enabled, the rotation direction of the orientation/ zero point return (synchronous tapping, spindle/C axis) will follow Z phase detection direction. And the speed will follow Z phase detection speed.

---Setting range---

1 to 99999 (r/min)

#3110	tap_spd	Synchronous tapping zero point return speed

Set the zero point return speed during synchronous tapping control.

---Setting range---

1 to 99999 (r/min)

#3111	tap_sft	Synchronous tapping zero point return shift amount

Set the zero point return shift amount during synchronous tapping control. Zero point angle shifts from Z phase according to the setting angle.

---Setting range---

0 to 35999 (0.01°)

#3112	cax_spd	Spindle C axis zero point return speed

Set the zero point return speed during spindle C axis control.

---Setting range---

1 to 99999 (r/min)

#3113	cax_sft	Spindle C axis zero point return shift amount

Set the spindle C axis zero point return shift amount. Zero point angle shifts from Z phase according to the setting angle.

---Setting range---

0 to 359999 (0.001°)

#3114	cax_para_chg	Spindle/C axis parameter switch

Parameter switches when switching the encoder system between normal spindle control and C axis control, such as using spindle side encoder only for C axis control in spindle drive system. It is validated with replacing a certain servo parameter of the corresponding servo axis to a spindle parameter.

0: Not switch

1: Switch

---Setting range---

0/1 (Standard: 0)

#3115	sp2_t1	Time constant in orientation/interpolation mode automatic reference position return (Gear: 00)

Set the linear acceleration/deceleration time constant for zero point return control (#3106/bit4,8) which is automatically started at the time of switching orientation control, C axis control and synchronous tapping control when gear 00 is selected. The inclination is determined by the ratio to limit rotation speed (slimit1). Set the sufficiently large value compared to the acceleration/deceleration time constant with S command (sp_t1) so that the output torque is not saturated. When executing C axis zero point return manually, it depends on the axis specification parameter.

---Setting range---

0 to 30000 (ms)

#3116	sp2_t2	Time constant in orientation/interpolation mode automatic reference position return (Gear: 01)

Set the linear acceleration/deceleration time constant for zero point return control (#3106/bit4,8) which is automatically started at the time of switching orientation control, C axis control and synchronous tapping control when gear 01 is selected. The inclination is determined by the ratio to limit rotation speed (slimit2). Set the sufficiently large value compared to the acceleration/deceleration time constant with S command (sp_t2) so that the output torque is not saturated. When executing C axis zero point return manually, it depends on the axis specification parameter.

---Setting range---

0 to 30000 (ms)

#3117	sp2_t3	Time constant in orientation/interpolation mode automatic reference position return (Gear: 10)

Set the linear acceleration/deceleration time constant for zero point return control (#3106/bit4,8) which is automatically started at the time of switching orientation control, C axis control and synchronous tapping control when gear 10 is selected. The inclination is determined by the ratio to limit rotation speed (slimit3). Set the sufficiently large value compared to the acceleration/deceleration time constant with S command (sp_t3) so that the output torque is not saturated. When executing C axis zero point return manually, it depends on the axis specification parameter.

---Setting range---

0 to 30000 (ms)

#3118	sp2_t4	Time constant in orientation/interpolation mode automatic reference position return (Gear: 11)

Set the linear acceleration/deceleration time constant for zero point return control (#3106/bit4,8) which is automatically started at the time of switching orientation control, C axis control and synchronous tapping control when gear 11 is selected. The inclination is determined by the ratio to limit rotation speed (slimit4). Set the sufficiently large value compared to the acceleration/deceleration time constant with S command (sp_t4) so that the output torque is not saturated. When executing C axis zero point return manually, it depends on the axis specification parameter.

---Setting range---

0 to 30000 (ms)

#3120	staptr	Time constant reduction rate in high-speed synchronous tapping

When performing high-speed synchronous tapping control(#1281/bit5), set the reduction rate of the time constant compared to the time constant in normal synchronous tapping.

(Setting "0" or "100" will be regarded as reduction rate zero, so the time constant won't be reduced.)

E.g.) When set to "10", time constant in high-speed synchronous tapping will be 90% of that in normal synchronous tapping.

---Setting range---

0 to 100 (%)

#3121	tret	Turret indexing

Select the validity of turret indexing.

0: Disabled

1: Enable

#3122	GRC	Turret side gear ratio

Set the number of teeth on the turret side when the gear selection command (control input 4/bit6, 5) is set to 00. Set a value of GRC so that the ratio of GRC to the spindle side gear ratio (#13057 SP057) will be 1: N (an integer). If GRC is set to "0", it will be regarded as "1".

---Setting range---

0 to 32767

#3123	tret_spd	Turret indexing speed

Set the turret end indexing speed when in turret indexing.

When this parameter is set to 0, it follows the value set for Orientation command speed (#3107).

---Setting range---

0 to 32767(r/min)

#3124	tret_t	Turret indexing time constant

Set the acceleration/deceleration time constant to reach Limit rotation speed (slimt1) at gear 00 when in turret indexing. Set this parameter to a larger value than time constant in orientation (#3115).

---Setting range---

0 to 30000 (ms)

#3125	tret_inpos	Turret indexing in-position width

Set the position error range in which the index positioning complete signal is output when in turret indexing. When this parameter is set to 0, the value of In-position width (#13024 SP024) will be used for this width.

---Setting range---

0 to 32767(1°/1000)

#3126	tret_fin_off	Index positioning complete signal OFF time

Set the time to forcedly turn OFF the index positioning complete signal since the indexing start signal turns ON. If this period of time has not passed yet, the index positioning complete signal will not turn ON even at the completion of index positioning.

---Setting range---

0 to 10000 (ms)

#3127	SPECSP	Spindle specification

bit3: Spindle rotation direction

Define the relationship between the motor's actual direction of rotation and the spindle rotation signals (Spindle forward run start/Spindle reverse run start).

　0: Forward direction

　1: Reverse direction

bit1: Spindle cycle counter direction

Specify whether the cycle counter counts up or down during the spindle forward run.

　0: Count up during forward run

　1: Count down during forward run

bit0: Output conditions of spindle changeover mode and spindle speed reach signals

　0: Conventional operation
　　•Spindle changeover mode signal
　　When the spindle stop signal is ON and when a gear recommended by NC and the one selected in ladder program are different, the spindle changeover mode signal is output to the spindle drive unit.
　　•Spindle speed reach signal
　　Spindle speed reach signal is turn ON/OFF according to the FB signal.

　1: Operation when the gear responds to the neutral state under full-closed control
　　•Spindle changeover mode signal
　　When both the spindle stop signal and the spindle gear shift signal are ON, the spindle changeover mode signal is output to the spindle drive unit.
　　•Spindle speed reach signal
　　During gear changeover (while gear changeover is being commanded), the spindle speed reach signal is turned ON/OFF according to the virtual spindle-end speed that is calculated by multiplying the motor-end speed by the gear ratio (motor-end gear teeth/spindle-end gear teeth).

---Setting range---

　0x0000 to 0xffff (hexadecimal)

#3128	ori_spec	Orientation control specification

bit0: Orientation in-position advance output

Reduce the orientation time by detecting an in-position faster.

The in-position detection width is changed from SP024(#13024) to ori_inp2.

　0: Disable

　1: Enable

---Setting range---

　0x0000 to 0xffff (hexadecimal)

#3129	cax_spec	Spindle/C axis control specification

bit4: Gain switchover for all the axes within the part system when C axis is selected

    0: The gains of servo axes except C axis are not switched when C axis is selected.

    1: The gains of servo axes except C axis are switched when C axis is selected.

#2203 (PGN1) SV003 --> #2249 (PGN1sp) SV049

#2204 (PGN2) SV004 --> #2250 (PGN2sp) SV050

#2257 (SHGC) SV057 --> #2258 (SHGCsp) SV058

bit3: Mode selection at reset when the program command method is selected

    0: Spindle mode

    1: The mode at reset is retained.

This parameter is enabled when the program command method is selected (#3129 cax_spec/bit0 = 1).

bit2: Mode selection at Power ON when the program command method is selected

    0: Spindle mode

    1: C axis mode

This parameter is enabled when the program command method is selected (#3129 cax_spec/bit0 = 1).

bit1: Coordinate system setting when the deceleration stop type (no zero point return) is selected

Select the C axis coordinate system setting method when the deceleration stop type (no zero point return) is selected.

    0: Establish the coordinates of the deceleration stop position by using the Z-phase position as the coordinate zero point.

    1: The deceleration stop position is used as the coordinate zero point.

bit0: Spindle position control changeover method

Select the method of changing the mode between C axis and spindle.

    0: PLC signal method

    1: Program command method

  ---Setting range---

    0x0000 to 0xffff (hexadecimal)

#3130	syn_spec	Spindle synchronization control specification

bit2: Error compensation between reference and synchronized spindles

    0: Error compensation is performed.

    1: Error compensation is not performed.

(*) Set this parameter for the synchronized spindle.

bit1: Phase alignment method selection

    0: Phase alignment method type 1 (step alignment method)

    1: Phase alignment method type 2 (multi-step acceleration/deceleration method)

(*) Set this parameter for the synchronized spindle.

bit0: Tool spindle synchronization II (hobbing) automatic compensation selection

    0: No compensation.

    1: Compensate hobbing axis delay (advance) with workpiece axis.

  ---Setting range---

    0x0000 to 0xffff (hexadecimal)

#3131	tap_spec	Synchronous tapping control specification

Not used. Set to "0000".

#3132	ori_inp2	2nd in-position width for orientation

Set the in-position width when in-position advance output control (#3128/bit0) is valid. Reduce the orientation time by setting a bigger value than the value of conventional SP024 and detecting an in-position faster.

Conventional SP024 is used for 2nd in-position signal detection width.

  ---Setting range---

    0 to 32767 (1deg/1000)

	#3133	spherr	Hobbing axis delay (advance) allowable angle

Set the allowable angle between the commanded position and actual position of hobbing axis when it is in tool spindle synchronization II (hobbing) mode (X18AE ON), and also when hobbing axis and workpiece axis are synchronizing (X18A9 ON).

---Setting range---

0 to 32767 (1deg/1000)

	#3134	sphtc	Primary delay time constant for hobbing axis automatic compensation

Set the primary delay time constant of hobbing axis automatic compensation primary delay filter control in tool spindle synchronization II (hobbing).

When set to "0", primary delay filter control is invalid.

---Setting range---

0 to 32767 (ms)

	#3135	sfwd_g	Feed forward gain for hobbing axis

Set the feed forward gain for the hobbing axis in tool spindle synchronization II (hobbing) mode.

---Setting range---

0 to 200 (%)

	#3137	stap_ax_off	High-speed synchronous tapping disabled axis

Not used. Set to "0".

	#3138	motor_type	Spindle motor type

Set the spindle motor type. The set type will be displayed on the drive monitor screen, and it will be also output to the system configuration data.

---Setting range---

Character string within 26 characters including A-Z, a-z, 0-9, "." (decimal point), "-" (hyphen), "/" (slash) (Setting is cleared when "0" is set)

(PR)	#3139	sp_srvdrv	Spindle-mode servo control

Select whether to enable spindle control using a servo drive unit and servo motor (spindle-mode servo control).

 0: Disable spindle-mode servo control
 1: Enable spindle-mode servo control

(PR)	#3140	S_DINSp	Speed observation input door No.

Set the door signal input in the drive unit.
Use this parameter only when the axis with a door signal belongs to several door groups.
The correspondence between the door signals and bits are as follows.
 bit0: Door1 signal
 bit1: Door2 signal
If the axis does not receive any door signal, set to "0".
An error (Y20 0027) will occur in the following cases.
- Several bits are enabled.
- Any bit other than those set in "#3071 S_DSlSp" is enabled.

---Setting range---

0000 to 0002 (HEX)

(PR)	#3141	spsscfeed1	Observation speed 1

Not used.

(PR)	#3142	spsscfeed2	Observation speed 2

Not used.

(PR)	#3143	spsscfeed3	Observation speed 3

Not used.

(PR)	#3144	spsscfeed4	Observation speed 4

Not used.

(PR)	#3145	S_SigInSP	Safety observation signal input

Not used.

	#3146	RatedOutL(PwrCal)	Short-time rated output for power computation (L-coil)

Specify the short-time rated output of the spindle motor (for L-coil).
This value is used for calculating the power consumption of the spindle motor.

---Setting range---

0 to 99999999 (W)

	#3147	RatedOutH(PwrCal)	Short-time rated output for power computation (H-coil)

Specify the short-time rated output of the spindle motor (for H-coil).
This value is used for calculating the power consumption of the spindle motor.
This parameter is used also when the coil switch function is OFF.

---Setting range---

0 to 99999999 (W)

	#3148	sycmpctm	Temporary error cancel calculation delay time

When a period of time set in this parameter has elapsed after turning-ON of the spindle chuck close (SPC-MPC) signal, you can temporarily cancel spindle sync error by turning ON the spindle sync error temporary cancel (SPDRPO) signal.
If the specified time has not elapsed when the spindle sync error temporary cancel (SPDRPO) signal is turned ON, temporary cancel of spindle sync error is enabled first when the time of this parameter has elapsed.

When "0" is set in this parameter, the delay time will be 284 (ms).

---Setting range---

0 to 30000 (ms)

(PR)	#3149	spsscfeed5	Observation speed 5

Not used.

(PR)	#3150	spsscfeed6	Observation speed 6

Not used.

(PR)	#3151	spsscfeed7	Observation speed 7

Not used.

(PR)	#3152	spsscfeed8	Observation speed 8

Not used.

	#3153	cms1	Spindle viscous friction coefficient 1

Set a viscous friction coefficient for spindle.
This parameter is to estimate the cutting torque of spindle.

#13018(SP018)/bit5=0: Mechanical gear 1-step

#13018(SP018)/bit5=1: Coil changeover H

---Setting range---

0 to ± 9999999 (0.00001%/rpm)

	#3154	cms2	Spindle viscous friction coefficient 2

Set a viscous friction coefficient for spindle.
This parameter is to estimate the cutting torque of spindle.

#13018(SP018)/bit5=0: Mechanical gear 2-step

#13018(SP018)/bit5=1: Coil changeover L

---Setting range---

0 to ± 9999999 (0.00001%/rpm)

	#3155	cms3	Spindle viscous friction coefficient 3

Set a viscous friction coefficient for spindle.
This parameter is to estimate the cutting torque of spindle.

#13018(SP018)/bit5=0: Mechanical gear 3-step

#13018(SP018)/bit5=1: Coil changeover Not use

---Setting range---

0 to ± 9999999 (0.00001%/rpm)

#3156	cms4	Spindle viscous friction coefficient 4

Set a viscous friction coefficient for spindle.
This parameter is to estimate the cutting torque of spindle.

#13018(SP018)/bit5=0: Mechanical gear 4-step

#13018(SP018)/bit5=1: Coil changeover Not use

---Setting range---

0 to ± 9999999 (0.00001%/rpm)

#3157	fms1	Spindle coulomb friction coefficient 1

Set a coulomb friction coefficient for spindle.
This parameter is to estimate the cutting torque of spindle.

#13018(SP018)/bit5=0: Mechanical gear 1-step

#13018(SP018)/bit5=1: Coil changeover H

---Setting range---

0 to ± 9999999 (0.0001%/Nm)

#3158	fms2	Spindle coulomb friction coefficient 2

Set a coulomb friction coefficient for spindle.
This parameter is to estimate the cutting torque of spindle.

#13018(SP018)/bit5=0: Mechanical gear 2-step

#13018(SP018)/bit5=1: Coil changeover L

---Setting range---

0 to ± 9999999 (0.0001%/Nm)

#3159	fms3	Spindle coulomb friction coefficient 3

Set a coulomb friction coefficient for spindle.
This parameter is to estimate the cutting torque of spindle.

#13018(SP018)/bit5=0: Mechanical gear 3-step

#13018(SP018)/bit5=1: Coil changeover Not use

---Setting range---

0 to ± 9999999 (0.0001%/Nm)

#3160	fms4	Spindle coulomb friction coefficient 4

Set a coulomb friction coefficient for spindle.
This parameter is to estimate the cutting torque of spindle.

#13018(SP018)/bit5=0: Mechanical gear 4-step

#13018(SP018)/bit5=1: Coil changeover Not use

---Setting range---

0 to ± 9999999 (0.0001%/Nm)

#3166	disttrq_t	Disturbance torque detection filter time constant

Set the responsiveness in detecting the disturbance torque.

---Setting range---

0 to 1000 (ms) (Default value: 0)

#3168	StlTrqSPSV(PwrCal)	Stall torque of spindle-mode servo motor for power computation

Specify the stall torque of spindle-mode servo motor.
This value is used for calculating the power consumption of the spindle-mode servo motor.

---Setting range---

0.000 to 1000.000 (Nm)

#3169	rotspzsp	Spindle-mode rotary axis Motor zero speed (For spindle-mode rotary axis only)

Not used.

#3170	rotspsdts	Spindle-mode rotary axis Speed detection setting value (For spindle-mode rotary axis only)

Not used.

(PR)	#3192	LdMeter thresholdY	Loadmeter: Caution (Yellow) threshold

Specify the spindle load (%) at which the loadmeter displays a caution sign (yellow).
If spindle load exceeds the specified value, the loadmeter displays a caution (yellow).

If you wish to avoid showing the caution (yellow), set this parameter to be the same as "#3193 LdMeter thresholdR".

When "0" is set, the value becomes 100% (default).

---Setting range---

0 to 300(%)

(PR)	#3193	LdMeter thresholdR	Loadmeter: Warning (Red) threshold

Specify the spindle load (%) at which the loadmeter displays a warning sign (red).
If spindle load exceeds the specified value, the loadmeter displays a warning (red).
If you wish to avoid showing the warning (red), set this parameter to be the same as "#3194 LdMeter load max".

When "0" is set, the value becomes 150% (default).

---Setting range---

0 to 300(%)

(PR)	#3194	LdMeter load max	Loadmeter: Maximum spindle load

Specify the maximum spindle load (%) for loadmeter display.

When "0" is set, the value becomes 200% (default).

---Setting range---

0 to 300(%)

(PR)	#3195	mgrsptyp	Spindle's machine group setting type

Specify which of the spindle's machine group No. parameters to use for the machine groupwise alarm stop function.

0: "#3196 mgrspnum1" (Spindle's machine group No. 1)

1: "#3197 mgrspnum2" (Spindle's machine group No. 2)

(PR)	#3196	mgrspnum1	Spindle's machine group No. 1

Specify the machine group No. to which each spindle belongs. This parameter is enabled when the parameter "#3195 mgrsptyp" (Spindle's machine group setting type) is set to "0".

---Setting range---

0 to 32

(PR)	#3197	mgrspnum2	Spindle's machine group No. 2

Specify the machine group No. to which each spindle belongs, by setting the corresponding bit. This parameter is enabled when the parameter "#3195 mgrsptyp" (Spindle's machine group setting type) is set to "1".

---Setting range---

00 to FF

Set this in hexadecimal format.

	#13501	vfths11	Variable speed thread multi-step accel/decel change-over speed 1 (Gear00)

Set the spindle speed for changing the 1st step's acceleration/deceleration time constant at gear 00.

---Setting range---

0 to 99999 (r/min)

	#13502	vfths12	Variable speed thread multi-step accel/decel change-over speed 1 (Gear01)

Set the spindle speed for changing the 1st step's acceleration/deceleration time constant at gear 01.

---Setting range---

0 to 99999 (r/min)

#13503	vfths13	Variable speed thread multi-step accel/decel change-over speed 1 (Gear10)

Set the spindle speed for changing the 1st step's acceleration/deceleration time constant at gear 10.

---Setting range---

0 to 99999 (r/min)

#13504	vfths14	Variable speed thread multi-step accel/decel change-over speed 1 (Gear11)

Set the spindle speed for changing the 1st step's acceleration/deceleration time constant at gear 11.

---Setting range---

0 to 99999 (r/min)

#13505	vftht11	Variable speed thread multi-step accel/decel change time constant 1 (Gear00)

Set the time constant to reach the variable speed thread multi-step acceleration/deceleration changeover speed 1 at gear 00.

---Setting range---

0 to 30000 (10 ms)

#13506	vftht12	Variable speed thread multi-step accel/decel change time constant 1 (Gear01)

Set the time constant to reach the variable speed thread multi-step acceleration/deceleration changeover speed 1 at gear 01.

---Setting range---

0 to 30000 (10 ms)

#13507	vftht13	Variable speed thread multi-step accel/decel change time constant 1 (Gear10)

Set the time constant to reach the variable speed thread multi-step acceleration/deceleration changeover speed 1 at gear 10.

---Setting range---

0 to 30000 (10 ms)

#13508	vftht14	Variable speed thread multi-step accel/decel change time constant 1 (Gear11)

Set the time constant to reach the variable speed thread multi-step acceleration/deceleration changeover speed 1 at gear 11.

---Setting range---

0 to 30000 (10 ms)

#13509	vfths21	Variable speed thread multi-step accel/decel change-over speed 2 (Gear00)

Set the spindle speed for changing the 2nd step's acceleration/deceleration time constant at gear 00.

---Setting range---

0 to 99999 (r/min)

#13510	vfths22	Variable speed thread multi-step accel/decel change-over speed 2 (Gear01)

Set the spindle speed for changing the 2nd step's acceleration/deceleration time constant at gear 01.

---Setting range---

0 to 99999 (r/min)

#13511	vfths23	Variable speed thread multi-step accel/decel change-over speed 2 (Gear10)

Set the spindle speed for changing the 2nd step's acceleration/deceleration time constant at gear 10.

---Setting range---

0 to 99999 (r/min)

#13512	vfths24	Variable speed thread multi-step accel/decel change-over speed 2 (Gear11)

Set the spindle speed for changing the 2nd step's acceleration/deceleration time constant at gear 11.

---Setting range---

0 to 99999 (r/min)

#13513	vftht21	Variable speed thread multi-step accel/decel change time constant 2 (Gear00)

Set the time constant to reach the variable speed thread multi-step acceleration/deceleration changeover speed 2 at gear 00.

---Setting range---

0 to 30000 (10 ms)

#13514	vftht22	Variable speed thread multi-step accel/decel change time constant 2 (Gear01)

Set the time constant to reach the variable speed thread multi-step acceleration/deceleration changeover speed 2 at gear 01.

---Setting range---

0 to 30000 (10 ms)

#13515	vftht23	Variable speed thread multi-step accel/decel change time constant 2 (Gear10)

Set the time constant to reach the variable speed thread multi-step acceleration/deceleration changeover speed 2 at gear 10.

---Setting range---

0 to 30000 (10 ms)

#13516	vftht24	Variable speed thread multi-step accel/decel change time constant 2 (Gear11)

Set the time constant to reach the variable speed thread multi-step acceleration/deceleration changeover speed 2 at gear 11.

---Setting range---

0 to 30000 (10 ms)

#13517	vftht31	Variable speed thread multi-step accel/decel change time constant 3 (Gear00)

Set the time constant to reach the limit rotation speed at gear 00.

---Setting range---

0 to 30000 (10 ms)

#13518	vftht32	Variable speed thread multi-step accel/decel change time constant 3 (Gear01)

Set the time constant to reach the limit rotation speed at gear 01.

---Setting range---

0 to 30000 (10 ms)

#13519	vftht33	Variable speed thread multi-step accel/decel change time constant 3 (Gear10)

Set the time constant to reach the limit rotation speed at gear 10.

---Setting range---

0 to 30000 (10 ms)

#13520	vftht34	Variable speed thread multi-step accel/decel change time constant 3 (Gear11)

Set the time constant to reach the limit rotation speed at gear 11.

---Setting range---

0 to 30000 (10 ms)

#13521	spt2	Spindle synchronization acceleration/deceleration time constant (Gear: 01)

Spindle synchronization acceleration/deceleration time constant (Gear: 01)
Specify the acceleration/deceleration time constant to be used when the rotation speed of spindle synchronization command is changed with the 2nd gear selected under the spindle-mode servo control or spindle synchronization control.

---Setting range---

0 to 9999(ms)

#13522	sptc21	Spindle sync multistep acceleration/deceleration changeover speed 1 (Gear: 01)

Specify the spindle speed at which a changeover to the 1st step's acceleration/deceleration time constant is made when the 2nd step gear is selected.

---Setting range---

0 to 99999 (r/min)

#13523	sptc22	Spindle sync multistep acceleration/deceleration changeover speed 2 (Gear: 01)

Specify the spindle speed at which a changeover to the 2nd step's acceleration/deceleration time constant is made when the 2nd step gear is selected.

---Setting range---

0 to 99999 (r/min)

#13524	sptc23	Spindle sync multistep acceleration/deceleration changeover speed 3 (Gear: 01)

Specify the spindle speed at which a changeover to the 3rd step's acceleration/deceleration time constant is made when the 2nd step gear is selected.

---Setting range---

0 to 99999 (r/min)

#13525	sptc24	Spindle sync multistep acceleration/deceleration changeover speed 4 (Gear: 01)

Specify the spindle speed at which a changeover to the 4th step's acceleration/deceleration time constant is made when the 2nd step gear is selected.

---Setting range---

0 to 99999 (r/min)

#13526	sptc25	Spindle sync multistep acceleration/deceleration changeover speed 5 (Gear: 01)

Specify the spindle speed at which a changeover to the 5th step's acceleration/deceleration time constant is made when the 2nd step gear is selected.

---Setting range---

0 to 99999 (r/min)

#13527	sptc26	Spindle sync multistep acceleration/deceleration changeover speed 6 (Gear: 01)

Specify the spindle speed at which a changeover to the 6th step's acceleration/deceleration time constant is made when the 2nd step gear is selected.

---Setting range---

0 to 99999 (r/min)

#13528	sptc27	Spindle sync multistep acceleration/deceleration changeover speed 7 (Gear: 01)

Specify the spindle speed at which a changeover to the 7th step's acceleration/deceleration time constant is made when the 2nd step gear is selected.

---Setting range---

0 to 99999 (r/min)

#13529	spdiv21	Time constant magnification for changeover speed 1 (Gear: 01)

Time constant magnification for changeover speed 1 (Gear: 01)
Specify the acceleration/deceleration time constant to be used in a range of the spindle-mode servo control/spindle synchronization multi-step acceleration/deceleration changeover speed 1 (sptc21) to the spindle sync multi-step acceleration/deceleration changeover speed 2 (sptc22) when the 2nd step gear is selected. Set this as a magnification with respect to the spindle-mode servo control/spindle synchronization acceleration/deceleration time constant (spt2).

---Setting range---

0 to 127

#13530	spdiv22	Time constant magnification for changeover speed 2 (Gear: 01)

Time constant magnification for changeover speed 2 (Gear: 01)
Specify the acceleration/deceleration time constant to be used in a range of the spindle-mode servo control/spindle synchronization multi-step acceleration/deceleration changeover speed 2 (sptc22) to the spindle sync multi-step acceleration/deceleration changeover speed 3 (sptc23) when the 2nd step gear is selected. Set this as a magnification with respect to the spindle-mode servo control/spindle synchronization acceleration/deceleration time constant (spt2).

---Setting range---

0 to 127

#13531	spdiv23	Time constant magnification for changeover speed 3 (Gear: 01)

Time constant magnification for changeover speed 3 (Gear: 01)
Specify the acceleration/deceleration time constant to be used in a range of the spindle-mode servo control/spindle synchronization multi-step acceleration/deceleration changeover speed 3 (sptc23) to the spindle sync multi-step acceleration/deceleration changeover speed 4 (sptc24) when the 2nd step gear is selected. Set this as a magnification with respect to the spindle-mode servo control/spindle synchronization acceleration/deceleration time constant (spt2).

---Setting range---

0 to 127

#13532	spdiv24	Time constant magnification for changeover speed 4 (Gear: 01)

Time constant magnification for changeover speed 4 (Gear: 01)
Specify the acceleration/deceleration time constant to be used in a range of the spindle-mode servo control/spindle synchronization multi-step acceleration/deceleration changeover speed 4 (sptc24) to the spindle sync multi-step acceleration/deceleration changeover speed 5 (sptc25) when the 2nd step gear is selected. Set this as a magnification with respect to the spindle-mode servo control/spindle synchronization acceleration/deceleration time constant (spt2).

---Setting range---

0 to 127

#13533	spdiv25	Time constant magnification for changeover speed 5 (Gear: 01)

Time constant magnification for changeover speed 5 (Gear: 01)
Specify the acceleration/deceleration time constant to be used in a range of the spindle-mode servo control/spindle synchronization multi-step acceleration/deceleration changeover speed 5 (sptc25) to the spindle sync multi-step acceleration/deceleration changeover speed 6 (sptc26) when the 2nd step gear is selected. Set this as a magnification with respect to the spindle-mode servo control/spindle synchronization acceleration/deceleration time constant (spt2).

---Setting range---

0 to 127

#13534	spdiv26	Time constant magnification for changeover speed 6 (Gear: 01)

Time constant magnification for changeover speed 6 (Gear: 01)
Specify the acceleration/deceleration time constant to be used in a range of the spindle-mode servo control/spindle synchronization multi-step acceleration/deceleration changeover speed 6 (sptc26) to the spindle sync multi-step acceleration/deceleration changeover speed 7 (sptc27) when the 2nd step gear is selected. Set this as a magnification with respect to the spindle-mode servo control/spindle synchronization acceleration/deceleration time constant (spt2).

---Setting range---

0 to 127

#13535	spdiv27	Time constant magnification for changeover speed 7 (Gear: 01)

Time constant magnification for changeover speed 7 (Gear: 01)
Specify the acceleration/deceleration time constant to be used for the spindle-mode servo control/spindle synchronization multi-step acceleration/deceleration changeover speed 7 (sptc27) or a higher speed when the 2nd step gear is selected. Set this as a magnification with respect to the spindle-mode servo control/spindle synchronization acceleration/deceleration time constant (spt2).

---Setting range---

0 to 127

#13536	spt3	Spindle synchronization acceleration/deceleration time constant(Gear: 10)

Spindle synchronization acceleration/deceleration time constant(Gear: 10)
Specify the acceleration/deceleration time constant to be used when the commanded spindle synchronization rotation speed is changed with the 3rd gear selected during the spindle-mode servo control or spindle synchronization control.

---Setting range---

0 to 9999(ms)

#13537	sptc31	Spindle sync multistep acceleration/deceleration changeover speed 1 (Gear: 10)

Specify the spindle speed at which a changeover to the 1st step's acceleration/deceleration time constant is made when the 3rd step gear is selected.

---Setting range---

0 to 99999 (r/min)

#13538	sptc32	Spindle sync multistep acceleration/deceleration changeover speed 2 (Gear: 10)

Specify the spindle speed at which a changeover to the 2nd step's acceleration/deceleration time constant is made when the 3rd step gear is selected.

---Setting range---

0 to 99999 (r/min)

#13539	sptc33	Spindle sync multistep acceleration/deceleration changeover speed 3 (Gear: 10)

Specify the spindle speed at which a changeover to the 3rd step's acceleration/deceleration time constant is made when the 3rd step gear is selected.

---Setting range---

0 to 99999 (r/min)

#13540	sptc34	Spindle sync multistep acceleration/deceleration changeover speed 4 (Gear: 10)

Specify the spindle speed at which a changeover to the 4th step's acceleration/deceleration time constant is made when the 3rd step gear is selected.

---Setting range---

0 to 99999 (r/min)

#13541	sptc35	Spindle sync multistep acceleration/deceleration changeover speed 5 (Gear: 10)

Specify the spindle speed at which a changeover to the 5th step's acceleration/deceleration time constant is made when the 3rd step gear is selected.

---Setting range---

0 to 99999 (r/min)

#13542	sptc36	Spindle sync multistep acceleration/deceleration changeover speed 6 (Gear: 10)

Specify the spindle speed at which a changeover to the 6th step's acceleration/deceleration time constant is made when the 3rd step gear is selected.

---Setting range---

0 to 99999 (r/min)

#13543	sptc37	Spindle sync multistep acceleration/deceleration changeover speed 7 (Gear: 10)

Specify the spindle speed at which a changeover to the 7th step's acceleration/deceleration time constant is made when the 3rd step gear is selected.

---Setting range---

0 to 99999 (r/min)

#13544	spdiv31	Time constant magnification for changeover speed 1 (Gear: 10)

Time constant magnification for changeover speed 1 (Gear: 10)
Specify the acceleration/deceleration time constant to be used in a range of the spindle-mode servo control/spindle synchronization multi-step acceleration/deceleration changeover speed 1 (sptc31) to the spindle sync multi-step acceleration/deceleration changeover speed 2 (sptc32) when the 3rd step gear is selected. Set this as a magnification with respect to the spindle-mode servo control/spindle synchronization acceleration/deceleration time constant (spt3).

---Setting range---

0 to 127

#13545	spdiv32	Time constant magnification for changeover speed 2 (Gear: 10)

Time constant magnification for changeover speed 2 (Gear: 10)
Specify the acceleration/deceleration time constant to be used in a range of the spindle-mode servo control/spindle synchronization multi-step acceleration/deceleration changeover speed 2 (sptc32) to the spindle sync multi-step acceleration/deceleration changeover speed 3 (sptc33) when the 3rd step gear is selected. Set this as a magnification with respect to the spindle-mode servo control/spindle synchronization acceleration/deceleration time constant (spt3).

---Setting range---

0 to 127

#13546	spdiv33	Time constant magnification for changeover speed 3 (Gear: 10)

Time constant magnification for changeover speed 3 (Gear: 10)
Specify the acceleration/deceleration time constant to be used in a range of the spindle-mode servo control/spindle synchronization multi-step acceleration/deceleration changeover speed 3 (sptc33) to the spindle sync multi-step acceleration/deceleration changeover speed 4 (sptc34) when the 3rd step gear is selected. Set this as a magnification with respect to the spindle-mode servo control/spindle synchronization acceleration/deceleration time constant (spt3).

---Setting range---

0 to 127

#13547	spdiv34	Time constant magnification for changeover speed 4 (Gear: 10)

Time constant magnification for changeover speed 4 (Gear: 10)
Specify the acceleration/deceleration time constant to be used in a range of the spindle-mode servo control/ spindle synchronization multi-step acceleration/deceleration changeover speed 4 (sptc34) to the spindle sync multi-step acceleration/deceleration changeover speed 5 (sptc35) when the 3rd step gear is selected. Set this as a magnification with respect to the spindle-mode servo control/spindle synchronization acceleration/deceleration time constant (spt3).

---Setting range---

0 to 127

#13548	spdiv35	Time constant magnification for changeover speed 5 (Gear: 10)

Time constant magnification for changeover speed 5 (Gear: 10)
Specify the acceleration/deceleration time constant to be used in a range of the spindle-mode servo control/ spindle synchronization multi-step acceleration/deceleration changeover speed 5 (sptc35) to the spindle sync multi-step acceleration/deceleration changeover speed 6 (sptc36) when the 3rd step gear is selected. Set this as a magnification with respect to the spindle-mode servo control/spindle synchronization acceleration/deceleration time constant (spt3).

---Setting range---

0 to 127

#13549	spdiv36	Time constant magnification for changeover speed 6 (Gear: 10)

Time constant magnification for changeover speed 6 (Gear: 10)
Specify the acceleration/deceleration time constant to be used in a range of the spindle-mode servo control/ spindle synchronization multi-step acceleration/deceleration changeover speed 6 (sptc36) to the spindle sync multi-step acceleration/deceleration changeover speed 7 (sptc37) when the 3rd step gear is selected. Set this as a magnification with respect to the spindle-mode servo control/spindle synchronization acceleration/deceleration time constant (spt3).

---Setting range---

0 to 127

#13550	spdiv37	Time constant magnification for changeover speed 7 (Gear: 10)

Time constant magnification for changeover speed 7 (Gear: 10)
Specify the acceleration/deceleration time constant to be used for the spindle-mode servo control/spindle synchronization multi-step acceleration/deceleration changeover speed 7 (sptc37) or a higher speed when the 3rd step gear is selected. Set this as a magnification with respect to the spindle-mode servo control/spindle synchronization acceleration/deceleration time constant (spt3).

---Setting range---

0 to 127

#13551	spt4	Spindle synchronization acceleration/deceleration time constant (Gear: 11)

Spindle synchronization acceleration/deceleration time constant (Gear: 11)
Specify the acceleration/deceleration time constant to be used when the commanded spindle synchronization rotation speed is changed with the 4th gear selected during the spindle-mode servo control or spindle synchronization control.

---Setting range---

0 to 9999(ms)

#13552	sptc41	Spindle sync multistep acceleration/deceleration changeover speed 1 (Gear: 11)

Specify the spindle speed at which a changeover to the 1st step's acceleration/deceleration time constant is made when the 4th step gear is selected.

---Setting range---

0 to 99999 (r/min)

#13553	**sptc42**	**Spindle sync multistep acceleration/deceleration changeover speed 2 (Gear: 11)**

Specify the spindle speed at which a changeover to the 2nd step's acceleration/deceleration time constant is made when the 4th step gear is selected.

---Setting range---

0 to 99999 (r/min)

#13554	**sptc43**	**Spindle sync multistep acceleration/deceleration changeover speed 3 (Gear: 11)**

Specify the spindle speed at which a changeover to the 3rd step's acceleration/deceleration time constant is made when the 4th step gear is selected.

---Setting range---

0 to 99999 (r/min)

#13555	**sptc44**	**Spindle sync multistep acceleration/deceleration changeover speed 4 (Gear: 11)**

Specify the spindle speed at which a changeover to the 4th step's acceleration/deceleration time constant is made when the 4th step gear is selected.

---Setting range---

0 to 99999 (r/min)

#13556	**sptc45**	**Spindle sync multistep acceleration/deceleration changeover speed 5 (Gear: 11)**

Specify the spindle speed at which a changeover to the 5th step's acceleration/deceleration time constant is made when the 4th step gear is selected.

---Setting range---

0 to 99999 (r/min)

#13557	**sptc46**	**Spindle sync multistep acceleration/deceleration changeover speed 6 (Gear: 11)**

Specify the spindle speed at which a changeover to the 6th step's acceleration/deceleration time constant is made when the 4th step gear is selected.

---Setting range---

0 to 99999 (r/min)

#13558	**sptc47**	**Spindle sync multistep acceleration/deceleration changeover speed 7 (Gear: 11)**

Specify the spindle speed at which a changeover to the 7th step's acceleration/deceleration time constant is made when the 4th step gear is selected.

---Setting range---

0 to 99999 (r/min)

#13559	**spdiv41**	**Time constant magnification for changeover speed 1 (Gear: 11)**

Time constant magnification for changeover speed 1 (Gear: 11)

Specify the acceleration/deceleration time constant to be used in a range of the spindle-mode servo control/spindle synchronization multi-step acceleration/deceleration changeover speed 1 (sptc41) to the spindle sync multi-step acceleration/deceleration changeover speed 2 (sptc42) when the 4th step gear is selected. Set this as a magnification with respect to the spindle-mode servo control/spindle synchronization acceleration/deceleration time constant (spt4).

---Setting range---

0 to 127

#13560	spdiv42	Time constant magnification for changeover speed 2 (Gear: 11)

Time constant magnification for changeover speed 2 (Gear: 11)

Specify the acceleration/deceleration time constant to be used in a range of the spindle-mode servo control/ spindle synchronization multi-step acceleration/deceleration changeover speed 2 (sptc42) to the spindle sync multi-step acceleration/deceleration changeover speed 3 (sptc43) when the 4th step gear is selected. Set this as a magnification with respect to the spindle-mode servo control/spindle synchronization acceleration/deceleration time constant (spt4).

---Setting range---

0 to 127

#13561	spdiv43	Time constant magnification for changeover speed 3 (Gear: 11)

Time constant magnification for changeover speed 3 (Gear: 11)

Specify the acceleration/deceleration time constant to be used in a range of the spindle-mode servo control/ spindle synchronization multi-step acceleration/deceleration changeover speed 3 (sptc43) to the spindle sync multi-step acceleration/deceleration changeover speed 4 (sptc44) when the 4th step gear is selected. Set this as a magnification with respect to the spindle-mode servo control/spindle synchronization acceleration/deceleration time constant (spt4).

---Setting range---

0 to 127

#13562	spdiv44	Time constant magnification for changeover speed 4 (Gear: 11)

Time constant magnification for changeover speed 4 (Gear: 11)

Specify the acceleration/deceleration time constant to be used in a range of the spindle-mode servo control/ spindle synchronization multi-step acceleration/deceleration changeover speed 4 (sptc44) to the spindle sync multi-step acceleration/deceleration changeover speed 5 (sptc45) when the 4th step gear is selected. Set this as a magnification with respect to the spindle-mode servo control/spindle synchronization acceleration/deceleration time constant (spt4).

---Setting range---

0 to 127

#13563	spdiv45	Time constant magnification for changeover speed 5 (Gear: 11)

Time constant magnification for changeover speed 5 (Gear: 11)
Specify the acceleration/deceleration time constant to be used in a range of the spindle-mode servo control/ spindle synchronization multi-step acceleration/deceleration changeover speed 5 (sptc45) to the spindle sync multi-step acceleration/deceleration changeover speed 6 (sptc46) when the 4th step gear is selected. Set this as a magnification with respect to the spindle-mode servo control/spindle synchronization acceleration/deceleration time constant (spt4).

---Setting range---

0 to 127

#13564	spdiv46	Time constant magnification for changeover speed 6 (Gear: 11)

Time constant magnification for changeover speed 6 (Gear: 11)

Specify the acceleration/deceleration time constant to be used in a range of the spindle-mode servo control/ spindle synchronization multi-step acceleration/deceleration changeover speed 6 (sptc46) to the spindle sync multi-step acceleration/deceleration changeover speed 7 (sptc47) when the 4th step gear is selected. Set this as a magnification with respect to the spindle-mode servo control/spindle synchronization acceleration/deceleration time constant (spt4).

---Setting range---

0 to 127

	#13565	spdiv47	Time constant magnification for changeover speed 7 (Gear: 11)

Time constant magnification for changeover speed 7 (Gear: 11)

Specify the acceleration/deceleration time constant to be used for the spindle-mode servo control/spindle synchronization multi-step acceleration/deceleration changeover speed 7 (sptc47) or a higher speed when the 4th step gear is selected. Set this as a magnification with respect to the spindle-mode servo control/spindle synchronization acceleration/deceleration time constant (spt4).

---Setting range---

0 to 127

(PR)	#43001	sgear_tret	Turret gear change ON

Not used. Set to "0".

	#43002	SGRA1	Spindle-side gear ratio 1

Not used. Set to "0".

	#43003	SGRA2	Spindle-side gear ratio 2

Not used. Set to "0".

	#43004	SGRA3	Spindle-side gear ratio 3

Not used. Set to "0".

	#43005	SGRA4	Spindle-side gear ratio 4

Not used. Set to "0".

	#43006	SGRB1	Motor shaft-side gear ratio 1

Not used. Set to "0".

	#43007	SGRB2	Motor shaft-side gear ratio 2

Not used. Set to "0".

	#43008	SGRB3	Motor shaft-side gear ratio 3

Not used. Set to "0".

	#43009	SGRB4	Motor shaft-side gear ratio 4

Not used. Set to "0".

	#43046	smax_tap1	Synchro tapping spindle Max rotation speed (Gear: 00)

Specify the maximum rotation speed in synchronous tapping multi-step acceleration/deceleration control when gear 00 is selected.
Inclination of 3rd linear acceleration/deceleration control is determined by the ratio of smax_tap1(#43046) and tapt31(#3045).
When "0" is set to smax_tap1, use smax1(#3005).
When smax_tap1 is smax1 or more, use smax1.

---Setting range---

0 to 99999 (r/min)

	#43047	smax_tap2	Synchro tapping spindle Max rotation speed (Gear: 01)

Specify the maximum rotation speed in synchronous tapping multi-step acceleration/deceleration control when gear 01 is selected.
Inclination of 3rd linear acceleration/deceleration control is determined by the ratio of smax_tap2(#43047) and tapt32(#3046).
When "0" is set to smax_tap2, use smax2 (#3006).
When smax_tap2 is smax2 or more, use smax2.

---Setting range---

0 to 99999 (r/min)

#43048	smax_tap3	Synchro tapping spindle Max rotation speed (Gear: 10)

Specify the maximum rotation speed in synchronous tapping multi-step acceleration/deceleration control when gear 10 is selected.
Inclination of 3rd linear acceleration/deceleration control is determined by the ratio of smax_tap3(#43048) and tapt33(#3047).
When "0" is set to smax_tap3, use smax3 (#3007).
When smax_tap3 is smax3 or more, use smax3.

---Setting range---

0 to 99999 (r/min)

#43049	smax_tap4	Synchro tapping spindle Max rotation speed (Gear: 11)

Specify the maximum rotation speed in synchronous tapping multi-step acceleration/deceleration control when gear 11 is selected.
Inclination of 3rd linear acceleration/deceleration control is determined by the ratio of smax_tap4(#43049) and tapt34(#3048).
When 0 is set to smax_tap4, use smax4(#3008).
When smax_tap4 is smax4 or more, use smax4.

---Setting range---

0 to 99999 (r/min)

#43070	loadrate_warn	Spindle motor equivalent load factor excess warning

Not used.

#43071	sp_spd_flc_dtc_p	Delay time for starting spindle speed fluctuation detection

Not used.

#43072	sp_spd_flc_dtc_r	Allowable spindle speed fluctuation rate

Not used.

#43073	sp_spd_flc_dtc_i	Allowable spindle speed fluctuation range

Not used.

#43074	zdet_num	Maximum number of revolutions for Z phase detection

Not used.

16.9 Spindle Parameters

#13001	SP001 PGV	Position loop gain non-interpolation mode

Set the position loop gain for "Non-interpolation" control mode.
When the setting value increases, the command tracking ability will enhance and the positioning settling time can be shorter. However, the impact on the machine during acceleration/deceleration will increase.
Use the selection command, the control mode "bit 2, 1, 0 = 000" in control input 4.
(Note) The control mode is commanded by NC.

---Setting range---

1 to 200 (rad/s)

#13002	SP002 PGN	Position loop gain interpolation mode

Set the position loop gain for "interpolation" control mode.
When the setting value increases, the command tracking ability will enhance and the positioning settling time can be shorter. However, the impact on the machine during acceleration/deceleration will increase.
Use the selection command, the control mode "bit 2, 1, 0 = 010 or 100" in control input 4.
(Note) The control mode is commanded by NC.
When carrying out the SHG control, set SP035/bitC to "1".

---Setting range---

1 to 200 (rad/s)

#13003	SP003 PGS	Position loop gain spindle synchronization

Set the position loop gain for "spindle synchronization" control mode.
When the setting value increases, the command tracking ability will enhance and the positioning settling time can be shorter. However, the impact on the machine during acceleration/deceleration will increase.
Use the selection command, the control mode "bit 2, 1, 0 = 001" in control input 4.

(Note 1) The control mode is commanded by NC.
When carrying out the SHG control, set SP036/bit4 to "1".

(Note 2) Set the same value for the basic and synchronous spindles in spindle synchronization.

---Setting range---

1 to 200 (rad/s)

#13004	SP004	

Not used. Set to "0".

#13005	SP005 VGN1	Speed loop gain 1

Set the speed loop gain.
Set this according to the load inertia size.
The higher setting value will increase the accuracy of control, however, vibration tends to occur.
If vibration occurs, adjust by lowering by 20 to 30%.
The final value should be 70 to 80% of the value at which the vibration stops.

---Setting range---

1 to 9999

#13006	SP006 VIA1	Speed loop lead compensation 1

Set the speed loop integral control gain.
The standard setting is "1900". Adjust the value by increasing/decreasing the value by about 100.
Raise this value to improve the contour tracking accuracy in high-speed cutting.
Lower this value when the position droop does not stabilize (when the vibration of 10 to 20Hz occurs).

---Setting range---

1 to 9999

#13007	SP007 VIL1	Speed loop delay compensation 1

Set this parameter when the limit cycle occurs in the full-closed loop or overshooting occurs in positioning.
When setting this parameter, make sure to set the torque offset "SP050(TOF)".
When not using, set to "0".

---Setting range---

0 to 32767

#13008	SP008 VGN2	Speed loop gain 2

Normally SP005(VGN1) is used.
By setting "SP035/bit1, SP035/bit9 or SP036/bit1=1", gain 2 can be used according to the application.
Gain 2 can also be used by setting "Speed gain set 2 changeover request (control input 5/ bitC) = 1".
Refer to SP005(VGN1) for adjustment procedures.

---Setting range---

1 to 9999

#13009	SP009 VIA2	Speed loop lead compensation 2

Normally SP006(VIA1) is used.
By setting "SP035/bit1, SP035/bit9 or SP036/bit1=1", gain 2 can be used according to the application.
Gain 2 can also be used by setting "Speed gain set 2 changeover request (control input 5/ bitC) = 1".
Refer to SP006(VIA1) for adjustment procedures.

---Setting range---

1 to 9999

#13010	SP010 VIL2	Speed loop delay compensation 2

Normally SP007(VIL1) is used.
By setting "SP035/bit1, SP035/bit9 or SP036/bit1=1", gain 2 can be used according to the application.
Gain 2 can also be used by setting "Speed gain set 2 changeover request (control input 5/ bitC) = 1".
Refer to SP007(VIL1) for adjustment procedures.

---Setting range---

0 to 32767

#13011	SP011	

Not used. Set to "0".

#13012	SP012	

Not used. Set to "0".

#13013	SP013	

Not used. Set to "0".

#13014	SP014 PY1	Minimum excitation rate 1

Set the minimum value for the variable excitation rate. The standard setting is "50".
Set to "0" when using an IPM spindle motor.
If noise including gear noise is loud, select a small value. However, a larger setting value is more effective for impact response.

(Note) When setting a value at "50 or more", check if there is no problem with gear noise, motor excitation noise, vibration during low-speed rotation or vibration when the servo is locked during orientation stop, etc. When setting a value at "less than 50", check if there is no problem with the impact load response or rigidity during servo lock.

---Setting range---

0 to 100 (%)

#13015	SP015 PY2	Minimum excitation rate 2

Normally, SP014(PY1) is used.
By setting "SP035/bit2, SP035/bitA or SP036/bit2=1", the excitation rate 2 can be used according to the application.
The excitation rate 2 can also be used by setting "the minimum excitation rate 2 changeover request (control input 5/ bitB) = 1". Refer to SP014(PY1) for adjustment procedures.
Set to "0" when using an IPM spindle motor.

---Setting range---

0 to 100 (%)

#13016	SP016 DDT	Phase alignment deceleration rate

Set the single-rotation position alignment deceleration rate for orientation stopping, phase alignment while rotating and switching from non-interpolation mode to spindle synchronization mode while rotating.
When the load inertia is larger, the setting value should be smaller.
When the setting value is larger, the orientation in-position and single-rotation position alignment complete faster, but the impact applied on the machine will increase.
To change the deceleration rate only during rotation command (command F Δ T ≠ 0), set this parameter together with SP070 (KDDT).

---Setting range---

1 to 32767 (0.1(r/min)/ms)

(PR)	#13017	SP017 SPEC1	Spindle specification 1

Select the spindle specification.
A function is allocated to each bit.
Set this in hexadecimal format.

bit F-C : msr Motor series selection

0: 200V specification IM spindle motor
1: 200V specification IPM spindle motor
2: 400V specification IM spindle motor
3: 400V specification IPM spindle motor
4: 200V specification Tool spindle motor

bit B-5 :

Not used. Set to "0".

bit 4 : fdir Position feedback

Set the machine side encoder's installation polarity.
 0: Forward polarity   1: Reverse polarity

bit 3 : vfb Speed feedback filter

0: Disable 1: Enable (4500Hz)

bit 2 : seqh READY ON sequence

0: Normal 1: High-speed

bit 1 : dfbx Dual feedback control

Control the position FB signal in full closed control by the combination of a motor side encoder and machine side encoder.
 0: Stop   1: Start

 Related parameters: SP051, SP052

bit 0 : fdir2 Speed feedback polarity

Set the motor side encoder's installation polarity by a built-in motor.
 0: Forward polarity   1: Reverse polarity

(PR)	#13018	SP018 SPEC2	Spindle specification 2

Select the spindle specification.
A function is allocated to each bit.
Set this in hexadecimal format.

```
Bit- F E D C B A 9 8 7 6 5 4 3 2 1 0
     0 0 0 0 0 0     0 0   0 0 0   0
```
oplp
mkch
spsu
mpg

bit F-A :

Not used. Set to "0".

bit 9 : mpg Earth fault detection

 0: Disable   1: Enable (standard)

Set "0" and it is constantly "Enable" for MDS-EJ-SP Series.

bit 8 : spsu Command speed limit value

 0: 33,750 r/min   1: 135,000 r/min

bit 7-6 :

Not used. Set to "0".

bit 5 : mkch Coil switch function

 0: Disable 1: Enable

bit 4-2 :

Not used. Set to "0".

bit 1 : oplp Open loop control

This allows the operation in which no encoder feedback signals are used.
It is used when adjusting the encoder, etc.
 0: Disable 1: Enable

bit 0 :

Not used. Set to "0".

(PR)	#13019	SP019 RNG1	Sub side encoder resolution

[For semi-closed loop]
Set the same value as SP020 (RNG2). (Refer to the explanation of SP020.)

[For full-closed loop]
Set the number of pulses per revolution of the machine side encoder.

 When using the encoder interface unit MDS-EX-HR, use this with SP097(RNG1ex).

Encoder
OSE-1024 (ABZ pulse): SP019=4096, SP097=-1

 TS5690(64 teeth): SP019 = 2000, SP097=0
 TS5690(90 teeth): SP019 = 2880, SP097=0
 TS5690(128 teeth): SP019 = 4000, SP097=0
 TS5690(192 teeth): SP019 = 6000, SP097=0
 TS5690(256 teeth): SP019 = 8000, SP097=0
 TS5690(384 teeth): SP019 =12000, SP097=0

 ERM280(1200 teeth): SP019 = 4800, SP097=0
 ERM280(2048 teeth): SP019 = 8000, SP097=0

 MPCI : SP019 = 7200, SP097=0
 MBE205: SP019 = 2000, SP097=0
 GEL2449M(524,288(p/rev)): SP019=0, SP097=8

---Setting range---

 When SP097=0, the setting range is from 0 to 32767 (kp)
  When SP097≠0, the setting range is from 0 to 65535 (p)

(PR)	#13020	SP020 RNG2	Main side encoder resolution

Set the number of pulses per revolution of the motor side encoder. Set the standard parameters for the motor with frame.

---Setting range---

When SP098=0, the setting range is from 0 to 32767 (kp)
When SP098≠0, the setting range is from 0 to 65535 (p)

(PR)	#13021	SP021 OLT	Overload detection time constant

Set the detection time constant of Overload 1 (Alarm 50). (For Mitsubishi Electric adjustment)
Normally, set to "60".
Set to "300" when using an IPM spindle motor.

---Setting range---

1 to 15300 (s)

	#13022	SP022 OLL	Overload detection level

Set the current detection level of "Overload 1" (Alarm 50) as a percentage against the motor short-time rated output current. (For Mitsubishi Electric adjustment)
Normally, set to "120".
Set to "100" when using an IPM spindle motor.

---Setting range---

1 to 200 (Short-time rated %)

	#13023	SP023 OD1	Excessive error detection width (interpolation mode - spindle synchronization)

Set the excessive error detection width for the interpolation mode and spindle synchronization.
The standard setting is "120".
When set to "0", the excessive error detection will be ignored, so do not set to "0".

---Setting range---

1 to 32767 (°)

	#13024	SP024 INP	In-position width

Set the in-position detection width.
Set the positioning accuracy required to the machine.
Lower setting value increases the positioning accuracy, but makes the cycle time (settling time) longer.
The standard setting is "875".

---Setting range---

0 to 32767 (1°/1000)

	#13025	SP025 INP2	2nd in-position width

Use this when detecting an in-position different from normal in-position width such as advancing the in-position signal. The adjustment procedure is the same as SP024 (INP).
The standard setting is "875".

---Setting range---

0 to 32767 (1°/1000)

(PR)	#13026	SP026 TSP	Maximum motor speed

Set the maximum motor speed.
If the motor speed exceeds the set maximum speed, an overspeed alarm will occur.

---Setting range---

1 to 32767 (r/min)

	#13027	SP027 ZSP	Motor zero speed

Set the motor speed for detecting zero speed.
If the motor speed drops below the set speed, the zero speed signal turns ON.
The standard setting is "50".

---Setting range---

1 to 1000 (r/min)

#13028	SP028 SDTS	Speed detection set value

Set the motor speed for detecting the speed.
If the motor speed drops below the set speed, the speed detection signal turns ON.
The standard setting is 10% of the maximum motor speed.

---Setting range---

10 to 32767 (r/min)

#13029	SP029 SDTR	Speed detection reset width

Set the hysteresis width in which the speed detection changes from ON to OFF.
If the setting value is small, the speed detection will chatter easily.
The standard setting is "30".

---Setting range---

10 to 1000 (r/min)

#13030	SP030 SDT2	2nd speed detection setting value

Set the specified speed of the specified speed output.
When carrying out digital output of the specified speed output, set SP229/bitC to "1".
It is not available for MDS-EJ-SP Series.

---Setting range---

0 to 32767 (r/min)

(PR)	#13031	SP031 MTYP	Motor type

Set the control system of the spindle drive unit.
2200: Semi closed loop control
4200: Full closed loop control by using spindle side ABZ pulse output encoder
6200: Full closed loop control by using spindle side serial output encoder

(PR)	#13032	SP032 PTYP	Power supply type/ Regenerative resistor type

MDS-E/EH Series: Power supply type

When connecting a power supply unit, set a code for each power supply unit.

bit F-C : amp

Set the power backup function to be used.
No function used : 0
Deceleration and stop function at power failure : 8
Retraction function at power failure: C

bit B-8 : rtyp

Not used. Set to "0".

bit 7-0 : ptyp External emergency stop setting

When the emergency stop input signal of the power supply unit is "disabled"
Power supply unit is not connected : 00
MDS-E-CV-37 / MDS-EH-CV-37   : 04
MDS-E-CV-75 / MDS-EH-CV-75   : 08
MDS-E-CV-110 / MDS-EH-CV-110 : 11
MDS-E-CV-185 / MDS-EH-CV-185 : 19
MDS-E-CV-300 / MDS-EH-CV-300 : 30
MDS-E-CV-370 / MDS-EH-CV-370 : 37
MDS-E-CV-450 / MDS-EH-CV-450 : 45
MDS-E-CV-550 / MDS-EH-CV-550 : 55
                    MDS-EH-CV-750 : 75

When the emergency stop input signal of the power supply unit is "enabled"
(Note) Set the power supply rotary switch to "4".
Power supply unit is not connected : 00
MDS-E-CV-37 / MDS-EH-CV-37   : 44
MDS-E-CV-75 / MDS-EH-CV-75   : 48
MDS-E-CV-110 / MDS-EH-CV-110 : 51
MDS-E-CV-185 / MDS-EH-CV-185 : 59
MDS-E-CV-300 / MDS-EH-CV-300 : 70
MDS-E-CV-370 / MDS-EH-CV-370 : 77
MDS-E-CV-450 / MDS-EH-CV-450 : 85
MDS-E-CV-550 / MDS-EH-CV-550 : 95
                    MDS-EH-CV-750 : B5

MDS-EM/EMH Series: Power supply type

Set as follows for the spindle drive section of the MDS-EM/EMH-SPV3.
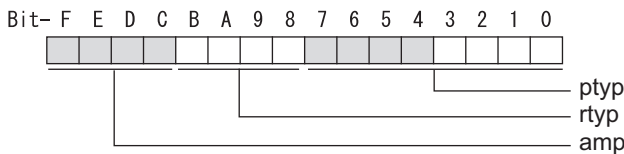
bit F-C : amp

Not used. Set to "0".

bit B-8 : rtyp

Not used. Set to "0".

bit 7-0 : ptyp External emergency stop setting

Normal
MDS-EM: 20, MDS-EMH: 22, MDS-EM-SPV3-16040S: 16, MDS-EM-SPV3-320120: 37
External emergency stop function
MDS-EM: 60, MDS-EMH: 62, MDS-EM-SPV3-16040S: 56, MDS-EM-SPV3-320120: 77

MDS-EJ-SP Series: Regenerative resistor type

Set the regenerative resistor type.

```
Bit- F E D C B A 9 8 7 6 5 4 3 2 1 0
                                0 0 0 0
                                        emgx
                                        rtyp
                                        amp
```
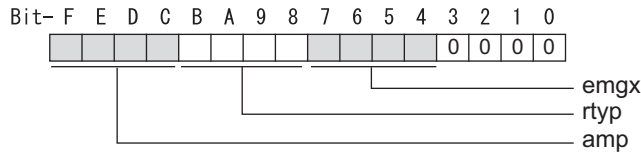
bit F-8 : amp(bit F-C) / rtyp(bit B-8)

Setting prohibited	: 10-12
MR-RB12 or GZG200W39OHMK	: 13
MR-RB32 or GZG200W120OHMK 3 units connected in parallel	: 14
MR-RB30 or GZG200W39OHMK 3 units connected in parallel	: 15
MR-RB50 or GZG300W39OHMK 3 units connected in parallel	: 16
Setting prohibited	: 17-1F
Setting prohibited	: 20-23
FCUA-RB22	: 24
FCUA-RB37	: 25
FCUA-RB55	: 26
FCUA-RB75/2 1 unit	: 27
R-UNIT1	: 28
R-UNIT2	: 29
R-UNIT3	: 2A
R-UNIT4	: 2B
R-UNIT5	: 2C
FCUA-RB75/2 2 units connected in parallel	: 2D
FCUA-RB55/2 2 units connected in parallel	: 2E
Setting prohibited	: 2F

bit 7-4 : emgx External emergency stop function

Set the external emergency stop function.
0: Disable 4: Enable

bit 3-0 :

Not used. Set to "0".

#13033	SP033 SFNC1	Spindle function 1

Select the spindle specification.
A function is allocated to each bit.
Set this in hexadecimal format.

```
Bit- F E D C B A 9 8 7 6 5 4 3 2 1 0
     0 0 0 0         0     0 0 0 0
                             ┘──────── vfct
                         ┘──────────── lmc2a
                   ┘──────────────────  lmc
               ┘────────────────────── ovs
```
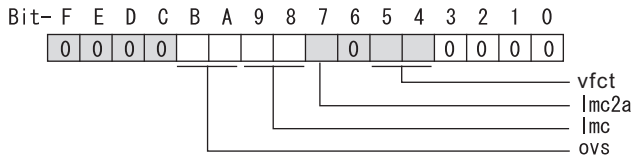
bit F-C :

Not used. Set to "0".

bit B-A : ovs Overshoot compensation

Set this parameter when overshooting occurs during positioning.
bitB,A=
00: Compensation stop
01: Setting prohibited
10: Setting prohibited
11: Compensation type 3

Set the compensation amount in SP043(OVS1) and SP042(OVS2).

bit 9-8 : lmc Lost motion compensation type2

Set this parameter when the protrusion at quadrant change is too large.
bit9,8=
00: Compensation stop
01: Setting prohibited
10: Compensation type 2
11: Setting prohibited
Set the compensation amount in SP048(LMC1) and SP041(LMC2).

bit 7 : lmc2a Lost motion compensation 2 timing

0: Normal   1: Change

bit 6 :

Not used. Set to "0".

bit 5-4 : vfct Jitter compensation pulse number

Suppress vibration by machine backlash when axis stops.
bit5,4=
00: Disable
01: 1 pulse
10: 2 pulse
11: 3 pulses

bit 3-0 :

Not used. Set to "0".

#13034	SP034 SFNC2	Spindle function 2

Select the spindle function.
A function is allocated to each bit.
Set this in hexadecimal format.

```
Bit- F  E  D  C  B  A  9  8  7  6  5  4  3  2  1  0
     ┌──┬──┬──┬──┬──┬──┬──┬──┬──┬──┬──┬──┬──┬──┬──┬──┐
     │  │  │  │0 │  │  │  │  │  │  │  │  │  │  │  │0 │
     └──┴──┴──┴──┴──┴──┴──┴──┴──┴──┴──┴──┴──┴──┴──┴──┘
                                              └── nfd1
                                           ──── fhz3
                                        ─────── nfd2
                                     ────────── pwm
                                  ───────────── nfd4
                               ──────────────── nfd5
```
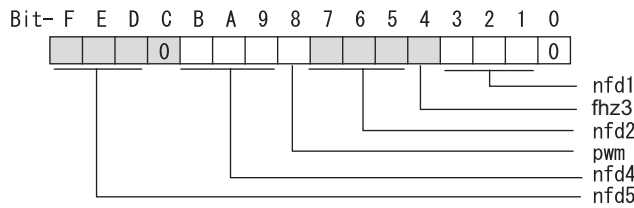
bit F-D : nfd5 Depth of Notch filter 5

Set the depth of Notch filter 5 (SP088).
bit F,E,D=
000: -∞
001: -18.1[dB]
010: -12.0[dB]
011: -8.5[dB]
100: -6.0[dB]
101: -4.1[dB]
110: -2.5[dB]
111: -1.2[dB]

bit C :

Not used. Set to "0".

bit B-9 : nfd4 Depth of Notch filter 4

Set the depth of Notch filter 4 (SP087).
bit B,A,9=
000: -∞
001: -18.1[dB]
010: -12.0[dB]
011: -8.5[dB]
100: -6.0[dB]
101: -4.1[dB]
110: -2.5[dB]
111: -1.2[dB]

bit 8 : pwm Current control

0: Standard current control   1: High frequency current control

bit 7-5 : nfd2 Depth of Notch filter 2

Set the depth of Notch filter 2 (SP046).
bit7,6,5=
000: -∞
001: -18.1[dB]
010: -12.0[dB]
011: -8.5[dB]
100: -6.0[dB]
101: -4.1[dB]
110: -2.5[dB]
111: -1.2[dB]

bit 4 : fhz3 Notch filter 3

0: Stop   1: Start (1125Hz)

bit 3-1 : nfd1 Depth of Notch filter 1

Set the depth of Notch filter 1 (SP038).
bit3,2,1=
000: -∞
001: -18.1[dB]
010: -12.0[dB]
011: -8.5[dB]
100: -6.0[dB]
101: -4.1[dB]
110: -2.5[dB]
111: -1.2[dB]

bit 0 :

Not used. Set to "0".

(PR)	#13035	SP035 SFNC3	Spindle function 3

Select the spindle function.
A function is allocated to each bit.
Set this in hexadecimal format.


```
Bit- F E D C B A 9 8 7 6 5 4 3 2 1 0
     0 0 0   0     0 0   0 0 0     0
                                    └── vgin
                                  └──── pyin
                              └──────── rtt_vgn
                      └──────────────── vgn
                  └──────────────────── pyn
         └─────────────────────────── shgn
```
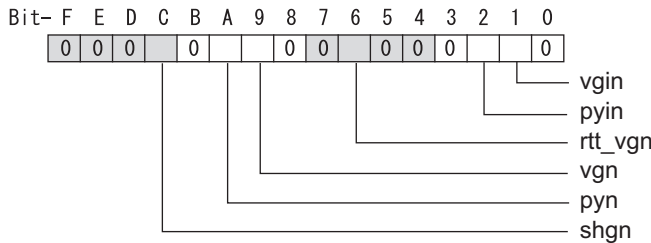
bit F-D :

Not used. Set to "0".

bit C : shgn SHG control in interpolation mode

0: Stop   1: Start
When using the OMR-FF control, set to "0".

bit B :

Not used. Set to "0".

bit A : pyn Excitation rate selection in interpolation mode

0: Select Excitation rate 1   1: Select Excitation rate 2

bit 9 : vgn Speed loop gain set selection in interpolation mode

0: Select Set 1   1: Select Set 2

bit 8-7 :

Not used. Set to "0".

bit 6 : rtt_vgn Real-time tuning I in non-interpolation mode / speed gain adaptation stop

0: Stop   1: Start

bit 5-3 :

Not used. Set to "0".

bit 2 : pyin Excitation rate selection in non-interpolation mode

The excitation rate after the in-position can be selected.
0: Select Excitation rate 1   1: Select Excitation rate 2

bit 1 : vgin Speed loop gain set selection in non-interpolation mode

The speed loop gain set after the in-position can be selected.
0: Select Set 1   1: Select Set 2

bit 0 :

Not used. Set to "0".

(PR) **#13036** **SP036 SFNC4** **Spindle function 4**

Select the spindle function.
A function is allocated to each bit.
Set this in hexadecimal format.

```
Bit- F E D C B A 9 8 7 6 5 4 3 2 1 0
      0 0 0 0 0 0 0 0     0   0     0
```
- vgs
- pys
- shgs
- rtt_vgns
- mksl
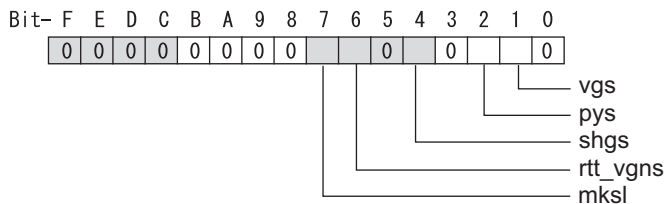
bit F-8 :

Not used. Set to "0".

bit 7 : mksl Coil selection in spindle synchronization mode

 0: Select the coil commanded during synchronization   1: Select high-speed coil

bit 6 : rtt_vgns Real-time tuning I in spindle synchronization mode / speed gain adaptation stop

0: Stop   1: Start

bit 5 :

Not used. Set to "0".

bit 4 : shgs SHG control in spindle synchronization mode

 0: Stop   1: Start
 When using the OMR-FF control, set to "0".

bit 3 :

Not used. Set to "0".

bit 2 : pys Excitation rate selection in spindle synchronization mode

 0: Select Excitation rate 1   1: Select Excitation rate 2

bit 1 : vgs Speed loop gain set selection in spindle synchronization mode

 0: Select Set 1 (SP005,SP006,SP007) 1: Select Set 2 (SP008,SP009,SP010)

bit 0 :

Not used. Set to "0".

#13037 **SP037 JL** **Load inertia scale**

Set the motor axis conversion total load inertia including motor itself in proportion to the motor inertia.
 SV037(JL)=(Jm+Jl)/Jm×100
  Jm: Motor inertia
  Jl: Motor axis conversion load inertia

---Setting range---

 0 to 5000 (%)

#13038 **SP038 FHz1** **Notch filter frequency 1**

Set the vibration frequency to suppress when machine vibration occurs.
(Enabled at 50 or more.)
When not using, set to "0".

Related parameters: SP034/bit3-1

---Setting range---

 0 to 5000 (Hz)

#13039 **SP039 LMCD** **Lost motion compensation timing**

Set this parameter when the lost motion compensation type2 timing does not match.
Adjust by increasing the value by 10 at a time.

---Setting range---

 0 to 2000 (ms)

#13040	SP040 LMCT	Lost motion compensation non-sensitive band

Set the non-sensitive band of the lost motion compensation in the feed forward control.
When "0" is set, 2°/1000 is set. Adjust by increasing the value by 1°/1000 at a time.

---Setting range---

-32768 to 32767 (1°/1000)

#13041	SP041 LMC2	Lost motion compensation 2

Set this parameter with SP048(LMC1) only to vary the lost motion compensation amount depending on the command directions.
Normally, set to "0".

---Setting range---

-1 to 200 (Short-time rated %)
   Note that when SP227/bit2 is "1", the range will be -1 to 20000 (Short-time rated 0.01%).

#13042	SP042 OVS2	Overshooting compensation 2

Set this parameter with SP043(OVS1) only to vary the lost motion compensation amount depending on the command directions.
Normally, set to "0".

---Setting range---

-1 to 100 (Short-time rated %)
   Note that when SP227/bit2 is "1", the range will be -1 to 10000 (Short-time rated 0.01%).

#13043	SP043 OVS1	Overshooting compensation 1

Set this parameter when overshooting occurs during positioning. This compensates the motor torque during positioning.
This is valid only when the overshooting compensation SP033 (SFNC1/ovs) is selected.

[Type 3 "When SP033/ bitB,A=11"]
Use this when performing overshoot compensation in the feed forward control during arc cutting mode.
Set the compensation amount based on the motor short-time rated current.
Increase the value in increments of 1% to find the value where overshooting ceases.

[To vary compensation amount depending on the direction]
When SV042 (OVS2) is "0", change the SP043 (OVS1) value in both +/- directions to compensate.
To change the compensation amount depending on the command direction, set this with SP042 (OVS2).
(SP043: + direction, SP042: - direction, However, the directions may be opposite depending on other settings.)
When "-1" is set, the compensation will not be performed in the command direction.

---Setting range---

-1 to 100 (Short-time rated %)
   Note that when SP227/bit2 is "1", the range will be -1 to 10000 (Short-time rated 0.01%).

#13044	SP044 OBS2	Disturbance observer gain

Set the disturbance observer gain. The standard setting is "100".
To use the disturbance observer, also set SP037(JL), SP045(OBS1) and SP226/ bitE.
When not using, set to "0".

---Setting range---

0 to 500 (%)

#13045	SP045 OBS1	Disturbance observer filter frequency

Set the disturbance observer filter band.
Normally, set to "100".
To use the disturbance observer, also set SP037(JL), SP044(OBS2) and SP226/ bitE.
When not using, set to "0".

---Setting range---

0 to 1000 (rad/s)

#13046	SP046 FHz2	Notch filter frequency 2

Set the vibration frequency to suppress when machine vibration occurs.
(Enabled at 50 or more.)
When not using, set to "0".

Related parameters: SP034/bit7-5

---Setting range---

0 to 5000 (Hz)

#13047	SP047 EC	Inductive voltage compensation gain

Set the inductive voltage compensation gain. Normally, set to "100".
Lower the gain when the current FB peak exceeds the current command peak.

---Setting range---

0 to 200 (%)

#13048	SP048 LMC1	Lost motion compensation 1

Set this parameter when the protrusion (that occurs due to the non-sensitive band by friction, torsion, back-lash, etc.) at quadrant change is too large.
This sets the compensation torque at quadrant change (when an axis feed direction is reversed) by Short-time rated %.
Whether to enable the lost motion compensation and the method can be set with other parameters.

[Type 2 "When SP033/bit9,8=10"]
Set the compensation amount based on the motor short-time rated current.
The standard setting is double of the friction torque. The compensation amount will be 0 when "0" is set.

Related parameters: SP033/bit9-8, SP039, SP040, SP041, SP227/bit2

[To vary compensation amount depending on the direction]
When SP041 (LMC2) is "0", change SP048 (LMC1) value in both of +/- directions to compensate.
To vary the compensation amount depending on the command direction, set this with SP041 (LMC2).
(SP048:   + direction, SP041:   - direction, However, the directions may be opposite depending on other settings.)
When "-1" is set, the compensation will not be performed in the command direction.

---Setting range---

-1 to 200 (Short-time rated %)
   Note that when SP227/bit2 is "1", the range will be -1 to 20000 (Short-time rated 0.01%).

#13049	SP049 FFC	Acceleration rate feed forward gain

When a relative error in the synchronous control is too large, set this parameter to the axis that is delaying.
The standard setting is "0". The standard setting in the SHG control is "50".
Adjust relative errors in acceleration/deceleration by increasing the value by 50.

---Setting range---

0 to 999 (%)

#13050	SP050 TOF	Torque offset

Set the imbalance torque.

---Setting range---

-100 to 100 (Short-time rated %)

#13051	SP051 DFBT	Dual feed back control time constant

Set the control time constant in dual feed back.
When the function is valid, the standard setting is "100". When "0" is set, the value is 1 ms.
When the time constant is increased, the operation will get closer to the semi-closed control and the limit of the position loop gain will be raised.
However, this cannot be used when the spindle slip occurs in machine configuration such as V-belt drive.

Related parameters: SP017/bit1, SP052

---Setting range---

0 to 9999 (ms)

#13052	SP052 DFBN	Dual feedback control non-sensitive band

Set the non-sensitive band in the dual feedback control.
Normally set to "0".

Related parameters: SP017/bit1, SP051

---Setting range---

0 to 9999 (1/1000°)

#13053	SP053 ODS	Excessive error detection width (non-interpolation mode)

Set the excessive error detection width in non-interpolation mode.
Standard setting value: ODS = Maximum motor speed [r/min] × 6/PGV/2

When set to "0", the excessive error detection will not be performed.

---Setting range---

0 to 32767 (°)

#13054	SP054 ORE	Overrun detection width in closed loop control

Set the overrun detection width in the full-closed loop control.
When the gap between the motor side encoder and the machine side encoder exceeds the set value, it is judged as an overrun and "Alarm 43" is detected.
When "-1" is set, if the differential velocity between the motor side encoder and the machine side encoder exceeds the 30% of the maximum motor speed, it will be judged as overrun and "Alarm 43" will be detected.
When "0" is set, overrun will be detected with 2°.
In the full-closed loop control, normally set this parameter to "360". During V-belt drive, set to "-1".

---Setting range---

-1 to 32767 (°)

#13055	SP055 EMGx	Max. gate off delay time after emergency stop

Set the time required to forcibly execute READY OFF after the emergency stop is input.
Normally set to "5000".
When 5000ms or more is set for deceleration time constant at emergency stop(SP056), set the same value as SP056.
When using the power backup system (MDS-D/DH-PFU) and setting the value of this parameter to 5000ms or more, a communication error between NC and drive unit may occur when power restarts after a instantaneous power interrupt.
It is not a problem so turn the NC power ON again to start up.
When "0" is set, 7000ms is the actual value to be set.

Related parameters: SP056, SP230

---Setting range---

0 to 29900 (ms)

#13056	SP056 EMGt	Deceleration time constant at emergency stop

Set the time constant used for the deceleration control at emergency stop. Set the time required to stop from the maximum motor speed (TSP).
When "0" is set, the deceleration control is executed with "7000ms".

Related parameters: SP055, SP230

---Setting range---

0 to 29900 (ms)

(PR)	#13057	SP057 GRA1	Spindle side gear ratio 1

Set the number of gear teeth on the spindle side when "the gear selection command (control input 4/bit6, 5)" is set to "00".

---Setting range---

1 to 32767

(PR)	#13058	SP058 GRA2	Spindle side gear ratio 2

Set the number of gear teeth on the spindle side when "the gear selection command (control input 4/bit6, 5)" is set to "01".

---Setting range---

1 to 32767

(PR)	#13059	SP059 GRA3	Spindle side gear ratio 3

Set the number of gear teeth on the spindle side when "the gear selection command (control input 4/bit6, 5)" is set to "10".

---Setting range---

1 to 32767

(PR)	#13060	SP060 GRA4	Spindle side gear ratio 4

Set the number of gear teeth on the spindle side when "the gear selection command (control input 4/bit6, 5)" is set to "11".

---Setting range---

1 to 32767

(PR)	#13061	SP061 GRB1	Motor side gear ratio 1

Set the number of gear teeth on the motor side when "the gear selection command (control input 4/bit6, 5)" is set to "00".

---Setting range---

1 to 32767

(PR)	#13062	SP062 GRB2	Motor side gear ratio 2

Set the number of gear teeth on the motor side when "the gear selection command (control input 4/bit6, 5)" is set to "01".

---Setting range---

1 to 32767

(PR)	#13063	SP063 GRB3	Motor side gear ratio 3

Set the number of gear teeth on the motor side when "the gear selection command (control input 4/bit6, 5)" is set to "10".

---Setting range---

1 to 32767

(PR)	#13064	SP064 GRB4	Motor side gear ratio 4

Set the number of gear teeth on the motor side when "the gear selection command (control input 4/bit6, 5)" is set to "11".

---Setting range---

1 to 32767

#13065	SP065 TLM1	Torque limit 1

Set the torque limit value when the torque limit (spindle control input 1/bitA, 9, 8) is set to "001" (TL3, TL2, TL1 = 001).

---Setting range---

0 to 999 (Short-time rated %)

#13066	SP066 TLM2	Torque limit 2

Set the torque limit value when the torque limit (spindle control input 1/bitA, 9, 8) is set to "010" (TL3, TL2, TL1 = 010).

---Setting range---

0 to 999 (Short-time rated %)

#13067	SP067 TLM3	Torque limit 3

Set the torque limit value when the torque limit (spindle control input 1/bitA, 9, 8) is set to "011" (TL3, TL2, TL1 = 011).

---Setting range---

0 to 999 (Short-time rated %)

#13068	SP068 TLM4	Torque limit 4

Set the torque limit value when the torque limit (spindle control input 1/bitA, 9, 8) is set to "100" (TL3, TL2, TL1 = 100).

---Setting range---

0 to 999 (Short-time rated %)

#13069	SP069 PCMP	Phase alignment completion width

Set the single-rotation position alignment completion width for phase alignment and changing from non-interpolation to spindle synchronization mode during rotation.
Set the rotation error that is required to the machine.
When the setting value decreases, the rotation error will decrease, but the cycle time (settling time) will get longer. The standard setting is "875".

---Setting range---

0 to 32767 (1°/1000)

#13070	SP070 KDDT	Phase alignment deceleration rate scale

Set the scale for SP016 (DDT) to change the deceleration rate only during rotation command (command F Δ T ≠ 0).
When the setting value increases, the single-rotation position alignment will be completed faster, but the impact to the machine will also increase. When not using, set to "0".

---Setting range---

0 to 255 (1/16-fold)

#13071	SP071 DIQM	Variable current limit during deceleration, lower limit value

Set this parameter to adjust the deceleration time by changing the current limit value during deceleration depending on the motor speed.
As shown below, set the lower limit rate of the current limit in SP071 (DIQM), and use with SP072 (DIQN).
When DIQM is set to 100%, the standard current limit value in deceleration (SP152) is applied.
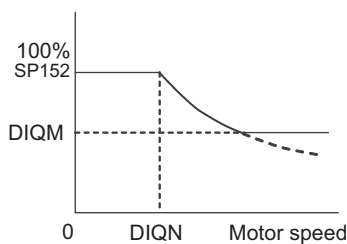
---Setting range---

0 to 999 (%)

#13072	SP072 DIQN	Variable current limit during deceleration, break point speed

Set this parameter to adjust the deceleration time by changing the current limit value during deceleration depending on the motor speed.
As shown below, set the lower limit rate of the current limit in SP071 (DIQM), and use with SP072 (DIQN).
When DIQM is set to 100%, the standard current limit value in deceleration (SP152) is applied.
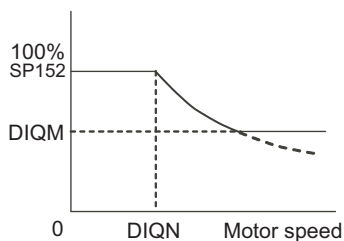
---Setting range---

1 to 32767 (r/min)

#13073	SP073 VGVN	Variable speed gain target value

If noise is bothersome during high speed rotation, it may be reduced by lowering the speed loop gain at high speed.
Set this value to ensure the adequate response by suppressing noise and vibration at low speeds and increasing the speed loop gain at high speeds for a high-speed spindle of machining center, etc.
As shown below, set the speed loop gain rate for the overspeed detection speed in SP073 (VGVN), and use with SP074 (VGVS).
When not using, set to "0".
The overspeed detection speed (VLMT) is 115% of the maximum motor speed (TSP).
This function can be used when either Speed loop gain set 1 or Speed loop gain set 2 is selected.

When lowering the speed loop gain at high speed   When increasing the speed loop gain at high speed

---**Setting range**---

0 to 999 (%)

#13074	SP074 VGVS	Variable speed gain change start speed

If noise is bothersome during high speed rotation, it may be reduced by lowering the speed loop gain at high speed.
Set this value to ensure the adequate response by suppressing noise and vibration at low speeds and increasing the speed loop gain at high speeds for a high-speed spindle of machining center, etc.
As shown below, set the speed loop gain rate for the overspeed detection speed in SP073 (VGVN), and use with SP074 (VGVS).
When not using, set to "0".
The overspeed detection speed (VLMT) is 115% of the maximum motor speed (TSP).
This function can be used when either Speed loop gain set 1 or Speed loop gain set 2 is selected.

When lowering the speed loop gain at high speed   When increasing the speed loop gain at high speed

---**Setting range**---

0 to 32767 (r/min)

#13075	SP075 DWSH	Slip compensation scale during regeneration high-speed coil

Set the slip frequency scale during deceleration.
Normally, set to "0". (For Mitsubishi Electric adjustment)

---**Setting range**---

0 to 255 (1/16-fold)

#13076	SP076 DWSL	Slip compensation scale during regeneration low-speed coil

Set the slip frequency scale at deceleration when using the low-speed coil.
Normally, set to "0". (For Mitsubishi Electric adjustment)

---Setting range---

0 to 255 (1/16-fold)

#13077	SP077 IQA	Q axis current lead compensation

Set the current loop gain.
To use the coil switch function, set the current loop gain for when the high-speed coil is selected.
The setting value is determined by the motor's electrical characteristics so that the value is fixed to each motor used.
Set the value given in the spindle parameter list. (For Mitsubishi Electric adjustment)

---Setting range---

1 to 20480

#13078	SP078 IDA	D axis current lead compensation

Set the current loop gain.
To use the coil switch function, set the current loop gain for when the high-speed coil is selected.
The setting value is determined by the motor's electrical characteristics so that the value is fixed to each motor used.
Set the value given in the spindle parameter list. (For Mitsubishi Electric adjustment)

---Setting range---

1 to 20480

#13079	SP079 IQG	Q axis current gain

Set the current loop gain.
To use the coil switch function, set the current loop gain for when the high-speed coil is selected.
The setting value is determined by the motor's electrical characteristics so that the value is fixed to each motor used.
Set the value given in the spindle parameter list. (For Mitsubishi Electric adjustment)

---Setting range---

1 to 8192

#13080	SP080 IDG	D axis current gain

Set the current loop gain.
To use the coil switch function, set the current loop gain for when the high-speed coil is selected.
The setting value is determined by the motor's electrical characteristics so that the value is fixed to each motor used.
Set the value given in the spindle parameter list. (For Mitsubishi Electric adjustment)

---Setting range---

1 to 8192

#13081	SP081 IQAL	Q axis current lead compensation low-speed coil

When using coil switch function, set the current loop gain for when the low-speed coil is selected.
The setting value is determined by the motor's electrical characteristics so that the value is fixed to each motor used.
Set the value given in the spindle parameter list. (For Mitsubishi Electric adjustment)

---Setting range---

1 to 20480

#13082	SP082 IDAL	D axis current lead compensation low-speed coil

When using coil switch function, set the current loop gain for when the low-speed coil is selected.
The setting value is determined by the motor's electrical characteristics so that the value is fixed to each motor used.
Set the value given in the spindle parameter list. (For Mitsubishi Electric adjustment)

---Setting range---

1 to 20480

#13083	SP083 IQGL	Q axis current gain low-speed coil

When using coil switch function, set the current loop gain for when the low-speed coil is selected.
The setting value is determined by the motor's electrical characteristics so that the value is fixed to each motor used.
Set the value given in the spindle parameter list. (For Mitsubishi Electric adjustment)

---Setting range---

1 to 8192

#13084	SP084 IDGL	D axis current gain low-speed coil

When using coil switch function, set the current loop gain for when the low-speed coil is selected.
The setting value is determined by the motor's electrical characteristics so that the value is fixed to each motor used.
Set the value given in the spindle parameter list. (For Mitsubishi Electric adjustment)

---Setting range---

1 to 8192

#13085	SP085	

Not used. Set to "0".

#13086	SP086	

Not used. Set to "0".

#13087	SP087 FHz4	Notch filter frequency 4

Set the vibration frequency to suppress when machine vibration occurs.
(Enabled at 50 or more.)
When not using, set to "0".

Related parameters: SP034/bitB-9

---Setting range---

0 to 5000 (Hz)

#13088	SP088 FHz5	Notch filter frequency 5

Set the vibration frequency to suppress when machine vibration occurs.
(Enabled at 50 or more.)
When not using, set to "0".

Related parameters: SP034/bitF-D

---Setting range---

0 to 5000 (Hz)

#13089	SP089 TMKQ	Spindle output stabilizing gain Q axis

Set the magnification of the torque current stabilizing gain. (For Mitsubishi Electric adjustment)
When set to "0", the torque current stabilization is disabled.
When not using, set to "0".

---Setting range---

0 to 32767

#13090	SP090 TMKD	Spindle output stabilizing gain D axis

Set the magnification of the excitation current stabilizing gain. (For Mitsubishi Electric adjustment)
When set to "0", the excitation current stabilization is disabled.
When not using, set to "0".

---Setting range---

0 to 32767

#13091	SP091	

Not used. Set to "0".

#13092	SP092	

Not used. Set to "0".

#13093	SP093	

Not used. Set to "0".

#13094	SP094 MPV	Magnetic pole error detection speed

In the magnetic pole position detection function, the command motor speed and motor speed during the po-sition command stop are monitored.
Set the command motor speed level and motor speed level during the position command stop in "r/min" unit.
When the command motor speed level is set to "0", the magnetic pole position error is detected at 10r/min.
Set to "10" as a standard setting when the magnetic pole position error detection function is enabled.
This detects the magnetic pole position error when the motor speed is "100r/min".

Ten-thousands digit, Thousands digit ------------ Command motor speed level (10r/min)
Hundreds digit, Tens digit, Ones digit ----------- Motor speed level (10r/min)

---Setting range---

0 to 31999

#13095	SP095 VIAX	Lead compensation scale during high-response accel-eration/deceleration

Set the magnification against delay/lead compensation (SP006) of the high-response acceleration/deceler-ation (valid when SP226/ bitD is set to "1").
Normally, set to "0". Set this parameter to suppress overshooting when the speed is reached.

---Setting range---

0 to 10000 (0.01%)

#13096	SP096 SDW	Speed slowdown allowable width

When the spindle slows down due to multiple cutting, set the processable speed as percentage against the NC command speed.

If the speed reduces below the tolerable range, the alarm 23 (Excessive speed error) will occur.

(E.g.) When set to 90 [%]

If S1000 is commanded, the speed reduced by 900r/min (=1000r/min × 90%) is the allowable lower limit.
Thus if the spindle speed reduces to 100r/min or below, the alarm will occur.

When "0" is set, the magnification is the same as when "85" is set. When set to "-1", the allowable width will be disabled.

---Setting range---

-1,0 to 100 (%)

#13097	SP097 RNG1ex	Extension sub side encoder resolution

When setting the machine side encoder resolution in pulse (p) unit, set the number of pulses to four bite data of SP097 (high-order) and SP019 (low-order) in pulse (p) unit.

When SP097=0, the setting unit of SP019 is (kp).
Refer to SP019 for details.

Related parameters: SP019, SP020, SP098

---Setting range---

-1 to 32767

#13098	SP098 RNG2ex	Extension main side encoder resolution

When setting the motor side encoder resolution in pulse (p) unit, set the number of pulses to four bite data of SP098 (high-order) and SP020 (low-order) in pulse (p) unit.

When SP098=0, the setting unit of SP020 is (kp).
Refer to SP020 for details.

Related parameters: SP019, SP020, SP097

---Setting range---

-1 to 32767

#13099- 13105	SP099-SP105	

Not used. Set to "0".

#13106	SP106 PGM	OMR-FF scale model gain

Set the scale model gain (position response) in OMR-FF control.
Set the same value as SV002(PGN).
Increase the setting value to perform a high-speed machining such as a fine arc or to improve the path error.
Lower the value when vibration occurs during acceleration/deceleration.
Set to "0" when not using OMR-FF control.

---Setting range---

0 to 300 (rad/s)

#13107- 13111	SP107-SP111	

Not used. Set to "0".

#13112	SP112 IFF	OMR-FF current feed forward gain

Set the current feed forward rate in OMR-FF control.
The standard setting is "10000".
Setting value of 0 is equal to "10000(100%)" setting.
Set to "0" when not using OMR-FF control.

---Setting range---

0 to 32767 (0.01%)

#13113	SP113 OPLP	Current command value for open loop

Set the current command value for when the open loop control is enabled.
When "0" is set, the state will be the same as when "50" is set.
When not using, set to "0".
The open loop control is enabled when "SP018/bit1" is set to "1".

---Setting range---

0 to 999 (Short-time rated %)

#13114	SP114 MKT	Coil changeover gate cutoff timer

Set the time required to cut off the gate when turning OFF/ON the coil switch contactor.
The value should be longer than the coil switch contactor's OFF/ON time.
The standard setting is "150".

---Setting range---

0 to 3500 (ms)

#13115	SP115 MKT2	Coil changeover current limit timer

Set the time required to limit the current immediately after the coil switch contactor ON/OFF is completed and the gate is turned ON.
The standard setting is "250".

---Setting range---

0 to 3500 (ms)

#13116	SP116 MKIL	Coil changeover current limit value

Set the time required to limit the current immediately after the coil switch contactor ON/OFF is completed and the gate is turned ON.
The standard setting is "120".

---Setting range---

0 to 999 (Short-time rated %)

#13117	SP117 SETM	Excessive speed deviation timer

Set the time to detect the speed excessive error alarm.
Set the time required to the machine.
The standard setting is "12".

---Setting range---

0 to 60 (s)

(PR)	#13118	SP118 MSFT	Magnetic pole shift amount

Set the magnetic pole shift amount of IPM spindle motor.
During DC excitation of the initial setup: Set the same value displayed in the "AFLT gain" on the NC monitor screen in SP225/bit4=1.
When not using, set to "0".

---Setting range---

-18000 to 18000 (electrical angle 0.01°)

#13119	SP119		

Not used. Set to "0".

#13120	SP120		

Not used. Set to "0".

#13121	SP121 MP Kpp	Magnetic pole detection position loop gain

Set the position loop gain in the magnetic polar detection loop.
This is used in the initial magnetic polar detection when the IPM spindle motor is turned ON.
Set to "0" when using an IM spindle motor.

---Setting range---

0 to 32767

#13122	SP122 MP Kvp	Magnetic pole detection speed loop gain

Set the speed loop gain in the magnetic polar detection loop.
This is used in the initial magnetic polar detection when the IPM spindle motor is turned ON.
Set to "0" when using an IM spindle motor.

---Setting range---

0 to 32767

#13123	SP123 MP Kvi	Magnetic pole detection speed loop lead compensation

Set the speed loop lead compensation in the magnetic polar detection loop.
This is used in the initial magnetic polar detection when the IPM spindle motor is turned ON.
Set to "0" when using an IM spindle motor.

---Setting range---

0 to 32767

#13124	SP124 ILMTsp	Magnetic pole detection current limit value

Set the current limit value for the magnetic polar detection loop.
This is used in the initial magnetic polar detection when the IPM spindle motor is turned ON.
Set to "0" when using an IM spindle motor.

---Setting range---

0 to 999 (Short-time rated %)

#13125	SP125 DA1NO	D/A output ch1 data No. / Initial DC excitation level

Input the desired data number to D/A output channel.
When using the 2-axis drive unit, set "-1" to the axis that the data will not be output.

When the DC excitation is running:
Use in the DC excitation function.
DC excitation: Set the initial excitation level when SP225/bit4=1.
When "0" is set, the state will be the same as when "20" is set.

---Setting range---

-32768 to 32767

#13126	SP126 DA2NO	D/A output ch2 data No. / Final DC excitation level

Input the desired data number to D/A output channel.
When using the 2-axis drive unit, set "-1" to the axis that the data will not be output.

When the DC excitation is running:
Use in the DC excitation function.
DC excitation: Set the final excitation level when SP225/bit4=1.
When "0" is set, the state will be the same as when "50" is set.

---Setting range---

-32768 to 32767

#13127	SP127 DA1MPY	D/A output ch1 output scale / Initial DC excitation time

Set the output scale in increments of 1/100.
When "0" is set, the scale is the same as when "100" is set.

When the DC excitation is running:
Use in the DC excitation function.
DC excitation: Set the initial excitation time when SP225/bit4=1.
When "0" is set, the state will be the same as when "10000" is set.

---Setting range---

-32768 to 32767 (1/100-fold)

#13128	SP128 DA2MPY	D/A output ch2 output scale

Set the output scale in increments of 1/100.
When "0" is set, the scale is the same as when "100" is set.

---Setting range---

-32768 to 32767 (1/100-fold)

(PR)	#13129-13141	SP129-SP141	

Set the unique constants for the spindle motor. (High-speed coil)
The setting value is determined by the motor's mechanical and electrical characteristics and specifications, so normally set the value given in the spindle parameter list.

(PR)	#13142	SP142	

Set the unique constants for the spindle motor. (High-speed coil)
The setting value is determined by the motor's mechanical and electrical characteristics and specifications, so normally set the value given in the spindle parameter list.
For IPM spindle motor
This parameter is used in initial magnetic pole detection of IPM spindle motor.
(1) Pulse application time: Set it in [μs] unit.(0 < application time < 350)
(2) Pulse application coil: To select a low-speed coil, add 1000 to the pulse application time.
(3) Polarity of estimated magnetic pole: When it is set to the reverse polarity, add "-" to the total of (1) and (2).
E.g.: When performing 333μs pulse-applied magnetic pole estimation in a low-speed coil and selecting the reverse polarity for the estimated polarity
SP142 = -(333+1000) = -1333

(PR)	#13143-13160	SP143-SP160	

Set the unique constants for the spindle motor. (High-speed coil)
The setting value is determined by the motor's mechanical and electrical characteristics and specifications, so normally set the value given in the spindle parameter list.

(PR)	#13161-13192	SP161-SP192	

Set the unique constants for the spindle motor. (Low-speed coil)
The setting value is determined by the motor's mechanical and electrical characteristics and specifications, so normally set the value given in the spindle parameter list.

#13193	SP193 LMR	Change magnification for load meter standard output (High-speed coil)

Set the standard output to be displayed as 100% in load meter using the short-time rated output ratio.
To display the continuous rated output as 100%, set as follows.
Continuous rated output/Short-time rated output × 100
When "0" is set, the standard output to be displayed as 100% in load meter will be the short-time rated output.

(Note) When several output characteristics such as 15-minute rating and 30-minute rating are plotted on the characteristics figure, set the change magnification for the characteristic with the highest rated output.

---Setting range---

0 to 100 (%)

#13194	SP194 LMN	Base speed for load meter standard output (High-speed coil)

Set the base speed of the standard output to be displayed as 100% in load meter.
To display the continuous rated output as 100%, set the base speed of the continuous rated output as follows.
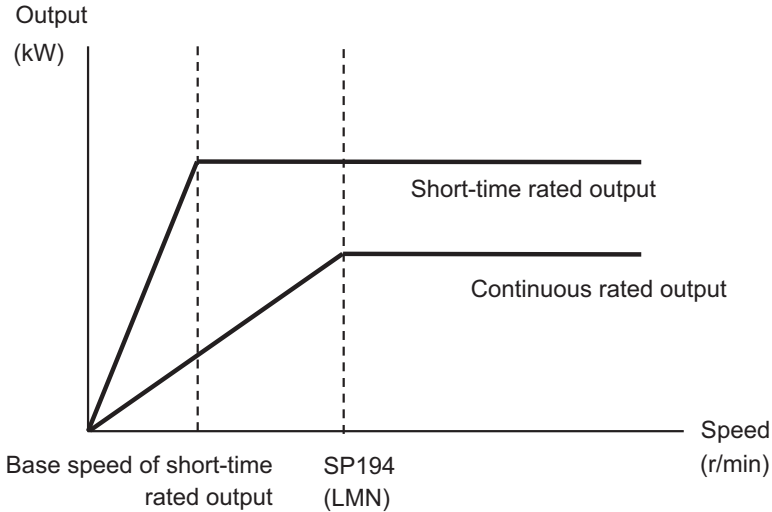
When "0" is set, the base speed of the short-time rated output will be applied.

(Note) When the speed is less than the base speed, the standard output to be displayed as 100% in load meter changes with the motor speed.

---Setting range---

0 to 32767 (r/min)

#13195	SP195 LMRL	Change magnification for load meter standard output (Low-speed coil)

Set the standard output to be displayed as 100% in load meter using the short-time rated output ratio.
To display the continuous rated output as 100%, set as follows.
 Continuous rated output/Short-time rated output × 100
When "0" is set, the standard output to be displayed as 100% in load meter will be the short-time rated output.

(Note) When several output characteristics such as 15-minute rating and 30-minute rating are plotted on the characteristics figure, set the change magnification for the characteristic with the highest rated output.

---Setting range---

0 to 100 (%)

#13196	SP196 LMNL	Base speed for load meter standard output (Low-speed coil)

Set the base speed of the standard output to be displayed as 100% in load meter.
To display the continuous rated output as 100%, set the base speed of the continuous rated output as follows.
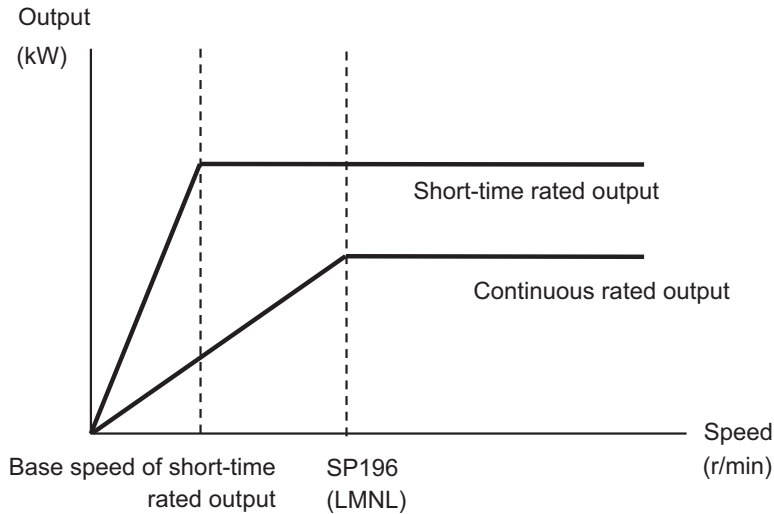
When "0" is set, the base speed of the short-time rated output will be applied.

(Note) When the speed is less than the base speed, the standard output to be displayed as 100% in load meter changes with the motor speed.

---Setting range---

0 to 32767 (r/min)

#13197-13198	SP197-SP198	

Not used. Set to "0".

#13199	SP199 RTGM	Real-time tuning: maximum adaptive gain multiplier

In case that machine resonance is induced when mounting a workpiece, the speed loop gain is switched automatically in response to inertia by setting the speed loop gain and workpiece inertia multiplier in advance.

The speed loop gain SP199(RTGM) changes in response to the estimated inertia ratio SP200(RTJX) based on the speed loop gain SP005(VGN1) and the inertia multiplier SP037(JL) which were adjusted when no workpiece was mounted.

When SP199 is set to "0", the adaptation of the speed loop gain will be disabled.

Speed control gain multiplier [%]
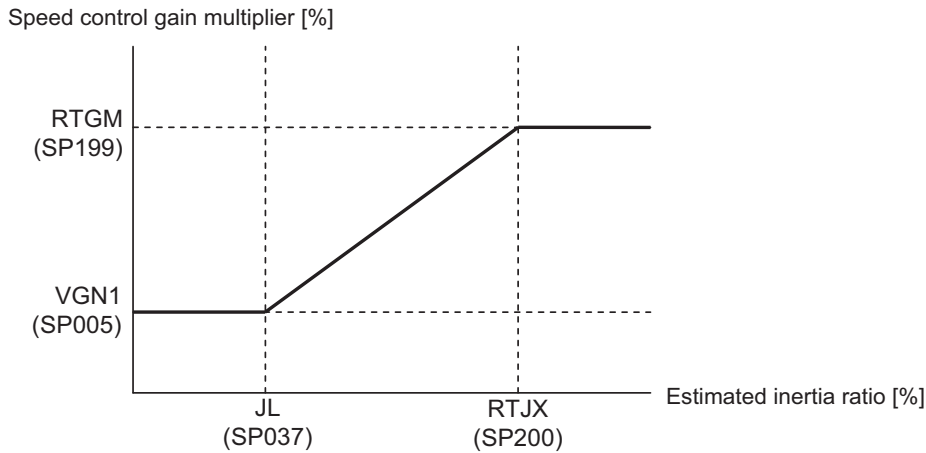
Related parameters: SP005, SP037, SP200

---Setting range---

0 to 5000 (%)

#13200	SP200 RTJX	Real-time tuning: maximum adaptive inertia ratio

In case that machine resonance is induced when mounting a workpiece, the speed loop gain is switched automatically in response to inertia by setting the speed loop gain and workpiece inertia multiplier in advance.

The speed loop gain SP199(RTGM) changes in response to the estimated inertia ratio SP200(RTJX) based on the speed loop gain SP005(VGN1) and the inertia multiplier SP037(JL) which were adjusted when no workpiece was mounted.

When SP199 is set to "0", the adaptation of the speed loop gain will be disabled.

Speed control gain multiplier [%]
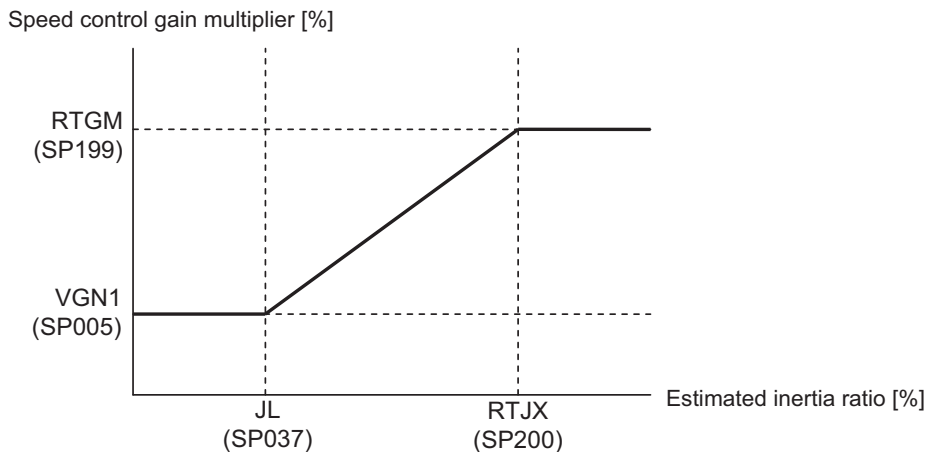
Related parameters: SP005, SP037, SP199

---Setting range---

0 to 32767 (%)

#13201-13224	SP201-SP224	

Not used. Set to "0".

#13225	SP225 SFNC5	Spindle function 5

Select the spindle functions.
Functions are allocated to each bit.
Set this in hexadecimal format.
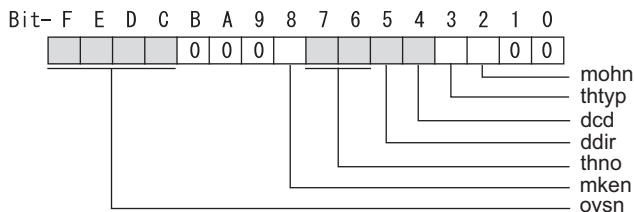
bit F-C: ovsn Overshooting compensation type 3 non-sensitive band

Set the non-sensitive band of the overshooting compensation type 3 in increments of 2°/1000.
In the feed forward control, set the non-sensitive band for the model position droop and ignore the model overshooting. Set to "2°/1000" as a standard.

bit B-9:

Not used. Set to "0".

bit 8: mken Coil switch allowance in deceleration control

This enables a coil changeover while decelerating after an emergency stop for a spindle motor with coil changeover specification. A coil changeover may enable an excessive load inertia to stop within the maximum delay time.

0: Normal (Disable)

1: Enable

bit 7-6: thno

Select the thermistor characteristics.
When SP225/bit3=0 (N type) is selected
 bit7,6=
 00: For Mitsubishi spindle motor
 01: Setting prohibited
 10: Setting prohibited
 11: Setting prohibited
 When SP225/bit3=1 (P type) is selected
 bit7,6=
 00: KTY84-130 (Manufactured by Philips)
 01: Setting prohibited
 10: Pt1000 (Platinum resistance temperature detector)
 11: Setting prohibited

bit 5: ddir Proximity switch signal enable edge

0: Falling edge   1: Rising edge

bit 4: dcd DC excitation mode

0: Normal 1: Start

bit 3: thtyp

Select the thermistor type.

0: Type N thermistor (Mitsubishi Electric standard)

1: Type P thermistor or platinum resistance temperature detector

bit 2: mohn Thermistor temperature detection

0: Normal 1: Disable (Except for TS5690/5691)

bit 1-0:

Not used. Set to "0".

#13226	SP226 SFNC6	Spindle function 6

Select the spindle functions.
Functions are allocated to each bit.
Set this in hexadecimal format.

```
Bit- F E D C B A 9 8 7 6 5 4 3 2 1 0
     0           0 0 0     0       0   0 0 0
```

```
dd2
pon
stod
r2c
tqof
vup
obs
```
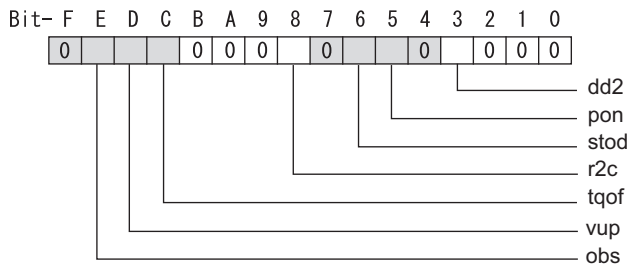
bit F :

Not used. Set to "0".

bit E : obs Disturbance observer

0: Normal 1: Enable

bit D : vup High response acceleration / deceleration

This suppresses a temporal delay which occurs when the target speed is attained from acceleration and
when the spindle stops from deceleration.
0: Normal acceleration/deceleration 1: High response acceleration/deceleration Enable

bit C : tqof Spindle output stabilization during acceleration

0: Normal 1: Disable

bit B-9 :

Not used. Set to "0".

bit 8 : r2c Temperature compensation adjustment indicator

0: Normal 1: Display

bit 7 :

Not used. Set to "0".

bit 6 : stod 4D-2 detection disabled during deceleration and stop

0: Normal 1: Alarm 4D-2 detection disabled during deceleration and stop

bit 5 : pon IPM spindle pulse application magnetic pole estimation

0: Normal 1: Enable

bit 4 :

Not used. Set to "0".

bit 3 : dd2 High-speed synchronous tapping 2

0: Normal 1: Enable

bit 2-0 :

Not used. Set to "0".

#13227	SP227 SFNC7	Spindle function 7

Select the spindle functions.
Functions are allocated to each bit.
Set this in hexadecimal format.

```
Bit- F  E  D  C  B  A  9  8  7  6  5  4  3  2  1  0
                        0  0  0  0  0  0  0     0  0
                                                    ccu
                                                    dos3
                                                    dis
```

bit F-C : dis Digital signal input selection

0: No signal
4: Proximity switch signal detection
Other settings: setting prohibited

bit B-A : dos3 Digital signal output 3 selection (MDS-EJ-SP/SP2)

bitB,A=
00: Disable
01: Setting prohibited
10: Contactor control signal output
11: Setting prohibited

bit 9-3 :

Not used. Set to "0".

bit 2 : ccu Lost motion/overshoot compensation compensation amount setting unit

0: Short-time rated %   1: Short-time rated 0.01%

bit 1-0 :

Not used. Set to "0".

#13228	SP228 SFNC8	Spindle function 8

Not used. Set to "0000".

#13229	SP229 SFNC9	Spindle function 9

Select the spindle functions.
Functions are allocated to each bit.
Set this in hexadecimal format.
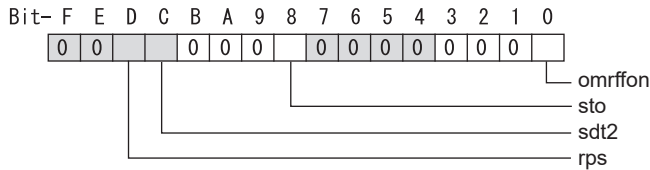
bit F-E :

Not used. Set to "0".

bit D : rps Safely limited speed setting unit

0: Normal   1: 100°/min

bit C : sdt2 Specified speed output digital signal 2 output

0: Normal   1: Enable

bit B-9 :

Not used. Set to "0".

bit 8 : sto Dedicated wiring STO function

Set this parameter to use dedicated wiring STO function.
0: Dedicated wiring STO function unused   1: Dedicated wiring STO function used
(Only for MDS-E/EH and MDS-EJ/EJH)

bit 7-1 :

Not used. Set to "0".

bit 0 : omrffon OMR-FF control enabled

0: Disable 1: Enable

#13230	SP230 SFNC10	Spindle function 10

Select the spindle functions.
Functions are allocated to each bit.
Set this in hexadecimal format.
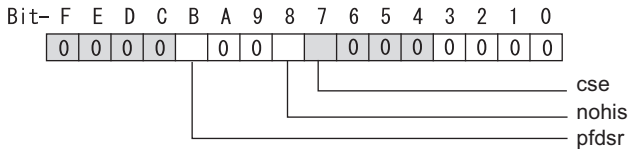
bit F-C :

Not used. Set to "0".

bit B : pfdsr

Set the spindle stop operation at a power failure when the deceleration and stop function at power failure is enabled.
Normal (Coast to a stop at power failure) : 0
Deceleration and stop at power failure   : 1

bit A-9 :

Not used. Set to "0".

bit 8 : nohis History of communication error alarm between NC and DRV(34,36,38,39)

0: Enable 1: Disable

bit 7 : cse Spindle C axis command speed monitoring function

0: Normal setting (function disabled) 1: Function enabled

bit 6-0 :

Not used. Set to "0".
Related parameters: SP055, SP056

#13231	SP231	

bit 3-0 : Sensitivity of estimated resonance frequency

Set the sensitivity of the estimated resonance frequency.
Smaller setting value enables to detect smaller vibration component
0: Normal setting 1: Sensitivity high to F: Sensitivity low.

#13232	SP232	

Not used. Set to "0000".

#13233	SP233 IVC	Voltage non-sensitive band compensation

When 100% is set, the voltage equivalent to the logical non-energized time will be compensated.
When "0" is set, 100% compensation will be performed.
Adjust in increments of 10% from the default value 100%.
If the value is too large, vibration or vibration noise may be generated.

---Setting range---

0 to 255 (%)

#13234	SP234	

Not used. Set to "0".

(PR)	#13235	SP235 R2H	Temperature compensation gain

Set the magnification in converting the thermistor temperature to the control compensation amount.
When "0" is set, the temperature compensation function is disabled.
When not using, or when using an IPM spindle motor, set to "0".

---Setting range---

0 to 400 (%)

(PR)	#13236	SP236 WIH	Temperature compensation time constant

Set the delay time constant from the thermistor temperature to the control compensation amount.
When "0" is set, the delay time constant is disabled.
When not using, or when using an IPM spindle motor, set to "0".

---Setting range---

0 to 150 (min)

(PR)	#13237	SP237 TCF	Torque command filter

Set the filter for the torque command.
The standard value is "500".

---Setting range---

0 to 5000 (rad/s)

#13238	SP238 SSCFEED	Safely limited speed

Set the safely limited speed at the spindle end for the SLS (Safely Limited Speed) function.
When not using, set to "0".

---Setting range---

0 to 18000 (°/min)

However, when SP229/bitD is set to "1", the setting range is from -32768 to 32767 (100°/min).

#13239	SP239 SSCRPM	Safely limited motor speed

Set the motor's safely limited speed for the SLS (Safely Limited Speed) function.

When not using, set to "0".

---Setting range---

0 to 32767 (r/min)

(Note) The value of the safely limited speed and safely limited motor speed must satisfy the following relation. If this relation is not satisfied, the parameter error (37 or E4) will occur. (Error parameter No. is 239.) Checking this relation is executed when the drive unit is turned ON and parameter is changed and speed observation mode (states when a speed observation command is turned ON) is entered.

$$\frac{SP238 :SSCFEED}{360} \times \frac{SP057 :GRA1}{SP061 :GRB1} = SP239 :SSCRPM$$

Note that "1 (r/min)" is applied when the calculation result is "0 (r/min)"

(PR)	#13240	SP240

Not used. Set to "0".

(PR)	#13241-13256	SP241-SP256

This is automatically set by the NC system.

16.10 Spindle-type Servo Parameters

#52001	SVSPEC	Spindle-mode servo: Specification

[Exclusive for spindle-mode servo motor]

bit0: Selection of position loop gain when C axis is selected

0: Use the position loop gain (#52203 SV003, #52204 SV004, #52257 SV057)

1: Use the spindle sync control position loop gain (#52249 SV049, #52250 SV050, #52258 SV058)

bit1: Selection of sync tap cycle position loop gain

0: Use the position loop gain (#52203 SV003, #52204 SV004, #52257 SV057)

1: Use the spindle sync control position loop gain (#52249 SV049, #52250 SV050, #52258 SV058)

---Setting range---

00 to FFFF (HEX)

#52002	svzsp	Spindle-mode servo: Motor zero speed

[Exclusive for spindle-mode servo motor]

Specify the motor rotation speed at which zero speed detection is carried out. When the actual motor speed drops to the specified speed or below, the zero speed detection signal turns ON. The standard setting value is "50". When the setting value is "0", it is on the standard setting value.

---Setting range---

0 to 1000 (r/min)

#52003	svsdts	Spindle-mode servo: Speed detection set value

[Exclusive for spindle-mode servo motor]

Specify the motor speed at which speed detection is carried out. When the actual motor speed drops to the specified speed or below, the speed detection signal turns ON. The standard setting value is 10% of the "#3001 slimt1" setting value. When the setting value is "0", it is on the standard setting value.

---Setting range---

0 to 32767(r/min)

#52004	svtlm1	Spindle-mode servo: Torque limit 1

[Exclusive for spindle-mode servo motor]

Specify the torque limit value to be applied when Torque limit (Control input 1/bitA,9,8)=001.

---Setting range---

0 to 999 (Short-time rated %)

#52005	svtlm2	Spindle-mode servo: Torque limit 2

[Exclusive for spindle-mode servo motor]

Specify the torque limit value to be applied when Torque limit (Control input 1/bitA,9,8)=010.

---Setting range---

0 to 999 (Short-time rated %)

#52006	svtlm3	Spindle-mode servo: Torque limit 3

[Exclusive for spindle-mode servo motor]

Specify the torque limit value to be applied when Torque limit (Control input 1/bitA,9,8)=011.

---Setting range---

0 to 999 (Short-time rated %)

#52201-52456	SV001-SV256	Spindle-type Servo Parameters

The description and setting range for these parameters are the same as Servo parameters "SV001" to "SV256". Refer to "Servo Parameters" for details.

(Note) Set the same value to #52203 SV003(PGN) for the reference and synchronized spindles in spindle synchronization.

16.11 Rotary Axis Configuration Parameters

(PR)	#7900	RCDAX_I	Orthogonal coordinate horizontal axis name

Set the name of the horizontal axis in the orthogonal coordinate system.

Set "0" when horizontal axis is not used.

---Setting range---

A,B,C,U,V,W,X,Y,Z
Two digits between A to Z and 1 to 9
0: Mechanical axis specifications

(PR)	#7901	RCDAX_J	Orthogonal coordinate vertical axis name

Set the name of the vertical axis in the orthogonal coordinate system.

Set "0" when vertical axis is not used.

---Setting range---

A,B,C,U,V,W,X,Y,Z
Two digits between A to Z and 1 to 9
0: Mechanical axis specifications

(PR)	#7902	RCDAX_K	Orthogonal coordinate height axis name

Set the name of the height axis in the orthogonal coordinate system.

Set "0" when height axis is not used.

---Setting range---

A,B,C,U,V,W,X,Y,Z
Two digits between A to Z and 1 to 9
0: Mechanical axis specifications

	#7903	G92_CRD	Origin zero set coordinate selection

Select the coordinate to preset when issuing an origin zero command (G92X_Y_Z_;).

0: Tool center coordinate

1: Holder center coordinate

	#7904	NO_TIP	Tool handle feed function selection

Not used. Set to "0".

	#7905	NO_ABS	Selection of tool axis travel amount display at manual ABS switch ON/OFF

Select how to update the display of tool axis travel amount.

0: Update at ABS switch OFF

1: Update at every ON and OFF of ABS switch

	#7906	PASSTYP	Singular point passage type

Select the movement after passing a singular point.

0: Type 1
    A/B axis rotation angle will be in the same sign direction as that when the tool center point control started.

1: Type 2
    C axis rotation amount on the singular point will be smaller.

	#7907	CHK_ANG	Near singular judgment angle

Set the angle for judging a position near the singular point.

When "0.000" is set, it will operate as 1.000 (°).

---Setting range---

0.000 to 5.000 (°)

	#7908	SLCT_PRG_COORD	Programming coordinate system selection

Select the coordinate system for the programming coordinate.

0: Table coordinate system (coordinate system that rotates together with workpiece)

1: Workpiece coordinate system

#7909	IJK_VEC_MR	Posture vector mirror image selection

Select whether to enable the mirror image on the posture vector (IJK) when Type 2 is selected in "#7906 PASSTYP".

    0: Disable

    1: Enable

#7910	SLCT_INT_MODE	Interpolation method selection

Select the interpolation method.
When combining spline interpolation 2 and tool center point control, only the joint interpolation method is valid.

    0: Joint interpolation method

    1: Single axis rotation interpolation method

#7911	SLCT_STANDARD_POS	Reference position of rotary axis

Select the reference point of the rotary axis.

    0: The workpiece coordinate origin

    1: The position at the time when tool center point command is issued

(Note) Even if the position is changed, it is not changed during tool center point control. It is changed when next tool center point control will be commanded.

#7912	NO_MANUAL	Selection of 3-dimensional manual feed

Select whether to enable the 3-dimensional manual feed

    0: Enable (3-dimensional manual feed)

    1: Disable (standard manual feed)

#7913	MCHN_SPEED_CTRL	Machine speed fluctuation suppression

Select whether to suppress the machine speed fluctuation due to rotary axis movement.

    0: Not suppress

    1: Suppress

(Note) This parameter is disabled when SSS control is enabled.

#7914	ROT_PREFILT	Rotary axis prefilter time constant

Not used. Set to "0".

#7915	SLCT_SLOPE_CRD_MOD	Rotary axis basic position in inclined surface machining

Set the basic position of rotary axis to establish the feature coordinate system when inclined surface machining is commanded.
* The position will not change when inclined surface machining is running. It will change when the next inclined surface machining is commanded.

    0: At zero degree

    1: At the start position

#7916	ROT_ERR_MODE	Rotation center error compensation method

Not used.

(PR)	#7917	SLCT_G53_6_ROTAX	G53.6 rotary axes rotation order

Specify in which order to rotate the rotary axes when the address Q is unspecified in G53.6 and when the number of simultaneous contour control axes is limited to 4.

    0: In the order of primary and secondary rotary axes

    1: In the order of secondary and primary rotary axes

(PR)	#7920	SLCT_T1	Rotary axis selection

Select in which axis direction to rotate the base-side rotary axis of the rotary head. When the base-side rotary axis is tilting, use the tens place to select the axis around which the rotary axis is tilted.

> 0: Invalid
>
> 1: I axis
>
> 2: J axis
>
> 3: K axis
>
> 1x: Tilted around I axis
>
> 2x: Tilted around J axis
>
> 3x: Tilted around K axis

(Note) A value from 0 to 99 can be set from the screen. However when an invalid value is set, the operation error (M01 0127) occurs at the power ON.

---Setting range---

> 0 to 3
>
> 12, 13, 21, 23, 31, 32

(PR)	#7921	TIANGT1	Tilt angle

Set the tilt angle if the base-side rotary axis of the rotary head is tilted. Set the angle with the CCW direction of the tilted plane being defined as the positive direction.

---Setting range---

> -359.999 to 359.999 (°)
>
> (Follow as "#1003 iunit Input setup unit".)

(PR)	#7922	ROTAXT1	Rotary axis name

Set the name of the tool rotating type base-side rotary axis.

---Setting range---

> A,B,C,U,V,W,X,Y,Z
> Two digits between A to Z and 1 to 9
> 0: Mechanical axis specifications

	#7924	COFST1H	Horizontal axis rotation center offset

Set the distance in the horizontal axis direction between the rotation centers of the tool-side rotary axis and the base-side rotary axis.

---Setting range---

> -99999.999 to 99999.999 (mm)

	#7925	COFST1V	Vertical axis rotation center offset

Set the distance in the vertical axis direction between the rotation centers of the tool-side rotary axis and the base-side rotary axis.

---Setting range---

> -99999.999 to 99999.999 (mm)

	#7926	COFST1T	Height axis rotation center offset

Set the distance in the height axis direction between the rotation centers of the tool-side rotary axis and the base-side rotary axis.

---Setting range---

> -99999.999 to 99999.999 (mm)

	#7927	CERRT1H	Horizontal axis rotation center error compensation amount

Not used. Set to "0.000".

	#7928	CERRT1V	Vertical axis rotation center error compensation amount

Not used. Set to "0.000".

(PR)	#7930	LCT_T2	Rotary axis selection

Select in which axis direction to rotate the tool-side rotary axis of the rotary head. When the tool-side rotary axis is tilting, use the tens place to select the axis around which the rotary axis is tilted.

> 0: Invalid
>
> 1: I axis
>
> 2: J axis
>
> 3: K axis
>
> 1x: Tilted around I axis
>
> 2x: Tilted around J axis
>
> 3x: Tilted around K axis

(Note) A value from 0 to 99 can be set from the screen. However when an invalid value is set, the operation error (M01 0127) occurs at the power ON.

---Setting range---

> 0 to 3
>
> 12, 13, 21, 23, 31, 32

(PR)	#7931	TIANGT2	Tilt angle

Set the tilt angle if the tool-side rotary axis of the rotary head is tilted. Set the angle with the CCW direction of the tilted plane being defined as the positive direction.

---Setting range---

> -359.999 to 359.999 (°)
>
> (Follow as "#1003 iunit Input setup unit".)

(PR)	#7932	ROTAXT2	Rotary axis name

Set the name of the tool rotating type tool-side rotary axis.

---Setting range---

> A,B,C,U,V,W,X,Y,Z
> Two digits between A to Z and 1 to 9
> 0: Mechanical axis specifications

	#7934	COFST2H	Horizontal axis rotation center offset

Set the distance in the horizontal axis direction between the spindle holder center and the rotation center of the tool-side rotary axis.

---Setting range---

> -99999.999 to 99999.999 (mm)

	#7935	COFST2V	Vertical axis rotation center offset

Set the distance in the vertical axis direction between the spindle holder center and the rotation center of the tool-side rotary axis.

---Setting range---

> -99999.999 to 99999.999 (mm)

	#7936	COFST2T	Height axis rotation center offset

Set the distance in the height axis direction between the spindle holder center and the rotation center of the tool-side rotary axis.

---Setting range---

> -99999.999 to 99999.999 (mm)

	#7937	CERRT2H	Horizontal axis rotation center error compensation amount

Not used. Set to "0.000".

	#7938	CERRT2V	Vertical axis rotation center error compensation amount

Not used. Set to "0.000".

(PR)	#7940	SLCT_W1	Rotary axis selection

Select in which axis direction to rotate the base-side rotary axis of the rotary table. When the base-side rotary axis is tilting, use the tens place to select the axis around which the rotary axis is tilted.

> 0: Invalid
>
> 1: I axis
>
> 2: J axis
>
> 3: K axis
>
> 1x: Tilted around I axis
>
> 2x: Tilted around J axis
>
> 3x: Tilted around K axis

(Note) A value from 0 to 99 can be set from the screen. However when an invalid value is set, the operation error (M01 0127) occurs at the power ON.

---Setting range---

> 0 to 3
>
> 12, 13, 21, 23, 31, 32

(PR)	#7941	TIANGW1	Tilt angle

Set the tilt angle if the base-side rotary axis of the rotary table is tilted. Set the angle with the CCW direction of the tilted plane being defined as the negative direction.

---Setting range---

> -359.999 to 359.999 (°)
>
> (Follow as "#1003 iunit" (Input setup unit).)

(PR)	#7942	ROTAXW1	Rotary axis name

Set the name of the table rotating type base-side rotary axis.

---Setting range---

> A,B,C,U,V,W,X,Y,Z
> Two digits between A to Z and 1 to 9
> 0: Mechanical axis specifications

	#7944	COFSW1H	Horizontal axis rotation center offset

When all axes are at the machine zero point, set the distance in the horizontal axis direction from the machine zero point to the rotation center of the base-side rotary axis.

---Setting range---

> -99999.999 to 99999.999 (mm)

	#7945	COFSW1V	Vertical axis rotation center offset

When all axes are at the machine zero point, set the distance in the vertical axis direction from the machine zero point to the rotation center of the base-side rotary axis.

---Setting range---

> -99999.999 to 99999.999 (mm)

	#7946	COFSW1T	Height axis rotation center offset

When all axes are at the machine zero point, set the distance in the height axis direction from the machine zero point to the rotation center of the base-side rotary axis.

---Setting range---

> -99999.999 to 99999.999 (mm)

	#7947	CERRW1H	Horizontal axis rotation center error compensation amount

Not used. Set to "0.000".

	#7948	CERRW1V	Vertical axis rotation center error compensation amount

Not used. Set to "0.000".

(PR)	#7950	SLCT_W2	Rotary axis selection

Select in which axis direction to rotate the workpiece-side rotary axis of the rotary table. When the workpiece-side rotary axis is tilting, use the tens place to select the axis around which the rotary axis is tilted.

   0: Invalid

   1: I axis

   2: J axis

   3: K axis

   1x: Tilted around I axis

   2x: Tilted around J axis

   3x: Tilted around K axis

(Note) A value from 0 to 99 can be set from the screen. However when an invalid value is set, the operation error (M01 0127) occurs at the power ON.

---Setting range---

   0 to 3

   12, 13, 21, 23, 31, 32

(PR)	#7951	TIANGW2	Tilt angle

Set the tilt angle if the workpiece-side rotary axis of the rotary table is tilted. Set the angle with the CCW direction of the tilted plane being defined as the negative direction.

---Setting range---

   -359.999 to 359.999 (°)

   (Follow as "#1003 iunit" (Input setup unit).)

(PR)	#7952	ROTAXW2	Rotary axis name

Set the name of the table rotating type workpiece-side rotary axis.

---Setting range---

   A,B,C,U,V,W,X,Y,Z
   Two digits between A to Z and 1 to 9
   0: Mechanical axis specifications

	#7954	COFSW2H	Horizontal axis rotation center offset

When all axes are at the machine zero point, set the distance in the horizontal axis direction between rotation centers of the base-side rotary axis and the workpiece-side rotary axis.

---Setting range---

   -99999.999 to 99999.999 (mm)

	#7955	COFSW2V	Vertical axis rotation center offset

When all axes are at the machine zero point, set the distance in the vertical axis direction between rotation centers of the base-side rotary axis and the workpiece-side rotary axis.

---Setting range---

   -99999.999 to 99999.999 (mm)

	#7956	COFSW2T	Height axis rotation center offset

When all axes are at the machine zero point, set the distance in the height axis direction between rotation centers of the base-side rotary axis and the workpiece-side rotary axis.

---Setting range---

   -99999.999 to 99999.999 (mm)

	#7957	CERRW2H	Horizontal axis rotation center error compensation amount

Not used. Set to "0.000".

	#7958	CERRW2V	Vertical axis rotation center error compensation amount

Not used. Set to "0.000".

#7960	**Rot1 Ang Geo Dev1**	**Angular deviation 1 of center line of 1st rotary axis**

When 1st rotary axis is I axis rotation, set the angular deviation of J axis rotation. When 1st rotary axis is J axis rotation, set the angular deviation of K axis rotation. When 1st rotary axis is K axis rotation, set the angular deviation of I axis rotation.

---Setting range---

-1.000000 to 1.000000 (deg)

#7961	**Rot1 Ang Geo Dev2**	**Angular deviation 2 of center line of 1st rotary axis**

When 1st rotary axis is I axis rotation, set the angular deviation of K axis rotation. When 1st rotary axis is J axis rotation, set the angular deviation of I axis rotation. When 1st rotary axis is K axis rotation, set the angular deviation of J axis rotation.

---Setting range---

-1.000000 to 1.000000 (deg)

#7962	**Rot2 Ang Geo Dev1**	**Angular deviation 1 of center line of 2nd rotary axis**

When 2nd rotary axis is I axis rotation, set the angular deviation of J axis rotation. When 2nd rotary axis is J axis rotation, set the angular deviation of K axis rotation. When 2nd rotary axis is K axis rotation, set the angular deviation of I axis rotation.

---Setting range---

-1.000000 to 1.000000 (deg)

#7963	**Rot2 Ang Geo Dev2**	**Angular deviation 2 of center line of 2nd rotary axis**

When 2nd rotary axis is I axis rotation, set the angular deviation of K axis rotation. When 2nd rotary axis is J axis rotation, set the angular deviation of I axis rotation. When 2nd rotary axis is K axis rotation, set the angular deviation of J axis rotation.

---Setting range---

-1.000000 to 1.000000 (deg)

16.12 PLC Timer

#16000-16703	T0 - T703	PLC timer <10ms/100ms>

Not used.

16.13 PLC Integrated Timer

#17000-17063	ST0 - ST63	PLC integrated timer <100ms INC.>

Not used.

16.14 PLC Counter

#17200-17455	C000 - C255	Counter

Not used.

16.15 PLC Constants

#18001- 18150	R7500,7501 - R7798,7799	PLC constant (Base area)

Set the value to be set in the data type R register used in the PLC program (ladder).

Even if the data is set in the R register that corresponds to the PLC side when this parameter is displayed, the screen will not change. Enter a different screen once, and then select this screen again.

---Setting range---

-2 to the power of 31 to 2 to the power of 31 -1

#18151- 18900	R8300,8301 - R9798,9799	PLC constant (Extension area)

Not used. Set to "0".

16.16 PLC Bit Selection

(Note) Even if the data is set in the R register(R7800 to R7897) that corresponds to the PLC side when this parameter is displayed, the screen will not change. Enter a different screen once, and then select this screen again. #6449 to #6496 are PLC operation parameters used by MITSUBISHI.
Refer to "PLC Development Manual" and "PLC Programming Manual" for details.

#6401-6448	R7800-Low - R7823-High	Bit selection

These bit type parameters are used in the user PLC (ladder).

#6449	R7824-Low	Bit selection

bit7: Control unit thermal alarm valid

bit6: Setting and display unit thermal management valid (This function may not be available for some NC models.)

bit5: Set to "0".

bit4: Battery alarm/warning detection disabled

    (Note) When the parameter is set to "1", the "Battery alarm" signal and the "Battery warning" signal will not be turned ON, and the alarm messages will not be displayed.

bit3-0: Set to "0".

#6450	R7824-High	Bit selection

bit7: Set to "0".

bit6: External alarm message display (This function may not be available for some NC models.)

bit5: Alarm/operator change (This function may not be available for some NC models.)

bit4: Full screen display of message (This function may not be available for some NC models.)

bit3: Set to "0".

bit2: Operator message valid

bit1: Not used. Set to "0".

bit0: Not used. Set to "0".

#6451	R7825-Low	Bit selection

bit7-4: Set to "0".

bit3: Select the key input switch setting.

    0: Key code is processed without going through the sequence program.

    1: Key code is processed through the sequence program.

    (Note) When this parameter is 1, key data is set in KEYOUT(R212) through a sequence program, and is enabled. Even if the key data is not changed through a sequence program, make sure to loop-back the key data read from KEYIN(R8) of the NC to R212 of the PLC. Without this loop-back, the key becomes disabled.

bit2-0: Set to "0".

#6452	R7825-High	Bit selection

bit7: Set to "0".

bit6: Branch destination label check valid

bit5: Set to "0".

bit4: Not used. Set to "0".

bit3-0: Set to "0".

#6453	R7826-Low	Bit selection

bit7-0: Set to "0".

#6454	R7826-High	Bit selection

bit7-0: Set to "0".

#6455	R7827-Low	Bit selection

bit7: Enable ladder program writing during RUN

bit6: Enable ladder program writing during RUN (in high-speed processing)

bit5-3: Set to "0".

bit2-0: R device access variables decimal point valid region

#6456	**R7827-High**	**Bit selection**

bit7-5: Set to "0".

bit4: Motor insulation deterioration detection ON

bit3: Motor insulation deterioration warning ON

bit2-0: Set to "0".

#6457-6458	**R7828-Low - R7828-High**	**Bit selection**

High-speed input specification 1

#6459-6460	**R7829-Low - R7829-High**	**Bit selection**

High-speed input specification 2

#6461-6462	**R7830-Low - R7830-High**	**Bit selection**

High-speed output specification 1

#6463-6464	**R7831-Low - R7831-High**	**Bit selection**

High-speed output specification 2

#6465-6466	**R7832-Low - R7832-High**	**Bit selection**

High-speed input specification 3

#6467-6468	**R7833-Low - R7833-High**	**Bit selection**

High-speed input specification 4

#6469-6470	**R7834-Low - R7834-High**	**Bit selection**

Set to "0".

#6471	**R7835-Low**	**Bit selection**

bit7-1: Set to "0".

bit0: ERROR LED display

    Select the display specifications of ERROR LED (red) when only minor errors occur.

    0: Turning OFF when only minor errors occur.

    1: Turning ON when only minor errors occur.

#6472	**R7835-High**	**Bit selection**

Set to "0".

#6473-6474	**R7836-Low - R7836-High**	**Bit selection**

High-speed output specification 3

#6475-6476	**R7837-Low - R7837-High**	**Bit selection**

High-speed output specification 4

#6477-6480	**R7838-Low - R7839-High**	**Bit selection**

Set to "0".

#6481-6496	**R7840-Low - R7847-High**	**Bit selection**

This is reserved for debugging by MITSUBISHI. Set to "0".

#6497-6596	**R7848-Low - R7897-High**	**Bit selection**

These bit type parameters are used in the user PLC (ladder).

16.17 Machine Error Compensation Parameters

(PR)	#4000	Pinc	Machine error compensation increment method

Select the method to set the machine error compensation data.

    0: Absolute amount method

    1: Incremental amount method

	#4001	cmpax	Base axis <n-th axis>

Set a name of the basic axis for machine error compensation.

(1) For pitch error compensation, set the name of the axis to be compensated.

(2) For relative position compensation, set the name of the axis to be the basic axis.
    Set "system No. + axis name" when using the multi-part system.

(Example) Z axis for 2nd part system: 2Z

When two or more same name exist, set "axis name + serial number".

The serial number is common to all systems.

(Example) If C axis of the 1st system has 2 axes, and another C axis in the 2nd system has 1 axis, set the C axis of the 2nd system as "C3".

    ---Setting range---

        Abbreviation as X, Y, Z, U, V, W, A, B, C, etc.

	#4002	drcax	Compensation axis <n-th axis>

Set a name of the compensation axis for machine error compensation.

(1) For pitch error compensation, set the same axis name as in "#4001 cmpax".

(2) For relative position compensation, set the name of the axis to be actually compensated.
    Set "system No. + axis name" when using the multi-part system.

(Example) Z axis for 2nd part system: 2Z

When two or more same name exist, set "axis name + serial number".

The serial number is common to all systems.

(Example) If C axis of the 1st system has 2 axes, and another C axis in the 2nd system has 1 axis, set the C axis of the 2nd system as "C3".

    ---Setting range---

        Abbreviation as X, Y, Z, U, V, W, A, B, C, etc.

	#4003	rdvno	Division point number at reference position <n-th axis>

Set the compensation data No. corresponding to the reference position. As the reference position is actually the base position, there is no compensation No. Therefore set the number that is decremented by 1.

(Note) When bidirectional pitch error compensation is enabled, set compensation data No. corresponding to reference point in shifting in plus direction.

    ---Setting range---

        4101 to 5124

	#4004	mdvno	Division point number at the most negative side <n-th axis>

Set the compensation data No. at the farthest end on the negative side.

(Note) When the axis moves in positive direction with bidirectional pitch error compensation enabled, set compensation data No. of which locates on the nearest point to negative side. The compensation point should be set with even number.

    ---Setting range---

        4101 to 5124

#4005	pdvno	Division point number at the most positive side \<n-th axis\>

Set the compensation data No. at the farthest end on the positive side.

(Note) When the axis moves in negative direction with bidirectional pitch error compensation enabled, set compensation data No. of which locates on the nearest point to positive side. The compensation point should be set with even number.

---Setting range---

4101 to 5124

#4006	sc	Compensation scale factor \<n-th axis\>

Set the scale factor for the compensation amount.

---Setting range---

0 to 99

#4007	spcdv	Division interval \<n-th axis\>

Set the interval to divide the basic axis.

Each compensation data will be the compensation amount for each of these intervals.

---Setting range---

0.001 to 9999.999 (mm)

#4008	twopc	Bidirectional pitch error compensation \<n-th axis\>

Select whether to enable bidirectional pitch error compensation.

0: Disable

1: Enable

#4009	refcmp	Reference position compensation amount \<n-th axis\>

When bidirectional pitch error compensation is enabled, set the compensation amount of the reference position when the axis moves to the position from the opposite direction of the zero point return.

(Note) The actual compensation amount will be the value obtained by multiplying the setting value with the compensation scale.

---Setting range---

-32768 to 32767

#4101-5999		

Set the compensation amount for each axis.

(Note) The actual compensation amount will be the value obtained by multiplying the setting value with the compensation scale.

---Setting range---

-32768 to 32767

16.18 Macro List

#7001	M[01] Code

Set the M code used for calling out the macro with the M command.

Select codes to be entered other than the codes basically required by the machine and M codes of M0, M1, M2, M30, M96 through M99, and M198.

This is valid when "#1195 Mmac" is set to "1".

---Setting range---

    0 to 9999

#7002	M[01] TYPE

Specify the macro call type.

    0: Equivalent to M98 P****;

    1: Equivalent to G65 P****;

    2: Equivalent to G66 P****;

    3: Equivalent to G66.1 P****;

    4: Equivalent to G144 D0 A****; (Sub part system control II complete wait method)

    5: Equivalent to G144 D1 A****; (Sub part system control II parallel process method)

#7003	M[01] Program No.

Set the No. of the program or file name to be called out. The file name can contain up to 32 characters.

---Setting range---

Program name or file name (up to 32 characters)

#7011	M[02] Code

The setting method is same as "#7001".

#7012	M[02] Type

The setting method is same as "#7002".

#7013	M[02] Program No.

The setting method is same as "#7003".

#7021	M[03] Code

The setting method is same as "#7001".

#7022	M[03] Type

The setting method is same as "#7002".

#7023	M[03] Program No.

The setting method is same as "#7003".

#7031	M[04] Code

The setting method is same as "#7001".

#7032	M[04] Type

The setting method is same as "#7002".

#7033	M[04] Program No.

The setting method is same as "#7003".

#7041	M[05] Code

The setting method is same as "#7001".

#7042	M[05] Type

The setting method is same as "#7002".

#7043	M[05] Program No.

The setting method is same as "#7003".

#7051	M[06] Code

The setting method is same as "#7001".

#7052   M[06] Type

The setting method is same as "#7002".

#7053   M[06] Program No.

The setting method is same as "#7003".

#7061   M[07] Code

The setting method is same as "#7001".

#7062   M[07] Type

The setting method is same as "#7002".

#7063   M[07] Program No.

The setting method is same as "#7003".

#7071   M[08] Code

The setting method is same as "#7001".

#7072   M[08] Type

The setting method is same as "#7002".

#7073   M[08] Program No.

The setting method is same as "#7003".

#7081   M[09] Code

The setting method is same as "#7001".

#7082   M[09] Type

The setting method is same as "#7002".

#7083   M[09] Program No.

The setting method is same as "#7003".

#7091   M[10] Code

The setting method is same as "#7001".

#7092   M[10] Type

The setting method is same as "#7002".

#7093   M[10] Program No.

The setting method is same as "#7003".

#7102   M2mac Type

Set the type for when calling out the macro with the 2nd miscellaneous command.

The macro will be called out with the "#1170 M2name" address command when "#1198 M2mac" is set to "1".

The setting method is same as "M call macro".

---Setting range---

   0 to 3

#7103   M2mac Program No.

Set the program No. for when calling out the macro with the 2nd miscellaneous command.

The macro will be called out with the "#1170 M2name" address command when "#1198 M2mac" is set to "1".

The setting method is same as "M call macro".

---Setting range---

   Program name or file name (up to 32 characters)

#7201   G[01] Code

Set the G code to be used when calling the macro with a G command.

Do not set a G code used in the system.

G101 to G110 and G200 to G202 are user macro I codes. However, if a parameter is set for the G code call code, the G code call will have the priority, and these cannot be used as the user macro I.

---Setting range---

   1 to 999

#7202	G[01] Type

Specify the macro call type.

　0: Equivalent to M98 P****;

　1: Equivalent to G65 P****;

　2: Equivalent to G66 P****;

　3: Equivalent to G66.1 P****;

---Setting range---

　0 to 3

#7203	G[01] Program No.

Set the No. of the program or file name to be called out. The file name can contain up to 32 characters.

---Setting range---

　Program name or file name (up to 32 characters)

#7211	G[02] Code

The setting method is same as "#7201".

#7212	G[02] Type

The setting method is same as "#7202".

#7213	G[02] Program No.

The setting method is same as "#7203".

#7221	G[03] Code

The setting method is same as "#7201".

#7222	G[03] Type

The setting method is same as "#7202".

#7223	G[03] Program No.

The setting method is same as "#7203".

#7231	G[04] Code

The setting method is same as "#7201".

#7232	G[04] Type

The setting method is same as "#7202".

#7233	G[04] Program No.

The setting method is same as "#7203".

#7241	G[05] Code

The setting method is same as "#7201".

#7242	G[05] Type

The setting method is same as "#7202".

#7243	G[05] Program No.

The setting method is same as "#7203".

#7251	G[06] Code

The setting method is same as "#7201".

#7252	G[06] Type

The setting method is same as "#7202".

#7253	G[06] Program No.

The setting method is same as "#7203".

#7261	G[07] Code

The setting method is same as "#7201".

#7262	G[07] Type

The setting method is same as "#7202".

#7263	**G[07] Program No.**

The setting method is same as "#7203".

#7271	**G[08] Code**

The setting method is same as "#7201".

#7272	**G[08] Type**

The setting method is same as "#7202".

#7273	**G[08] Program No.**

The setting method is same as "#7203".

#7281	**G[09] Code**

The setting method is same as "#7201".

#7282	**G[09] Type**

The setting method is same as "#7202".

#7283	**G[09] Program No.**

The setting method is same as "#7203".

#7291	**G[10] Code**

The setting method is same as "#7201".

#7292	**G[10] Type**

The setting method is same as "#7202".

#7293	**G[10] Program No.**

The setting method is same as "#7203".

#7302	**Smac Type**

Set the type No. for when calling the macro with an S command.

This is valid when "#1196 Smac" is set to "1".

The setting method is same as "M call macro".

---Setting range---

　0 to 3

#7303	**Smac Program No.**

Set the program No. for when calling the macro with an S command.

This is valid when "#1196 Smac" is set to "1".

The setting method is same as "M call macro".

---Setting range---

　Program name or file name (up to 32 characters)

#7312	**Tmac Type**

Set the type for when calling the macro with a T command.

This is valid when "#1197 Tmac" is set to "1".

The setting method is same as "M call macro".

---Setting range---

　0 to 3

#7313	**Tmac Program No.**

Set the program No. for when calling the macro with a T command.

This is valid when "#1197 Tmac" is set to "1".

The setting method is same as "M call macro".

---Setting range---

　Program name or file name (up to 32 characters)

#7322	G200 type

Specify the macro call type.

    0: Equivalent to M98P P****;

    1: Equivalent to G65P P****;

    2: Equivalent to G66P P****;

    3: Equivalent to G66.1P P****;

---Setting range---

    0 to 3

#7323	G200 program No.

Specify the figures in the hundreds and higher places of the macro program No. to be called.

---Setting range---

    90 to 99, or 1000100 to 1999999

(Note) To set the program No. to "1000100 to 1999999", set the macro call out type to 0 (M98) or 1 (G65).

#7332	G300 type

The setting method is same as "#7322".

#7333	G300 program No.

The setting method is same as "#7323".

#7342	G400 type

The setting method is same as "#7322".

#7343	G400 program No.

The setting method is same as "#7323".

#7352	G500 type

The setting method is same as "#7322".

#7353	G500 program No.

The setting method is same as "#7323".

#7362	G600 type

The setting method is same as "#7322".

#7363	G600 program No.

The setting method is same as "#7323".

#7372	G700 type

The setting method is same as "#7322".

#7373	G700 program No.

The setting method is same as "#7323".

#7382	G800 type

The setting method is same as "#7322".

#7383	G800 program No.

The setting method is same as "#7323".

#7392	G900 type

The setting method is same as "#7322".

#7393	G900 program No.

The setting method is same as "#7323".

#7401	ASCII[01] Valid

The ASCII code macro parameters (#7402 to 7405) are validated.

    0: Disable

    1: Enable

#7402	**ASCII[01] Code**	

Set the ASCII code used to call macros with the ASCII code.

L system: A,B,D,F,H,I,J,K,M,Q,R,S,T

M system: A,B,F,H,I,K,M,Q,R,S,T

#7403	**ASCII[01] Type**	

Set the macro call type.

0: M98

1: G65

2: G66

3: G66.1

#7404	**ASCII[01] Program No.**	

Set the program No. called with macro call.

---Setting range---

Program name or file name (up to 32 characters)

#7405	**ASCII[01] Variable**	

When the call type is "0", set the variable No. set after the ASCII code.

---Setting range---

100 to 149

#7411	**ASCII[02] Valid**	

The ASCII code macro parameters (#7412 to 7415) are validated.

0: Disable

1: Enable

#7412	**ASCII[02] Code**	

Set the ASCII code used to call macros with the ASCII code.

L system: A,B,D,F,H,I,J,K,M,Q,R,S,T

M system: A,B,F,H,I,K,M,Q,R,S,T

#7413	**ASCII[02] Type**	

Set the macro call type.

0: M98

1: G65

2: G66

3: G66.1

#7414	**ASCII[02] Program No.**	

Set the program No. called with macro call.

---Setting range---

Program name or file name (up to 32 characters)

#7415	**ASCII[02] Variable**	

When the call type is "0", set the variable No. set after the ASCII code.

---Setting range---

100 to 149

16.19 Position Switches

(Note) The parameters #7741 to #7814 (position switch No. 25 to 32) are only for C80.

#7500	Pcheck	High-speed switching of position switch

Specify whether to perform position switch area checking at high speeds.

    0: Do not perform position switch area checking at high speed (do it the same as before).

    1: Perform position switch area checking at high speed.

For C80, whether the setting is "0" or "1", the operation of "1" is always performed.

#7501+10(n-1)	PSWn axis	Axis name

"n" represents the position switch No. (n=1 to 24)

Specify the name of the axis for which a position switch is provided.

---Setting range---

    NC axis: the NC axis address such as X, Y, Z, U, V

    PLC axis: the PLC axis No. such as 1, 2, 3, 4, 5, 6, 7, 8

#7502+10(n-1)	PSWn dog1	Imaginary dog position 1

"n" represents the position switch No. (n=1 to 24)

When the machine enters the range between imaginary dog positions 1 and 2, a signal is output to the PLC.

For the device No., refer to "PLC Interface Manual".

---Setting range---

    -99999.999 to 99999.999 (mm)

#7503+10(n-1)	PSWn dog2	Imaginary dog position 2

"n" represents the position switch No. (n=1 to 24)

When the machine enters the range between imaginary dog positions 1 and 2, a signal is output to the PLC.

For the device No., refer to "PLC Interface Manual".

---Setting range---

    -99999.999 to 99999.999 (mm)

#7504+10(n-1)	PSWn check	Selection of area check method

"n" represents the position switch No. (n=1 to 24)

When position switch area checking at high speed is selected, specify the mode of area checking, i.e., whether to use the command type machine position or encoder feedback position, for each position switch.

    0: Use the command type machine position as the machine position for position switch area checking.

    1: Use the encoder feedback position as the machine position for position switch area checking.

#7741+10(n-25)	PSWn axis	Axis name

"n" represents the position switch No. (n=25 to 32)

Specify the name of the axis for which a position switch is provided.

---Setting range---

    PLC axis: the PLC axis No. such as 1, 2, 3, 4, 5, 6, 7, 8

#7742+10(n-25)	PSWn dog1	Imaginary dog position 1

"n" represents the position switch No. (n=25 to 32)

When the machine enters the range between imaginary dog positions 1 and 2, a signal is output to the PLC.

For the device No., refer to the PLC Interface Manual.

---Setting range---

    -99999.999 to 99999.999 (mm)

#7743+10(n-25)	PSWn dog2	Imaginary dog position 2

"n" represents the position switch No. (n=25 to 32)

When the machine enters the range between imaginary dog positions 1 and 2, a signal is output to the PLC.

For the device No., refer to the PLC Interface Manual.

---Setting range---

    -99999.999 to 99999.999 (mm)

#7744+10(n-25)	**PSWn check**	**Selection of area check method**

"n" represents the position switch No. (n=25 to 32)

When position switch area checking at high speed is selected, specify the mode of area checking, i.e., whether to use the command type machine position or encoder feedback position, for each position switch.

    0: Use the command type machine position as the machine position for position switch area checking.

    1: Use the encoder feedback position as the machine position for position switch area checking.

16.20 Open Parameters

#29001- 29896	Open param 1

Set LONG data.

#29001 to #29896 are used as parameter range where C language modules can be used arbitrarily.

#29901- 29996	Open param 2

Set DOUBLE data.

#29901 to #29996 are used as parameter range where C language modules can be used arbitrarily.

16.21 PLC Axis Indexing Parameters

(PR)	#12800	chgauxno	Auxiliary axis number

Set the axis No. to be controlled as auxiliary axis using auxiliary axis interface.

When "0" is set, the axis will not operate as auxiliary axis.

---Setting range---

0 to 8

(PR)	#12801	aux_station	Number of indexing stations

Set the number of stations.
For linear axis, this value is expressed by: number of divisions = number of stations -1.
Setting "0" or "1" sets the number of stations to 2.

---Setting range---

0 to 360

(PR)	#12802	aux_Cont1	Control parameter 1

The bits that are not explained here must be set to "0".

bit3:

0: Automatic reach signal isn't interlocked with the start signal.

1: Automatic reach signal is interlocked with the start signal.

bit4:

0: Automatic reach signal is turned ON again.

1: Automatic reach signal isn't turned ON again.

bit5:

0: Station No. Output within fixed position.

1: Station No. Constantly output.

bit9:

0: Rotation direction determined by operation control signal (DIR)

1: Rotation direction in the shortcut direction

bitE:

0: Rotation direction in operation control signal (DIR) or in the shortcut direction

1: Rotation direction in the arbitrary position command sign direction

bitF:

0: Stopper direction is in the positioning direction.

1: Stopper direction is in the sign direction of the stopper amount.

(PR)	#12803	aux_Cont2	Control parameter 2

The bits that are not explained here must be set to "0".

bit4:

0: Uniform assignment

1: Arbitrary coordinate assignment

(PR)	#12804	aux_tleng	Linear axis stroke length

Set the movement stroke length for linear axes.

(Note 1) Setting "0.000" causes an MCP alarm at the power ON.

(Note 2) This parameter is meaningless at the non-uniform index or random position command.

---Setting range---

0.000 to 99999.999 (mm)

	#12805	aux_ST.offset	Station offset

Set the distance (offset) from the reference position to station 1.

---Setting range---

-99999.999 to 99999.999 (° or mm)

#12810+10(n-1)	aux_Aspeedn	Operation parameter group n Automatic operation speed

Set the feedrate during automatic operation when "operation parameter group n" is selected.

"#12810 aux_Aspeed1" is regarded as the clamp value for the automatic operation speeds and manual operation speeds of all operation groups.

A speed exceeding "aux_Aspeed1" cannot be commanded, even if it is set in a parameter.

(Note) Setting "0" causes an operation error at the "Operation start" signal's ON.

---Setting range---

　　0 to 100000 (°/min or mm/min)

#12811+10(n-1)	aux_Mspeedn	Operation parameter group n Manual operation speed

Set the feedrate during manual operation or JOG operation when "operation parameter group n" is selected.

(Note) Setting "0" causes an operation error at the "Operation start" signal's ON.

---Setting range---

　　0 to 100000 (°/min or mm/min)

#12812+10(n-1)	aux_timen.1	Operation parameter group n Acceleration/deceleration time constant 1

Set the linear acceleration/deceleration time for "Operation parameter group 1 automatic operation speed" (clamp speed) when "operation parameter group n" is selected.

When "#12818+10(n-1) aux_smgstn" is "F", S-shape acceleration/deceleration is carried out.

When operating at a speed less than the clamp speed, if "#1361 aux_acc" is set to "0", the axis will accelerate/decelerate with the time constant set in this parameter. If "#1361 aux_acc" is set to "1", the axis will accelerate/decelerate at the constant inclination determined by this parameter and "aux_Aspeed1".

Setting "0" cancels acceleration/deceleration: The axis will move with the time constant "0".

---Setting range---

　　0 to 4000 (ms)

#12813+10(n-1)	aux_timen.2	Operation parameter group n Acceleration/deceleration time constant 2

Set the total time of the non-linear parts in the S-pattern acceleration/deceleration.
In the handle feed operation mode, this setting value is regarded as time constant for the linear acceleration/deceleration.

(Note) If this parameter is set to "0" while "#12818 aux_smgst1"is set to "F", an MCP alarm will occur.

---Setting range---

　　0 to 4000 (ms)

#12814+10(n-1)	aux_TLn	Operation parameter group n Torque limit value

Set the motor output torque limit value when "operation parameter group n" is selected.

When setting 500%, the torque is limited at the maximum torque of the motor specifications. Set 500%, when torque is not particularly needed to be limited.

In the stopper positioning operation mode, this will be regarded as torque limit value when positioning to the stopper starting coordinates.

---Setting range---

　　0 to 500 (%)

#12815+10(n-1)	aux_ODn	Operation parameter group n Excessive error detection width

Set the excessive error detection width when "operation parameter group n" is selected.

The excessive error alarm (S03 0052) will be detected when the position droop becomes larger than this setting value.

In the stopper positioning operation mode, this will be regarded as excessive error detection width when positioning to the stopper starting coordinates.

---Setting range---

　　0 to 32767(° or mm)

	#12816+10(n-1)	aux_justn	Operation parameter group n Set position output width

Set the tolerable value at which "set position reached" (JST) or "automatic set position reached" (JSTA) signal is output when "operation parameter group n" is selected.

"Set position reached" (JST) indicates that the machine position is at any station.

During automatic operation, "automatic set position reached" (JSTA) is also output under the same condition.

These signals will turn OFF when the machine position moves away from the station over this value.

---Setting range---

0.000 to 99999.999 (° or mm)

	#12817+10(n-1)	aux_nearn	Operation parameter group n Near set position output width

Set the tolerable value at which "near set position" (NEAR) signal is output when "operation parameter group n" is selected.

"Near set position" (NEAR) indicates that the machine position is near any station position. This value is generally set wider than the set position output width.

During operations, this is related to the special commands when the station selection is set to "0".

---Setting range---

0.000 to 99999.999 (° or mm)

(PR)	#12818+10(n-1)	aux_smgstn	Operation parameter group n Acceleration/Deceleration type

Select the acceleration/deceleration type when "operation parameter group n" is selected.

0, 1: Linear acceleration/deceleration

F: S-pattern acceleration/deceleration

	#12850	aux_stpos2	Station 2 coordinate

Set the station 2 coordinate value when arbitrary coordinate assignment is selected.

The station 1 coordinate value is fixed at "0.000" (machine coordinate zero point).

---Setting range---

-99999.999 to 99999.999 (° or mm)

	#12851	aux_stpos3	Station 3 coordinate

Set the station 3 coordinate value when arbitrary coordinate assignment is selected.

The station 1 coordinate value is fixed at "0.000" (machine coordinate zero point).

---Setting range---

-99999.999 to 99999.999 (° or mm)

	#12852	aux_stpos4	Station 4 coordinate

Set the station 4 coordinate value when arbitrary coordinate assignment is selected.

The station 1 coordinate value is fixed at "0.000" (machine coordinate zero point).

---Setting range---

-99999.999 to 99999.999 (° or mm)

	#12853	aux_stpos5	Station 5 coordinate

Set the station 5 coordinate value when arbitrary coordinate assignment is selected.

The station 1 coordinate value is fixed at "0.000" (machine coordinate zero point).

---Setting range---

-99999.999 to 99999.999 (° or mm)

	#12854	aux_stpos6	Station 6 coordinate

Set the station 6 coordinate value when arbitrary coordinate assignment is selected.

The station 1 coordinate value is fixed at "0.000" (machine coordinate zero point).

---Setting range---

-99999.999 to 99999.999 (° or mm)

#12855	aux_stpos7	Station 7 coordinate

Set the station 7 coordinate value when arbitrary coordinate assignment is selected.

The station 1 coordinate value is fixed at "0.000" (machine coordinate zero point).

---Setting range---

-99999.999 to 99999.999 (° or mm)

#12856	aux_stpos8	Station 8 coordinate

Set the station 8 coordinate value when arbitrary coordinate assignment is selected.

The station 1 coordinate value is fixed at "0.000" (machine coordinate zero point).

---Setting range---

-99999.999 to 99999.999 (° or mm)

#12857	aux_stpos9	Station 9 coordinate

Set the station 9 coordinate value when arbitrary coordinate assignment is selected.

The station 1 coordinate value is fixed at "0.000" (machine coordinate zero point).

---Setting range---

-99999.999 to 99999.999 (° or mm)

#12858	aux_stpos10	Station 10 coordinate

Set the station 10 coordinate value when arbitrary coordinate assignment is selected.

The station 1 coordinate value is fixed at "0.000" (machine coordinate zero point).

---Setting range---

-99999.999 to 99999.999 (° or mm)

#12859	aux_stpos11	Station 11 coordinate

Set the station 11 coordinate value when arbitrary coordinate assignment is selected.

The station 1 coordinate value is fixed at "0.000" (machine coordinate zero point).

---Setting range---

-99999.999 to 99999.999 (° or mm)

#12860	aux_stpos12	Station 12 coordinate

Set the station 12 coordinate value when arbitrary coordinate assignment is selected.

The station 1 coordinate value is fixed at "0.000" (machine coordinate zero point).

---Setting range---

-99999.999 to 99999.999 (° or mm)

#12861	aux_stpos13	Station 13 coordinate

Set the station 13 coordinate value when arbitrary coordinate assignment is selected.

The station 1 coordinate value is fixed at "0.000" (machine coordinate zero point).

---Setting range---

-99999.999 to 99999.999 (° or mm)

#12862	aux_stpos14	Station 14 coordinate

Set the station 14 coordinate value when arbitrary coordinate assignment is selected.

The station 1 coordinate value is fixed at "0.000" (machine coordinate zero point).

---Setting range---

-99999.999 to 99999.999 (° or mm)

#12863	aux_stpos15	Station 15 coordinate

Set the station 15 coordinate value when arbitrary coordinate assignment is selected.

The station 1 coordinate value is fixed at "0.000" (machine coordinate zero point).

---Setting range---

-99999.999 to 99999.999 (° or mm)

#12864	aux_stpos16	Station 16 coordinate

Set the station 16 coordinate value when arbitrary coordinate assignment is selected.

The station 1 coordinate value is fixed at "0.000" (machine coordinate zero point).

---Setting range---

-99999.999 to 99999.999 (° or mm)

#12865	aux_stpos17	Station 17 coordinate

Set the station 17 coordinate value when arbitrary coordinate assignment is selected.

The station 1 coordinate value is fixed at "0.000" (machine coordinate zero point).

---Setting range---

-99999.999 to 99999.999 (° or mm)

#12866	aux_stpos18	Station 18 coordinate

Set the station 18 coordinate value when arbitrary coordinate assignment is selected.

The station 1 coordinate value is fixed at "0.000" (machine coordinate zero point).

---Setting range---

-99999.999 to 99999.999 (° or mm)

#12867	aux_stpos19	Station 19 coordinate

Set the station 19 coordinate value when arbitrary coordinate assignment is selected.

The station 1 coordinate value is fixed at "0.000" (machine coordinate zero point).

---Setting range---

-99999.999 to 99999.999 (° or mm)

#12868	aux_stpos20	Station 20 coordinate

Set the station 20 coordinate value when arbitrary coordinate assignment is selected.

The station 1 coordinate value is fixed at "0.000" (machine coordinate zero point).

---Setting range---

-99999.999 to 99999.999 (° or mm)

#12870	aux_PSWcheck	PSW detection method

Select the criterion for the output of position switches 1 to 15.

bit0 to E correspond to position switches 1 to 15.

   0: Judged by the machine position of the command system.

   1: Judged by the machine FB position (actual position).

(Note) The bits that are not explained here must be set to "0".

#12871	aux_PSW1dog1	PSW1 area setting 1

Set "PSW1 area setting" 1 and 2 to specify the area where the position switch 1 will turn ON when the machine is positioned.

Whether the value of setting 1 is larger than setting 2 (or vice versa) does not affect the position switch operation.

For rotary axes, the output turns ON in the area excluding 0.000 degree.

---Setting range---

-99999.999 to 99999.999 (° or mm)

#12872	aux_PSW1dog2	PSW1 area setting 2

Set "PSW1 area setting" 1 and 2 to specify the area where the position switch 1 will turn ON when the machine is positioned.

Whether the value of setting 1 is larger than setting 2 (or vice versa) does not affect the position switch operation.

For rotary axes, the output turns ON in the area excluding 0.000 degree.

---Setting range---

-99999.999 to 99999.999 (° or mm)

#12873	aux_PSW2dog1	PSW2 area setting 1

Set "PSW2 area setting" 1 and 2 to specify the area where the position switch 2 will turn ON when the machine is positioned.

Whether the value of setting 1 is larger than setting 2 (or vice versa) does not affect the position switch operation.

For rotary axes, the output turns ON in the area excluding 0.000 degree.

---Setting range---

-99999.999 to 99999.999 (° or mm)

#12874	aux_PSW2dog2	PSW2 area setting 2

Set "PSW2 area setting" 1 and 2 to specify the area where the position switch 2 will turn ON when the machine is positioned.

Whether the value of setting 1 is larger than setting 2 (or vice versa) does not affect the position switch operation.

For rotary axes, the output turns ON in the area excluding 0.000 degree.

---Setting range---

-99999.999 to 99999.999 (° or mm)

#12875	aux_PSW3dog1	PSW3 area setting 1

Set "PSW3 area setting" 1 and 2 to specify the area where the position switch 3 will turn ON when the machine is positioned.

Whether the value of setting 1 is larger than setting 2 (or vice versa) does not affect the position switch operation.

For rotary axes, the output turns ON in the area excluding 0.000 degree.

---Setting range---

-99999.999 to 99999.999 (° or mm)

#12876	aux_PSW3dog2	PSW3 area setting 2

Set "PSW3 area setting" 1 and 2 to specify the area where the position switch 3 will turn ON when the machine is positioned.

Whether the value of setting 1 is larger than setting 2 (or vice versa) does not affect the position switch operation.

For rotary axes, the output turns ON in the area excluding 0.000 degree.

---Setting range---

-99999.999 to 99999.999 (° or mm)

#12877	aux_PSW4dog1	PSW4 area setting 1

Set "PSW4 area setting" 1 and 2 to specify the area where the position switch 4 will turn ON when the machine is positioned.

Whether the value of setting 1 is larger than setting 2 (or vice versa) does not affect the position switch operation.

For rotary axes, the output turns ON in the area excluding 0.000 degree.

---Setting range---

-99999.999 to 99999.999 (° or mm)

#12878	aux_PSW4dog2	PSW4 area setting 2

Set "PSW4 area setting" 1 and 2 to specify the area where the position switch 4 will turn ON when the machine is positioned.

Whether the value of setting 1 is larger than setting 2 (or vice versa) does not affect the position switch operation.

For rotary axes, the output turns ON in the area excluding 0.000 degree.

---Setting range---

-99999.999 to 99999.999 (° or mm)

#12879	aux_PSW5dog1	PSW5 area setting 1

Set "PSW5 area setting" 1 and 2 to specify the area where the position switch 5 will turn ON when the machine is positioned.

Whether the value of setting 1 is larger than setting 2 (or vice versa) does not affect the position switch operation.

For rotary axes, the output turns ON in the area excluding 0.000 degree.

---Setting range---

-99999.999 to 99999.999 (° or mm)

#12880	aux_PSW5dog2	PSW5 area setting 2

Set "PSW5 area setting" 1 and 2 to specify the area where the position switch 5 will turn ON when the machine is positioned.

Whether the value of setting 1 is larger than setting 2 (or vice versa) does not affect the position switch operation.

For rotary axes, the output turns ON in the area excluding 0.000 degree.

---Setting range---

-99999.999 to 99999.999 (° or mm)

#12881	aux_PSW6dog1	PSW6 area setting 1

Set "PSW6 area setting" 1 and 2 to specify the area where the position switch 6 will turn ON when the machine is positioned.

Whether the value of setting 1 is larger than setting 2 (or vice versa) does not affect the position switch operation.

For rotary axes, the output turns ON in the area excluding 0.000 degree.

---Setting range---

-99999.999 to 99999.999 (° or mm)

#12882	aux_PSW6dog2	PSW6 area setting 2

Set "PSW6 area setting" 1 and 2 to specify the area where the position switch 6 will turn ON when the machine is positioned.

Whether the value of setting 1 is larger than setting 2 (or vice versa) does not affect the position switch operation.

For rotary axes, the output turns ON in the area excluding 0.000 degree.

---Setting range---

-99999.999 to 99999.999 (° or mm)

#12883	aux_PSW7dog1	PSW7 area setting 1

Set "PSW7 area setting" 1 and 2 to specify the area where the position switch 7 will turn ON when the machine is positioned.

Whether the value of setting 1 is larger than setting 2 (or vice versa) does not affect the position switch operation.

For rotary axes, the output turns ON in the area excluding 0.000 degree.

---Setting range---

-99999.999 to 99999.999 (° or mm)

#12884	aux_PSW7dog2	PSW7 area setting 2

Set "PSW7 area setting" 1 and 2 to specify the area where the position switch 7 will turn ON when the machine is positioned.

Whether the value of setting 1 is larger than setting 2 (or vice versa) does not affect the position switch operation.

For rotary axes, the output turns ON in the area excluding 0.000 degree.

---Setting range---

-99999.999 to 99999.999 (° or mm)

#12885	aux_PSW8dog1	PSW8 area setting 1

Set "PSW8 area setting" 1 and 2 to specify the area where the position switch 8 will turn ON when the machine is positioned.

Whether the value of setting 1 is larger than setting 2 (or vice versa) does not affect the position switch operation.

For rotary axes, the output turns ON in the area excluding 0.000 degree.

---Setting range---

    -99999.999 to 99999.999 (° or mm)

#12886	aux_PSW8dog2	PSW8 area setting 2

Set "PSW8 area setting" 1 and 2 to specify the area where the position switch 8 will turn ON when the machine is positioned.

Whether the value of setting 1 is larger than setting 2 (or vice versa) does not affect the position switch operation.

For rotary axes, the output turns ON in the area excluding 0.000 degree.

---Setting range---

    -99999.999 to 99999.999 (° or mm)

#12887	aux_PSW9dog1	PSW9 area setting 1

Set "PSW9 area setting" 1 and 2 to specify the area where the position switch 9 will turn ON when the machine is positioned.

Whether the value of setting 1 is larger than setting 2 (or vice versa) does not affect the position switch operation.

For rotary axes, the output turns ON in the area excluding 0.000 degree.

---Setting range---

    -99999.999 to 99999.999 (° or mm)

#12888	aux_PSW9dog2	PSW9 area setting 2

Set "PSW9 area setting" 1 and 2 to specify the area where the position switch 9 will turn ON when the machine is positioned.

Whether the value of setting 1 is larger than setting 2 (or vice versa) does not affect the position switch operation.

For rotary axes, the output turns ON in the area excluding 0.000 degree.

---Setting range---

    -99999.999 to 99999.999 (° or mm)

#12889	aux_PSW10dog1	PSW10 area setting 1

Set "PSW10 area setting" 1 and 2 to specify the area where the position switch 10 will turn ON when the machine is positioned.

Whether the value of setting 1 is larger than setting 2 (or vice versa) does not affect the position switch operation.

For rotary axes, the output turns ON in the area excluding 0.000 degree.

---Setting range---

    -99999.999 to 99999.999 (° or mm)

#12890	aux_PSW10dog2	PSW10 area setting 2

Set "PSW10 area setting" 1 and 2 to specify the area where the position switch 10 will turn ON when the machine is positioned.

Whether the value of setting 1 is larger than setting 2 (or vice versa) does not affect the position switch operation.

For rotary axes, the output turns ON in the area excluding 0.000 degree.

---Setting range---

    -99999.999 to 99999.999 (° or mm)

#12891	aux_PSW11dog1	PSW11 area setting 1

Set "PSW11 area setting" 1 and 2 to specify the area where the position switch 11 will turn ON when the machine is positioned.

Whether the value of setting 1 is larger than setting 2 (or vice versa) does not affect the position switch operation.

For rotary axes, the output turns ON in the area excluding 0.000 degree.

---Setting range---

-99999.999 to 99999.999 (° or mm)

#12892	aux_PSW11dog2	PSW11 area setting 2

Set "PSW11 area setting" 1 and 2 to specify the area where the position switch 11 will turn ON when the machine is positioned.

Whether the value of setting 1 is larger than setting 2 (or vice versa) does not affect the position switch operation.

For rotary axes, the output turns ON in the area excluding 0.000 degree.

---Setting range---

-99999.999 to 99999.999 (° or mm)

#12893	aux_PSW12dog1	PSW12 area setting 1

Set "PSW12 area setting" 1 and 2 to specify the area where the position switch 12 will turn ON when the machine is positioned.

Whether the value of setting 1 is larger than setting 2 (or vice versa) does not affect the position switch operation.

For rotary axes, the output turns ON in the area excluding 0.000 degree.

---Setting range---

-99999.999 to 99999.999 (° or mm)

#12894	aux_PSW12dog2	PSW12 area setting 2

Set "PSW12 area setting" 1 and 2 to specify the area where the position switch 12 will turn ON when the machine is positioned.

Whether the value of setting 1 is larger than setting 2 (or vice versa) does not affect the position switch operation.

For rotary axes, the output turns ON in the area excluding 0.000 degree.

---Setting range---

-99999.999 to 99999.999 (° or mm)

#12895	aux_PSW13dog1	PSW13 area setting 1

Set "PSW13 area setting" 1 and 2 to specify the area where the position switch 13 will turn ON when the machine is positioned.

Whether the value of setting 1 is larger than setting 2 (or vice versa) does not affect the position switch operation.

For rotary axes, the output turns ON in the area excluding 0.000 degree.

---Setting range---

-99999.999 to 99999.999 (° or mm)

#12896	aux_PSW13dog2	PSW13 area setting 2

Set "PSW13 area setting" 1 and 2 to specify the area where the position switch 13 will turn ON when the machine is positioned.

Whether the value of setting 1 is larger than setting 2 (or vice versa) does not affect the position switch operation.

For rotary axes, the output turns ON in the area excluding 0.000 degree.

---Setting range---

-99999.999 to 99999.999 (° or mm)

#12897	aux_PSW14dog1	PSW14 area setting 1

Set "PSW14 area setting" 1 and 2 to specify the area where the position switch 14 will turn ON when the machine is positioned.

Whether the value of setting 1 is larger than setting 2 (or vice versa) does not affect the position switch operation.

For rotary axes, the output turns ON in the area excluding 0.000 degree.

---Setting range---

-99999.999 to 99999.999 (° or mm)

#12898	aux_PSW14dog2	PSW14 area setting 2

Set "PSW14 area setting" 1 and 2 to specify the area where the position switch 14 will turn ON when the machine is positioned.

Whether the value of setting 1 is larger than setting 2 (or vice versa) does not affect the position switch operation.

For rotary axes, the output turns ON in the area excluding 0.000 degree.

---Setting range---

-99999.999 to 99999.999 (° or mm)

#12899	aux_PSW15dog1	PSW15 area setting 1

Set "PSW15 area setting" 1 and 2 to specify the area where the position switch 15 will turn ON when the machine is positioned.

Whether the value of setting 1 is larger than setting 2 (or vice versa) does not affect the position switch operation.

For rotary axes, the output turns ON in the area excluding 0.000 degree.

---Setting range---

-99999.999 to 99999.999 (° or mm)

#12900	aux_PSW15dog2	PSW15 area setting 2

Set "PSW15 area setting" 1 and 2 to specify the area where the position switch 15 will turn ON when the machine is positioned.

Whether the value of setting 1 is larger than setting 2 (or vice versa) does not affect the position switch operation.

For rotary axes, the output turns ON in the area excluding 0.000 degree.

---Setting range---

-99999.999 to 99999.999 (° or mm)

#12910	aux_push	Stopper amount

Set the command stroke of the stopper operation in the stopper positioning.

---Setting range---

0.000 to 359.999(° or mm)

#12911	aux_pusht1	Stopper standby time

Set the standby time from the stopper starting coordinate positioning to the stopper operation start in the stopper positioning.

---Setting range---

0 to 9999 (ms)

#12912	aux_pusht2	Stopper torque release time

Set the time from the completion of the stopper operation to the changeover of the stopper torque in the stopper positioning.

---Setting range---

0 to 9999(ms)

#12913	aux_pusht3	Set position signal output delay time

Set the time from the completion of the stopper operation to the output of the "automatic set position reached" (JSTA), "set position reached" (JST) or "near set position" (NEAR) signal in the stopper positioning.

---Setting range---

0 to 9999(ms)

16.22 Safety Common Parameters

(PR)	#51001	SIO_Enable	Enable safety related I/O observation

Select whether to enable the safety related I/O observation.

 0: Disable

 1: Enable

(PR)	#51002	SLS_Enable	Enable SLS observation

Select whether to enable the safely limited speed observation.

 0: Disable

 1: Enable

(PR)	#51003	SLP_Enable	Enable SLP observation

Select whether to enable the safely limited position observation.

 0: Disable

 1: Enable

(PR)	#51004	SSM_Enable	Enable Safe speed monitor

Select whether to enable the safe speed monitor.

 0: Disable

 1: Enable

(PR)	#51005	SCA_Enable	Enable safe cam

Select whether to enable the safe cam.

 0: Disable

 1: Enable

(PR)	#51006	SOS_Enable	Enable Safe operating stop

Select whether to enable the safe operating stop.

 0: Disable

 1: Enable

(*) When SS2 is executed, SOS is activated irrespective of this parameter.

(PR)	#51007	SS1_Enable	Enable Safe stop 1

Select whether to enable the safe stop 1.

 0: Disable

 1: Enable

(*) Irrespective of this parameter, when a smart safety observation error is detected, SS1 may be activated depending on the setting of "#51102 SF_Stoptype".

(PR)	#51008	SS2_Enable	Enable Safe stop 2

Select whether to enable the safe stop 2.

 0: Disable

 1: Enable

(PR)	#51009	STO_Enable	Enable Safe torque off

Select whether to enable the safe torque off.

 0: Disable

 1: Enable

(*) Irrespective of this parameter, when a smart safety observation error is detected, STO may be activated depending on the setting of "#51102 SF_Stoptype".

(PR)	#51010	SBC_Enable	Safe brake control enabled

Select whether to enable the safe brake control.

 0: Disable

 1: Enable

(PR)	#51011	SBT_INT	SBT interval

Set the time that elapses before the next SBT incomplete signal (SBTNFEXm / SBTNFMOm) turns ON after completing the brake test.

When set "0", the interval will be 8 hours.

---Setting range---

0 to 255 hours

(PR)	#51012	CRSCHK_TOL	Cross-check status inconsistency tolerable time

Set the tolerable time for inconsistency between CPUs status. (When the status is inconsistent for more than tolerable time, the alarm occurs and the motor power shuts OFF.)

When set "0", the inconsistency tolerable time is 100 ms.

---Setting range---

0 to 5000 (ms)

	#51013	SF_PSWD	Safe password

Set the safety password.

Setting: 7 or 8 uppercase alphanumeric characters

If no password is set, turn ON the machine parameter setup mode to set the safety parameters.

---Setting range---

7 or 8 uppercase alphanumeric characters

(PR)	#51015	safe_drv_test	Drive safety function easy test mode

Select whether to enable the simple test mode in which the drive safety function operation can be checked without connecting any smart safety observation-capable drive unit.

0: Disable the drive safety function simple test mode

1: Enable the drive safety function simple test mode

(PR)	#51016	SCN_Enable	Safety communication network valid

Select whether to enable or disable the safety communication network.

0: Disabled

1: Enabled

(PR)	#51701	SCN_Slot No.	Safety communication network slot No.

Select the number of the slot in which the CC-Link IE Field network module managed by CNC CPU or the CC-Link IE TSN module accessible from CNC CPU is mounted.

(*) Set the I/O number of the base unit. When connecting the CC-Link IE Field network module, do not set a slot number that has already been set for any other CPU.

---Setting range---

0 to 11

(PR)	#51702	SCN_Network No.	Safety communication network No.

Specify the network number of the CNC-controlled CC-Link IE Field network module.

(*) Set the network number of the master station.

---Setting range---

0 to 239

(PR)	#51703	SCN_Station No.	Safety communication network station No.

Specify the station number of the CNC-controlled CC-Link IE Field network module.

(*) Set the unique station number of the master station.

---Setting range---

0 to 120

(PR)	#51704	SCN_SIM Time	Safety communication network transmission interval to be monitored

In each safety connection, a safety communication error is detected by the CC-Link IE Field network module managed by CNC CPU or by the CC-Link IE TSN module accessible from CNC CPU. Specify the transmission interval to be monitored for the detection.
Note that when the set value is in the range of 0 to 349, the default value "350" is applied (Transmission interval to be monitored is 35 ms).

---Setting range---

0 to 10000 (100 μs)

(PR)	#51705	SCN_IETSN_MA IP	CC-Link IE TSN master station IP address

This parameter specifies the IP address of the master station to be connected to the CC-Link IE TSN safety communication.

(*) Do not set the following address.

- The numbers in the 3rd and 4th octets contain all 0s or 1s.
- The host address contains all 0s or 1s.
- Reserved address

---Setting range---

0.0.0.0 to 255.255.255.255

(PR)	#51706	SCN_IETSN_OWN IP	CC-Link IE TSN own station IP address

This parameter specifies the IP address of the own station to be connected to the CC-Link IE TSN safety communication.

(*) Do not set the following address.

- The numbers in the 3rd and 4th octets contain all 0s or 1s.
- The host address contains all 0s or 1s.
- Reserved address

---Setting range---

0.0.0.0 to 255.255.255.255

16.23 Safety Axis Parameters

(PR)	#51101	SF_Disable	Disable smart safety observation

Exclude the axis from the smart safety observation target.

0: Enable smart safety observation

1: Disable smart safety observation

(Note) The settings of "#51101 SF_Disable" and "#51301 SF_SDisable" must be the same within a multi-hybrid drive unit.

(PR)	#51102	SF_Stoptype	Stop method at error

Select which of the safe stop methods to use when an error is detected in the smart safety observation.

0: STO

1: SS1

(PR)	#51103-51106	SLS_Speed1-4	SLS speed tolerance 1-4

Specify the upper limits of machine-end speed determined as safe for each of SLS speed tolerances 1 to 4. If the SLS detection delay time has elapsed with the command/FB speed exceeding the safely-limited speed while SLS is ON, a safe stop (SS1 or STO) is executed. The safely-limited speed to be applied to SLS is calculated using the following equation.

Safely-limited speed = SLS speed tolerance x SLS speed override / 100

---Setting range---

0 to 999999 (mm/min or °/min)

(PR)	#51107-51122	SLS_Override1-16	SLS speed override 1-16

Specify the speed overrides 1 to 16 with respect to SLS speed tolerances 1 to 4. For details refer to SLS speed tolerances 1 to 4.

---Setting range---

0 to 100 (%)

(PR)	#51123	SLS_Clamp	SLS speed clamp ratio

Specify the speed clamp ratio that is applied while SLS is ON. Set the ratio to about 80 to 90%. While SLS is ON, the command speed is clamped at the following speed:

Clamp speed = Safely-limited speed x SLS speed clamp ratio / 100

(Safely-limited speed = SLS speed tolerance x SLS speed override / 100)

---Setting range---

0 to 100 (%)

	#51124	SLS_T1	SLS detection delay time

Specify a period of time to detect a speed error while SLS is ON. A safe stop (SS1 or STO) is executed if the period of time set in this parameter has elapsed with the command/FB speed exceeding the safely-limited speed.

---Setting range---

0 to 9999 (ms)

	#51125	SLS_T2	SLS deceleration observation time

Specify a period of time to detect a deceleration error that is caused due to change of the safely-limited speed at the start of or during SLS. If you have changed the safely-limited speed at the start of or during SLS, and the time set in this parameter has elapsed with the command/FB speed exceeding the safely-limited speed, a safe stop (SS1 or STO) is executed. When set to "0", the detection time is treated as 200(ms).

---Setting range---

0 to 99999 (ms)

(PR)	#51126+2(n-1)	SLP_PositionPn	SLP position tolerance n (+)

"n" represents the SLP position tolerance No. (n=1 to 4)

Specify the upper and lower limits of machine position, which is determined as safe, for each of SLP position tolerances 1(+) to 4(+). If the SLP detection delay time has elapsed while SLP is ON with the command/FB position outside the SLP position tolerance range, a safe stop (SS1 or STO) is executed.

*SLP is not available for a rotation-type rotary axis.

---**Setting range**---

-99999.999 to +99999.999 (mm)

(PR)	#51127+2(n-1)	SLP_PositionMn	SLP position tolerance n (-)

"n" represents the SLP position tolerance No. (n=1 to 4)

Specify the upper and lower limits of machine position, which is determined as safe, for each of SLP position tolerances 1(-) to 4(-). If the SLP detection delay time has elapsed while SLP is ON with the command/FB position outside the SLP position tolerance range, a safe stop (SS1 or STO) is executed.

*SLP is not available for a rotation-type rotary axis.

---**Setting range**---

-99999.999 to +99999.999 (mm)

	#51134	SLP_T1	SLP detection delay time

Specify a period of time to detect a machine position error while SLP is ON. If the time set in this parameter has elapsed with the command/FB position outside the SLP position tolerance range, a safe stop (SS1 or STO) is executed.

---**Setting range**---

0 to 9999 (ms)

(PR)	#51135-51138	SSM_Speed1-4	SSM speed 1-4

Specify the upper limits of machine-end speed determined as safe for each of SSM speeds 1 to 4. If the command/FB speed is at the safe speed or lower while SSM is ON, the Under SSM safe speed signal turns ON. If the command/FB speed exceeds the safe speed, the Under SSM safe speed signal turns OFF. The safe speed to be applied to SSM is calculated using the following equation.

(When the Under SSM safe speed signal is ON)
Safe speed = SSM speed

(When the Under SSM safe speed signal is OFF)
Safe speed = SSM speed - SSM hysteresis width

---**Setting range**---

0 to 999999 (mm/min or °/min)

	#51139-51142	SSM_Hysteresis1-4	SSM hysteresis width 1-4

Specify the hysteresis widths that correspond to SSM speeds 1 to 4. For details refer to SSM speeds 1 to 4.

---**Setting range**---

0 to 999999 (mm/min or °/min)

(PR)	#51143+2(n-1)	SCA_PositionPn	SCA position n (+)

"n" represents the SCA position No. (n=1 to 16)

Specify the upper and lower limits of machine position determined as safe for each of SCA positions 1(+) to 16(+). If the command/FB position is in the SCA safe position or smaller while SCA is ON, the Safe cam position signal turns OFF. If the position has exceeded the SCA safe position, the Safe cam position signal turns ON. The SCA safe position is calculated using the following equation.

(When the Safe cam position signal is ON)
SCA safe position = SCA position (+) – SCA hysteresis width

(When the Safe cam position signal is OFF)
SCA safe position = SCA position (+)

---**Setting range**---

-99999.999 to +99999.999 (mm)

(PR)	#51144+2(n-1)	SCA_PositionMn	SCA position n (-)

"n" represents the SCA position No. (n=1 to 16)

Specify the upper and lower limits of machine position determined as safe for each of SCA positions 1(-) to 16(-). If the command/FB position is in the SCA safe position or smaller while SCA is ON, the Safe cam position signal turns OFF. If the position has exceeded the SCA safe position, the Safe cam position signal turns ON. The SCA safe position is calculated using the following equation.

(When the Safe cam position signal is ON)
SCA safe position = SCA position (-) – SCA hysteresis width

(When the Safe cam position signal is OFF)
SCA safe position = SCA position (-)

---**Setting range**---

-99999.999 to +99999.999 (mm)

#51175	SCA_Hysteresis	SCA hysteresis width

Specify the hysteresis widths that correspond to SCA positions 1 to 16. For details refer to SCA positions 1(+/-) to 16(+/-).

---**Setting range**---

0 to 99999.999 (mm)

(PR)	#51176	SOS_Speed	SOS stop speed

Specify the upper limit of machine-end speed determined as a safe operating stop.

♦If the SOS_V detection delay time has elapsed with the command/FB speed exceeding the speed of this parameter while SOS is ON, a safe stop (SS1 or STO) is executed.
♦The point of time at which the command/FB speed drops to that of this parameter or lower while SS1/SS2 is ON is treated as a standstill.

*When this parameter is set to 0, "SOS speed error" may occur even though the axis is at a standstill.

---**Setting range**---

0 to 9999 (mm/min or °/min)

#51177	SOS_T1	SOS_V detection delay time

Specify a period of time to detect a speed error while SOS is ON. If the period of time set in this parameter has elapsed with the command/FB speed exceeding the SOS stop speed while SOS is ON, a safe stop (SS1 or STO) is executed.

---**Setting range**---

0 to 9999 (ms)

(PR)	#51178	SOS_Droop	SOS position deviation tolerance

Specify the upper limit of machine-end position deviation determined as a safe operating stop. If the SOS_PD detection delay time has elapsed with the position deviation (difference between the command and FB positions) exceeding that of this parameter while SOS is ON, a safe stop (SS1 or STO) is executed.

*When this parameter is set to 0, "SOS position deviation error" may occur even though the axis is at a standstill.

---**Setting range**---

0 to 9999.999 (mm or °)

#51179	SOS_T2	SOS_PD detection delay time

Specify a period of time to detect a position deviation error while SOS is ON. If a period of time set in this parameter has elapsed with the position deviation (difference between the command and FB positions) exceeding the SOS position deviation tolerance while SOS is ON, a safe stop (SS1 or STO) is executed.

---**Setting range**---

0 to 9999 (ms)

(PR)	#51180	SOS_PositionM	SOS travel distance tolerance (-)

Specify the upper limit of machine-end travel distance (minus side) determined as a safe operating stop. If the SOS_P detection delay time has elapsed with the command/FB travel distance in the minus direction exceeding that of this parameter while SOS is ON, a safe stop (SS1 or STO) is executed.

*When this parameter is set to 0, "SOS travel distance error" may occur even though the axis is at a standstill.

---**Setting range**---

0 to 9999.999 (mm or °)

| (PR) | #51181 | SOS_PositionP | SOS travel distance tolerance (+) |

Specify the upper limit of machine-end travel distance (plus side) determined as a safe operating stop. If the SOS_P detection delay time has elapsed with the command/FB travel distance in the plus direction exceeding that of this parameter while SOS is ON, a safe stop (SS1 or STO) is executed.

*When this parameter is set to 0, "SOS travel distance error" may occur even though the axis is at a standstill.

---Setting range---

0 to 9999.999 (mm or °)

| | #51182 | SOS_T3 | SOS_P detection delay time |

Specify a period of time to detect a travel distance error while SOS is ON. If the period of time set in this parameter has elapsed with the command/FB travel distance exceeding the SOS travel distance tolerance (+/-) while SOS is ON, a safe stop (SS1 or STO) is executed.

---Setting range---

0 to 9999 (ms)

| | #51183 | SS1_T1 | SS1 deceleration observation time |

Specify a period of time to detect a deceleration error while SS1 is ON. If the time set in this parameter has elapsed with the command/FB speed exceeding the SOS stop speed, STO is activated.

---Setting range---

0 to 99999 (ms)

| | #51184 | SS2_T1 | SS2 deceleration observation time |

Specify a period of time to detect a deceleration error while SS2 is ON. If the time set in this parameter has elapsed with the command/FB speed exceeding the SOS stop speed, STO is activated.

---Setting range---

0 to 99999 (ms)

| (PR) | #51185 | STO_EXEWT | Waiting time before STO execution |

Specify a period of time to wait from when the drive unit receives an STO request from the NC until when STO is actually executed. Set this time so that the brake is activated within this period of time. When set to "0", the STO execution standby time is treated as 200 ms.

---Setting range---

0 to 20000 (ms)

| (PR) | #51186 | SBTEX_Enable | External brake SBT enabled |

0: Disable

1: Enable

| (PR) | #51187 | SBTMO_Enable | Motor brake SBT enabled |

0: Disable

1: Enable

| | #51191 | SBT_ILIM | SBT current limit value |

Set the current limit value in the brake test in proportion to the stall current. When set to "0", the alarm occurs at the start of the brake test. (The test does not start.)

---Setting range---

0 to 100 (%)

| (PR) | #51192 | SBT_CMDWT | SBT command wait time |

Set the wait time of output of movement command for brake test from NC since receiving SBT starting signal (SBTSTEXm / SBTSTMOm). When set to "0", the commanded wait time is 400 ms.

---Setting range---

0 to 30000 (ms)

| (PR) | #51193 | SBT_FD | SBT command movement amount |

Set the movement amount to command to the test target axis at the time of brake test. When set to "0", the alarm occurs at the start of the brake test. (The test does not start.)

---Setting range---

-99999.999 to 99999.999 (mm or °)

(PR)	#51194	SBT_FDRATE	SBT command speed

Set the command speed to command to the test target axis at the time of brake test. When set to "0", the alarm occurs at the start of the brake test. (The test does not start.)

---Setting range---

0 to 1000000 (mm/min or °/min)

(PR)	#51195	SBT_OBTIM	SBT observation time

Set the time to continue the observation of axis movement amount after the output of movement command for test at the time of brake test. When set to "0", the observation time is 1000 ms.

---Setting range---

0 to 30000 (ms)

(PR)	#51196	SBT_TOL	SBT tolerable movement amount

Set the tolerable movement amount of the test target axis at the time of brake test. (The alarm occurs if the movement amount during the test exceeds this parameter value.) When set "0", the tolerable movement amount is 100 mm (or °).

---Setting range---

0 to 99999.999 (mm or °)

(PR)	#51197	SLP/SCA_FDTOL	SLP/SCA tolerable movement amount during power OFF

Sets the tolerable value of the difference (error amount) between [saved position at power shut OFF] and [restored position at power ON] in SLP/SCA encoder diagnosis during power OFF. When this above difference exceeds the tolerable value, the system starts in STO status. When set "0", the tolerable value is as in below formula.

Tolerable movement amount = SV018(PIT) * 0.9

---Setting range---

0 to 99999.999 (mm)

(PR)	#51198	MlRtAbsSEnc_FDChk	SLP/SCA encoder diagnosis during power OFF application for Multi revolution safety encoder

Enables the encoder diagnosis during power OFF to use SLP/SCA for the axes connected with Multi revolution safety encoder.

0: Disable the encoder diagnosis during power OFF to use SLP/SCA for the axes connected with Multi revolution safety encoder

1: Enable the encoder diagnosis during power OFF to use SLP/SCA for the axes connected with Multi revolution safety encoder

* As for the axes not connected with Multi revolution safety encoder, the above diagnosis will be enabled regardless of the setting value of this parameter.

* The above diagnosis will not be executed when SLP/SCA are disabled. (Both SLP_Enable and SCA_Enable are 0.)

	#51199	SF_PDCHK_TOL	Servo axis position deviation diagnosis tolerable value

Sets the tolerable value of the position deviation (the difference between the commanded position generated inside NC and the feedback position received from drive unit) in the position deviation diagnosis. When the position deviation exceeds the tolerable value, the Safe stop (SS1/STO) will be carried out. When "0" is set, the tolerable value is as in below formula.

Tolerable value = SV018(PIT) * 2.0

---Setting range---

0 to 32767 (mm or °)

(PR)	#51200	SFSPEC1	Safety specification 1

Specify the Safety axis's specification by turning ON the corresponding bit. Input the hexadecimal value for this parameter.

bit0-2: Not used

bit3: Motor brake connection status

0: Motor brake connected

1: Motor brake not connected

bit4-F: Not used

* If the settings of encoder type (bit0, bit1) are different from the actually connected ones, the servo alarm 4D is output.

---Setting range---

0x0000 to 0xFFFF

(PR)	#51201	SENCTYP	Safety encoder type

For a safety encoder-connected axis, set the safety encoder type. When the Multi revolution part is connected to the safety encoder that is outside the certification of safety standards, and in SLP/SCA enabled, SLP/SCA encorder diagnosis during power OFF will be carried out regardless of the setting value of #51198 MI-RtAbsSEnc_FDChk.

0: Safety encoder that is outside the safety certification for Multi revolution

1: Safety encoder that is certified with safety standards for Multi revolution

16.24 Safety Spindle Parameters

(PR)	#51301	SF_SDisable	Disable smart safety observation

Exclude the axis from the smart safety observation target.

    0: Enable smart safety observation

    1: Disable smart safety observation

(Note) The settings of "#51101 SF_Disable" and "#51301 SF_SDisable" must be the same within a multi-hybrid drive unit.

(PR)	#51302	SF_SStoptype	Stop method at error

Select which of the safe stop methods to use when an error is detected in the smart safety observation.

    0: STO

    1: SS1

(PR)	#51303-51306	SLS_SSpeed1-4	SLS speed tolerance 1-4

Specify the upper limits of machine-end speed determined as safe for each of SLS speed tolerances 1 to 4. If the SLS detection delay time has elapsed with the command/FB speed exceeding the safely-limited speed while SLS is ON, a safe stop (SS1 or STO) is executed. The safely-limited speed to be applied to SLS is calculated using the following equation.

Safely-limited speed = SLS speed tolerance x SLS speed override / 100

---Setting range---

    0 to 999999.9 (r/min)

(PR)	#51307-51322	SLS_SOverride1-16	SLS speed override 1-16

Specify the speed overrides 1 to 16 with respect to SLS speed tolerances 1 to 4. For details refer to SLS speed tolerances 1 to 4.

---Setting range---

    0 to 100 (%)

(PR)	#51323	SLS_Sclamp	SLS speed clamp ratio

Specify the speed clamp ratio that is applied while SLS is ON. Set the ratio to about 80 to 90%. While SLS is ON, the command speed is clamped at the following speed:

Clamp speed = Safely-limited speed x SLS speed clamp ratio / 100

(Safely-limited speed = SLS speed tolerance x SLS speed override / 100)

---Setting range---

    0 to 100 (%)

#51324	SLS_ST1	SLS detection delay time

Specify a period of time to detect a speed error while SLS is ON. A safe stop (SS1 or STO) is executed if the period of time set in this parameter has elapsed with the command/FB speed exceeding the safely-limited speed.

---Setting range---

    0 to 9999 (ms)

#51325	SLS_ST2	SLS deceleration observation time

Specify a period of time to detect a deceleration error that is caused due to change of the safely-limited speed at the start of or during SLS. If you have changed the safely-limited speed at the start of or during SLS, and the time set in this parameter has elapsed with the command/FB speed exceeding the safely-limited speed, a safe stop (SS1 or STO) is executed. When set to "0", the detection time is treated as 200(ms).

---Setting range---

    0 to 99999 (ms)

(PR)	#51326-51329	SSM_SSpeed1-4	SSM speed 1-4

Specify the upper limits of machine-end speed determined as safe for each of SSM speeds 1 to 4. If the command/FB speed is at the safe speed or lower while SSM is ON, the Under SSM safe speed signal turns ON. If the command/FB speed exceeds the safe speed, the Under SSM safe speed signal turns OFF. The safe speed to be applied to SSM is calculated using the following equation.

(When the Under SSM safe speed signal is ON)
Safe speed = SSM speed

(When the Under SSM safe speed signal is OFF)
Safe speed = SSM speed - SSM hysteresis width

---Setting range---

0 to 999999.9 (r/min)

	#51330-51333	SSM_SHysteresis1-4	SSM hysteresis width 1-4

Specify the hysteresis widths that correspond to SSM speeds 1 to 4. For details refer to SSM speeds 1 to 4.

---Setting range---

0 to 999999.9 (r/min)

(PR)	#51334	SOS_SSpeed	SOS stop speed

Specify the upper limit of machine-end speed determined as a safe operating stop.

⬦If the SOS_V detection delay time has elapsed with the command/FB speed exceeding that of this parameter while SOS is ON, a safe stop (SS1 or STO) is executed.

⬦The point of time at which the command/FB speed drops to that of this parameter or lower while SS1/SS2 is ON is treated as a standstill.

*When this parameter is set to 0, "SOS speed error" may occur even though the spindle is at a standstill.

---Setting range---

0 to 9999.9 (r/min)

	#51335	SOS_ST1	SOS_V detection delay time

Specify a period of time to detect a speed error while SOS is ON. If the period of time set in this parameter has elapsed with the command/FB speed exceeding the SOS stop speed while SOS is ON, a safe stop (SS1 or STO) is executed.

---Setting range---

0 to 9999 (ms)

(PR)	#51336	SOS_SDroop	SOS position deviation tolerance

Specify the upper limit of machine-end position deviation determined as a safe operating stop. If the SOS_PD detection delay time has elapsed with the position deviation (difference between the command and FB positions) exceeding that of this parameter while SOS is ON, a safe stop (SS1 or STO) is executed.

*When this parameter is set to 0, "SOS position deviation error" may occur even though the spindle is at a standstill.

---Setting range---

0 to 9999 (°)

	#51337	SOS_ST2	SOS_PD detection delay time

Specify a period of time to detect a position deviation error while SOS is ON. If a period of time set in this parameter has elapsed with the position deviation (difference between the command and FB positions) exceeding the SOS position deviation tolerance while SOS is ON, a safe stop (SS1 or STO) is executed.

---Setting range---

0 to 9999 (ms)

(PR)	#51338	SOS_SPositionM	SOS travel distance tolerance (-)

Specify the upper limit of machine-end travel distance (minus side) determined as a safe operating stop. If the SOS_P detection delay time has elapsed with the command/FB travel distance in the minus direction exceeding that of this parameter while SOS is ON, a safe stop (SS1 or STO) is executed.

*When this parameter is set to 0, "SOS travel distance error" may occur even though the spindle is at a standstill.

---Setting range---

0 to 9999 (°)

(PR)	#51339	SOS_SPositionP	SOS travel distance tolerance (+)

Specify the upper limit of machine-end travel distance (plus side) determined as a safe operating stop. If the SOS_P detection delay time has elapsed with the command/FB travel distance in the plus direction exceeding that of this parameter while SOS is ON, a safe stop (SS1 or STO) is executed.

*When this parameter is set to 0, "SOS travel distance error" may occur even though the spindle is at a standstill.

---Setting range---

0 to 9999 (°)

	#51340	SOS_ST3	SOS_P detection delay time

Specify a period of time to detect a travel distance error while SOS is ON. If the period of time set in this parameter has elapsed with the command/FB travel distance exceeding the SOS travel distance tolerance (+/-) while SOS is ON, a safe stop (SS1 or STO) is executed.

---Setting range---

0 to 9999 (ms)

	#51341	SS1_ST1	SS1 deceleration observation time

Specify a period of time to detect a deceleration error while SS1 is ON. If the time set in this parameter has elapsed with the command/FB speed exceeding the SOS stop speed, STO is activated.

---Setting range---

0 to 99999 (ms)

	#51342	SS2_ST1	SS2 deceleration observation time

Specify a period of time to detect a deceleration error while SS2 is ON. If the time set in this parameter has elapsed with the command/FB speed exceeding the SOS stop speed, STO is activated.

---Setting range---

0 to 99999 (ms)

(PR)	#51343	STO_SEXEWT	Waiting time before STO execution

Specify a period of time to wait from when the drive unit receives an STO request from the NC until when STO is actually executed. Set this time so that the brake is activated within this period of time. When set to "0", the STO execution standby time is treated as 200 ms.

---Setting range---

0 to 20000 (ms)

	#51344	SF_PDCHK_ST1	Spindle position deviation diagnosis waiting time

Set the waiting time for starting the position deviation diagnosis at Spindle non-interpolation mode. The diagnosis of the position deviation at Spindle non-interpolation mode starts after the commanded speed becomes consistent and after the time set by this parameter passes. It stops while the command speed is changing. When set to "0", the Spindle position deviation diagnosis waiting time is 20000 ms.

---Setting range---

0 to 30000 (ms)

	#51345	SF_PDCHK_STOL	Spindle position deviation diagnosis tolerable value

Sets the tolerable value of the position deviation (the difference between the commanded position generated inside NC and the feedback position received from drive unit) in the position deviation diagnosis. When the position deviation exceeds the tolerable value, the Safe stop (SS1/STO) will be carried out. When set to "0", the tolerable value is 1080°.

---Setting range---

0 to 32767 (°)

16.25 Safety I/O Assignment Parameters

(PR)	#51501+10(n-1)	RIO CH No. #n	Target channel number #n

Specify the channel No. to which the nth safety I/O unit is connected. (n=1 to 3)

* When set to "0", the RIO assignment parameters of the nth station are all disabled.

---Setting range---

   0,1

(PR)	#51502+10(n-1)	RIO Station No. #n	Target station number #n

Specify the station No. of the nth safety I/O unit. (n=1 to 3)

* Set this parameter to the same value as of the rotary switch on the safety I/O unit to which the device is assigned.

---Setting range---

   0 to 3

(PR)	#51503+10(n-1)	DI dev name #n	DI device name #n

Specify the name of the DI assignment devices of the nth safety I/O unit. (n=1 to 3)

* When set to "0", the name is left blank.

---Setting range---

   0, X

(PR)	#51504+10(n-1)	DI dev No. #n	DI device number #n

Specify the head device No. of DI assignment devices of the nth safety I/O unit. (n=1 to 3)

* This parameter changes to "0" if you change the device name "DI dev name #n".

* Specify "DI dev name #n" ahead of this parameter.

---Setting range---

   X: 0 to 1FF (hexadecimal)

(PR)	#51505+10(n-1)	DO dev name #n	DO device name #n

Specify the name of the DO assignment devices of the nth safety I/O unit. (n=1 to 3)

* When set to "0", the name is left blank.

---Setting range---

   0, Y

(PR)	#51506+10(n-1)	DO dev No. #n	DO device number #n

Specify the head device No. of the DO assignment devices of the nth safety I/O unit. (n=1 to 3)

* The setting of this parameter changes to "0" if you change the device name of "DO dev name #n".

* Specify "DO dev name #n" ahead of this parameter.

* Set the same value as DI device No.

---Setting range---

   Y: 0 to 1FF (hexadecimal)

(PR)	#51582	EMG_Dev1_ch	Emergency stop signal 1 channel No.

Specify the No. of I/O channel to connect the safety I/O unit that receives the emergency stop signal. When specifying the channel No. and station No. of the emergency stop signal, set any of the safety I/O units specified by the parameters RIO CH No. and RIO Station No. When set to "0", the designation of emergency stop signal device by EMG_Dev1 is disabled, irrespective of the settings of EMG_Dev1_stn and EMG_Dev1_bit.

---Setting range---

   0, 1

(PR)	#51583	EMG_Dev1_stn	Emergency stop signal 1 station No.

Specify the No. of station to connect the safety I/O unit that receives the emergency stop signal.

---Setting range---

   0 to 3

(PR)	#51584	EMG_Dev1_bit	Emergency stop signal 1 bit No.

Specify the bit No. of the safety I/O unit that receives the emergency stop signal.

---Setting range---

1 to 31

(PR)	#51585	EMG_Dev2_ch	Emergency stop signal 2 channel No.

Specify the No. of I/O channel to connect the safety I/O unit that receives the emergency stop signal. When specifying the channel No. and station No. of the emergency stop signal, set any of the safety I/O units specified by the parameters RIO CH No. and RIO Station No. When set to "0", the designation of emergency stop signal device by EMG_Dev2 is disabled, irrespective of the settings of EMG_Dev2_stn and EMG_Dev2_bit.

---Setting range---

0, 1

(PR)	#51586	EMG_Dev2_stn	Emergency stop signal 2 station No.

Specify the No. of station to connect the safety I/O unit that receives the emergency stop signal.

---Setting range---

0 to 3

(PR)	#51587	EMG_Dev2_bit	Emergency stop signal 2 bit No.

Specify the bit No. of the safety I/O unit that receives the emergency stop signal.

---Setting range---

0 to 31

(PR)	#51591	SIO_DIDelay	Allowed input signal compare time

Specify the allowed time of inconsistency between the PLC1 and PLC2 side input signals. Specify this in increments of 10 (ms). When set to "0", the allowed safety signal compare time is 300 (ms).

---Setting range---

0 to 500 (10 ms)

(PR)	#51592	SIO_DODelay	Allowed output signal compare time

Specify the allowed time of inconsistency between the PLC1 and PLC2 side output signals. Specify this in increments of 10 (ms). When set to "0", the allowed safety signal compare time is 300 (ms).

---Setting range---

0 to 50 (10 ms)

(PR)	#51593	SIO_DOErrtype	DO control method at diagnostic error

Select the DO control method and PLC status of when a safety signal observation error occurs.

0: PLC is set in RUN state and DO is controlled through user safety sequence

1: PLC is set in STOP state and all DOs are OFF.

(PR)	#51594	SIO_DODelay2	Allowed output signal compare time 2

Specify the allowed time of inconsistency between the PLC1 and PLC2 side output signals. Specify this in increments of 10 (ms). When set to "0", the allowed safety signal compare time is 300 (ms).

Set tolerable time more than 300 (ms), when an output signal is controlled with 100 (ms) timer.

---Setting range---

0 to 500 (10 ms)

(PR)	#51595	SIO_StartCond	Safety related I/O observation start condition

Specify the start condition of safety related I/O observation.

0: The observation is automatically started when the power is turned ON.

1: The observation is started at the rising edge of safety related I/O observation start request signal. (ZR416/bit1)

(Note) Set to "1"only when the power cannot be supplied to the safety I/O device when the controller power is turned ON.

16.26 Multi CPU Parameters

(PR)	#26801-26832	EndRefDev1-32	END refresh device 1-32

Specify the head device No. of devices that are refreshed at the END process of ladder.

For the range not refreshed by host CPU due to another CPU's setting (reception), the setting can be omitted.

Device "RC" can be set when "#26751 DevCondecseRef" is set to "1".

---Setting range---

Device: X, Y, M, L, B, D, W, R, ZR, RC

Device number: 0 to 99999

Revision History

Date of revision	Manual No.	Revision details
Apr. 2019	IB(NA)1501560-A	First edition created. The contents of "M800/M80/E80/C80 Series Alarm/Parameter Manual" (IB-1501279-J) were divided to create the respective manuals, "M800/M80/E80 Series" and "C80 Series". The descriptions of this manual are based on S/W version B0 of Mitsubishi Electric CNC C80 Series.
Jan. 2020	IB(NA)1501560-B	The descriptions were revised corresponding to S/W version B5 of Mitsubishi Electric CNC C80 series. The following chapters were revised. - 1 Operation Errors (M) - 2 Stop Codes (T) - 4 MCP Alarms (Y) - 5 System Alarms (Z) - 6 Absolute Position Detection System Alarms (Z7*) - 8 Emergency Stop Alarms (EMG) - 13 Smart Safety Observation Alarm (V) - 14 Multi CPU Errors (A) - 15 User Parameters - 16 Machine Parameters Other mistakes were corrected.
Aug. 2020	IB(NA)1501560-C	The descriptions were revised corresponding to S/W version B7 of Mitsubishi Electric CNC C80 series. The following chapters were revised. - 1 Operation Errors (M) - 2 Stop Codes (T) - 3 Servo/Spindle Alarms (S) - 4 MCP Alarms (Y) - 10 User PLC Alarms (U) - 12 Program Errors (P) - 14 Multi CPU Errors (A) - 15 User Parameters - 16 Machine Parameters Other mistakes were corrected.
Mar. 2022	IB(NA)1501560-D	The descriptions were revised corresponding to S/W version BA of Mitsubishi Electric CNC C80 series. The following chapters were revised. - 1 Operation Errors (M) - 3 Servo/Spindle Alarms (S) - 4 MCP Alarms (Y) - 6 Absolute Position Detection System Alarms (Z7*) - 7 Distance-coded Reference Scale Errors (Z8*) - 10 User PLC Alarms (U) - 12 Program Errors (P) - 13 Smart Safety Observation Alarm (V) - 15 User Parameters - 16 Machine Parameters Other mistakes were corrected.

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Notice

Every effort has been made to keep up with software and hardware revisions in the contents described in this manual. However, please understand that in some unavoidable cases simultaneous revision is not possible.
Please contact your Mitsubishi Electric dealer with any questions or comments regarding the use of this product.

MITSUBISHI ELECTRIC CORPORATION

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MODEL	C80 Series
MODEL CODE	100-697
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Specifications are subject to change without notice.