

MITSUBISHI CNC  
DRIVE SYSTEM

*Changes for the Better*

# GENERAL CATALOG

---

MDS-D Series

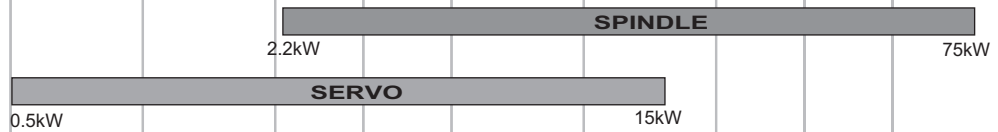
MDS-DM Series

MDS-D-SVJ3/SPJ3 Series

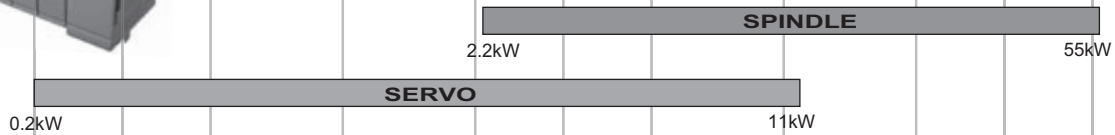
# Versatile drive and motor series with supreme agility

## MITSUBISHI CNC DRIVE SYSTEM LINES

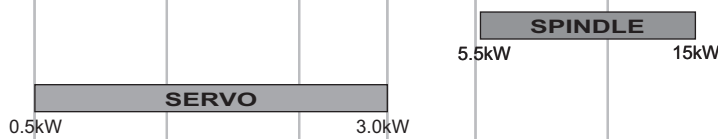
### Drive unit to realize complete nano control MDS-DH Series (400V)



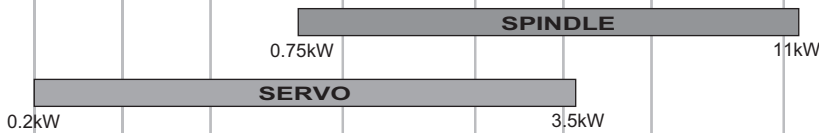
### MDS-D Series (200V)



### Multi-hybrid drive unit MDS-DM-SPV Series (servo+spindle)



### Compact drive unit MDS-D-SVJ3 / SPJ3 Series



0.2 0.3 0.5 1.0 2.0 3.0 5.0 10 20 30 50 100 kW  
Compatible motors' rated capacity

## Explanation of type

### Servo motor HF Series

HF ① ② ③ - ④

#### ① Rated output and maximum rotation speed

Symbol	Rated output	Max.rotation speed	Flange size(mm)
75	0.75 kW	5000 r/min	90 SQ.
105	1.0 kW	5000 r/min	90 SQ.
54	0.5 kW	4000 r/min	130 SQ.
104	1.0 kW	4000 r/min	130 SQ.
154	1.5 kW	4000 r/min	130 SQ.
224	2.2 kW	4000 r/min	130 SQ.
204	2.0 kW	4000 r/min	176 SQ.
354	3.5 kW	4000 r/min	176 SQ.
123	1.2 kW	3000 r/min	130 SQ.
223	2.2 kW	3000 r/min	130 SQ.
303	3.0 kW	3000 r/min	176 SQ.
453	4.5 kW	3500 r/min	176 SQ.
703	7.0 kW	3000 r/min	176 SQ.
903	9.0 kW	3000 r/min	204 SQ.
142	1.4 kW	2000 r/min	130 SQ.
302	3.0 kW	2000 r/min	176 SQ.

#### ② Magnetic brake

Symbol	Magnetic brake
blank	Unavailable
B	With magnetic brake

#### ③ Shaft end structure

Symbol	Shaft end structure
S	Straight
T	Taper

(Note)"Taper" is available for the motor with flange size of 90mm SQ. or 130mm SQ.

#### ④ Detector

Symbol	Detection method	Detector resolution	detector type
A48	Absolute position	260,000 p/rev	OSA18
A51		1,000,000 p/rev	OSA105S5
A74		16,000,000 p/rev	OSA166S5

\* A74 falls under the Export Trade Control Ordinance and Foreign Trade Ordinance.

### Servo motor HF-KP Series

HF-KP13 ② J-S17

Rated output	Max.rotation speed	Flange size(mm)
0.1 kW	6000 r/min	40 SQ.

\* The motor-end detector has absolute position specifications, but is not equipped with the capacitor for data backup. Thus, absolute position is lost immediately after disconnection of the detector cable.

HF-KP ① ② JW04-S6

#### ① Rated output and maximum rotation speed

Symbol	Rated output	Max.rotation speed	Flange size(mm)
23	0.2 kW	6000 r/min	60 SQ.
43	0.4 kW	6000 r/min	60 SQ.
73	0.75 kW	6000 r/min	80 SQ.

#### ② Magnetic brake

Symbol	Magnetic brake
blank	Unavailable
B	With magnetic brake

Explanation of type

**Spindle motor SJ-V/VL Series**

S J - ① ② ③ ④ - ⑤ ⑥ T

① Motor series

Symbol	Motor series
V	Medium inertia series
VL	Low inertia series

② Coil changeover

Symbol	Coil changeover
blank	Unavailable
K	Available

③ Shaft configuration

Symbol	Axis configuration
blank	Standard
S	Hollow shaft

④ Short time rated output

Symbol	Short time rated output
0.75	0.75 kW
1.5	1.5 kW
2.2	2.2 kW
3.7	3.7 kW
5.5	5.5 kW
7.5	7.5 kW
11	11 kW
15	15 kW
18.5	18.5 kW
22	22 kW
26	26 kW
30	30 kW
37	37 kW
45	45 kW
55	55 kW

⑤ Specification code

The SJ-V/VL Series is indicated with a specification code (00 to 99).

⑥ Special specifications

Symbol	Special specifications
blank	Standard
Z	High-speed bearing
FZ	High-speed bearing front-lock

HF Series

Servo motor type		HF-KP13	HF-KP23	HF-KP43	HF-KP73	HF75	HF105
Compatible drive unit	1-axis type	-	MDS-D-V1-20	MDS-D-V1-20	MDS-D-V1-20	MDS-D-V1-20	MDS-D-V1-20
	2-axis type	-	MDS-D-V2-2020 MDS-D-V2-4020	MDS-D-V2-2020 MDS-D-V2-4020	MDS-D-V2-2020 MDS-D-V2-4020	MDS-D-V2-2020 MDS-D-V2-4020	MDS-D-V2-2020 MDS-D-V2-4020
	3-axis type	-	MDS-DM-V3-202020	MDS-DM-V3-202020	MDS-DM-V3-202020 MDS-DM-V3-404040	MDS-DM-V3-202020 MDS-DM-V3-404040	MDS-DM-V3-202020 MDS-DM-V3-404040
	Multi-hybrid drive	-	-	-	-	-	-
	Resistor regeneration type	MDS-D-SVJ3-03	MDS-D-SVJ3-03	MDS-D-SVJ3-04	MDS-D-SVJ3-07	MDS-D-SVJ3-07	MDS-D-SVJ3-07
Output [N·m]	15						
Stall torque	10						
Max. torque	5	0.32 0.95	0.64 1.9	1.3 3.8	2.4 7.2	2.0 8.0	3.0 11.0
Rated output [kW]	0	0.1	0.2	0.4	0.75	0.75	1.0
Max. rotation speed [r/min]		6000	6000	6000	6000	5000	5000
Motor inertia [kg·cm <sup>2</sup> ]		0.089	0.23	0.42	1.43	2.6	5.1
Motor inertia with a brake [kg·cm <sup>2</sup> ]		0.091	0.31	0.50	1.63	2.8	5.3
Protection level(The shaft-through portion is excluded)		IP 65	IP 65	IP 65	IP 65	IP 67	IP 67
Outline dimension drawing [mm]							
(Note) The total length will be 3.5mm longer when using an A51 or A74 detector.							
Flange fitting diameter [mm]		ø30	ø50	ø50	ø70	ø80	ø80
Shaft diameter [mm]		ø8	ø14	ø14	ø19	ø14	ø14
Mass (with a brake) [kg]		0.66 (0.96)	1.15 (1.77)	1.68 (2.30)	2.9 (3.1)	2.5 (3.9)	4.3 (5.7)
Absolute position detector compatible drive unit	16,000,000[p/rev] (A74)	-	-	-	-	MDS-D-V1/V2	MDS-D-V1/V2
	1,000,000[p/rev] (A51)	-	-	-	-	MDS-D-V1/V2	MDS-D-V1/V2
	260,000[p/rev] (A48)	SVJ3	MDS-D/DM, SVJ3	MDS-D/DM, SVJ3	MDS-D/DM, SVJ3	MDS-DM, SVJ3	MDS-DM, SVJ3

Servo motor type		HF54	HF104	HF154		HF224	HF204	
Compatible drive unit	1-axis type	MDS-D-V1-40	MDS-D-V1-40	-	MDS-D-V1-80	MDS-D-V1-80	-	MDS-D-V1-80
	2-axis type	MDS-D-V2-4020 MDS-D-V2-4040 MDS-D-V2-8040	MDS-D-V2-4020 MDS-D-V2-4040 MDS-D-V2-8040	-	MDS-D-V2-8040 MDS-D-V2-8080 MDS-D-V2-16080	MDS-D-V2-8040 MDS-D-V2-8080 MDS-D-V2-16080	-	MDS-D-V2-8040 MDS-D-V2-8080 MDS-D-V2-16080
	3-axis type	MDS-DM-V3-404040	MDS-DM-V3-404040	MDS-DM-V3-404040	-	-	-	-
	Multi drive	MDS-DM-SPV2 MDS-DM-SPV3	MDS-DM-SPV2 MDS-DM-SPV3	-	MDS-DM-SPV2 MDS-DM-SPV3	MDS-DM-SPV2 MDS-DM-SPV3	-	MDS-DM-SPV2 MDS-DM-SPV3
	Resistor regeneration type	MDS-D-SVJ3-07	MDS-D-SVJ3-10	-	MDS-D-SVJ3-20	MDS-D-SVJ3-20	MDS-D-SVJ3-20	-
Output [N·m]	50							
Stall torque	40							
Max. torque	30	2.9 13.0	5.9 23.3	7.0 23.7	9.0 42.0	12.0 46.5	13.7 42.0	13.7 47.0
Rated output [kW]	20	0.5	1.0	1.5	1.5	2.2	2.0	2.0
Max. rotation speed [r/min]	10	4000	4000	4000	4000	4000	4000	4000
Motor inertia [kg·cm <sup>2</sup> ]	0	6.1	11.9	17.8	17.8	23.7	38.3	38.3
Motor inertia with a brake [kg·cm <sup>2</sup> ]		8.3	14.1	20.0	20.0	25.9	48.0	48.0
Protection level(The shaft-through portion is excluded)		IP 67	IP 67	IP 67	IP 67	IP 67	IP 67	IP 67
Outline dimension drawing [mm]								
(Note) The total length will be 3.5mm longer when using an A51 or A74 detector.								
Flange fitting diameter [mm]		ø110	ø110	ø110	ø110	ø110	ø114.3	
Shaft diameter [mm]		ø24	ø24	ø24	ø24	ø24	ø35	
Mass (with a brake) [kg]		4.8 (6.8)	6.5 (8.5)	8.3 (10.3)	10.0 (12.0)	10.0 (12.0)	12.0 (18.0)	
Absolute position detector compatible drive unit	16,000,000[p/rev] (A74)	MDS-D-V1/V2	MDS-D-V1/V2	-	MDS-D-V1/V2	MDS-D-V1/V2	-	MDS-D-V1/V2
	1,000,000[p/rev] (A51)	MDS-D-V1/V2	MDS-D-V1/V2	MDS-DM	MDS-D-V1/V2	MDS-D-V1/V2	SVJ3	MDS-D-V1/V2
	260,000[p/rev] (A48)	MDS-DM, SVJ3	MDS-DM, SVJ3	MDS-DM	MDS-DM, SVJ3	MDS-DM, SVJ3	SVJ3	MDS-DM

HF Series

Servo motor type		HF354		HF123	HF223		HF303
Compatible drive unit	1-axis type	-	MDS-D-V1-160	MDS-D-V1-20	-	MDS-D-V1-40	MDS-D-V1-80
	2-axis type	-	MDS-D-V2-16080 MDS-D-V2-160160 MDS-D-V2-160160W	MDS-D-V2-2020 MDS-D-V2-4020	-	MDS-D-V2-4020 MDS-D-V2-4040 MDS-D-V2-8040	MDS-D-V2-8040 MDS-D-V2-8080 MDS-D-V2-16080
	3-axis type	-	-	MDS-DM-V3-202020 MDS-DM-V3-404040	MDS-DM-V3-404040 (M axis, S axis)	MDS-DM-V3-404040 (L axis)	-
	Multi-hybrid drive	-	-	-	-	MDS-DM-SPV2 MDS-DM-SPV3	MDS-DM-SPV2 MDS-DM-SPV3
	Resistor regeneration type	MDS-D-SVJ3-35	-	MDS-D-SVJ3-10	-	MDS-D-SVJ3-10	MDS-D-SVJ3-20
Output							
Rated output	[kW]	3.5	3.5	1.2	2.1	2.2	3.0
Max. rotation speed	[r/min]	3500	4000	3000	3000	3000	3000
Motor inertia	[kg·cm <sup>2</sup> ]	75.0	75.0	11.9	23.7	23.7	75.0
Motor inertia with a brake	[kg·cm <sup>2</sup> ]	84.7	84.7	14.1	25.9	25.9	84.7
Protection level(The shaft-through portion is excluded)		IP67	IP67	IP67	IP67	IP67	IP67
Outline dimension drawing	[mm]						
(Note) The total length will be 3.5mm longer when using an A51 or A74 detector.							
Flange fitting diameter	[mm]	ø114.3		ø110	ø110		ø114.3
Shaft diameter	[mm]	ø35		ø24	ø24		ø35
Mass (with a brake)	[kg]	19.0 (25.0)		6.5 (8.0)	10.0 (12.0)		19.0 (25.0)
Absolute position detector compatible drive unit	16,000,000[p/rev] (A74)	-	MDS-D-V1/V2	MDS-D-V1/V2	-	MDS-D-V1/V2	MDS-D-V1/V2
	1,000,000[p/rev] (A51)	SVJ3	MDS-D-V1/V2	MDS-D-V1/V2	MDS-DM	MDS-D-V1/V2	MDS-D-V1/V2
	260,000[p/rev] (A48)			MDS-DM, SVJ3		MDS-DM, SVJ3	MDS-DM, SVJ3

Servo motor type		HF453	HF703	HF903	HF142	HF302	
Compatible drive unit	1-axis type	MDS-D-V1-160	MDS-D-V1-160W	MDS-D-V1-320	MDS-D-V1-20	-	MDS-D-V1-40
	2-axis type	MDS-D-V2-16080 MDS-D-V2-160160 MDS-D-V2-160160W	MDS-D-V2-160160W	-	MDS-D-V2-2020 MDS-D-V2-4020	-	MDS-D-V2-4020 MDS-D-V2-4040 MDS-D-V2-8040
	3-axis type	-	-	-	MDS-DM-V3-202020 MDS-DM-V3-404040	MDS-DM-V3-404040 (M axis, S axis)	MDS-DM-V3-404040 (L axis)
	Multi-hybrid drive	-	-	-	-	-	MDS-DM-SPV2 MDS-DM-SPV3
	Resistor regeneration type	-	-	-	MDS-D-SVJ3-10	-	MDS-D-SVJ3-10
Output							
Rated output	[kW]	4.5	7.0	9.0	1.4	2.2	3.0
Max. rotation speed	[r/min]	3500	3000	3000	2000	2000	2000
Motor inertia	[kg·cm <sup>2</sup> ]	112.0	154.0	196.0	17.8	75.0	75.0
Motor inertia with a brake	[kg·cm <sup>2</sup> ]	121.7	163.7	205.7	20.0	84.7	84.7
Protection level(The shaft-through portion is excluded)		IP67	IP67	IP67	IP67	IP67	IP67
Outline dimension drawing	[mm]						
(Note) The total length will be 3.5mm longer when using an A51 or A74 detector.							
Flange fitting diameter	[mm]	ø114.3	ø114.3	ø180	ø110	ø114.3	
Shaft diameter	[mm]	ø35	ø35	ø42	ø24	ø35	
Mass (with a brake)	[kg]	26.0 (32.0)	32.0 (38.0)	45.0 (51.0)	8.3 (11.0)	19.0 (25.0)	
Absolute position detector compatible drive unit	16,000,000[p/rev] (A74)	MDS-D-V1/V2	MDS-D-V1/V2	MDS-D-V1	MDS-D-V1/V2	-	MDS-D-V1/V2
	1,000,000[p/rev] (A51)	MDS-D-V1/V2	MDS-D-V1/V2	MDS-D-V1	MDS-D-V1/V2	MDS-DM	MDS-D-V1/V2
	260,000[p/rev] (A48)				MDS-DM, SVJ3		MDS-DM, SVJ3

**SJ-V Series (Standard specification)**

Spindle motor type		SJ-VL0.75-01T	SJ-VL1.5-01T	SJ-V2.2-01T	SJ-V3.7-01T	SJ-V5.5-01ZT
Compatible drive unit	1-axis type	MDS-D-SP-20	MDS-D-SP-20	MDS-D-SP-40	MDS-D-SP-80	MDS-D-SP-80
	2-axis type	MDS-D-SP2-2020 MDS-D-SP2-4020	MDS-D-SP2-2020 MDS-D-SP2-4020	MDS-D-SP2-4020 MDS-D-SP2-8040	MDS-D-SP2-8040 MDS-D-SP2-16080	MDS-D-SP2-8040 MDS-D-SP2-16080
	Multi-hybrid drive	-	-	-	-	MDS-DM-SPV2-10080 MDS-DM-SPV3-10080
	Resistor regeneration type	MDS-D-SPJ3-075	MDS-D-SPJ3-22	MDS-D-SPJ3-22	MDS-D-SPJ3-37	MDS-D-SPJ3-55
Output						
Short time rating	<input type="checkbox"/>					
Continuous rating	<input type="checkbox"/>					
Base rotation speed	[r/min]	1500	1500	1500	1500	1500
Max. rotation speed in constant output range	[r/min]	6000	6000	6000	6000	6000
Maximum rotation speed	[r/min]	10000	10000	10000	10000	10000
Continuous rated torque	[N·m]	2.55	4.77	9.55	14	23.5
Motor inertia	[kg·cm <sup>2</sup> ]	13	24	67.5	87.5	147
Outline dimension drawing (Flange type)	[mm]					
Flange fitting diameter	[mm]	ø110	ø110	ø150	ø150	ø150
Shaft diameter	[mm]	ø22	ø22	ø28	ø28	ø28
Mass	[kg]	15	20	25	30	49

Spindle motor type		SJ-V7.5-01ZT	SJ-V7.5-03ZT	SJ-V11-01ZT	SJ-V11-13ZT	SJ-V15-01ZT
Compatible drive unit	1-axis type	MDS-D-SP-160	MDS-D-SP-160	MDS-D-SP-160	MDS-D-SP-200	MDS-D-SP-200
	2-axis type	MDS-D-SP2-16080	MDS-D-SP2-16080	MDS-D-SP2-16080	-	-
	Multi-hybrid drive	MDS-DM-SPV2-10080 MDS-DM-SPV3-10080	MDS-DM-SPV2-16080 MDS-DM-SPV3-16080	MDS-DM-SPV2-16080 MDS-DM-SPV3-16080	MDS-DM-SPV2-20080 MDS-DM-SPV3-20080	MDS-DM-SPV2-20080 MDS-DM-SPV3-20080
	Resistor regeneration type	MDS-D-SPJ3-75	MDS-D-SPJ3-110	MDS-D-SPJ3-110	-	-
Output						
30 min rating	<input type="checkbox"/>					
Continuous rating	<input type="checkbox"/>					
Base rotation speed	[r/min]	1500	1500	1500	1500	1500
Max. rotation speed in constant output range	[r/min]	6000	10000	4500	6000	4500
Maximum rotation speed	[r/min]	10000	10000	8000	8000	8000
Continuous rated torque	[N·m]	35	35	47.7	47.7	70
Motor inertia	[kg·cm <sup>2</sup> ]	245	245	300	300	575
Outline dimension drawing (Flange type)	[mm]					
Flange fitting diameter	[mm]	ø180	ø180	ø180	ø180	ø230
Shaft diameter	[mm]	ø32	ø32	ø48	ø48	ø48
Mass	[kg]	60	60	70	70	110

**SJ-V Series (Standard specification)**

Spindle motor type		SJ-V15-09ZT	SJ-V18.5-01ZT	SJ-V18.5-04ZT	SJ-V22-01ZT	SJ-V22-04ZT
Compatible drive unit	1-axis type	MDS-D-SP-200	MDS-D-SP-200	MDS-D-SP-240	MDS-D-SP-240	MDS-D-SP-320
	2-axis type	-	-	-	-	-
	Multi-hybrid drive	-	-	-	-	-
	Resistor regeneration type	-	-	-	-	-
Output						
Base rotation speed	[r/min]	1500	1500	1500	1500	1500
Max. rotation speed in constant output range	[r/min]	6000	4500	6000	4500	6000
Maximum rotation speed	[r/min]	8000	8000	8000	8000	8000
Continuous rated torque	[N·m]	70	95.5	95.5	118	118
Motor inertia	[kg·cm <sup>2</sup> ]	575	575	575	800	800
Outline dimension drawing (Flange type)	[mm]					
Flange fitting diameter	[mm]	ø230	ø230	ø230	ø230	ø230
Shaft diameter	[mm]	ø48	ø48	ø48	ø55	ø55
Mass	[kg]	110	110	110	135	135

Spindle motor type		SJ-V26-01ZT	SJ-V37-01ZT	SJ-V45-01ZT	SJ-V55-01ZT
Compatible drive unit	1-axis type	MDS-D-SP-320	MDS-D-SP-400	MDS-D-SP-640	MDS-D-SP-640
	2-axis type	-	-	-	-
	Multi-hybrid drive	-	-	-	-
	Resistor regeneration type	-	-	-	-
Output					
Base rotation speed	[r/min]	1500	1150	1500	1150
Max. rotation speed in constant output range	[r/min]	6000	3450	4500	3450
Maximum rotation speed	[r/min]	8000	6000	6000	4500
Continuous rated torque	[N·m]	140	249	236	374
Motor inertia	[kg·cm <sup>2</sup> ]	925	3400	3400	8475
Outline dimension drawing (Flange type)	[mm]				
Flange fitting diameter	[mm]	ø230	ø300	ø300	ø450
Shaft diameter	[mm]	ø55	ø60	ø60	ø75
Mass	[kg]	155	390	390	450

**SJ-V Series (High-speed specification)**

Spindle motor type		SJ-VL2.2-02ZT	SJ-V3.7-02ZT
Compatible drive unit	1-axis type	MDS-D-SP-40	MDS-D-SP-80
	2-axis type	MDS-D-SP2-4020 MDS-D-SP2-4040 MDS-D-SP2-8040	MDS-D-SP2-8040 MDS-D-SP2-8080 MDS-D-SP2-16080
	Multi-hybrid drive	-	-
	Resistor regeneration type	-	-
Output 15 min rating <input type="checkbox"/> Continuous rating <input type="checkbox"/>			
Base rotation speed	[r/min]	3000	3000
Max. rotation speed in constant output range	[r/min]	8000	12000
Maximum rotation speed	[r/min]	15000	15000
Continuous rated torque	[N·m]	4.78	7
Motor inertia	[kg·cm <sup>2</sup> ]	24	67.5
Outline dimension drawing (Flange type)	[mm]		
Flange fitting diameter	[mm]	ø110	ø150
Shaft diameter	[mm]	ø22	ø28
Mass	[kg]	20	25

Spindle motor type		SJ-V11-06ZT	SJ-V11-08ZT
Compatible drive unit	1-axis type	MDS-D-SP-200	MDS-D-SP-200
	2-axis type	-	-
	Multi-hybrid drive	MDS-DM-SPV2-20080 MDS-DM-SPV3-20080	-
	Resistor regeneration type	-	-
Output 30 min rating <input type="checkbox"/> Continuous rating <input type="checkbox"/>			
Base rotation speed	[r/min]	1500	1500
Max. rotation speed in constant output range	[r/min]	12000	8000
Maximum rotation speed	[r/min]	12000	12000
Continuous rated torque	[N·m]	35	47.7
Motor inertia	[kg·cm <sup>2</sup> ]	245	300
Outline dimension drawing (Flange type)	[mm]		
Flange fitting diameter	[mm]	ø180	ø180
Shaft diameter	[mm]	ø32	ø48
Mass	[kg]	60	70



**SJ-V Series (High-speed specification)**

Spindle motor type		SJ-V22-06ZT	SJ-V18.5-04ZT	SJ-V30-02ZT
Compatible drive unit	1-axis type	MDS-D-SP-240	MDS-D-SP-240	MDS-D-SP-320
	2-axis type	-	-	-
	Multi drive	-	-	-
	Resistor regeneration type	-	-	-
Output 30 min rating <span style="display: inline-block; width: 10px; height: 10px; background-color: #cccccc; border: 1px solid black;"></span> Continuous rating <span style="display: inline-block; width: 10px; height: 10px; background-color: #808080; border: 1px solid black;"></span>				
Base rotation speed	[r/min]	1500	1500	1500
Max. rotation speed in constant output range	[r/min]	8000	6000	8000
Maximum rotation speed	[r/min]	10000	8000	8000
Continuous rated torque	[N·m]	70	95.5	118
Motor inertia	[kg·cm <sup>2</sup> ]	575	575	800
Outline dimension drawing (Flange type)	[mm]			
	Flange fitting diameter	[mm]	ø230	ø230
Shaft diameter	[mm]	ø48	ø48	ø55
Mass	[kg]	110	110	135

**SJ-V Series (Wide range constant output specification)**

Spindle motor type		SJ-V11-01T	SJ-V11-09T	SJ-V15-03T	SJ-V18.5-03T
Compatible drive unit	1-axis type	MDS-D-SP-160	MDS-D-SP-160	MDS-D-SP-200	MDS-D-SP-240
	2-axis type	MDS-D-SP2-16080	MDS-D-SP2-16080	-	-
	Multi-hybrid drive	MDS-DM-SPV2-16080	MDS-DM-SPV2-16080	-	-
	Resistor regeneration type	MDS-DM-SPV3-16080	MDS-DM-SPV3-16080	-	-
Output					
Base rotation speed	[r/min]	750	750	750	750
Max. rotation speed in constant output range	[r/min]	6000	6000	6000	6000
Maximum rotation speed	[r/min]	6000	6000	6000	6000
Continuous rated torque	[N·m]	47.1	70	95.5	115
Motor inertia	[kg·cm <sup>2</sup> ]	300	575	575	800
Outline dimension drawing (Flange type)	[mm]	 	 	 	 
Flange fitting diameter	[mm]	ø180	ø230	ø230	ø230
Shaft diameter	[mm]	ø48	ø48	ø48	ø55
Mass	[kg]	70	110	110	135

Spindle motor type		SJ-V22-05T	SJ-V22-09T	SJ-VK22-19ZT	
Compatible drive unit	1-axis type	MDS-D-SP-320	MDS-D-SP-320	MDS-D-SP-320	
	2-axis type	-	-	-	
	Multi-hybrid drive	-	-	-	
	Resistor regeneration type	-	-	-	
Output					
Base rotation speed	[r/min]	750	500	400	575
Max. rotation speed in constant output range	[r/min]	6000	3500	750	3450
Maximum rotation speed	[r/min]	6000	4500	750	6000
Continuous rated torque	[N·m]	140	286	310	307.3
Motor inertia	[kg·cm <sup>2</sup> ]	800	3075	3400	
Outline dimension drawing (Flange type)	[mm]	 	 	 	
Flange fitting diameter	[mm]	ø230	ø300	ø300	
Shaft diameter	[mm]	ø55	ø60	ø60	
Mass	[kg]	135	280	390	

**SJ-VL Series (Low-inertia specification)**

Spindle motor type		SJ-VL11-05FZT-S01	SJ-VL11-10FZT	SJ-VL11-10FZT
Compatible drive unit	1-axis type	MDS-D-SP-160	MDS-D-SP-160	MDS-D-SP-160
	2-axis type	-	-	-
	Multi-hybrid drive	-	MDS-DM-SPV2-16080 MDS-DM-SPV3-16080	MDS-DM-SPV2-16080 MDS-DM-SPV3-16080
	Resistor regeneration type	-	-	-
Output Acceleration/Deceleration <input type="checkbox"/> Short time rating <input type="checkbox"/> Continuous rating <input type="checkbox"/>				
Base rotation speed	[r/min]	5000	1700	3000 2500 <sup>2</sup>
Max. rotation speed in constant output range	[r/min]	20000	15000	15000
Maximum rotation speed	[r/min]	20000	15000	15000
Continuous rated torque	[N·m]	2.8	12.4	11.8
Motor inertia	[kg·cm <sup>2</sup> ]	24	53	53
Outline dimension drawing (Flange type)	[mm]			
Flange fitting diameter	[mm]	∅110	∅150	∅150
Shaft diameter	[mm]	∅22	∅28	∅28
Mass	[kg]	20	40	40

<sup>1</sup> Output is limited by parameter.

<sup>2</sup> In the case of 10 min. rating the base rotation speed is 2500r/min.

Spindle motor type		SJ-VL11-07ZT	SJ-VL11-07ZT
Compatible drive unit	1-axis type	MDS-D-SP-160	MDS-D-SP-160
	2-axis type	-	-
	Multi-hybrid drive	MDS-DM-SPV2-16080 MDS-DM-SPV3-16080	MDS-DM-SPV2-16080 MDS-DM-SPV3-16080
	Resistor regeneration type	-	-
Output Acceleration/Deceleration <input type="checkbox"/> Short time rating <input type="checkbox"/> Continuous rating <input type="checkbox"/>			
Base rotation speed	[r/min]	1500	2200
Max. rotation speed in constant output range	[r/min]	12000	8000
Maximum rotation speed	[r/min]	12000	12000
Continuous rated torque	[N·m]	35	32.6
Motor inertia	[kg·cm <sup>2</sup> ]	180	180
Outline dimension drawing (Flange type)	[mm]		
Flange fitting diameter	[mm]	∅180	∅180
Shaft diameter	[mm]	∅32	∅32
Mass	[kg]	70	70

<sup>3</sup> Output is limited by parameter.

**MDS-D Series**

**1-axis servo drive unit**

Drive unit type	MDS-D-V1-20	MDS-D-V1-40	MDS-D-V1-80	MDS-D-V1-160	MDS-D-V1-160W	MDS-D-V1-320	MDS-D-V1-320W
Drive unit category	1-axis servo						
Nominal maximum current (peak) [A]	20	40	80	160	160	320	320
Power input	Rated voltage [V]	270 to 311DC					
	Rated current [A]	7	7	14	30	35	55
	Frequency [Hz]	50/60 Frequency fluctuation: within ±3%					
Control power input	Voltage [V]	200AC (50Hz) / 200 to 230AC (60Hz) Power fluctuation rate: within +10%, -15%					
	Current [A]	MAX. 0.2					
Control method	Sine wave PWM control method						
Regeneration method	Power regeneration method						
Dynamic brakes	Built-in						External
Machine end detector	Compatible						
Cooling method	Forced wind cooling						
Mass [kg]	3.8	3.8	3.8	3.8	4.5	5.8	7.5
Unit outline dimension drawing	A1	A1	A1	A1	B1	C1	D1

**2-axis servo drive unit**

Drive unit type	MDS-D-V2-2020	MDS-D-V2-4020	MDS-D-V2-4040	MDS-D-V2-8040	MDS-D-V2-8080	MDS-D-V2-16080	MDS-D-V2-160160	MDS-D-V2-160160W
Drive unit category	2-axis servo							
Nominal maximum current (peak) [A]	20/20	40/20	40/40	80/40	80/80	160/80	160/160	160/160
Power input	Rated voltage [V]	270 to 311DC						
	Rated current [A]	14	14	14	21	28	44	60
	Frequency [Hz]	50/60 Frequency fluctuation: within ±3%						
Control power input	Voltage [V]	200AC (50Hz) / 200 to 230AC (60Hz) Power fluctuation rate: within +10%, -15%						
	Current [A]	MAX. 0.2						
Control method	Sine wave PWM control method							
Regeneration method	Power regeneration method							
Dynamic brakes	Built-in							
Machine end detector	Compatible							
Cooling method	Forced wind cooling							
Mass [kg]	4.5	4.5	4.5	4.5	4.5	5.2	5.2	6.3
Unit outline dimension drawing	A1	A1	A1	A1	A1	B1	B1	C1

**3-axis servo drive unit**

Drive unit type	MDS-DM-V3-202020		MDS-DM-V3-404040	
Drive unit category	3-axis servo			
Nominal maximum current (peak) [A]	20/20/20		40/40/40	
Power input	Rated voltage [V]	270 to 311DC		
	Rated current [A]	21		21
	Frequency [Hz]	50/60 Frequency fluctuation: within ±3%		
Control power input	Voltage [V]	200AC (50Hz) / 200 to 230AC (60Hz) Power fluctuation rate: within +10%, -15%		
	Current [A]	MAX. 0.2		
Control method	Sine wave PWM control method			
Regeneration method	Power regeneration method			
Dynamic brakes	Built-in			
Machine end detector	Not compatible			
Cooling method	Natural cooling			
Mass [kg]	3.8		3.8	
Unit outline dimension drawing	A0		A0	

**MDS-D Series**

**1-axis spindle drive unit**

Dive unit type	MDS-D-SP-20	MDS-D-SP-40	MDS-D-SP-80	MDS-D-SP-160	MDS-D-SP-200	MDS-D-SP-240	MDS-D-SP-320	MDS-D-SP-400	MDS-D-SP-640
Drive unit category	1-axis spindle								
Nominal maximum current (peak) [A]	20	40	80	160	200	240	320	400	640
Power input	Rated voltage [V] 270 to 311DC								
	7	13	20	41	76	95	140	150	210
	Rated current [A] 50/60 Frequency fluctuation: within ±3%								
Control power input	Voltage [V] 200AC (50Hz) / 200 to 230AC (60Hz) Power fluctuation rate: within +10%, -15%								
	Current [A] MAX. 0.2								
Control method	Sine wave PWM control method								
Regeneration method	Power regeneration method								
Cooling method	Forced wind cooling								
Mass [kg]	3.8	3.8	3.8	4.5	5.8	6.5	7.5	16.5	16.5
Unit outline dimension drawing	A1	A1	A1	B1	C1	D1	D2	E1	F1

**2-axis spindle drive unit**

Dive unit type	MDS-D-SP2-2020	MDS-D-SP2-4020	MDS-D-SP2-4040	MDS-D-SP2-8040	MDS-D-SP2-8080	MDS-D-SP2-16080
Drive unit category	2-axis spindle					
Nominal maximum current (peak) [A]	20/20	40/20	40/40	80/40	80/80	160/80
Power input	Rated voltage [V] 270 to 311DC					
	14	20	26	33	40	61
	Rated current [A] 50/60 Frequency fluctuation: within ±3%					
Control power input	Voltage [V] 200AC (50Hz) / 200 to 230AC (60Hz) Power fluctuation rate: within +10%, -15%					
	Current [A] MAX. 0.2					
Control method	Sine wave PWM control method					
Regeneration method	Power regeneration method					
Cooling method	Forced wind cooling					
Mass [kg]	4.5	4.5	6.5	6.5	6.5	6.5
Unit outline dimension drawing	A1	A1	B1	B1	C1	C1

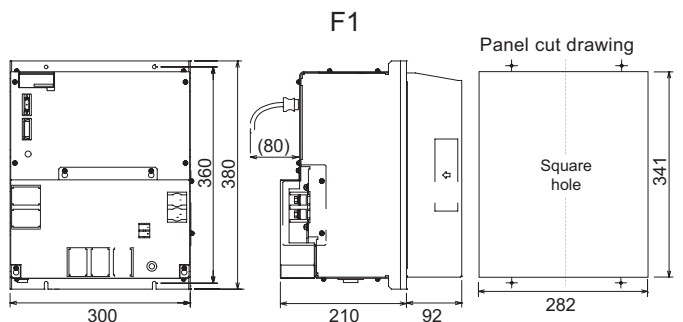
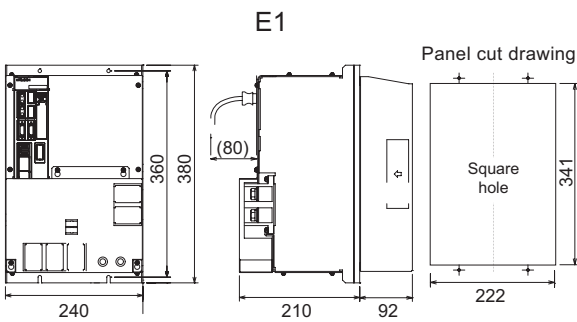
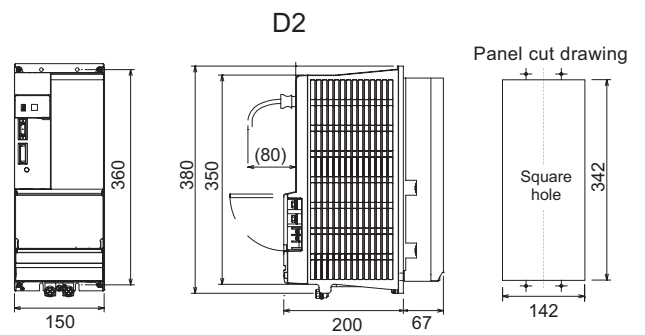
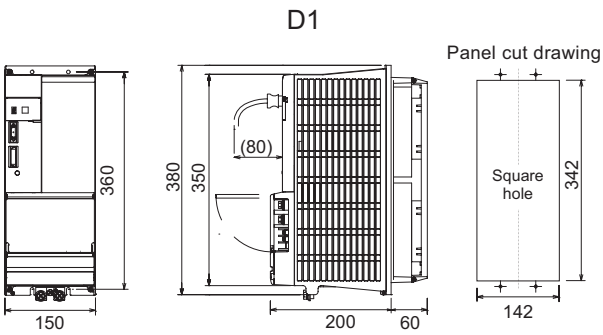
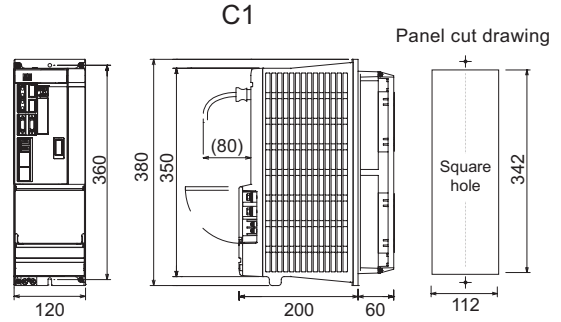
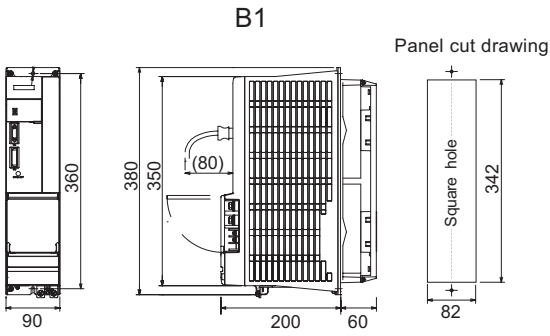
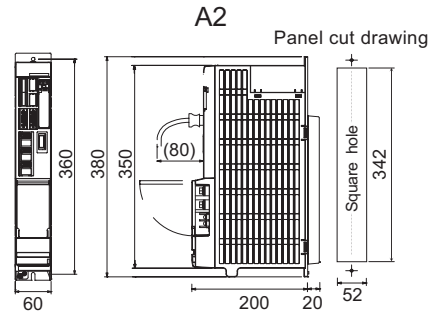
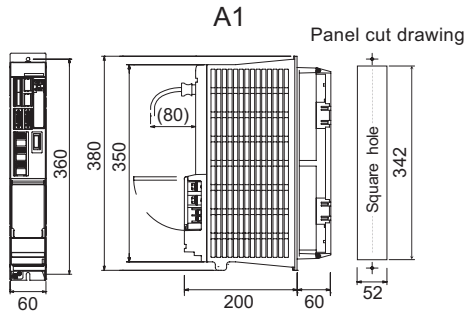
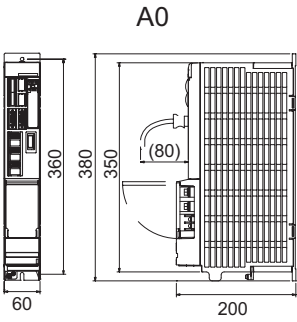
**Power supply unit**

Power supply unit type	MDS-D-CV-37	MDS-D-CV-75	MDS-D-CV-110	MDS-D-CV-185	MDS-D-CV-300	MDS-D-CV-370	MDS-D-CV-450	MDS-D-CV-550
Rated output [kW]	3.7	7.5	11	18.5	30	37	45	55
Power input	Rated voltage [V] 200AC (50Hz) / 200 to 230AC (60Hz) Power fluctuation rate: within +10%, -15%							
	15	26	35	65	107	121	148	200
	Rated current [A] 50/60 Frequency fluctuation: within ±3%							
Control power input	Voltage [V] 200AC (50Hz) / 200 to 230AC (60Hz) Power fluctuation rate: within +10%, -15%							
	Current [A] MAX. 0.2							
Main circuit method	Converter with power regeneration circuit							
Cooling method	Natural cooling			Forced wind cooling				
Mass [kg]	4.0	4.0	6.0	6.0	10.0	10.0	10.0	25.5
Unit outline dimension drawing	A2	A2	B1	B1	D1	D1	D2	F1

MDS-D Series

Unit outline dimension drawings

Unit[mm]

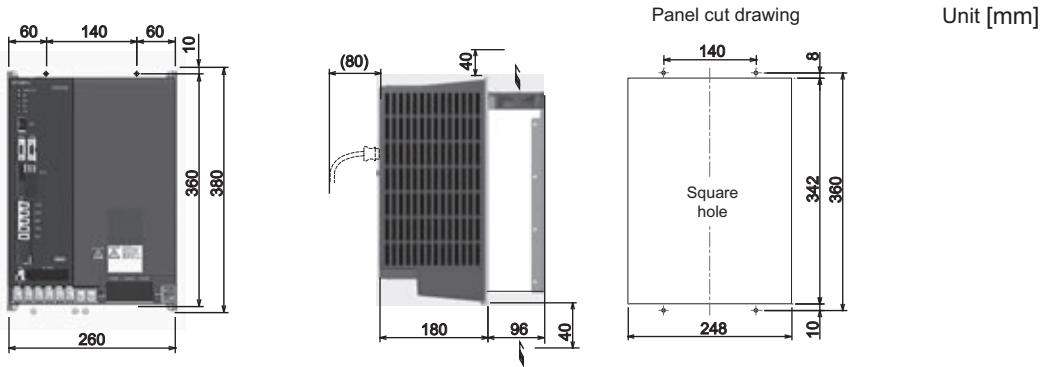


**MDS-DM Series**

**Multi-hybrid drive**

Drive unit type	MDS-DM-SPV2-10080	MDS-DM-SPV2-16080	MDS-DM-SPV2-20080	MDS-DM-SPV3-10080	MDS-DM-SPV3-16080	MDS-DM-SPV3-20080
Drive unit category	2-axis servo, 1-axis spindle (with converter)			3-axis servo, 1-axis spindle (with converter)		
Nominal maximum current (spindle/servo) [A]	100 / 80×2	160 / 80×2	200 / 80×2	100 / 80×3	160 / 80×3	200 / 80×3
Power input	Rated voltage [V]	200AC (50Hz) / 200 to 230AC (60Hz)			Power fluctuation rate: within +10%, -15%	
	Rated current [A]	65	65	65	65	65
	Frequency [Hz]	50/60			Frequency fluctuation: within ±3%	
Control power input	Voltage [V]	24DC			Power fluctuation rate: within ±10%	
	Current [A]	MAX. 4.0				
Control method	Sine wave PWM control method					
Regeneration method	Power regeneration method					
Dynamic brakes (servo)	Built-in					
Machine end detector (servo)	Not Compatible					
Cooling method	Forced wind cooling					
Mass [kg]	14.5	14.5	14.5	15	15	15

**Unit outline dimension drawing**



**MDS-D-SVJ3/SPJ3 Series**

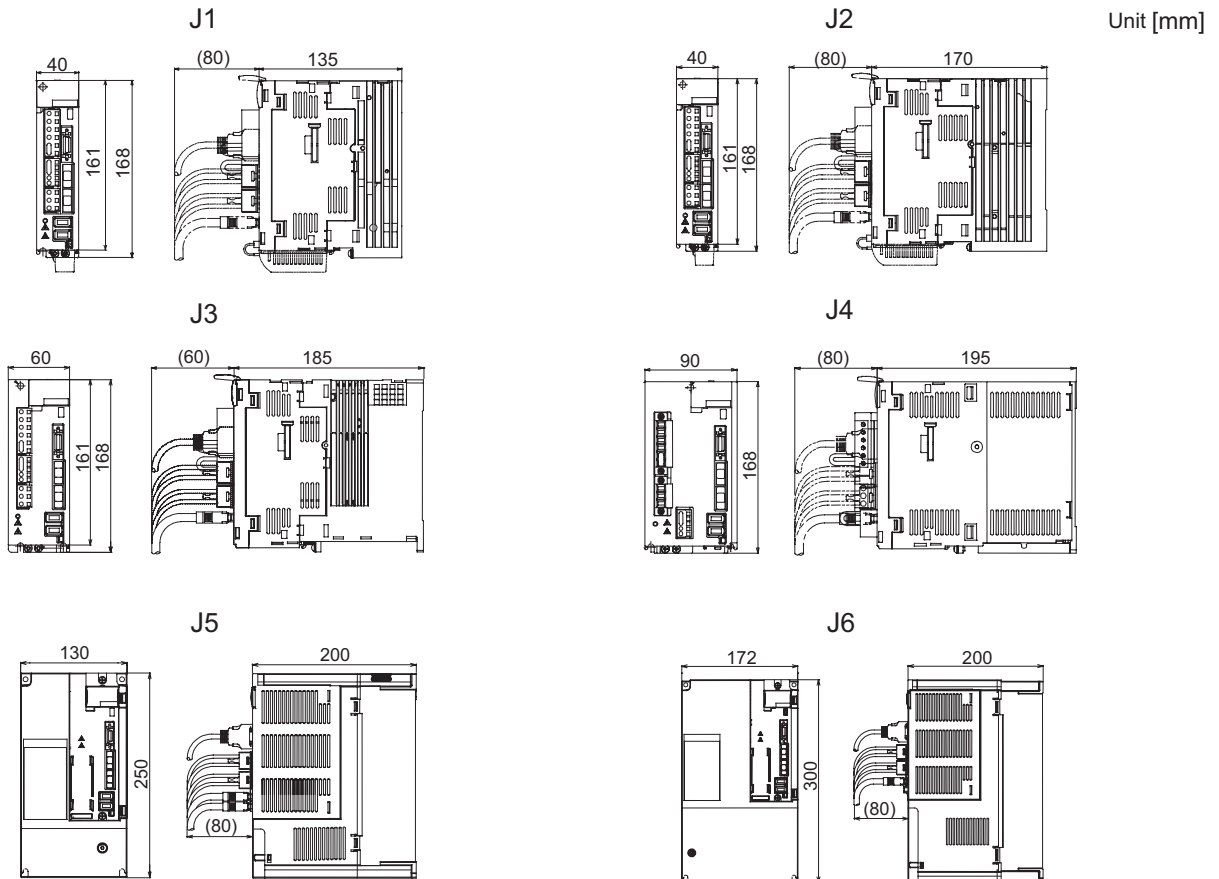
**Resistor regeneration type compact servo drive unit**

Drive unit type	MDS-D-SVJ3-03	MDS-D-SVJ3-04	MDS-D-SVJ3-07	MDS-D-SVJ3-10	MDS-D-SVJ3-20	MDS-D-SVJ3-35
Drive unit category	1-axis servo (with converter)					
Rated output [kW]	0.3	0.4	0.75	1.0	2.0	3.5
Power input	Rated voltage [V]	200AC (50Hz) / 200 to 230AC (60Hz)			Power fluctuation rate: within +10%, -15%	
	Rated current [A]	1.5	2.9	3.8	5.0	10.5
Control power input	Voltage [V]	200AC (50Hz) / 200 to 230AC (60Hz)			Power fluctuation rate: within +10%, -15%	
	Current [A]	MAX. 0.2				
	Frequency [Hz]	50/60		Frequency fluctuation: within ±3%		
Control method	Sine wave PWM control method					
Regeneration method	Power regeneration method					
Dynamic brakes	Built-in					
Machine end detector	Compatible					
Cooling method	Natural cooling			Forced wind cooling		
Mass [kg]	0.8	1.0	1.4	2.3	2.3	2.3
Unit outline dimension drawing	J1	J2	J3	J4	J4	J4

**Resistor regeneration type compact spindle drive unit**

Drive unit type	MDS-D-SPJ3-075	MDS-D-SPJ3-22	MDS-D-SPJ3-37	MDS-D-SPJ3-55	MDS-D-SPJ3-75	MDS-D-SPJ3-110
Drive unit category	1-axis spindle (with Converter)					
Rated output [kW]	0.75	2.2	3.7	5.5	7.5	11.0
Power input	Rated voltage [V]	200AC (50Hz) / 200 to 230AC (60Hz)			Power fluctuation rate: within +10%, -15%	
	Rated current [A]	2.6	9.0	10.5	16.0	26.0
Control power input	Voltage [V]	200AC (50Hz) / 200 to 230AC (60Hz)			Power fluctuation rate: within +10%, -15%	
	Current [A]	MAX. 0.2				
	Frequency [Hz]	50/60		Frequency fluctuation: within ±3%		
Control method	Sine wave PWM control method					
Regeneration method	Resistor regeneration method					
Cooling method	Forced wind cooling					
Mass [kg]	1.4	2.1	2.1	4.6	4.6	6.5
Unit outline dimension drawing	J3	J4	J4	J5	J5	J6

**Unit outline dimension drawings**











Mitsubishi Electric Corporation Nagoya Works is a factory certified for ISO14001 (standards for environmental management systems) and ISO9001(standards for quality assurance management systems)



**! Safety Warning**

To ensure proper use of the products listed in this catalog, please be sure to read the instruction manual prior to use.

**MITSUBISHI ELECTRIC CORPORATION**  
 HEAD OFFICE: TOKYO BLDG., 2-7-3, MARUNOUCHI, CHIYODA-KU, TOKYO 100-8310, JAPAN  
<http://Global.MitsubishiElectric.com>

BNP-A1205-H-ENG  
(ENGLISH)